



Division of Industry Services    Approval #  
1400 East Washington Ave.  
Madison, WI 53703

**201609-O**  
*Replaces 201406-O*

# Wisconsin Building Product Evaluation

Material

PROFORM HD  
Drainage Pipe and Form for  
Walls and Footings

Manufacturer

Prinsco, Inc.  
1717 16<sup>th</sup> Street NE  
Willmar, MN 56201

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## SCOPE OF EVALUATION

**GENERAL:** The PROFORM HD footing and foundation drainage system, manufactured by Prinsco, Inc. has been evaluated for use as a footing form and foundation drainage system.

UDC evaluation for one- and 2-family dwellings

- **Footings:** The PROFORM HD footing and foundation drainage system was evaluated in accordance with **s. SPS 321.15**.
- **Drain Tiles:** The form PROFORM HD footing and foundation drainage system was evaluated in accordance with **s. SPS 321.17**.

Wisconsin Commercial Building Code evaluation

- **Footings and Foundations:** The PROFORM HD footing and foundation drainage system was evaluated in accordance with the general requirements of **s. IBC 1808.1**.
- **Concrete Footings:** The PROFORM HD footing and foundation drainage system was evaluated in accordance with **s. IBC 1809.8**.

- **Foundation Drain:** The PROFORM HD footing and foundation drainage system was evaluated in accordance with s. **IBC 1805.4.2.**
- **Drainage Discharge:** The PROFORM HD footing and foundation drainage system was evaluated in accordance with s. **IBC 1805.4.3.**

## **DESCRIPTION AND USE**

The PROFORM HD drainage pipe is a stay-in-place form for concrete footing construction, and serves as part of the foundation drain system after construction. PROFORM HD is a rectangular shaped corrugated interior & smooth exterior pipe manufactured from high density polyethylene (HDPE) material. PROFORM HD's exterior dimensions are approximately 2.5-inches wide by 6.4 inches high, in lengths of 10 feet. The PROFORM HD pipe has 0.5-inch wide by 0.2-inch deep corrugated ribs on the interior and a smooth exterior with horizontal drainage slots. Nominal interior dimensions are 2-inch wide by 5.9 inches high. Wall thickness varies from about 0.02-inches to 0.125-inches. The walls are perforated with slots to permit groundwater to enter the pipe interior.

For typical footing construction, the connection detail for the bleeder (cross-over) connections between the inner and outer PROFORM HD drains is as follows: a hole is cut into the PROFORM HD using a hole saw and a HDPE adapter is inserted into the hole. The process is repeated on the opposite side of the footing, and a length of corrugated HDPE pipe is connected between the adapters. This connection provides an unobstructed connection between the collector tile and the tile to the sump or outlet. The full area of the adapter is available to conduct groundwater from one side of the footing to the other. This connection offers less resistance to flow than the traditional butt joint connection of drain tiles, which provides only the area of the open joints or perforations.

Accessories and fittings include couplings, 45° and 90° corners, vertical 90° angle pieces for stepped foundations, single and double drain outlets, steel grade stakes, steel spacer/spreader straps, and 2-inch PVC crossover pipe. Spacer straps insure equidistant form setup and can serve as a rebar chair. Note: **THIS SHALL BE THE MINIMUM REQUIREMENT FOR ACCESSORIES AND FITTINGS WHEN INSTALLING IN THE FIELD.**

## **TESTS AND RESULTS**

The high density Polyethylene (HDPE) material used in the PROFORM HD footing and foundation drainage system is in accordance with ASTM F 405-05 "Standard Specification for Corrugated Polyethylene (PE) Pipe and Fittings" and ASTM D 2412-02 "Standard Test Method for Determination of External Loading Characteristics of Plastic Pipe by Parallel-Plate Loading".

Larson Engineering, Inc. prepared hydraulic calculations on the PROFORM HD drainage pipe. Hydraulic capacities for the PROFORM HD pipe, at various flow depths and slopes, were calculated using Manning's Equation. The results indicate that the hydraulic capacity of PROFORM HD falls between those of 3 inch round corrugated HDPE pipe and 4 inch round corrugated HDPE pipe. The conveyances for each are shown below:

- 3 inch round corrugated HDPE pipe  $k = 0.77$
- PROFORM corrugated HDPE pipe  $k = 1.12$ , and
- 4 inch round corrugated HDPE pipe  $k = 1.65$ .

Thus at a given slope, the PROFORM HD can pass more water than a 3 inch corrugated pipe and less than a 4 inch corrugated pipe.

As a result of the hydraulic calculations, a bleeder spacing of 75 feet is allowed for installation instead of the 8 feet dimension called out in **s. SPS 321.17 (3) (d) 6**.

Test results are on file with the department.

### **WISCONSIN UNIFORM DWELLING CODE (1-2 FAMILY) COMPLIANCE**

**GENERAL:** The system **shall** provide drainage for both the inside and outside walls with an integrated and hard-connected drainage network. The interconnected system **shall** provide for the free flow of water from one side of the system to the other. Whether the drain outlet is directed to a pump pit inside the foundation, to a daylight drain outside of the foundation, or to both a sump and an outside outlet, all the water from both sides of the foundation **shall** flow through a single system to the outlet.

Note: **Only PROFORM HD crossovers (bleeders) and connectors provided by PROFORM HD shall be allowed for installation in the drainage system.**

- **Footings:** The PROFORM HD footing and foundation drainage system is approved for use as a footing form when installed in accordance with **s. SPS 321.15**, and in accordance with the manufacturer's installation instructions.
- **Drain Tiles:** The PROFORM HD footing and foundation drainage system used as a foundation drainage system is approved for use in accordance with **s. SPS 321.17 (2) (c), (3) (c) and (3) (e)**.
- In lieu of **s. SPS 321.17 (3) (d) 5.**: The drain tile shall be covered with at least 12 inches of washed rock which meets the following criteria: 1) 90% – 100% of rock must pass a ¾-inch sieve; and 2) 0% - 55% of rock must pass a 3/8-inch sieve.
- Section **SPS 321.17 (3) (d) 6.**: Crossovers (bleeders) shall be provided to connect the exterior footing drain tile to the interior footing tile. A PROFORM HD 3-inch connector shall be placed in the PROFORM HD footing at 75 feet maximum intervals around the entire footing. In all cases, the crossovers shall be placed at approximately equal distance apart around the entire footing. This allowance for a lower ratio of bleeder area to length of tile is due to the fact that the PROFORM HD footing and foundation drainage system uses a low resistance connector between the bleeder pipe and the PROFORM HD sections as opposed to the code permitted butt connection.

- In s. **SPS 321.17 (3) (d) 7.**: The drain tiles or pipe which lead from the footing tiles to the sump pit shall be connected to a 4-inch PROFORM HD outlet fitting and laid at a grade of not less than 1/8-inch per foot leading to the sump pit. The remaining drain tiles shall be installed level.

Four-inch crossovers and 4-inch outlets to sumps are to be constructed using 4-inch corrugated drain tile and **MUST** be connected to the PROFORM HD by the 4-inch outlet fittings supplied by the manufacturer. No other connection method is acceptable. Two-inch crossovers shall be installed using a 2-inch PVC pipe or an approved 2-inch drain tile connector. Refer to manufacturer's installation instructions for "Crossover Drainage".

### **WISCONSIN UNIFORM COMMERCIAL BUILDING CODE COMPLIANCE**

- **Footings and Foundations:** The PROFORM HD footing and foundation drainage system shall be installed in accordance with the general requirements of s. **IBC 1808.1.**
- **Concrete Footings:** The PROFORM HD footing and foundation drainage system shall be installed in accordance with s. **IBC 1805.4.**

This Wisconsin Building Product Evaluation number must be provided when plans that include this product are submitted for review.

### **DISCLAIMER**

The department is not endorsing or advertising this product. This approval addresses only the specified applications for the product and does not waive or modify any code requirement not specified in this document.

### **EXPIRATION**

This approval will be valid through December 31, 2019, unless manufacturing modifications are made to the product or a re-examination is deemed necessary by the department. The product approval is applicable to projects approved under the current edition of the applicable codes. This approval may be void for project approvals made under future applicable code editions.

Approval Date: May 8, 2014 Revision Date: August 31, 2016	<i>Jack A. Miller</i>  By: Jack A. Miller Bureau of Technical Services
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