Approval # | Product # 201610-W
Replaces Previous Product # 200810-W

Industry Services Division
1400 East Washington Avenue
P.O. Box 7302
Madison, WI 53701-7302

Wisconsin
Building Product Evaluation

Material	Steel Transfer Plated Column
Manufacturer	Jack Walters & Sons Corporation PO B 388, 6600 Midland Court Allenton, WI 53002

SCOPE OF EVALUATION

The Steel Transfer Plated (STP) Columns manufactured by Jack Walters and Sons Corporation. have been evaluated for use as Steel Transfer Plated Columns in accordance with the below cited International Building Code (IBC) requirements of the current Wisconsin commercial building code and Wisconsin Uniform Dwelling Code (UDC).

- **Allowable Stress Design:** The 16- and 20-gauge Woodclaw metal truss plate connectors were evaluated for use within allowable design values in accordance with **s. IBC 2306.1** and **s. IBC 2303.4.1**.
- **Wood Columns:** The wood used as a component of the Steel Transfer Plated (STP) Columns is Southern Yellow Pine of Grade No. 2 or better, evaluated in accordance with **s. IBC 2303.1, 2303.1.1, 2304.11.2.7, 2304.11.4.1** and **s. IBC 602.4.1**. Wood columns in UDC structures shall meet **SPS 321.25(6)** column provisions with sizing per structural analysis.
- **Preservative-treated Wood:** Lower portions of the Steel Transfer Plated (STP) Columns are pressure-treated lumber in accordance with **s. IBC 2303.1.8**, shall be identified in accordance with **s. IBC 2303.1.8.1**, and shall be placed in accordance with **s. IBC 1807.3** and **s. IBC 1809.12**.

DESCRIPTION AND USE

The Steel Transfer Plated Column is an assembly of three or four laminates of 2x6's, 2x8's, 2x10's or 2x12's of Southern Yellow Pine of grade No. 2 or better and metal connector plates. The column of sawn dimensional lumber is bonded together on the wide face using metal connector plates. Additionally, the lumber is spliced end-to-end with metal connector plates such that the lower portion is pressure-treated lumber, and the other end is untreated lumber. Pressure-treated lumber is attached to untreated lumber in staggered splices. The location of splices in a three-ply column is such that the second splice is 24 inches above the shortest treated member and the third splice is 48 inches above the shortest treated member. The spliced lumber is bonded together with 20 gauge G60 galvanized steel transfer plates:

- Exterior connector plates are 0.0362-inch thick galvanized plates that have a two tooth plug that is pressed into the wood parallel to the grain. Plug size is 3/16" x 1/2" resulting in each tooth embedding 1/4" into the wood. The rows of teeth are spaced vertically on the plate 2/3 of an inch. Each horizontal row has 1/4" of metal between the plugs. The plates have a wider band of metal along the vertical edges.
- Interior transfer plates are 0.0362-inch thick galvanized plates with similar steel specifications as the exterior plates except, the alternating rows of vertical teeth are bent in the opposite direction (2-way). The rows of teeth are spaced 3/8-inch vertically on the plate.

TESTS AND RESULTS

Static bending tests were conducted in accordance with the flexure portions of ASTM D198, "Static Tests of Timbers in Structural Sizes", except that rollers were not used at the reaction bearings or a load-bearing, and the surfaces of load-bearing blocks were not curved. Tests were done using a horizontal loading test rack consisting of a 4 foot wide reinforced concrete beam embedded in the laboratory floor with attachments as needed for specimen supports, loading and deflection measurement. All columns were loaded in a direction parallel to the wide face of each lamination. Tests were performed by Alpine Structural Consultants, test report ASC#E0703013, October 24, 2007 in Earth City, MO.

The resulting design loads for each grade and column size are highlighted in bold as follows:

Lumber Size	Southern Yellow Pine Grade	Number of Plies	NDS Design Value F_b (psi)	NDS Design Value E (psi)	EP 559 Non-Spliced F_b (psi)	Test Result F_b (psi)	Test Result E (psi)	**Design Stress Used F_b (psi)**	**Design MOE Used E (psi)**
2 x 6	#2	3	1250	1.6×10^6	1690	1639	1.3×10^6	**1634**	**1.3×10^6**
2 x 6	#1	3	1650	1.7×10^6	2230	2029	1.52×10^6	**2029**	**1.52×10^6**
2 x 6	#2	4	1250	1.6×10^6	1750	1634	1.49×10^6	**1634**	**1.49×10^6**
2 x 6	#1	4	1650	1.7×10^6	2310	*1642*	1.53×10^6	**2029**	**1.53×10^6**
2 x 8	#1	3	1500	1.7×10^6	2030	1630	1.47×10^6	**1630**	**1.47×10^6**
2 x 8	#1	4	1500	1.7×10^6	2100	1839	1.63×10^6	**1839**	**1.63×10^6**
2 x 10	#1	3	1300	1.7×10^6	1760	2339	1.84×10^6	**1760**	**1.7×10^6**

NOTE:

1. The design values should not exceed the design values for un-spliced limber of the same grade and configuration from EP559.

LIMITATIONS OF APPROVAL

The **IBC** limitations below are in accordance with the current **Wisconsin Amended ICC Code:**

- **Preservative-treated Wood:** In the preservative-treated portion of the column below grade, the transfer plates shall be in accordance with **s. IBC 2304.9.5** and **2304.9.5.1**.

The Steel Transfer Plated Column can be used as an alternative to solid-sawn posts or other plied columns used in post-frame buildings.

The Steel Transfer Plated Columns are approved for use in Type VB construction.

The Steel Transfer Plated Columns are approved for use where Heavy Timber (HT) Type IV construction is used in accordance with **s. IBC 602.4.1** and **602.4.7**.

The Steel Transfer Plated Columns are approved for use in Types I and II construction, in accordance with **s. IBC 603.1, Exception 19**.

NOTE: An additional thickness of lumber shall be applied to obtain the minimum nominal 6x8 (5½" x 7½" actual) size requirement for columns supporting roofs and nominal 8x8 (7½" x 7½" actual) size requirement for columns supporting floors.

Complete structural calculations shall be submitted for each project on a site-by-site basis when the Steel Transfer Plated Columns are used.

The column size and lumber grade needed shall be determined by the design load requirements of **Chapter 16**.

The metal connector plates shall be permanently marked for identification.

The treated lumber shall project at least 8-inches above exposed grade, and at least 1-inch above any concrete floor in contact with the column. Treated Southern Yellow Pine shall bear the appropriate American Lumber Standard Committee (ALSC) agency grade stamp.

All columns of this configuration and specification must bear a stamp stating Plated Columns Patent No. in a visible location.

The columns must be installed in accordance with the manufacturer's installation recommendations.

DISCLAIMER

This approval will be valid through December 31, 2021, unless manufacturing modifications are made to the product or a re-examination is deemed necessary by the

department. The Wisconsin Building Product Evaluation Number must be provided when plans that include this product are submitted for review. This approval addresses only the specified applications for the product and does not waive any code requirement not specified in this document.

Reviewed by: *Jack A. Miller*
Commercial building plan examiner

Approval Date: September 26, 2016 By: Jack A. Miller