



FILTER CARTRIDGE INSTRUCTIONS

Installation

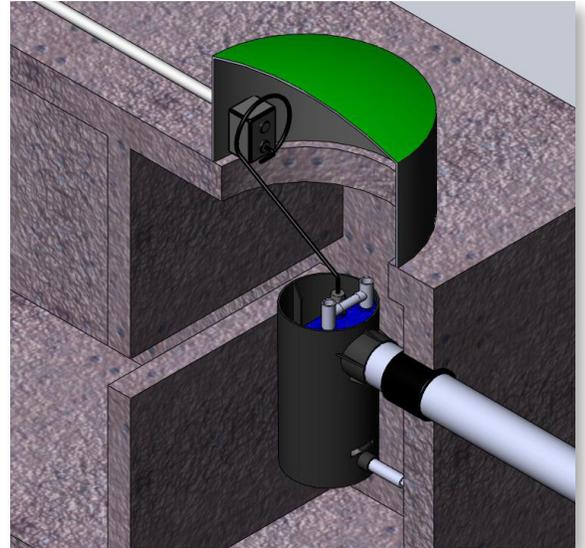
STEP 1 Dry fit the filter case onto the end of the outlet pipe to ensure it is centered under the access opening. If not, then either insert more pipe into the tank through the outlet or solvent weld (glue) additional pipe onto the outlet pipe.

STEP 2 While the case is still dry fitted on the outlet pipe, measure the length of $\frac{3}{4}$ -inch pipe needed to brace the filter to the tank end wall if utilizing the optional supplemental side support. If side support method is not utilized, proceed to step four.

STEP 3 For installations utilizing the optional supplemental side support: solvent weld the $\frac{3}{4}$ -inch pipe onto the filter case. If side support method is not utilized, proceed to step four.

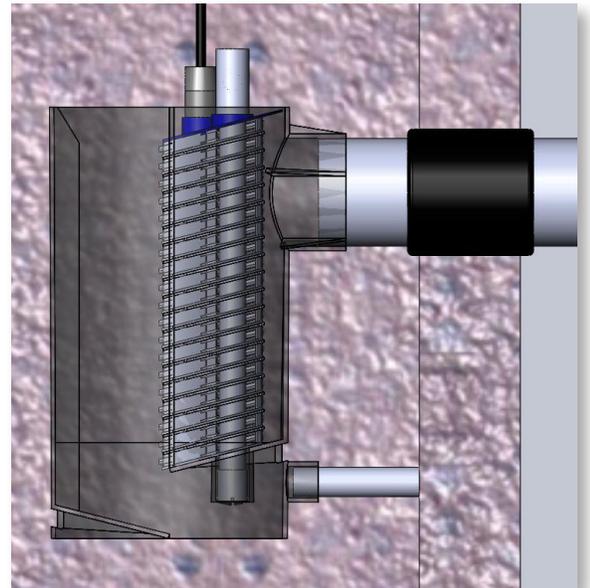
STEP 4 Solvent weld the filter case onto the outlet pipe. Insert the filter cartridge into the case, pressing down until the filter locks into the bottom of the case.

STEP 5 If a VRS switch is utilized: insert into the filter and lock by turning clockwise 90° .



Maintenance

1. The effluent filter should be cleaned every time the septic tank is serviced.
2. Open the outlet access opening to inspect the tank and filter.
3. Pump the septic tank completely, making sure to remove the sludge layer on the bottom of the tank and not just the scum and effluent.
4. Once the effluent level has been lowered below the invert of the outlet pipe, firmly pull up on the filter handle to dislodge the cartridge from the case.
5. Slide the cartridge up and out of the case for cleaning.
6. If a VRS switch connected to an alarm is present, the switch should be removed by turning counterclockwise 90° and cleaned with water only.
7. While holding the cartridge on its side (large flat surface facing down) over the access opening, rinse off the cartridge with water only, making sure all septage material is rinsed back into the tank.
8. If VRS switch is utilized, replace by inserting into filter and turning clockwise 90° .
9. Insert the filter cartridge back into the case, pressing down until the filter locks into the bottom of the case.
10. Replace and secure the access opening on the tank.



BEAR ONSITE™ FILTER CARTRIDGE - FIVE-YEAR LIMITED WARRANTY

Bear Onsite filter cartridges are warranted to be free of defects in material and workmanship for five (5) years from the date of consumer purchase.

BEAR ONSITE™ Filter Case -Lifetime Limited Warranty

Bear Onsite warrants the filter case will be free of defects in material and workmanship during normal use for the period of time the original purchaser owns the product.

If a defect is found in normal use, Bear Onsite will, at its election, repair, provide a replacement part or product, or make appropriate adjustment. Damage to a product caused by accident, misuse, or abuse is not covered by this warranty. Improper care or malfunctions resulting from units not installed, operated, or maintained in accordance with instructions provided will void the warranty. Proof of purchase (original sales receipt) must be provided to Bear Onsite with all warranty claims. Bear Onsite is not responsible for labor charges, removal charges, installation, or other incidental or consequential costs. In no event shall the liability of Bear Onsite exceed the purchase price of the product.

