



Medical Equipment / Gas Piping FAQs

1. What Wisconsin codes apply to medical gas piping?

Answer: Medical gas piping codes are enforced under NFPA-99 by the Wisconsin Department of Health and Family Services (608-243-2069). The vessels that the gasses are contained in are regulated by the SPS 341, Boiler and Pressure Vessel Code.

2. Must new steam autoclaves be inspected by the state?

Answer: Except as provided in [SPS 341.16\(b\)](#), boilers and pressure vessels shall be inspected by a certified inspector before they are placed in operation. [See SPS 341.16\(a\)](#). Exemptions per [SPS 341.18\(1\)](#).