DEPT. OF INDUSTRY, LABOR & HUMAN RELATIONS

Scope

Chapter Ind 50

SCOPE OF BUILDING CODE

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Ind 50.010 Purpose of code. The purpose of this code is to promote the health, safety and welfare of the public by establishing performance minimums contained therein for design, construction, alteration, use and occupancy of buildings and parts thereof.

Note 1: The purpose as stated can be traced to the terms used in the “Safe Place statutes” of the state of Wisconsin, chapter 101, Wis. Stats.

Note 2: This code is intended for the protection of the public and not intended as a design manual, a text book or a construction manual.

SPECIAL NOTE

AN ASTERISK (*) FOLLOWING THE SECTION OR SUBSECTION NUMBER OR LETTER INDICATES EXPLANATORY MATERIAL ON THAT PARAGRAPH IN APPENDIX A. EXAMPLE: IND 51.01 (12)—SEE A-51.01 (12) IN APPENDIX A.

History: Cr. Register, December, 1970, No. 180, eff. 1-1-71.

Ind 50.002 Application. (1) NEW BUILDINGS AND ADDITIONS. This code shall apply to all new buildings, structures, and also to additions to existing buildings and structures, except as in Wis. Admin. Code, section Ind 50.03.

(2) GENERAL ORDERS ON EXISTING BUILDINGS. Buildings and structures erected prior to the effective date of the first building code (October 9, 1914) shall comply with the general orders on existing buildings, issued by the department of industry, labor and human relations.

History: 1-2-66; renum. from Ind 50.001 to be Ind 50.002, Register, December, 1970, No. 180, eff. 1-1-71; am. (2) Register, June, 1972, No. 198, eff. 7-1-72.

Ind 50.003 Alterations. This code shall apply to all alterations in any building or structure which affects the structural strength, fire hazard, exits or lighting of any new or existing building or structure. This code does not apply to ordinary non-structural changes or minor repairs necessary for the maintenance of any building or structure.

History: 1-3-66; am. Register, December, 1972, No. 84, eff. 1-1-67.

Ind 50.004 Change of use. (1) When the use of a building or structure is changed and the requirements for the new use are more stringent than those for the previous use then such building or structure shall be made to comply with the requirements for the new use as provided in this code.

(2) If, upon an inspection of a building or structure, it is found that its use was changed since the effective date of the first building code (October 9, 1914) and that it does not comply with the requirements of the building code in effect at the time of such change, it shall then be made to comply with the code requirements in effect at the time of change in use.

Ind 50.005 Exemption from code requirements. This code does not apply to the following buildings:

(1) Dwellings, and outbuildings in connection therewith, such as barns and private garages.

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(2) Apartment buildings used exclusively as the residence of not more than 2 families.
(3) Buildings used exclusively for agricultural purposes which are not within the limits of a city or an incorporated village.
(4) Temporary buildings or sheds used exclusively for construction purposes, not exceeding 2 stories in height, and not used for living quarters.

Local regulations. This code shall not limit the power of cities, villages and towns to make, or enforce, additional or more stringent regulations, provided the same do not conflict with this code or with any other rule of the department of industry, labor and human relations.

Enforcement

(1) The submission of plans and specifications for factories, office and mercantile buildings containing less than 25,000 cubic feet total volume is waived, providing they have no floor or roof spans greater than 30 feet and are not more than 2 stories high. Buildings for which the submission of plans and specifications is waived shall comply with the requirements of this code.

(2) All plans shall be submitted in triplicate and work shall not be started until plans are approved. The plans submitted shall be prints that are clear, legible and permanent. Complete foundation and footing plans may be submitted for approval prior to submitting the building plans if the plot plan, itemized structural loads, complete foundation or footing design calculations and schematic floor plans are included showing exits, windows and other pertinent information. The following data shall be a part of or shall accompany all plans submitted for approval. Items (h) and (i) need not accompany foundation and footing plans submitted prior to final building plans.

(a) The location and grades of adjoining streets, alleys, lot lines and other buildings on the same lot or property.
(b) Name of owner.
(c) Intended use or uses of all rooms, and the number of persons to be accommodated therein.
(d) Assumed bearing value of soil.
(e) Assumed live loads.
(f) Assumed dead loads, itemized.
Chapter Ind 51

DEFINITIONS AND STANDARDS

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NOTICE: EFFECTIVE JANUARY 1, 1973 section Ind 51.001 following is repealed.

Ind 51.001 Fire-resistive construction. (1) A building is of fire-resistive construction if all the walls, partitions, piers, columns, floors, ceilings, roof and stairs are built of incombustible material, except as hereinafter provided, and if all metallic structural members are protected by an incombustible fire-resistive covering, all as specified in this section.

(2) All exterior and inner court walls shall be of not less than 4-hour fire-resistive construction, as specified in section Ind 51.04, except that nonload bearing exterior walls which face streets, alleys, outer or inner courts 20 foot or more in width may be constructed of noncombustible panels of not less than 1-hour fire-resistive construction.

(a) Non-load bearing exterior walls which face streets, alleys, outer or inner courts 30 feet or more in width may be constructed of combustible panels with no fire-resistive rating.

(3) Interior partitions shall be constructed of noncombustible materials. Doors in corridor partitions shall be no less than 1½ inch wood solid core as covered under section Ind 51.047.

(a) Exception: Dividing partitions in stores, offices, and similar places not exceeding 3,000 square feet in area, occupied by one tenant only, may be constructed of wood panels or similar light construction.

(b) Partitions entirely within apartments having a floor area of not more than 800 square feet shall be of one-hour fire-resistive construction but such partitions may be constructed with wood studs as specified in section Ind 51.04. Doors in such partitions may be wood panel doors.
(4) Enclosures for elevator or dumbwaiter shafts, vent shafts, stairwells, waste paper chutes and other similar vertical shafts shall be of 2-hour fire-resistive construction as specified in section Ind 51.04 with all interior openings therein protected by fire-resistive doors or windows as specified in section Ind 51.047.

(5) Structural framework shall be of structural steel or reinforced concrete. All structural steel members, not including structural members for elevators and elevator enclosures shall be thoroughly fire-protected with not less than 4-hour fire-resistive protection for columns, beams and girders and 3-hour fire-resistive protection for floors, for all buildings more than 8 stories or 85 feet in height; and with not less than 3-hour fire-resistive protection for columns, beams and girders and 2-hour fire-resistive protection for floors, for all buildings which are 8 stories or 85 feet or less in height. All such fire-resistive protection shall be as specified in section Ind 51.04.

(6) All reinforced concrete columns, beams and girders shall be thoroughly fire-protected with 4-hour fire-resistive protection, and all floors, joists and slabs shall be thoroughly fire-protected with not less than 3-hour fire-resistive protection for all buildings more than 8 stories or 85 feet in height; and with not less than 3-hour fire-resistive protection for columns, beams and girders and 2-hour fire-resistive protection for all floors, joists and slabs, for all buildings which are 8 stories or 85 feet or less in height. All such fire-resistive protection shall be as specified in section Ind 51.04.

(7) Floor construction shall consist of any approved floor system providing not less than 3-hour fire-resistive construction for all buildings more than 8 stories or 85 feet in height; and providing not less than 2-hour fire-resistive construction, for buildings which are 8 stories or 85 feet or less in height. All such fire-resistive protection shall be as specified in section Ind 51.04.

(8) Roofs shall be constructed as specified for floors, except that wood sheathing of not less than 2 inch nominal thickness may be used for buildings more than 8 stories or 85 feet in height when all of such sheathing is more than 25 feet distant from any floor, balcony or gallery, or wood sheathing of not less than 1 inch nominal thickness may be used at any distance not exceeding 5 feet from a 2-hour fire-resistive attic floor, and when such sheathing is covered on the outside by a class "A" or equal fire-retardant roof covering, except as provided under occupancy requirements.

(9) Stairs and stair platforms shall be constructed of reinforced concrete, iron or steel. Brick, concrete, marble, tile, terrazzo or other hard incombustible materials may be used for the finish of treads and risers.

(10) Doors and windows may be of wood except as otherwise specified under occupancy requirements and in Wis. Adm. Code sections Ind 51.17, 51.19, 51.20 and 52.21.

(11) Projections from the building, including bays, orielles, and pent-houses, together with other roof structures shall be constructed of incombustible material as specified in this section.

(12) Wood may be used for finished floors and also for trim, including picture molds, chair rails, wainscoting and baseboards, if spaces between wood sleepers and wood grounds are fire-stopped with incombustible materials.
(13) Acoustical materials may be used on ceilings and on walls from a level of 5 feet above the floor provided they are attached directly thereto, and all spaces between wood grounds are fire-stopped with incombustible materials.

History: 1-2-16; am. (2); (5) (a); (3); (3) (a); Register, June, 1916. No 6 eff. 7-1-16; am. (2) Intro. par. (2) (a), (4), (7) and (8), Register, Foy, 1916. No 1 eff. 7-1-16; intro. par. (4), (4), (7) and (8), eff. K-1-71 and expiring 1-1-72; eff. (2) Intro. par. (2) (a), (4), (7) and (8) eff. J-1-72. Register, July, 1971. No 187 r. and reg. eff. 1-1-73; repeal and recreate Ind 51.001, eff. 1-1-73. Register, June, 1973. No 188.

NOTICE: EFFECTIVE JANUARY 1, 1973 section Ind 51.001 is repealed to read:

Ind 51.001 Scope. This section covers minimum standards for common types of building designs currently being constructed. This section does not specifically include classification for uncommon building designs such as shells, domes, space frames, inflatable and similar types of structures. The standards contained herein shall be used as a guide for such uncommon building designs to achieve the degree of safely intended by these standards.

NOTICE: Section Ind 51.01 following expires on January 1, 1973:

Ind 51.01 Mill construction. (1) In a building of mill construction the structural frame shall consist of steel or iron which shall be fire-resistant, of reinforced concrete, of masonry, or of heavy timbers, except that in buildings not exceeding one story in height the structural steel or iron may have the fire-protection omitted.

(2) Exterior and court walls shall be 2-hour fire-resistant construction as specified in section Ind 51.04, except that non-load bearing exterior walls which face streets, alleys, outer or inner courts 20 feet or more in width may be constructed of noncombustible panels of not less than 1-hour fire-resistant construction.

(a) Non-load bearing exterior walls which face streets, alleys, outer or inner courts 30 feet or more in width may be constructed of incombustible panels with no fire-resistant rating.

(3) All wood columns in the structural frame shall be directly superimposed, one above the other, and shall be provided with steel or cast iron caps, unless the floor or roof beams and girders are carried directly and securely fastened to the columns, and with the loads transmitted to the columns by metal ring or similar type connectors or by caps of otherwise suitable material. They shall not rest on wood bolsters or floor timbers. Wood bolsters may be used to support roof timbers. No wood column shall be less than 8 inches nominal in its least dimension, and no beam, girder or joist shall be less than 6 inches nominal in its least dimension nor less than 45 square inches in cross-sectional area. Where wood arches or wood trusses are used to support roof loads, the framing members shall not be less than 4 inches by 6 inches, nominal dimensions. In no case shall masonry or reinforced concrete be supported on wood construction except tile or concrete floor finishes not more than 3 inches in thickness.

(4) For structural steel or iron members, the fire-protection shall be not less than 3-hour fire-resistant protection for columns and not less than 2-hour fire-resistant protection for beams, girders and floor systems as specified in section Ind 51.04.

(5) All reinforcement in concrete columns shall be fire-protected

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with not less than 3-hour fire-resistive protection, and all joints, beams, girders, slabs and steel floors with not less than 2-hour fire-resistive protection outside of all steel reinforcing as specified in section Ind 51.04.

(6) Wood floor construction shall be of tongue and grooves, or spliced lumber not less than 3 inches nominal thickness, with a top layer of flooring of one inch nominal thickness laid thereon, or of solid lumber placed on edge and securely spiked together to make a floor not less than 4 inches nominal thickness.

(7) Roof construction shall be as specified for floors, except that the minimum nominal thickness shall be 2 inches. Roof coverings shall be class “A” or equal fire-retardant roofing as specified in section Ind 51.04 and shall be required over all combustible roof construction.

(8) Enclosures for elevator or dumbwaiter shafts, vent shafts, stairwalls, wastepaper chutes, and other similar vertical shafts shall be of 2-hour fire-resistive construction as specified in section Ind 51.04, with all interior openings therein protected by fire-resistive doors as specified in section Ind 51.04.

(9) Stair construction may be of wood in buildings not exceeding 3 stories in height. In buildings 4 or more stories in height all stairs and stair construction shall be as required for fire-resistive construction specified in section Ind 51.001.

(10) Doors and windows may be of wood except as otherwise specified under occupancy requirements in this code.

**NOTICE:** EFFECTIVE JANUARY 1, 1973 section Ind 51.01 is recited to read:

**Ind 51.01 Definitions.**

(1) **Air Conditioning.** The process of treating air to control simultaneously its temperature, humidity, cleanliness and distribution to meet the requirements of the conditioned space.

(2) **Alley.** Any locally established public thoroughfare less than 30 feet in width but not less than 10 foot in width whether designated by name or number.

(3) **Approved.** Approval granted by the department under the regulations stated in this code.

(4) **Area (Gross).** The maximum horizontal projected area within the perimeter of the outside surface of walls or supports of the building or structure. Exterior cantilever open balconies are not included.

(5) **Area (Net).** The occupied or usable floor area in a building but not including space occupied by columns, walls, partitions, mechanical shafts or ducts.

(6) **Attic.** The space not used for human occupancy located between the ceiling of uppermost story and the roof.

(7) **Automatic.** Automatic as applied to a fire protective device, is one which functions without human intervention and is actuated as...
a result of the predetermined temperature rise, rate of rise of temperature, combustion products or smoke density such as an automatic sprinkler system, automatic fire door, automatic fire shutter, or automatic fire vent.

(8) BALCONY (EXTERIOR). An elevated platform attached to a building and enclosed on one or more sides by railings.

(9) BALCONY (INTERIOR). An open intermediate level or stepped floor. Also see "Stories, Number of."

(10) BASEMENT. See "Stories, Number of."

(11) BEARING WALL. See "Wall (bearing)."

(12) BUILDING. A structure for support, shelter or enclosure of persons or property.

(13) BUILDING HEIGHT. See "Height (building)."

(14) BUTTRESS. A structural projection which is an integral part of a wall, primarily to provide resistance to lateral forces.

(15) CAVITY WALL. See "Wall (cavity)."

(16) CEILING PROTECTION. The fire protection membrane suspended beneath the floor or ceiling construction which, when included with the construction, develops the fire-resistant rating for the overall assembly.

(17) CLOSING DEVICE (FIRE DOOR). A closing device is one which will close the door and be adequate to latch and/or hold hinged or sliding door in a closed position.

(a) Automatic. An automatic closing device is one which functions without human intervention and is actuated as a result of the predetermined temperature rise, rate of rise of temperature, combustion products or smoke density.

(b) Self-closing. A self-closing device is one which will maintain the door in a closed position.

(18) COMBUSTIBLE CONSTRUCTION. An assembly such as a wall, floor or roof having components of combustible material.

(19) COMBUSTIBLE MATERIAL. All materials not classified as "non-combustible" are considered combustible. This property of a material does not relate to its ability to structurally perform under fire exposure. The degree of combustibility is not defined by standard fire test procedures.

(20) CONCRETE. See "Types of Concrete," section Ind 51.045 (1) (a).

(21) CONSTRUCTION. Includes all labor and materials used in the framing or assembling of component parts in the erection, installation, enlargement, alteration, repair, moving, conversion, raising, demolition or removal of any appliance, device, building, structure or equipment.

(22) CORRIDOR. An enclosed passageway in a building for public ingress and egress to and from dwelling units, rooms or other areas and leading to a lobby, foyer or exit discharge.

(23) COURT (EXIT). An exterior court providing a pathway for public egress from an exit to a public thoroughfare.

* See Appendix A for further explanatory material.
(24) COURT (INNER). An open air shaft or court surrounded on all sides by walls.

(25) COURT (INNER LOT LINE). A court bounded on 3 sides by walls and on the remaining side by a lot line or property line.

(26) COURT (OUTER). A court bounded on 3 sides with walls and on the remaining side by a street, alley or other open space not less than 15 feet wide.

(27) COURT (OUTER LOT LINE). A court with one side on a lot line or property line and opening to a street or open space not less than 15 feet wide.

(28) CURTAIN WALL. See "Wall (curtain)."

(29) DEPARTMENT. Means the department of industry, labor and human relations.

(30) DIVISION WALL. See "Wall (division)."

(31) DUCT. Any pipe, flue, or tunnel used to convey air, gases and entrained materials. An underground duct is any part of a duct that is below the surface of the ground.

(32) DUCT FURNACE. See "Furnace (duct)."

(33) ELEVATOR. See Wis. Adm. Code, chapter Ind 4.

(34) EQUIPMENT. Self-contained systems and apparatus attached to or built into the building and used for mechanical or electrical processing, comfort, safety, sanitation, communication or transportation within a building.

(35) EXHAUST VENTILATING SYSTEM. See "Ventilating System (exhaust)."

(36) EXISTING. A building, structure, or equipment completed or in the course of construction or use or occupied prior to the effective date of applicable rules of this code.

(37) EXIT COURT. See "Court (exit)."

(38) EXIT DISCHARGE GRADE. See "Grade (exit discharge)."

(39) EXIT (VERTICAL). See "Vertical Exit."

(40) EXTERIOR BALCONY. See "Balcony (exterior)."

(41) EXTERIOR WALL. See "Wall (exterior)."

(42) FAMILY. Means 2 or more individuals who are related to each other by blood, marriage, adoption or legal guardianship. For purposes of this code a group of not more than 4 persons not necessarily related by blood or marriage, living together in a single living unit will be considered equivalent to a single family.

(43) FIRE DOOR. A door so constructed as to give protection against the passage of fire.

(44) FIRE DOOR ASSEMBLY. The assembly of fire door and its accessories, including all hardware, frames, closing devices and their anchors, so constructed as to give protection against the passage of fire.

(45) FIRE DOOR CLOSING DEVICE. See "Closing Device (fire door)."

(46) FIRE RESISTANCE AND FIRE-RESISTIVE MATERIAL. Having the
property to withstand fire or give protection from it. As applied to elements of building, it is characterized by the ability to confine a fire or to continue to perform a given structural function, or both.

(47) **FIRE-RESISTIVE CLASSIFICATION.** Fire-resistive classification is the time in hours during which a material or assembly continues to exhibit fire resistance under conditions of tests and performance as specified in ASTM E-119, ASTM E-152 and ASTM E-103.

(48) **FIRE-RESISTIVE PROTECTION.** An insulating material applied directly, attached to, or suspended from a structural assembly, to maintain the structural integrity of a member or system for the specified time rating.

(49) **FIRE-RESISTIVE PROTECTION, DIRECTLY APPLIED.** A coating material applied directly to the structural element for the purpose of fire protection.

(50) **FIRE-RESISTIVE RATING.** Refer to fire-resistive classification.

(51) **FIRE-RETARDANT ROOF COVERINGS.** Roof coverings shall be classified on the basis of protection provided against fire originating outside the building or structure on which they have been installed.

(a) Class A roof coverings are those which are effective against severe fire exposures (meeting the 3 methods for fire tests of class A roof coverings [ASTM Standard E-108]) and possess no flying brand hazard.

(b) Class B roof coverings are those which are effective against moderate fire exposures (meeting the 3 methods for fire tests of class B roof coverings [ASTM Standard E-108]) and possess no flying brand hazard.

(c) Class C roof coverings are those which are effective against light fire exposures (meeting the 3 methods for fire tests of class C roof coverings [ASTM Standard E-108]) and possess no flying brand hazard.

(52) **FIRE-RETARDANT-TREATED WOOD.** Fire-retardant wood includes lumber or plywood that has been treated with a fire-retardant chemical to provide classifications (flame-spread [FSC] and fuel contributed [FCC]) of 25 or less by ASTM method E-84, shows no progressive combustion during 30 minutes of fire exposure by this method, and is so labeled. Fire-retardant wood for decorative and interior finish purposes provides reduced flame-spread classification (FSC) by ASTM method E-84 as specified by the code for materials used in the particular applications.

(53) **FIRE WINDOW ASSEMBLY.** A fire window includes glass, frame, hardware and anchors constructed and glazed to give protection against the passage of flame.

(54) **FIRST FLOOR.** See "Stories, Number of."

(55) **FLAME-SPREAD CLASSIFICATION.** Flame-spread classification (FSC) is a comparative rating of the measure of flame-spread on a surface of a material or assembly as determined under conditions of tests and performance as specified in ASTM E-84.

(56) **FLAME-SPREAD RATING.** Refer to flame-spread classification.

(57) **FLOOR AREA.** See "Area (net)."

(58) **FOYER.** An enclosed space and passageway into which aisles,
corridors, stairways, or elevators may exit and from which the public has access to exits.

(59) **FRONT YARD.** See "Yard (front)."

(60) **FUEL CONTRIBUTED CLASSIFICATION.** Fuel contributed classification (FCC) is a comparative measure of the fuel contribution of a material or an assembly in the flame-spread test per ASTM E-84.

(61) **FURNACE.** A completely self-contained direct-fired, automatically controlled, vented appliance for heating air by transfer of heat of combustion through metal to the air and designed to supply heated air through ducts to spaces remote from the appliance location.

(62) **FURNACE (DUCT).** A suspended direct-fired heating appliance normally installed in air ducts. Air circulation is provided by a blower not furnished as part of the appliance.

(63) **GRADE (AT BUILDING).** Elevation of surface of paved or unpaved ground adjacent to wall of a building.

(64) **GRADE (EXIT DISCHARGE).** The elevation of finished exterior surface of paved or unpaved ground at any exit discharge doorsill.

(65) **GRAVITY EXHAUST VENTILATION.** See "Ventilation (gravity exhaust)."

(66) **GROSS AREA.** See "Area (gross)."

(67) **GROUND FLOOR.** See "Stories, Number of."

(68) **HAZARDOUS PIPING.** See "Piping (hazardous)."

(69) **HEATING SYSTEM.** Any combination of building construction, machinery, devices or equipment, so proportioned, arranged, installed, operated, and maintained as to produce and deliver in place the required amount and character of heating service.

(70) **HEIGHT (BUILDING).** Height of a building is measured from the average of the exit discharge grade elevation of all required first story exits to the top of a level roof or to a point 3/4 of the distance between the intersection of the exterior wall surface (extended) with the roof surface, and the highest part of the roof but not to include penthouses.

**NOTE:** For exceptions to penthouses see definition "Stories, Number of."

(71) **HOLLOW BONDED WALL.** See "Wall (hollow bonded)."

(72) **INNER COURT.** See "Court (inner)."

(73) **INNER LOT LINE COURT.** See "Court (inner lot line)."

(74) **INTAKE (OUTSIDE AIR).** See "Outside Air Intake."

(75) **INTERIOR BALCONY.** See "Balcony (interior)."

(76) **JACKETED STOVE.** See "Stove (jacketed)."

(77) **LOBBY.** An enclosed space into which aisles, corridors, stairways, elevators or foyer may exit and provides access to exits.

(78) **LOT LINE.** A legally established line dividing one lot, plot of land or parcel of land from an adjoining lot or plot of land or parcel of land.

(79) **MAJOR APPARATUS.** Central air-handling equipment supplying more than one occupancy or rooms and heat-producing equipment generating heat for the heating and ventilating system.

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(80) MASONRY. A construction composed of separate units such as brick, block, hollow tile, stone or approved similar units or a combination thereof, laid up or built unit by unit and bonded by approved manner.

(81) MECHANICAL VENTILATION. See "Ventilation (mechanical)."

(82) MEZZANINE OR MEZZANINE FLOOR. An intermediate floor, either open or enclosed. Also see "Stories, Number of."

(83) NET AREA. See "Area (net)."

(84) NONBEARING WALL. Refer to "Wall (exterior)" or "Partition."

(85) NONCOMBUSTIBLE CONSTRUCTION. An assembly such as a wall, floor or roof having components of noncombustible material.

(86) NONCOMBUSTIBLE MATERIAL. A noncombustible material is one which, in the form in which it is used, meets one of the requirements (a), (b) or (c) listed below. Materials used adjacent to or in contact with heat-producing appliances, warm air ducts, plenums and chimneys shall be classified as noncombustible only on the basis of requirement (a). Noncombustible does not apply to the flame-spread characteristics of interior finish or trim materials. No material shall be classified as noncombustible building construction material which is subject to increase in combustibility or flame-spread classification (FSC) beyond the limits herein established through the effects of age, moisture or other atmospheric conditions.

(a) Materials which pass the test procedure of ASTM E-138 for defining noncombustibility of elementary materials which exposed to a furnace temperature of 1,102 degrees F., for a minimum period of 5 minutes, and do not cause a temperature rise of the surface or interior thermocouples in excess of 54 degrees F. above the furnace air temperature at the beginning of the test and which do not flame after an exposure of 30 seconds.

(b) Materials having a structural base of noncombustible material as defined in paragraph (a), with a surfacing not more than 1/4 inch thick which has a flame-spread classification (FSC) not greater than 50 when tested in accordance with the method of test for surface burning characteristics of building materials (ASTM E-84).

(c) Materials other than defined in paragraphs (a) and (b), having a flame-spread classification (FSC) not greater than 25 without evidence of continued progressive combustion, and of such composition that surfaces that would be exposed by cutting through the material in any way would not have a flame-spread classification (FSC) greater than 25 when tested in accordance with the method of test for surface burning characteristics of building materials (ASTM E-84).

(87) OCCUPANCY OR USE. The purpose for which a building, structure, equipment, materials, or premises, or part thereof, is used or intended to be used as regulated in this code.

(88) OCCUPIED. Refers to any room or enclosure used by one or more persons for other than incidental maintenance.

(89) OPEN SPACES. Front (setback), rear and side yards, exit courts, outer courts, and outer lot line courts on the same property with a building as regulated by this code.
(90) **OUTDOOR OPENINGS.** May be doors, windows or skylights located in outside walls or roof and can be opened to provide natural ventilation to the occupied space.

(91) **OUTER COURT.** See “Court (outer).”

(92) **OUTER LOT LINE COURT.** See “Court (outer lot line).”

(93) **OUTLET (SUPPLY OPENING).** An opening, the sole purpose of which is to deliver air into any space to provide heating, ventilating or air conditioning.

(94) **OUTSIDE AIR.** Air that is taken from outside the building and is free from contamination of any kind in proportions detrimental to the health or comfort of the persons exposed to it.

(95) **OUTSIDE AIR INTAKE.** Includes the ducts and outdoor openings through which outside air is admitted to a ventilating, air conditioning or heating system.

(96) **PANEL WALL.** See “Wall (panel).”

(97) **PARTITION.** An interior nonbearing vertical element serving to enclose or divide an area, room or space.

(98) **PARTY WALL.** See “Wall (party).”

(99) **PENTHOUSE.** An enclosed or partially enclosed structure extending above the main roof of a building or structure and/or enclosing a stairway, tank, elevator, machinery, mechanical equipment or other apparatus and not used for human occupancy.

(100) **PIER.** An isolated column of masonry or concrete. A section of bearing wall not bonded on the sides into adjoining masonry shall be considered to be a pier when its horizontal dimension measured at right angles to the thickness does not exceed 4 times the thickness.

(101) **PILASTER.** A projection of masonry for the purpose of bearing concentrated loads, or to compensate for reduction of wall section by chases, openings or recesses, or for the purpose of stiffening the wall against lateral forces. (See also “Buttress.”)

(102) **PIPING (HAZARDOUS).** Any service piping conveying oxygen, flammable liquids, flammable gases or toxic gases.

(103) **PORCH.** An unenclosed exterior structure at or near grade attached or adjacent to the exterior wall of any building, and having a roof and floor. (See also “Terrace” and “Balcony.”)

(104) **PROPERTY LINE.** A legally established line dividing one lot, plot of land or parcel of land under one ownership from an adjoining lot or plot of land or parcel of land under another ownership.

(105) **PUBLIC THOROUGHFARE.** Any legally established street or alley as defined herein.

(106) **REQUIRED.** A term for mandatory use under the provisions of this code.

(107) **RESTRAINED SUPPORT.** A flexural member where the supports and/or the adjacent construction provides complete or partial restraint against rotation of the ends of the member and/or partial restraint against horizontal displacement when subject to a gravity load and/or temperature change.

(108) **RETAINING WALL.** See “Wall (retaining).”
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(109) RETURN (OR EXHAUST OPENING). Any opening, the sole purpose of which is to remove air from any space being heated, ventilated or air conditioned.

(110) ROADWAY. That portion of a public thoroughfare devoted to vehicular traffic, or that part included between curbs.

(111) ROOF. The structural cover of a building with a slope range bearing from horizontal to a maximum of 60 degrees to the horizontal.

(112) ROOF COVERING. Refers to the covering applied over the roof construction for the purpose of weather or fire resistance.

(113) ROOF COVERINGS (FIRE-RETARDANT). See “Fire-Resistant Roof Coverings.”

(114) ROOM. A space within a building completely enclosed with walls, partitions, floor and ceiling, except for openings for light, ventilation, ingress and egress.

(115) SETBACK. Refers to the open space between the property line or public thoroughfare and the nearest part of the building. Unenclosed terraces, slabs, or stoops without roofs or walls may project into this open space or setback.

(116) SHAFT. A vertical opening in a building extending through one or more stories and/or roof, other than an inner court.

(117) SHALL. A term for mandatory use under the provisions of this code.

(118) SIGNS. A structure that is intended, designed, or used for advertising, display, identification, announcements, or related purposes; this includes signs, screens, billboards, and other advertising devices of any type.

(119) SIMPLE SUPPORT. A flexural member where the supports and/or the adjacent construction allows free rotation of the ends of the member and horizontal displacement when subject to a gravity load and/or a temperature change.

(120) SPACE HEATER (GRAVITY OR CIRCULATING TYPE). A vented, self-contained free standing or wall recessed heating appliance using liquid or gas fuels. (Also see definition for “Stove (Jacketed).”)

(121) STORIES, NUMBER OF:
   (a) The first floor is the highest level of a building which meets the following conditions:
       1. Contains all required exit discharges for the first story and all stories above.
       2. Is not over 6 feet above exit discharge grade.
       3. Has sills of all required exit discharges 3 feet or less above exit discharge grade.
   (b) A ground floor is that level of a building on a sloping or multi-level site which has its floor line at or not more than 3 feet above exit discharge grade at one or more exit discharges.
   (c) A basement floor is that level below the first or ground floor level with its entire floor below exit discharge grade.
   (d) An interior balcony or mezzanine floor which exceeds 25,000 square feet or one-third (1/3), whichever is least, of the net area

* See Appendix A for further explanatory material.
enclosed within exterior walls and/or fire division walls shall be counted as a story.

NOTE: See occupancy sections of code for more restrictive limitations.

(e) The number of stories of a multistory building includes all stories except the basement(s), ground floor(s), attic or interior balcony(ies) and/or mezzanine floor(s) as limited in para. (d) above. Penthouse(s) with a total area that exceeds 50% of the roof area shall be counted as a story.

NOTE: For exception, see Ind 51.02 (3) (b) 1. b.

(122) STORY. The space in a building between the surfaces of any floor and the floor next above or below, or roof next above, or any space not defined as basement, ground floor, mezzanine, balcony, penthouse or attic. (Also see "Stories, Number of."

(123) STOVE (JACKETED). A vented, self-contained free standing, non-recessed heating appliance using solid, liquid or gas fuels. The effective heating is dependent on a gravity flow of air circulation over the heat exchanger. (Also see definition for "Space Heater.")

(124) STREET. Any legally established public thoroughfare 30 feet or more in width whether designated or not by name or number such as avenue, boulevard, circle, court, drive, lane, place, road or way. All-weather hard-surfaced areas 30 feet or more in width and extending at least 50% of the length of that side of building and accessible to fire-fighting equipment will be acceptable in lieu of streets.

(125) STRUCTURE. An assembly of materials forming a construction for occupancy or use (including, among others, buildings, stadiums, gospel or circus tents, reviewing stands, platforms, stages, observation towers, radio and television towers, water tanks, trestles, pier, wharves, open sheds, coal bins, shelters, fences, and display signs).

(126) SUPPORT (RESTRAINED). See "Restrained Support."

(127) SUPPORT (SIMPLE). See "Simple Support."

(128) TEMPERED AIR. Air transferred from heated area of building.

(129) TEMPERED OUTSIDE AIR. Outside air heated before distribution.

(130) TERRACE. An unenclosed exterior structure at or near grade having a paved, floored, or planted platform area adjacent to an entrance or to the exterior walls for a building or structure and having no roof.

(131) TREATED WOOD (FIRE-RETARDANT). See "Fire Retardant-Treated Wood."

(132) UNIT HEATER (HIGH STATIC PRESSURE TYPE). A direct-fired suspended or floor standing, self-contained, automatically controlled and vented, heating appliance having an integral means for circulation of air against 0.2 inch or greater static pressure.

(133) UNIT HEATER (LOW STATIC TYPE). A direct-fired suspended, self-contained automatically controlled, vented heating appliance, having integral means for circulation of air by means of a propeller fan or fans.

(134) VENEERED WALL. See "Wall (veneered)."

(135) VENTILATING SYSTEM (EXHAUST). Any combination of building construction, machinery, devices or equipment, designed and op-
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crated to remove harmful gases, dusts, fumes or vitiated air, from the
breathing zone of employees and frequenter.

(136) VENTILATION. The process of supplying or removing air by
natural or mechanical means, to or from any space.

(137) VENTILATION (GRAVITY EXHAUST). A process of removing
air by natural means, the effectiveness depending on atmospheric
condition, such as difference in relative density, difference in tempera-
ture or wind motion.

(138) VENTILATION (MECHANICAL). The process of supplying or
removing air by power-driven fans or blowers.

(139) VERTICAL EXIT. A means of egress used for ascension or
decension between 2 or more floors, or other levels, and shall include
approved exterior stairways, automatic (moving) stairways, fire
escapes, ramps, stairways, and smokeproof stair towers.

(140) WALL. A structural element which is vertical or within 30
degrees of vertical, serving to enclose space, form a division, or
support superimposed weight.

(141) WALL (BEARING). Any wall which supports a load in addition
to its own weight.

(142) WALL (CAVITY). A wall built of masonry units or of plain
concrete, or a combination of these materials, so arranged to provide
an air space within the wall, and in which the facing and backing
(inner and outer parts) of the wall are tied together with metal ties.

(143) WALL (CURTAIN). An exterior nonbearing wall.

(144) WALL (DIVISION).
(a) Building division. A wall used for separation between 2 build-
ings on the same property identical in construction to a party wall.
(b) Fire division. A wall extending from the lowest floor level to
or through the roof to restrict the spread of fire.

(145) WALL (EXTERIOR). Any outer enclosing wall of a building
or structure.

(146) WALL (FRAMING). Wall framing shall include columns, studs,
beams, girders, lintels and girts.

(147) WALL (HOLLOW BONDED). Wall built of masonry units with
or without any air space within the wall, and in which the facing
and backing of the wall are bonded together with masonry units.

(148) WALL (NONBEARING EXTERIOR). Wall which supports no
vertical load other than its own weight.

(149) WALL (PANEL). An exterior nonbearing wall in skeleton
construction.

(150) WALL (PARAPET). That part of a wall entirely above the
roof line.

(151) WALL (PARTY).* Wails used for separation between 2 buildings
on the property line between adjoining properties.

(152) WALL (REINFORCED). Wall used to resist laterally imposed
pressures.

(153) WALL (VENERATED). Wall having facing which is attached to
the backing but not so bonded as to exert common action under load.

*See Appendix A for further explanatory material.
(154) **Yard (Front).** An open, unoccupied space unobstructed to the sky, extending across the full width of a lot, or plot of land between the street line and the base of a front building wall. Unenclosed terraces, slabs or stoops without roofs or walls may project into this open space.

**NOTICE:** Section Ind 51.02 following expires on January 1, 1973:

Ind 51.02 Ordinary construction. (1) A building is of ordinary construction if all enclosing walls are constructed entirely of non-combustible material, and the roof has a class "B" or equal fire-retardant covering as specified in section Ind 51.04.

(2) The interior structural framework shall be of steel, iron, reinforced concrete, masonry, or wood. Fire protection of steel, iron or wood structural members may be omitted, except that all members carrying masonry in buildings more than one story in height shall be fire protected with not less than one-hour protection as specified in section Ind 51.04.

(3) Floors, roof and partitions may be of wood but no joint, rafter, or stud shall be less than 2 inches in nominal thickness. In buildings of 4 stories or more in height, the lower side of all metal or wood floor or roof construction shall be protected by a ceiling of 1-hour fire-resistive construction as specified in section Ind 51.04, unless otherwise provided under the occupancy requirements.

(4) Stairs may be of steel, iron, reinforced concrete, masonry or wood, with enclosures as specified under occupancy requirements.

(5) Bays, orielis and similar projections from the walls shall be constructed of non-combustible materials as specified in this section. Penthouses and other roof structures shall be of not less than 1-hour fire-resistive construction as specified in section Ind 51.01.

(6) Roof coverings shall be class "B" or equal.

**History:** 1-3-54: r. and recr. Register, September, 1953, No. 45, eff. 10-1-54; am. (1), (2) and (3), and cr. (4), Register, February, 1971, No. 182, eff. 7-1-71; r. (4) and r. and recr. (1) (3) and (5) eff. 5-1-72, and existing January 1-172; and cr. (1), (3) and (4) eff. 1-1-72, Register, July, 1971, No. 187, r. and recr. Register, June, 1972, No. 198, eff. 1-1-72.

**NOTICE:** **EFFECTIVE JANUARY 1, 1973** section Ind 51.02 is recasted to read:

Ind 51.02 General requirements. (1) The fire-resistant ratings shown in "Classes of Construction" (table 51.03-A) are to satisfy the structural integrity end point for the time specified. For heat transmission and smoke requirements see section Ind 51.04G (2).

(2) Substitution of a building element fire-resistant rating will be permitted in any class of construction providing it is equal to or better than the required fire-resistant rating as specified in table 51.03-A.

(a) Construction requiring the use of non-combustible material shall not be replaced by combustible construction regardless of fire-resistant rating.

(b) Noncombustible construction may be substituted for combustible construction provided the fire-resistant rating indicated in table 51.03-A is equal to or better than that noted for combustible construction.

(3) Exterior wall construction:

(a) All exterior walls which are in contact with the soil shall be of masonry or concrete

(b) Exposed exterior walls between the first floor structural system and grade shall be of masonry or concrete except as follows:

1. Walls may be constructed of material other than masonry or concrete providing the following conditions are satisfied:

a. The construction shall meet the requirements of table 51.03-A for specified class of construction.

Register, June, 1972, No. 198

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b. Any portion of exposed wall above grade and below the first floor structural system, when other than masonry or concrete, shall be counted as a story, and is also considered when determining height of wall.

(4) Roof coverings, skylights and skydomes:
(a) There shall be no restriction in use of glass or other noncombustible material when satisfying minimum requirements for roof coverings.
(b) Where combustible plastic is used in roof openings it shall not exceed an area greater than 20% of the roof area except as permitted under occupancy sections.

2. No individual dome or group of domes or skylights shall exceed 100 square feet.

a. Domes or groups of domes or skylights shall be separated from each other by at least 3 feet laterally and 10 feet along the slope of the roof.

(5) Building locations:
(a) When the distance between buildings located on the same property is less than 10 feet, the following shall apply:
1. Where the combined gross area for these buildings is less than that allowable for one building the exterior wall shall satisfy minimum requirements listed for class of construction in table 61.03-A.
2. Buildings classified as wood frame under subsections 61.03.(7) or (8) shall have exterior walls with a fire-resistive rating of not less than that required for these buildings when satisfying the 10 feet to 30 feet distance to property line shown in table 61.03-A.
3. Where the combined gross area for these buildings is greater than that allowable for one building, one of the opposing walls shall be not less than a 4-hour fire-resistive rated fire division wall or building division wall, whichever applies. Where buildings are of different classes of construction, the lesser allowable gross area shall apply.

6) Interior balcony or mezzanine. Interior balconies or mezzanine floors shall have fire-resistive ratings as required for the story in which it is located.

(7) No pipes, wires, cables, ducts or other service equipment shall be imbedded lengthwise in the required fire-resistive protection of any structural member except as allowed in approved fire rated assemblies.

(8) Parapet walls:
(a) Parapet walls not less than 8 inches in thickness and 2 feet in height shall be provided on all exterior walls of masonry or concrete, where such walls connect with roofs other than roofs that are of noncombustible construction throughout; but this section shall not apply to:
1. Buildings where type No. 7 and No. 8 construction would be permitted under the provisions of this code;
2. Walls which face streets or alleys;
3. Walls where not less than 10 feet of vacant space is maintained between the wall and the property line;
4. Walls which are not less than 10 feet from other buildings on the same property.
(b) All parapet walls shall be properly coped with noncombustible weatherproof material.
(c) Parapet walls not less than 8 inches in thickness and 2 feet in height shall be provided on all division and party walls of masonry or concrete, where such walls connect with roofs of other than 2-hour noncombustible fire-resistive construction, or better.
<table>
<thead>
<tr>
<th>BUILDING ELEMENT</th>
<th>NUMBER OF STORIES</th>
<th>SEE NOTES 1©</th>
<th>FIRE RESISTIVE</th>
<th>FIRE RESISTIVE</th>
<th>METAL FRAME</th>
<th>METAL FRAME</th>
<th>METAL FRAME</th>
<th>WOOD FRAME</th>
<th>WOOD FRAME</th>
<th>APPLICABLE NOTES</th>
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<tr>
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<td>TYPE A</td>
<td>TYPE B</td>
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<td>OVER 3 STORIES OR MORE THAN 65 IN HEIGHT</td>
<td>OVER 3 STORIES OR MORE THAN 65 IN HEIGHT</td>
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<td>8 STORIES OR UNDER 65 IN HEIGHT</td>
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<tr>
<td>2. FLOOR FRAMING (BEAMS, GIRDER, JOISTS, SLABS, DECK)</td>
<td>OVER 3 STORIES OR MORE THAN 65 IN HEIGHT</td>
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<td>3. ROOF FRAMING</td>
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<td>OVER 3 STORIES OR MORE THAN 65 IN HEIGHT</td>
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<td>4. ROOF COVERING</td>
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<td>OVER 3 STORIES OR MORE THAN 65 IN HEIGHT</td>
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<tr>
<td>5. INTERIOR WALLS BEARING</td>
<td>LESS THAN 10 FT. BEARING</td>
<td>LESS THAN 10 FT. BEARING</td>
<td>NC-4</td>
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<td>10 FT. TO 30 FT. INCLUSIVE</td>
<td>10 FT. TO 30 FT. INCLUSIVE</td>
<td>NC-3</td>
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<td>NC-3/4</td>
<td>I</td>
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<td>NC-0</td>
<td>3/4</td>
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<tr>
<td>6. EXTERIOR WALLS &amp; COURT WALLS</td>
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<td>OVER 30 FT. BEARING</td>
<td>NC-2</td>
<td>NC-1</td>
<td>NC-0</td>
<td>I</td>
<td>NC-1</td>
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<td>3/4</td>
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<td>OVER 30 FT. NON-BEARING</td>
<td>OVER 30 FT. NON-BEARING</td>
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<td>NC-3</td>
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<td>NC-2</td>
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<tr>
<td>7. REQUIRED EXIT CORRIDOR PARTITIONS</td>
<td>OVER 30 FT. NON-BEARING</td>
<td>OVER 30 FT. NON-BEARING</td>
<td>NC-2</td>
<td>NC-1</td>
<td>NC-0</td>
<td>I</td>
<td>NC-1</td>
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<td>3/4</td>
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<tr>
<td>8. FIRE ENCLOSURE (STAIRWAYS, ELEVATORS, VERTICAL SHAFTS)</td>
<td>OVER 30 FT. NON-BEARING</td>
<td>OVER 30 FT. NON-BEARING</td>
<td>NC-2</td>
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<td>NC-1</td>
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<td>3/4</td>
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</tr>
</tbody>
</table>

**KEY TO ABBREVIATIONS:**
- NC = NON COMBUSTIBLE
- NP = NOT PERMITTED
- H.T. = HEAVY TIMBER
- P/L = PROPERTY LINE

**EXAMPLE TO READING CHART:**
- 0 = 0 HOUR RATING
- 1 = 1 HOUR RATING
<table>
<thead>
<tr>
<th>TABLE 1A-18B</th>
<th>AREA ALLOWABLE AREA OF TOTAL EXPOSED WALL SURFACE</th>
<th>PERCENTAGE OF TOTAL EXPOSED WALL SURFACE</th>
</tr>
</thead>
<tbody>
<tr>
<td>Opeings with limited automatic sprinkling</td>
<td>Less than 25' high</td>
<td>Not Permitted</td>
</tr>
<tr>
<td>Opeings with limited automatic sprinkling</td>
<td>25' or less than 75' high</td>
<td>Not Permitted</td>
</tr>
<tr>
<td>Opeings with limited automatic sprinkling</td>
<td>75' or over</td>
<td>Not Permitted</td>
</tr>
</tbody>
</table>

Note: Crowding Factor should be allowed for the building to be considered in accordance with Article 2.4.2 of Title 24, Building and Fire Code.
NOTICE: Section Ind 51.03 following expires on January 1, 1973:
Ind 51.03 Frame construction. (1) A building is of frame construction if the structural parts and enclosing walls are of wood, or of wood in combination with other materials. If such enclosing walls are veneered, encased or faced with stone, brick, tile, concrete, plaster or metal, the building is also termed a frame building.

(2) Roof coverings shall be class "C" or equal.

History: 1-3-54; cr. (1), Register, February, 1971, No. 182, eff. 7-1-71; eff. 5-1-74; cr. (2) eff. 1-1-72. Register, July, 1971, No. 167, r. and rec. Register, June, 1972, No. 198, eff. 1-1-73.

NOTICE: EFFECTIVE JANUARY 1, 1973 section Ind 51.03 is created to read:

Ind 51.03 Classes of construction standards. (1) FIRE RESISTIVE TYPE (No. 1):
(a) A building is of fire-resistive construction if all the walls, partitions, piers, columns, floors, ceilings, roof and stairs are built of noncombustible material, with a fire-resistive rating as specified in table 51.03-A.

1. Concealed draft openings in columns, walls and partitions shall be firestopped with noncombustible material at each floor level.

(b) All buildings of this classification shall not be restricted in height.

(c) Stairs and stair platforms shall be constructed of noncombustible materials.

(d) Doors and windows may be of wood except as otherwise specified in table 51.03-B, or the occupancy chapters of the code, or sections Ind 51.11, 51.12 and 51.20.

(e) Sills, oriel, and similar exterior projections from the walls shall be constructed of material with fire-resistive ratings as required for exterior walls.

1. Mansards shall be of noncombustible construction.

a. The wall construction behind mansard shall extend to underside of roof deck and shall have a fire-resistive rating of not less than that specified for exterior walls in table 51.03-A.

(f) Penthouses and other roof structures shall have enclosing walls of noncombustible construction and roof framing and coverings shall be equal to that specified in table 51.03-A. Wood cooling towers are permitted.

(g) Wood may be used for finished floors, trim and wall paneling if open spaces behind the material are completely firestopped with noncombustible materials unless prohibited under the occupancy requirements of this code.

(h) Acoustical materials may be used on ceilings and walls provided they are noncombustible and the open spaces between furring on walls are completely firestopped with noncombustible material.

(i) In addition fire-resistant floor and roof assemblies one electric outlet box, not exceeding 16 square inches in area, may be installed in each 40 square feet of ceiling area. Recessed electric fixtures shall have protection boxes built above the fixture, constructed of approved fire-resistive material of rating equal to that of the ceiling, to cover the opening in case fixture is displaced. Duct openings in ceilings shall be protected by fire dampers.

(2) FIRE RESISTIVE TYPE (No. 2):

(a) A building is of fire-resistive construction if all the walls, partitions, piers, columns, floors, ceilings, roof and stairs are built of noncombustible material, with a fire-resistive rating as specified in table 51.03-A.

(b) All buildings of this classification shall not exceed a height of 4½ feet, in which height there shall be not more than 8 stories.

(c) Roofs. Where roof framing is greater than 20 feet above the floor or highest level of any balcony, roof decks may be:

1. Matched or spliced wood roof decking of not less than 2 inches in nominal thickness; or

2. Solid lumber not less than 3 inches in nominal thickness, set on edge securely fastened together; or

3. Approved 1½ inch thick plywood with exterior glue, tongue and groove with all end joints staggered and butting on centers of beams spaced not over 4 feet apart; or

4. Other forms of roof decks, if of noncombustible material.

(d) Stairs and stair platforms shall be constructed of noncombustible material.

Register, June, 1972, No. 198.
(e) Doors and windows may be of wood except as otherwise specified in Table 51.02-D, or the occupancy chapters of the code, or sections Ind 51.17, 51.19, and 51.20.

(f) Beams, rafter, and similar exterior projections from the walls shall be constructed of material with fire-resistant ratings as required for exterior walls.

1. Mansears shall be of noncombustible construction.
   a. The wall construction behind mansear shall extend to underside of roof deck and shall have a fire-resistant rating of not less than that specified for exterior walls in Table 51.02-A.
   (g) Penthouse and other roof structures shall have enclosing walls of noncombustible construction and roof framing and coverings shall be equal to that specified in Table 51.02-A. Wood cooling towers are not allowed.
   (h) Wood may be used for finished floors, trim, and wall paneling if open spaces behind the material are completely firestopped with noncombustible materials unless prohibited under the occupancy requirements of this code.

2. Acoustical materials may be used on ceilings and walls provided they are noncombustible and the open spaces between furring strips on the wall are completely firestopped with noncombustible material.

3. Metal frame-protects (No. 3):
   a. A building is of metal frame-protected construction if the structural parts and enclosing walls are of metal, or metal in combination with other noncombustible materials, with time resistance ratings as set forth in Table 51.03-A.
   b. All buildings of this classification shall not exceed a height of 75 feet, in which height there shall be not more than 4 stories.

4. Stairs and stair platforms shall be constructed of noncombustible material.

(d) Beams, rafter, and similar exterior projections from the walls shall be constructed of material with fire-resistant ratings not less than that specified for exterior walls in Table 51.02-A.

1. Mansears shall be of noncombustible construction.
   a. The wall construction behind mansear shall extend to underside of roof deck and shall have a fire-resistant rating of not less than that specified for exterior walls in Table 51.02-A.
   (d) Walls of exterior wood cover plate shall be not less than 4 inches, nominal, in any dimension when supporting floor loads and not less than 6 inches, nominal, in any dimension, less than 9 inches, nominal, in any dimension.
   (e) Beams and girders of wood shall be not less than 6 inches, nominal, in any dimension and not less than 45 square inches in actual cross-sectional area.
   (f) Wood arches which support floor loads shall be not less than 8 inches, nominal, in any dimension.
   (g) Framed timber trusses supporting floor loads shall have members not less than 4 inches, nominal, in any dimension.

4. Floor framing and structural framing of material other than wood shall have a fire-resistant protection of not less than one hour.

(a) Roof framing:
   1. Beams and girders of wood shall be not less than 6 inches, nominal, in any dimension and not less than 45 square inches in actual cross-sectional area.
   2. Wood arches, timber trusses, purlins and rafters for roof construction shall have members not less than 4 inches, nominal, in width and not less than 8 inches, nominal, in depth. Spaced members may be composed of 2 or more pieces not less than 2 inches, nominal, in thickness when blocked solidly throughout their intervening spaces or when spaced not more than 8 inches, nominal, in thickness, secured to the underside of the members. Splice plates shall be not less than 3 inches, nominal, in thickness.

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3. The roof framing and structural framing of material other than wood, in a one-story building less than 20 feet above the floor, shall have a fire-resitance protection of not less than one hour.

(f) Floors:  
1. Wood floor construction shall be tongued and grooved, or splined lumber, but not less than 2 inches nominal thickness, or of solid lumber placed on edge and securely fastened together to make a floor not less than 4 inches nominal in thickness. A top layer of flooring of one inch nominal thickness shall be placed over all such floor construction.

(g) Stair construction may be of wood in buildings not exceeding 3 stories in height, in 4-story buildings, all stairs, platforms and stair construction shall be constructed of noncombustible material.

(h) Roofs. Roof decks shall be:
1. Matched or splined wood roof decks of not less than 2 inches in nominal thickness; or
2. Solid lumber not less than 2 inches in nominal thickness, set on edge securely fastened together; or
3. Approved 1 1/4 inch thick plywood with exterior grade tongue and groove with all ends and joints staggered and butting on centers of beams spaced not over 4 feet apart; or
4. Other forms of roof decks, if of noncombustible material.

3. Approved fire retardant materials may be used in support of the construction.

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(c) All buildings of this classification shall not exceed a height of 40 feet, in which height there shall be not more than 2 stories.

(1) Wood Frame—Unprotected (No. 1):

(a) A building is of wood frame unprotected construction if the structural parts and enclosing walls are of unprotected wood, or unprotected wood in combination with other materials. If such enclosing walls are veneered, encased or faced with stone, brick, tile, concrete, plaster or metal, the building is also termed a wood frame unprotected building.

(b) All buildings of this classification shall not exceed a height of 35 feet, in which height there shall be not more than 2 stories.

(c) Floors, roofs, partitions and stairs may be of wood but no joist, rafter, stud or stringer shall be less than 2 inches in nominal thickness.

Ind 51.04 History: 1-2-56; r. Register, February, 1971, No. 182, eff. 7-1-71; cr. Register, July, 1971, No. 187; eff. 1-1-72 and expiring 1-1-73.

Fire-Resistant Standards
for
Materials of Construction

Ind 51.04 Scope. This section shall include standards applicable to various types of fire-resistant construction. Requirements established herein are considered minimum safety standards and will not necessarily result in the most advantageous insurance rates.

History: Cr. Register, February, 1971, No. 182, eff. 7-1-71; r. eff. 1-1-72, Register, July, 1971, No. 187.

NOTICE: Section Ind 51.041 following expires on January 1, 1973:

Ind 51.041 Definitions. (1) APPROVED. Means approval granted by the department of industry, labor and human relations.

(2) AUTOMATIC. Automatic as applied to a fire protective device, is one which functions without human intervention and is actuated as a result of the predetermined temperature rise, rate of rise of temperature, combustion products or smoke density such as an automatic sprinkler system, automatic fire door, automatic fire shutter, or automatic fire vent.

(3) CEILING PROTECTION. The fire protection membrane suspended beneath the floor or ceiling construction which, when included with the construction, develops the fire-resistant rating for the overall assembly.

(4) COMBUSTIBLE CONSTRUCTION. An assembly such as a wall, floor or roof having components of combustible material.

(5) CLOSING DEVICE (FIRE DOOR). A closing device is one which will close the door, and be adequate to latch and/or hold hinged or sliding door in a closed position.

(a) Automatic. An automatic closing device is one which functions without human intervention, and is actuated as a result of the predetermined temperature rise, rate of rise of temperature, combustion products or smoke density.

(b) Self-closing. A self-closing device is one which will maintain the door in a closed position.

(6) COMBUSTIBLE MATERIAL. All materials not classified as "non-combustible" are considered combustible. This property of a material does not relate to its ability to structurally perform under fire exposure. The degree of combustibility is not defined by standard fire test procedures.
(7) DEPARTMENT. Means the department of industry, labor and human relations.

(8) FIRE DOOR. A door so constructed as to give protection against the passage of fire.

(9) FIRE DOOR ASSEMBLY. The assembly of fire door and its accessories, including all hardware, frames, closing devices and their anchors, so constructed as to give protection against the passage of fire.

(10) FIRE-RESISTIVE CLASSIFICATION. Fire-resistive classification is the time in hours during which a material or assembly continues to exhibit fire resistance under conditions of tests and performance as specified in ASTM E-119, ASTM E-152 and ASTM E-163.

(11) FIRE-RESISTIVE RATING. Refer to fire-resistive classification.

(12) FIRE RESISTANCE AND FIRE-RESISTIVE MATERIAL. Having the property to withstand fire or give protection from it. As applied to elements of building, it is characterized by the ability to confine a fire or to continue to perform a given structural function, or both.

(13) FIRE-RESISTIVE PROTECTION. An insulating material applied directly, attached to, or suspended from a structural assembly, to maintain the structural integrity of a member or system for the specified time rating.

(14) FIRE-RESISTIVE PROTECTION, DIRECTLY APPLIED. A coating material applied directly to the structural element for the purpose of fire protection.

(15) FIRE-RETARDANT ROOF COVERINGS. Roof coverings shall be classified on the basis of protection provided against fire originating outside the building or structure on which they have been installed.

(a) Class A roof coverings are those which are effective against severe fire exposures (meeting the three methods for fire tests of class A roof coverings (ASTM Standard E-108)) and possess no flying brand hazard.

(b) Class B roof coverings are those which are effective against moderate fire exposures (meeting the three methods for fire tests of class B roof coverings (ASTM Standard E-108)) and possess no flying brand hazard.

(c) Class C roof coverings are those which are effective against light fire exposures (meeting the three methods for fire tests of class C roof coverings (ASTM Standard E-108)) and possess no flying brand hazard.

(16) FIRE RETARDANT—TREATED WOOD. Fire-retardant wood includes lumber or plywood that has been treated with a fire-retardant chemical to provide classifications (flame-spread (FSC) and flame contribution (FCC)) of 25 or less by ASTM method E-84, shows no progressive combustion during 30 minutes of fire exposure by this method, and is so labeled. Fire-retardant wood for decorative and interior finish purposes provides reduced flame-spread classification (FSC) by ASTM method E-84 as specified by the code for materials used in the particular applications.
(17) FIRE WINDOW ASSEMBLY. A fire window includes glass, frame, hardware and anchors constructed and glazed to give protection against the passage of flame.

(18) FLAME-SPREAD CLASSIFICATION. Flame-spread classification (FSC) is a comparative rating of the measure of flame-spread on a surface of a material or assembly as determined under conditions of tests and performance as specified in ASTM E-84.

(19) FLAME-SPREAD RATING. Refer to flame-spread classification.

(20) FUEL CONTRIBUTED CLASSIFICATION. Fuel contributed classification (FCC) is a comparative measure of the fuel contribution of a material or an assembly in the flame-spread test per ASTM E-84.

(21) NONCOMBUSTIBLE CONSTRUCTION. An assembly such as a wall, floor or roof having components of noncombustible material.

(22) NONCOMBUSTIBLE MATERIAL. A noncombustible material is one which, in the form in which it is used, meets one of the requirements 1., 2. or 3. listed below. Materials used adjacent to or in contact with heat-producing appliances, warm air ducts, plenums and chimneys shall be classified as noncombustible only on the basis of requirement 1. Noncombustible does not apply to the flame-spread characteristics of interior finish or trim materials. No material shall be classified as noncombustible building construction material which is subject to increase in combustibility or flame-spread classification (FSC) beyond the limits herein established through the effects of age, moisture or other atmospheric conditions.

1. Materials which pass the test procedure of ASTM E-136 for defining noncombustibility of elementary materials when exposed to a furnace temperature of 1,352 degrees F. for a minimum period of 5 minutes, and do not cause a temperature rise of the surface or interior thermocouples in excess of 54 degrees F. above the furnace air temperature at the beginning of the test and which do not flame after an exposure of 30 seconds.

2. Materials having a structural base of noncombustible material as defined in paragraph 1., with a surfacing not more than 1/4 inch thick which has a flame-spread classification (FSC) not greater than 50 when tested in accordance with the method of test for surface burning characteristics of building materials (ASTM E-84).

3. Materials other than defined in paragraphs 1. and 2., having a flame-spread classification (FSC) not greater than 25 without evidence of continued progressive combustion, and of such composition that surfaces that would be exposed by cutting through the material in any way would not have a flame-spread classification (FSC) greater than 25 when tested in accordance with the method of test for surface burning characteristics of building materials (ASTM E-84).

(23) RESTRAINED SUPPORT. A flexural member where the supports and/or the adjacent construction provides complete or partial restraint against rotation of the ends of the member and/or partial restraint against horizontal displacement when subject to a gravity load and/or temperature change.
(24) **Simple Support.** A flexural member where the supports and/or the adjacent construction allows free rotation of the ends of the member and horizontal displacement when subject to a gravity load and/or a temperature change.

_History:_ Cr. Register, February, 1971, No. 182, eff. 2-1-71; r. eff. 1-1-72, and recr. eff. 1-1-72. Register, July, 1971, No. 187; r. Register, June, 1972, No. 188, eff. 1-1-72.

Ind 51.042 General requirements. (1) Construction details and quality of material used for these systems must be those used by the testing laboratory for the test, and/or those dictated by good construction practice.

(2) Connection of structural members. (a) The minimum fire-resistant protection of a connection shall be equal to the maximum required for the members to which it is attached.

(3) For structural components with a fire-resistant rating obtained by test with restrained ends, the supporting structure shall be designed to provide for this restraint.

(4) ASTM standard methods of test. (a) All products manufactured and tested according to ASTM standard methods prior to effective dates of standards specified in "Fire-Resistive Standards for Materials of Construction" shall be accepted unless the ASTM standard method used in the test is judged to be inadequate in comparison with the currently adopted standard method.

(5) The heat transmission requirements of ASTM E-119 (25b), with the exception of high hazard areas, penal and health care facilities and warehouses for combustible materials, may be reduced to one-half (½) of the hourly rating required by this code, but not less than one hour.

_Note:_ For ASTM E-119 Standard adopted see Ind 51.25 (90).

(a) The fire-resistant rating for structural integrity required by this code shall be maintained where the heat transmission criteria has been reduced.

(6) The use of fire-resistant protection implies consent by owner to maintain material in a serviceable condition. Where this protection is concealed, provisions shall be made for periodic visual inspection of the structural insulating material at each story.

_Note:_ Definition of owner—see 161.01 (13), Wis. Stats.

_History:_ Cr. Register, February, 1971, No. 182, eff. 2-1-71; r. eff. 1-1-72, and recr. eff. 1-1-72. Register, July, 1971, No. 187.

Ind 51.043 Approved rating methods. (1) Ratings of fire-resistant assemblies shall be determined by one of the following methods:

(a) Test by approved testing laboratories (see Ind 51.044).

(b) Typical examples as listed in this code in lieu of approved test (see Ind 51.045).

(c) Approved method of calculation in lieu of approved test (see Ind 51.046).

_History:_ Cr. Register, February, 1971, No. 182, eff. 2-1-71; r. eff. 1-1-72, and recr. eff. 1-1-72. Register, July, 1971, No. 187.

Ind 51.044 Approved testing laboratories. (1) Fire rating tests conducted according to tables and/ or listed ASTM standards shall be acceptable if conducted by the recognized testing laboratory for referenced tests.

_Note:_ Other testing laboratories will be recognized as an approved agency if accepted by the department.

_Register, June, 1972, No. 188.

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### TABLE 1

<table>
<thead>
<tr>
<th>Name of Recognized Laboratories</th>
<th>ASTM Standard Tests</th>
</tr>
</thead>
<tbody>
<tr>
<td>Forest Prod. Lab., Madison, Wis.</td>
<td>E-84 E-108 E-119 E-130 E-102</td>
</tr>
<tr>
<td>NTL. Bureau of std., Washington, D.C.</td>
<td>X X X</td>
</tr>
<tr>
<td>Ohio State Univ., Columbus, Ohio</td>
<td>X X X</td>
</tr>
<tr>
<td>Portland Cement Assn., Seattle, Ill.</td>
<td>X</td>
</tr>
<tr>
<td>Southwest Research Inst., San Antonio, Tex.</td>
<td>X X X</td>
</tr>
<tr>
<td>Underwriters' Lab., Inc., Chicago, Ill.</td>
<td>X X X</td>
</tr>
<tr>
<td>Underwriters' Lab., Inc., Scarborough, Ont., Canada</td>
<td>X X X</td>
</tr>
<tr>
<td>Univ. of Calif., Berkeley, Calif.</td>
<td>X X</td>
</tr>
</tbody>
</table>

*NOTE: Reference based on research and development data. Facility is not available for continuing routine rating tests.

**NOTES:**
- For column identification and specific standards adopted, see subsections Ind 51.25 (48) Ind. (52).
- History: Cr. Register, February, 1971, No. 18-1, eff. 7-1-71; r. eff. 8-1-71. and rcr. eff. 1-1-72, Register, July 1971, No. 137.

Ind 51.045 Typical examples of Fire-Resistive Structural Components. (1) Basic design and construction for specified fire-resistive protection of structural components listed in table 2, including references (a) through (p), shall be acceptable.

(a) Types of concrete.
1. Type I—normal weight concrete with limestone, calcareous gravel and air-cooled slag aggregate.
2. Type II—normal weight concrete with siliceous gravel, granite or quartz aggregate containing more than 40% quartz, chert or flint. Values given for Type I apply except where values are tabulated for type II.
3. Type III—lightweight aggregate with expanded slag, slate or clay aggregate. Includes sanded—lightweight concretes not over 115 lbs. per cu. ft. oven-dried density.

(b) Cover on reinforcing steel is for sides and bottoms. Where tensile reinforcing elements have different cover, the tabulated cover is the average of the minimum values of the individual elements. The cover of an individual element shall not be less than ½ the tabulated value. Top cover to be a minimum of ¼ inch.

(c) For the heat transmission requirements of floor and roof construction, the thickness of the top slab may be reduced if non-combustible insulation is directly applied to either side of the slab and provided the U-factor is equalized or reduced.

(d) The thickness of top slab is in accordance with ASTM E-119 heat transmission requirements. For variations in thickness of top slab see section Ind 51.042 (5).

*NOTE: For ASTM E-119 standard adopted see Ind 51.25 (50).*
(a) Longitudinal joints between individual precast floor or roof units, or individual wall units shall be installed as tested or shall be grouted solid for the thickness required by the fire-resistive rating. Noncombustible insulation may be substituted for the grout if the U-factor is equaled or reduced providing the integrity of insulation remains as installed. The topping used in floor or roof units may be included.

(f) Type I Hollow Masonry is a masonry with calcareous or siliceous aggregate having an oven-dried density exceeding 115 pounds per cubic foot. Type II Hollow Masonry is a masonry with expanded slag, clay, shale or pumice aggregate having an oven-dried density of 115 pounds or less per cubic foot.

(g) Equivalent thickness = \( \frac{\text{Total volume minus volume of voids}}{\text{length times height}} \)

(h) \( e \)-equivalent thickness = \( \frac{\text{Total conc. area minus area of void}}{\text{width}} \)

(i) Clay, shale, concrete or sand lime—with less than 25% voids or with all spaces filled.

(j) 1½ inch space between column and masonry unit—no fill required.

(k) For restrained conditions, thickness of fire protection may be reduced if substantiated by test data or calculation method.

(l) Elements with this minimum size are recognized for heavy timber construction, acceptable for certain buildings in lieu of one hour noncombustible construction.

(m) Where combustible members are framed into a wall, the wall shall be of such thickness or be so constructed that the fire barrier between the member and the opposite face of the wall, or between adjacent members set in from opposite sides will be 93% of the equivalent thickness shown in table 2.

(n) Cover thickness on reinforcing steel as indicated is based on continuity of system. For simple span conditions increase cover thickness by 50%.

(p) Wire mesh reinforced and with a minimum area of 0.015 inches square per foot of length or equivalent.

Ind 51.046 Calculation method. (1) The rational design of structural members for fire resistance shall be submitted to the department and shall be based on the type of span (simple or restrained), the magnitude of longitudinal restraint, accepted structural engineering principals and methods.

(a) Appropriate research data and design criteria to substantiate the method, interpreting between known information, shall accompany the above material and shall include:

2. The temperature—strength characteristics of the structural components.
3. The time—temperature characteristics of the insulating material, at temperature range designated by ASTM E-119.
<table>
<thead>
<tr>
<th>TYPE OF CONSTRUCTION</th>
<th>STRUCTURAL COMPONENTS</th>
<th>SKETCHES</th>
<th>INSULATING MATERIAL</th>
<th>DESCRIPTION</th>
<th>MINIMUM REQUIREMENTS</th>
</tr>
</thead>
<tbody>
<tr>
<td>CONCRETE</td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>1.</td>
<td>COLUMNS</td>
<td></td>
<td>CONCRETE TYPE I, II &amp; III</td>
<td>REINFORCED COVER</td>
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<tr>
<td>2.</td>
<td>GIRDERS AND BEAMS</td>
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<td>CONCRETE TYPE I, II &amp; III</td>
<td>WIDTH (w)</td>
<td>6, 6, 6, 6, 4, 4</td>
</tr>
<tr>
<td>3.</td>
<td>JOISTS &amp; WAFFLES</td>
<td></td>
<td>CONCRETE TYPE I, II &amp; III</td>
<td>TH. TOP SLAB</td>
<td>6, 7, 6, 6, 5, 5</td>
</tr>
<tr>
<td>4.</td>
<td>SLABS OR JOISTS &amp; WAFFLES WITH TYPE I OR II MASONRY</td>
<td></td>
<td>CONCRETE TYPE I, II &amp; III</td>
<td>TOP SLAB</td>
<td>6, 7, 6, 6, 5, 5</td>
</tr>
<tr>
<td>5.</td>
<td>WALLS AND PARTITIONS</td>
<td></td>
<td>CONCRETE TYPE I, II &amp; III</td>
<td>AVERAGE COVER</td>
<td>1, 0, 1, 0, 0, 0</td>
</tr>
<tr>
<td>6.</td>
<td>GIRDERS AND BEAMS</td>
<td></td>
<td>CONCRETE TYPE I, II &amp; III</td>
<td>AVERAGE WEB THICKNESS</td>
<td>6, 7, 6, 6, 5, 5</td>
</tr>
<tr>
<td>7.</td>
<td>JOISTS AND WAFFLES</td>
<td></td>
<td>CONCRETE TYPE I, II &amp; III</td>
<td>AVERAGE COVER</td>
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</tr>
<tr>
<td>8.</td>
<td>SINGLE TEE</td>
<td></td>
<td>CONCRETE TYPE I, II &amp; III</td>
<td>AVERAGE COVER</td>
<td>1, 0, 1, 0, 0, 0</td>
</tr>
<tr>
<td>9.</td>
<td>MULTI-TEE UNITS</td>
<td></td>
<td>CONCRETE TYPE I, II &amp; III</td>
<td>AVERAGE COVER</td>
<td>1, 0, 1, 0, 0, 0</td>
</tr>
<tr>
<td>10.</td>
<td>SOLID &amp; CORED SLABS</td>
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<td>CONCRETE TYPE I, II &amp; III</td>
<td>AVERAGE COVER</td>
<td>1, 0, 1, 0, 0, 0</td>
</tr>
<tr>
<td>11.</td>
<td>UNREINFORCED CONCRETE WALLS &amp; PARTITIONS</td>
<td></td>
<td>CONCRETE TYPE I, II &amp; III</td>
<td>WALL THICKNESS</td>
<td>6, 6, 5, 5, 5, 5</td>
</tr>
<tr>
<td>12.</td>
<td>HOLLOW MASONRY WALLS &amp; PARTITIONS...</td>
<td></td>
<td>MASONRY TYPE I</td>
<td>EQUIVALENT THICKNESS</td>
<td>6, 7, 5, 5, 5, 5</td>
</tr>
<tr>
<td>13.</td>
<td>SOLID MASONRY BRICK BLOCK...</td>
<td></td>
<td>MASONRY TYPE II</td>
<td>EQUIVALENT THICKNESS</td>
<td>5, 6, 4, 4, 4, 4</td>
</tr>
<tr>
<td>14.</td>
<td>COLUMNS</td>
<td></td>
<td>CONCRETE TYPE I, II &amp; III</td>
<td>THICKNESS OF PROTECTION</td>
<td>1, 1, 1, 1, 1, 1</td>
</tr>
<tr>
<td>15.</td>
<td>GIRDERS...BEAMS...TRUSSES</td>
<td></td>
<td>SOLID MASONRY</td>
<td>THICKNESS OF PROTECTION</td>
<td>3, 3, 3, 3, 3, 3</td>
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<tr>
<td>16.</td>
<td>COLUMNS...BEAMS...GIRDERS...TRUSSES...JOISTS</td>
<td></td>
<td>CONCRETE TYPE I, II &amp; III</td>
<td>THICKNESS OF PROTECTION</td>
<td>2, 2, 2, 1, 1, 1</td>
</tr>
</tbody>
</table>

**NOTES:**
- **TYPICAL EXAMPLES OF FIRE RESISTIVE STRUCTURAL COMPONENTS, TABLE 2**
- **WALLS & PARTITIONS...**
- **VOIDS OR WITH THE CORES FILLED**
- **BY TEST OR LISTING**
- **APPROVED TEST LAB**
- **MASONRY TYPE I & II**
- **CLAY, SHALE, CONCRETE, SAND OR LIME**
- **SPRAYED FIRE RESISTENT MORTAR**
## Typical Examples of Fire Resistant Structural Components, Table 2 (Cont.)

<table>
<thead>
<tr>
<th>Type of Construction</th>
<th>Structural Components</th>
<th>Sketches</th>
<th>Insulating Material</th>
<th>Description</th>
<th>Minimum Requirements</th>
</tr>
</thead>
<tbody>
<tr>
<td>CONCRETE</td>
<td>Concrete Joists or Waffle</td>
<td><img src="image" alt="Sketch" /></td>
<td>Cementitious Plaster</td>
<td>1/2&quot; Air Space 1</td>
<td>1 HR. 2 HR. 3 HR. 4 HR.</td>
</tr>
<tr>
<td>STEEL</td>
<td>Steel Columns</td>
<td><img src="image" alt="Sketch" /></td>
<td>Insulating Material</td>
<td>Thickness of Insulation</td>
<td>1&quot; 3/4&quot; 3&quot; 4&quot;</td>
</tr>
<tr>
<td>STEEL</td>
<td>Steel Beams, Girders, Trusses, Joists, Columns Individually Protected</td>
<td><img src="image" alt="Sketch" /></td>
<td>Sprayed Fibre</td>
<td>Type II Masonry</td>
<td>1 1/2&quot; Air Space</td>
</tr>
<tr>
<td>STEEL STUD PARTITION</td>
<td>Non Bearing Joists 2&quot; X 10&quot;, Wood Floor</td>
<td><img src="image" alt="Sketch" /></td>
<td>Gypsum Wall Board</td>
<td>2 3/4 4 4 6</td>
<td></td>
</tr>
<tr>
<td>STEEL STUD PARTITION</td>
<td>Suspended Ceiling Wood Floor</td>
<td><img src="image" alt="Sketch" /></td>
<td>Gypsum Wall Board</td>
<td>No Layers / Plaster</td>
<td>2 3/4 4 6 8</td>
</tr>
<tr>
<td>COMBUSTIBLE CONSTRUCTION</td>
<td>Wood Joists Min. 2&quot; X 10&quot;, Wood Floor Attatched Ceiling</td>
<td><img src="image" alt="Sketch" /></td>
<td>Gypsum Wall Board</td>
<td>2 3/4 4 6 8</td>
<td></td>
</tr>
<tr>
<td>COMBUSTIBLE CONSTRUCTION</td>
<td>Wood Studs Partion Min. 2&quot; X 4&quot; Stud</td>
<td><img src="image" alt="Sketch" /></td>
<td>Gypsum Wall Board</td>
<td>2 3/4 4 6 8</td>
<td></td>
</tr>
</tbody>
</table>

### Notes:
- **Heavy Timber Construction Table**
- **Columns**
  - Wood All Species
  - Min. Width X Depth (Nom.)
  - Min. Nom. Depth
  - 8" x 8"
  - 6" x 8"

- **Girders & Beams**
  - Wood All Species
  - Min. Width X Depth (Nom.)
  - 6" x 10"

- **Arch & Truss for Roof Only**
  - Wood All Species
  - Min. Width X Depth Each Member
  - 4" x 6"

- **Floor & Roof Deck**
  - Wood All Species
  - Roof
  - Floor
  - 2" x 6 G.
  - 3" x 6 Solid
  - 3/4" x 6 B.G.
4. The expansion characteristics of the materials comprising the member, at the temperature range designated by ASTM E-119.

NOTE: 1. For ASTM E-119 standard adopted see Ind 81.19 (59).
2. The department will accept published research data from Portland Cement Association, American Iron & Steel Institute, and American Institute of Steel Construction, Inc.

5. The safety factor of not less than 1.0 shall be maintained at the end of the time requirement for the full design live and dead load.

History: Cr. Register, February, 1971, No. 182; eff. 7-1-71; r. eff. 9-1-71, and recr. eff. 1-1-72. Register, July, 1971, No. 187.

Ind 81.047 Openings in fire rated construction. (1) Openings in fire rated construction where permitted by other sections of the code shall satisfy the following appropriate requirements.

(a) Fire door assemblies. 1. Openings. Where openings are permitted in fire rated walls protected with door assemblies they shall be fire rated and labeled as 3, 1/2, 1, 1/2 hour by an approved laboratory and tested in accordance with ASTM E-152 standard method.

NOTE: 1. For ASTM E-152 standard adopted see section Ind 81.55 (92).
2. Three-hour rated doors are accepted for all openings in 1 and 1-hour fire resisting walls. One and one-half (1 1/2) hour rated doors are accepted for all openings in 2-hour fire resisting interior and exterior walls. Three-quarter (3/4) hour rated doors are accepted for openings in 1-hour fire resisting walls and openings to exterior fire escapes. Door assemblies with glazed solid wood core flush doors, 1 1/2 inches thick, quality certified by meeting National Woodwork Manufacturers Association Industry Standard In-1-39, and in addition possessing no core voids, may be used where the occupancy sections of this code permit.

2. The door assemblies shall be installed with frame, hinges, latches, closing devices and counterweights in accordance with methods and standards approved by the department.

3. Methods of securing door frame to adjacent construction shall be illustrated on the plans submitted to the department for approval.

NOTE: The department will accept recommended practices for installation covered in "Standard for Fire Door and Windows" NFPA No. 80.

4. The maximum swinging door clearance to frame shall be 1/8 inch on sides and top and 1/4 inch at bottom between sill or floor.

5. All labeled fire doors where required shall be equipped with an approved closing device.

a. Doors with self-closing device shall remain in a closed position except when in use.

NOTE: The intent was to accept normal usage of door but not permit doors with this device to be blocked open at any time.

b. Where a pilot weight is used, it shall be suspended from a chain or wire cable and shall be installed in a protective housing.

NOTE: For type of closing device permitted please refer to chapters for classes of construction and/or occupancy.

6. Adequate clearance shall be maintained to permit free operation of fire doors.

NOTE: 1. See section Ind 61.15 for exit door requirements.
2. Transoms, vision panels and/or louvers may be incorporated if tested in accordance with ASTM E-152 standard method.

(b) Fire window assemblies. 1. Openings. Where openings are permitted in fire rated walls protected with fire window assemblies
they shall be time rated as ½ hour by an approved laboratory and
tested in accordance with ASTM E-163 standard method.

NOTE: For ASTM E-163 standard adopted see section Ind 51.25 (83).

2. Size. The fire window assembly size shall not exceed size tested.
Windows combined in multiple assemblies shall be separated by ap-
proved nonbearing metal mullions.

3. Wired Glass. Labeled wired glass ¼ inch thick shall be installed
in a fire window assembly.

*NOTE: Fire windows have been classified for either moderate or
light fire exposure. For moderate fire exposure the individual glass size
is limited to 720 sq. inches. (Size limitation either 48 inch max. width or
54 inch max. height.) For light fire exposure the individual glass size
is limited to 1,150 sq. inches. (Size limitation either 48 inch max. width
or 54 inch max. height.) Please refer to chapters for classes of con-
struction and/or occupancy for fire window classifications.

4. Installation. a. Frames shall be securely fastened to the con-
struction and be capable of resisting all wind stresses and other
stresses to which they are likely to be subjected.

b. The wired glass shall be well bedded in approved glazing com-
pound and all exposed joints between the metal shall be struck and
pointed. The clearance between the edges of the glass and metal
framing shall not exceed ½ inch.

*NOTE: The department will accept recommended practices for in-
stallation covered in "Standard for Fire Doors and Windows" N.F.P.A.
No. 80.

(c) Glass block. 1. Openings. Where openings are permitted in
fire rated walls protected with glass block they shall be time rated
as ½ hour by an approved laboratory and tested in accordance with
ASTM E-163 standard method.

NOTE: For ASTM E-163 standard adopted see section Ind 51.25 (83).

2. Size of opening. Glass blocks are suitable for openings not
exceeding 120 square feet in area, with neither the width nor height
exceeding 12 feet.

3. Installation.

NOTE: The department will accept recommended practices for in-
stallation covered in "Standard for Fire Doors and Windows" N.F.P.A.
No. 80.

(d) Label. 1. The label shall identify the time rating for fire
door assemblies and class of fire window assemblies and glass block.

2. The label shall identify the testing laboratory, listing agency
and manufacturer.

3. The label shall be securely attached and located to permit visual
inspection after installation.

(e) Miscellaneous openings. 1. Openings around ducts, pipes, con-
duit or other service installations penetrating required fire-resistive
rated floor, wall and roof assemblies shall be filled solidly with
material of fire-resistive rating equal to the required rating of as-
sembly penetrated.

2. Duct openings in required fire-resistive rated floor and wall
assemblies shall be protected as specified under section Ind 59.69 (13).

History: Cr. Register, February, 1971, No. 182, eff. 7-1-71; r. eff. 8-1-71

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Ind 51.048 Roof coverings. (1) Roof coverings of class A, B, C or unclassified shall be provided as specified under "Classes of Construction" or under the specific occupancy requirements.

NOTE: Brick, concrete, tile, slate, ferrous and cuprous metals and their alloys will be accepted as "Class A" roof coverings.

History: Cr. Register, February, 1971, No. 182, eff. 7-1-71; cr. Register, July, 1971, No. 187.

Ind 51.056 History: 1-2-56; r. Register, February, 1971, No. 182, eff. 7-1-71; cr. Register, July, 1971, No. 187, eff. 8-1-71 and expiring 1-1-72.

Ind 51.06 History: 1-2-56; r. Register, February, 1971, No. 182, eff. 7-1-71; cr. Register, July, 1971, No. 187, eff. 8-1-71, expiring 1-1-73.

Ind 51.07 History: 1-2-56; r. Register, February, 1971, No. 182, eff. 7-1-71; cr. Register, July, 1971, No. 187, eff. 8-1-71, expiring 1-1-72.

Ind 51.08 Occupancy separations. (1) When a building is used for more than one occupancy purpose, each part of the building comprising a distinct occupancy division shall be separated from any other occupancy division as provided for under the occupancy requirements of this code.

(b) Occupancy separations shall be classed as "Absolute", "Special" and "Ordinary" and shall apply to both horizontal and vertical separations.

(a) An absolute occupancy separation shall have no openings therein and shall have walls and floors of not less than 4-hour fire-resistant construction as specified in section Ind 51.04.

(b) A special occupancy separation shall have walls and floors of not less than 3-hour fire-resistant construction as specified in section Ind 51.04. All openings in walls forming such separation shall be protected on each side thereof by self-closing fire-resistant doors as specified in section Ind 51.047, and such doors shall be kept normally closed. The total width of all openings in any such separating wall in any one story shall not exceed 25% of the length of the wall in that story and no single opening shall have an area greater than 120 square feet.

1. All openings in floors forming this type of separation shall be protected by vertical enclosures extending above and below such openings. The walls of such vertical enclosures shall be of not less than 2-hour fire-resistant construction as specified in section Ind 51.04 and all openings therein shall be protected on one side thereof by self-closing 1-hour fire-resistant doors as specified in section Ind 51.047 and such doors shall be kept normally closed.

(c) An ordinary occupancy separation shall have walls and floors of not less than 1-hour fire-resistant construction as specified in section Ind 51.04. All openings in such separations shall be protected by self-closing fire-resistant doors as specified in section Ind 51.047 and such doors shall be kept normally closed.

History: 1-2-56; r. and recr. (2) (a), (c). Register, October, 1957, No. 142, eff. 1-1-58; cr. (2) (a), (b) and (c). Register, February, 1971, No. 187, eff. 7-1-71; r. and recr. (2) (a), (b) and (c). Register, February, 1971, No. 187, eff. 7-1-71; cr. (2) (a), (b) and (c). Register, July, 1971, No. 187.

Ind 51.09 History: 1-2-56; r. and recr. Register, September, 1959, No. 46, eff. 10-4-59; am. Register, December, 1967, No. 184, eff. 1-1-69; am. (2) Register, December, 1967, No. 184, eff. 1-1-69; r. Register, February, 1971, No. 182, eff. 7-1-71; cr. eff. 8-1-71 and expiring 1-1-72. Register, July, 1971, No. 187.

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IND 51.12 Height of building. The height of a building is measured at the center line of its principal front, from the sidewalk grade (or, if setting back from the sidewalk, from the grade of the ground adjoining the building) to the highest part of the roof, if a flat roof, or to a point 2/3 of the height of the roof, if a gabled or hipped roof. If the grade of the lot or adjoining sidewalk in the rear or alongside of the building falls below the grade at the front, the height shall be measured at the center of the lowest side.

History: 1-2-46; r. Register, February, 1971, No. 182, eff. 7-1-71; cr. eff. 8-1-71 and expiring 1-1-72, Register, July, 1971, No. 187.

Ind 51.13 Basement; first floor; number of stories. A basement is that portion of a building whose floor level is more than 31/2 feet below the average contact ground level at the exterior walls of the building. The next floor above shall be considered the first story. The number of stories of a building includes all stories except the basement.

History: 1-2-46; r. and recr. Register, February, 1971, No. 182, eff. 3-1-71; r. Register, June, 1972, No. 195, eff. 1-1-73.

Ind 51.14 Street; alley; court. (1) A street is any public thoroughfare 30 feet or more in width.

(2) An alley is any public thoroughfare less than 30 feet, but not less than 10 feet, in width.

(3) A court is an open, unoccupied space other than a street or alley and bounded on one or more sides by the walls of a building.

History: 1-2-46; r. Register, June, 1972, No. 195, eff. 1-1-73.

Ind 51.15 Standard exit. (1) Every door which serves as a required exit from a public passageway, stairway or building shall be a standard exit door unless exempted by the occupancy requirements of this code.

Note: For required exits see Wis. Adm. Code sections Ind 41.06, 55.19, 56.08 and 57.08.

(2) Every standard exit door shall swing outward or toward the natural means of egress (except as below). It shall be level with the floor, and shall be so hung that, when open, it will not block any part of the required width of any other doorway, passageway, stairway or fire escape. No revolving door, and no sliding door except where it opens onto a stairway enclosure or serves as a horizontal exit, shall be considered as a standard exit door.

(3) A standard exit door shall have such fastenings or hardware that it can be opened from the inside by pushing against a single bar or plate or turning a single knob or handle.

(a) The use of a key for opening door from the inside is prohibited.

(b) The door shall not be barred, bolted or chained at any time.

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(4) A standard exit doorway shall not be less than 6 feet 4 inches high by 3 feet 4 inches wide, except where especially provided under occupancy classifications and in Wis. Adm. Code section Ind 51.20. Where double doors are provided with or without mullions, the width of each single door may be reduced to 2 feet 6 inches.

(5) All exit doors, unless otherwise exempted by the occupancy requirements of this code, shall be plainly marked by a red illuminated translucent exit sign bearing the word EXIT or OUT in plain letters not less than 5 inches in height and in such other places as may be necessary to direct the occupants to exit doorways.

(6) Doors, windows or other openings which are not exits but which give the appearance of exits shall be effectively guarded.

(a) Glass doors. All glass doors shall be provided with a push bar or plate inside and outside. The push bar or plate shall be within 32 inches to 44 inches above the floor.

(b) Glass wall panels. Glass wall panels having a curb or sill less than 24 inches in height shall be protected by a horizontal bar or rail at least 1 1/2 inches wide and located within 3 feet 6 inches to 4 feet 6 inches above the floor. The bar or rail assembly shall be capable of withstanding a lateral force of 100 pounds applied at any point.

(7) Safeguards for physically handicapped persons:

(a) Any place of employment or public building, the initial construction of which is commenced after July 1, 1970, shall be so designed and constructed as to provide reasonable means of ingress and egress by the physically handicapped with the exception of:

1. Apartment houses with less than 20 units, row houses and rooming houses;
2. Convents and monasteries;
3. Jails or other places of detention;
4. Garages, hangars and boathouses;
5. All buildings classified as hazardous occupancies;
6. Warehouses, and
7. State buildings specifically built for field service purposes such as but not limited to conservation fire towers, fish hatcheries, tree nursery buildings.
8. University residence halls at universities which have at least three residence halls for men and three residence halls for women so constructed as to allow physically handicapped persons reasonable means of ingress and egress to such buildings.

(b) The requirements of section Ind 51.15 (7) (a) may be accomplished by at least one ground or street level entrance and exit without steps.

The entrance and exit shall be by:

1. Ramps with slopes not more than one foot of rise in 12 feet coated with a nonskid surface, or
2. By elevator or such other arrangements as may be reasonably appropriate under the circumstances and which meets with the approval of the department of industry, labor and human relations or in lieu thereof with the approval of the municipality wherein the building is located.

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8. Doors having a clear opening of at least 40 inches in width and shall otherwise conform to the department of industry, labor and human relations building code.

(c) If any ground or street level entrance or exit is not so designed or constructed a sign shall be placed at such entrance or exit indicating the location of the entrance or exit available for wheel chair service.

(4) Where requirements of section Ind 51.15 (7) (a) apply, there shall be reasonable means of access from a parking lot, if any, ancillary to such buildings and reasonable means of ingress and egress to at least one floor on which the primary business of such building is located.

(a) The ramp shall be at least 4 feet in width of which not more than 4 inches on each side may be occupied by a handrail.

(f) All ramps shall have a handrail on each side.

(g) The floor on the inside and outside of each ramp doorway shall be level for a distance of 6 feet from the door.

(h) Every ramp shall have at least 6 feet of level clearance at the bottom.

(i) All ramps shall have a level platform at 30 feet intervals and shall have a level platform at least 6 feet in length wherever they turn.

(j) The requirements of section Ind 51.15 (7) (a) through (i) shall apply to buildings presently exempt or existing should there be a change in occupancy of such building to that of a place of employment or public building not otherwise exempt after July 1, 1970.

Note: See section Ind 52.55 for further requirements.

History: 1-2-66; am. Register, December, 1966, No. 84, eff. 1-1-67; am. (5) and cr. (7), Register, November, 1969, No. 96, eff. 12-1-69; r. and recal. Register, December, 1970, No. 111, eff. 12-1-70; r. and recal. (7), Register, March, 1971, No. 116, eff. 3-1-71; r. and recal. (7), Register, February, 1973, No. 182, eff. 2-1-74.

Ind 51.16 Stairways and elevated platforms. (1) DEFINITION. By a stairway is meant one or more flights of steps and the necessary platforms connecting them to form a continuous passage from one level to another within a building or structure except as provided in subsection (8) (b).

(2) WIDTH. Every required exit stairway, whether enclosed or not, shall be not less than 3 feet 8 inches wide of which not more than 4 inches on each side may be occupied by a handrail. Every platform shall be at least as wide as the stairway, measuring at right angles to the direction of travel. Every straight run platform shall measure at least 3 feet in the direction of travel. Wherever a door opens onto a stairway, a platform shall be provided extending at least the full width of the door in the direction of travel. Exception:

(a) In apartment buildings not more than 2 stories in height and having not more than 2 apartments on a floor and in rooming houses, hotels, and similar buildings not more than 2 stories in height and having not more than 6 living or sleeping rooms on a floor, such stairways shall not be less than 3 feet wide.

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(b) If other stairways are provided in addition to those required by this code, such additional stairways need not conform to the width requirements of this code.

(2) HANDRAILS. All stairways and steps of more than 3 risers shall have at least one handrail. Stairways and steps 6 feet or more in width, or open on both sides, shall have a handrail on each side. Stairways and steps which are less than 5 feet in width shall have a handrail on the left hand side as one mounts the stairs and on the open side, if any.

(a) Stairways which are more than 8 feet wide shall be divided by center rails into widths not more than 8 feet nor less than 3 feet 8 inches. Rails shall be not less than 2 feet 6 inches above the nose of the treads or 3 feet 6 inches above the platform except as specified in Wis. Adm. Code section 61.20. Railings on the open sides of stairways and platforms shall be provided with an intermediate member at midheight or with vertical members having a maximum spacing of 11 inches, or its equivalent in safety.

(b) Stairways on the outside of buildings and an integral part thereof, having more than 3 risers, shall have a handrail at each side, and if the stairway is more than 50 feet wide, one or more intermediate handrails shall be provided.

(c) Where an exit door leads to an outside stairway, platform or sidewalk, the level of the platform or sidewalk shall not be more than 7% inches below the door sill except as provided in section Ind 61.20 (4) (g).

(4) RISERS AND TREADS. All stairways and steps required as exits by this code shall have a uniform rise of not more than 7% inches and a uniform tread of not less than 9% inches, measuring from tread to tread, and from riser to riser. No winders shall be used. There shall not be more than 18, nor less than 3 risers between platforms or between floor and platform and not more than 22 risers from floor to floor with no platform.

(a) Stairways and steps not required as exits by this code shall have a uniform rise of not more than 8 inches and a uniform tread of not less than 9 inches. If winders are used, the tread shall be at least 7 inches wide at a point one foot from the narrow end.

(b) The edges of all treads and the edges of all stairway landings shall be finished with a non-slippery surface not less than 3 inches in width.

(5) ELEVATED PLATFORMS. Elevated platforms, walks and runways not otherwise mentioned, which are an integral part of a building or structure, shall have railings as required by this section.

(a) For stairways to elevated platforms, walks and runways in places of employment see Wis. Adm. Code, chapter 1, Safety.

History: 1-3-46; am. (3); (1) (a); (a): Register, June, 1946, No. 6, eff. 7-1-46; r. and rec. Register, September, 1948, No. 7, eff. 10-1-48; 7. (4) (b); r. and rec. Register, February, 1971, No. 102, eff. 2-1-71.

Ind 51.17 Smokeproof stair tower. (1) A smokeproof stair tower shall be an enclosed stairway which is entirely cut off from the building and which is reached by means of open balconies or platforms. The stairways, landings, platforms and balconies shall be non-
combustible material throughout. The enclosing walls shall be of not 
less than 4-hour fire-resistive construction, and the floors and ceilings 
of not less than 2-hour fire-resistive construction as specified in 
section Ind 51.04.

(3) The doors leading from the buildings to the balconies and 
from the balconies to the stairways shall be fire-resistant doors, and 
all openings within 10 feet of any building shall be protected with 
fire-resistant windows for moderate fire exposure, or fire-resistant 
doors as specified in section Ind 51.047.

(5) Each balcony shall be open on at least one side, with a railing 
not less than 36" high on all open sides.

History: 1-1-64; am. Register, December, 1942, No. 64. eff. 1-1-65; am. 
(1) and (2), Register, February, 1971, No. 182, eff. 7-1-71; r. and recr. 
(1) and (2), Register, May, 1971, No. 188, eff. 8-1-71; and cr. (3) eff. 
8-1-71.

NOTICE: Section Ind 51.18 (1) following expires on January 1, 1973:

Ind 51.18 Interior enclosed stairway. (1) An interior enclosed 
stairway shall be completely enclosed with walls of not less than 
2-hour fire-resistive construction as specified in section Ind 51.04, 
except that in ordinary or frame buildings and in mill or fire­ 
resistive buildings not more than 3 stories in height 1-hour fire­ 
resistive enclosures may be used. All doors opening into such 
en closures shall be as specified in section Ind 51.047.

NOTICE: EFFECTIVE JANUARY, 1973, section Ind 51.18 (1) is 
created to read:

(1) An interior enclosed stairway shall be completely enclosed as 
specified in section Ind 51.047, except in outside walls.

(2) The enclosure shall contain at each floor level a portion of such 
floor which will be at least as wide as the stairway; and such en­ 
closure shall also include the passageway of the first floor level (if 
any) leading from the stairway to an outside door, so as to afford 
uninterrupted passage from the uppermost floor to such outside door 
without leaving the enclosure.

(3) If windows are placed in any such enclosure they shall be 
fixed fire-resistive windows as specified in section Ind 51.047 except 
in outside walls.

History: 1-1-64; am. (1) and (2), Register, February, 1971, No. 182, 
eff. 7-1-71; r. and recr. (1) and (3), eff. 8-1-71; and cr. (1) eff. 
4-1-72. Register, July, 1971, No. 187; r. and recr. (3), 
Register, June, 1972, No. 190, eff. 1-1-73.

Ind 51.19 Horizontal exit. (1) A horizontal exit shall consist of one 
or more openings through or around an exterior wall or occupancy 
separation, or of one or more bridges or balconies connecting 2 build­ 
ings or parts of buildings entirely separated by occupancy separa­
tions as described in section Ind 51.08.

(2) Openings used in connection with horizontal exits shall be 
protected by fire-resistive doors as specified in section Ind 51.047.

If swinging doors are installed in pairs, they shall be arranged to 
swing in opposite directions; with direction of travel indicated by 
signs, except that where the travel is in one direction only, both doors
shall swing in that direction. Such doors shall be kept continuously unlocked whenever the building is occupied and be normally closed or be self-closing and equipped with fusible links.

(3) Floors in horizontal exits shall have a slope of not more than one foot in 6.

(4) All doors and windows within 10 feet of any balcony or bridge shall be fire-resistant windows for moderate fire exposure or fire-resistant doors as specified in section Ind 51.047, except that if such windows or doors are in the same plane, this requirement shall apply only to those within 5 feet of the balcony or bridge.

(5) The floor on each side of a horizontal exit and all passageways leading thereto shall be kept clear and unobstructed at all times.

[Reg. 1-1-14; am. (2) and (4), Register, February, 1917, No. 182, eff. 7-1-17; r. and rer. (2) and (4) eff. 5-1-17 and exp. 1-1-72, and cr. (2) and (4) eff. 1-1-72, Register, July, 1971, No. 167; am. (4) Register, June, 1972, No. 146, eff. 1-1-72]

Ind 51.20 Fire escapes. (1) Location. Every fire escape shall be so located as to lead directly to a street, alley, or open court connected with a street.

(a) Every fire escape shall be placed against a blank wall if possible. If such a location is not possible then every wall opening which is less than 6 feet distant horizontally from any trend or platform of the fire escape shall be protected by a fire-resistant window for moderate fire exposure or by a fire-resistant door as specified in section Ind 51.047.

(2) Exits to fire escapes. Every fire escape shall be accessible from a public passageway or shall be directly accessible from each occupied room. Exits to fire escapes shall be standard exit doors as specified in section Ind 51.15, except that doors to “A” fire escapes may be not less than 2 feet 6 inches wide.

(3) Design and fabrication. Each part of every fire escape (except counterweights for balanced stairways) shall be designed and constructed to carry a live load of 100 pounds per square foot of horizontal area over the entire fire escape. Each part of every fire escape shall be designed and constructed in accordance with the requirements of section Ind 52.10, except that the unit stresses therein specified shall be reduced by one-fourth. The minimum sections and sizes specified below shall be increased whenever necessary so that under full load the allowable unit stresses will not be exceeded.

(a) No other material than wrought iron, soft steel or medium steel shall be used for any part of a fire escape, except for weights, separators and ornaments. No bar material less than 1/4 inch thick shall be used in the construction of any fire escape, except for separators, ornaments, structural shapes over 3 inches and rigidly built up treads and platforms of approved design. In the fabrication of a fire escape, all connections or joints shall be made by riveting, bolting or welding in an approved manner. All bolts or rivets, except for ornamental work, shall be not less than 3/8 inch in diameter.

(4) Platforms. Each platform on an “A” fire escape shall be at least 26 inches wide; each platform on a “B” fire escape shall be at least 3 feet 4 inches wide. Such widths shall be the clear distance between stringers, measuring at the narrowest point. Each platform
shall extend at least 4 inches beyond the jamb of exit opening. The
above minimum widths and lengths shall be increased, wherever nec-
essary, so that no exit door or window will, when open, block any part
of the required width of the fire escape. Every platform shall consist
of either,

(a) Flat bars on edge, not less than 1 x ½ inch, but not less than
1 ¼ x ½ inch where bolts and separators are used except that plat-
forms and treads constructed of flat bars on edge may be made of
material ¾ inch in thickness provided the material is galvanized after
fabrication. Bars shall not be spaced more than 1½ inches, center to
center.

(b) ½ inch or ¾ inch square bars with sharp edge up, not more
than 1½ inches, center to center.

(c) ⅝ inch round bars, not more than 1½ inches, center to center.

(d) Platform and treads may be solid if covered by a roof.

(e) The platform frame shall consist of not less than 2 x ⅝ inch
flat bars on edge or equivalent, provided the brackets are not more
than 4 feet apart. If brackets are more than 4 feet apart, the frame
shall be correspondingly stronger and stiffer. Every platform wider
than 30 inches, if made of square or round bars, shall have a third
frame bar through the center; if made of flat bars, the platform shall
have separators and bolts through the center. Frame bars shall not
project more than ¾ inch above platform bars, except around the out-
side of platform.

(f) There shall be a platform at each story above the first, and
intermediate platforms if floors are more than 18 feet apart vertically.

(g) Platforms shall not be more than 8 inches below the door sill.

(5) BRACKETS. Brackets for a 28 inch or 30 inch platform, when
spaced not more than 4 feet apart, shall be made of not less than
¾ inch square bars or 1⅛ x 1⅛ x ⅛ inch angles; such bars or angles
shall be larger if the platform is wider or if the brackets are farther
apart. Each bracket shall be fastened at the top to the wall by a
through bolt (at least ¾ inch diameter), nut, and washer (at least
4 inch diameter). The slope of the lower bracket bar shall be not less
than 50 degrees with the horizontal. The lower bar shall have a
washer or shoulder to give sufficient bearing against the wall.

(a) The strength of the wall to which brackets are to be attached
shall be carefully considered in determining the spacing, shape and
shape of the brackets, so that under full load the wall will not
be unduly strained. Where it is necessary to install brackets adjacent
to wall openings they shall be located at a suitable distance therefore,
or the wall shall be properly reinforced.

(6) STAIRWAYS. (a) Each stairway of an “A” fire escape shall be
at least 24 inches wide between stringers; such stairway shall have
a uniform rise of not more than 8 inches and a uniform run of not
less than 3 inches.

(b) Each stairway of a “B” fire escape shall be at least 3 feet 4
inches wide between stringers; such stairway shall have a uniform
rise of not more than 8 inches, and a uniform run of not less than
9 inches.

1 The rise is the vertical distance from the extreme edge of any

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5. Step to the corresponding extreme edge of the next step. The run is the horizontal distance between the same points.

(c) Stairway stringers shall consist of either:
1. A 5 inch channel or larger.
2. Two angles 2 x 2 x 3/4 inch or larger.
3. Two flat bars 2 x 3/4 inch or larger.
4. One flat bar 6 x 3/4 inch or larger.

6. If 2 angles or 2 flat bars are used, they shall be properly tied together by lattice bars, vertical as well as horizontal. If flat bars are used, every stairway of more than 10 risers shall have lateral bracing.

The connection of stringers to platform, at top and bottom, shall be at least equal in strength to the stringers and shall safely carry the full live and dead loads. If stringers are carried by intermediate brackets, the stringers shall have a horizontal bearing on the brackets and shall be properly and securely connected thereto.

6. Treads shall consist of either flat or square bars, (not round), of the size and spacing specified for platforms. An "A" tread shall consist of at least 6 square bars, or 7 flat bars. A "B" tread shall consist of at least 7 square bars, or 8 flat bars. A "B" tread made of flat bars shall have separators and bolt through the center. A "B" tread made of square bars shall be trussed.

7. Treads and platforms may be solid if covered by a roof.

(7) BALANCED STAIRWAY. All "B" fire escapes, and all fire escapes on schools, theaters, assembly halls, hospitals, nursing homes, residential care institutions, group foster homes, and homes for the elderly shall reach to the ground or shall have a balanced stairway reaching to the ground. "A" fire escapes which are not on schools, theaters, assembly halls, hospitals, nursing homes, residential care institutions, group foster homes and homes for the elderly may terminate in a platform at least 5 feet long, located not more than 10 feet above the ground and does not serve more than 3 persons.

(8) RAILINGS. A railing at least 42 inches in height and having 2 intermediate rails, uniformly spaced, measuring vertically from the floor of the platform, shall be provided on all open sides of platforms. Railings at least 36 inches in height, measuring vertically from the nose of the treads, shall be provided on the open sides of all stairways and on both sides of balanced stairways. Either a railing or a handrail fastened to the wall shall be provided on each side of all "B" fire escape stairways.

a) Every railing shall have posts, not more than 5 feet apart made of not less than 1 1/4 x 1 1/2 x 3/4 inch angles or tees, or 1 1/4 inch pipe; top rail not less than 1 1/4 x 1 1/4 x 3/4 inch angle or equivalent; center rail not less than 1 1/4 x 1 1/4 flat bar or equivalent. All connections shall be such as to make the railing stiff; 2 bolts (3/8 inch or larger) shall be used at the foot of each post wherever possible, or at least one 3/8 inch bolt shall be used. Railing shall be continuous. No projections on the inside of the railing shall be permitted. Where a railing returns to the wall, it shall be fastened thereto with a through bolt (at least 3/8 inch diameter), nut, and washer; or (in reinforced concrete) with an approved insert; or the railing shall be made equally secure with a diagonal brace extending at least 3 feet horizontally and 3 feet vertically.

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(b) All outside railings which are more than 60 feet above grade shall be at least 6 feet high, measuring vertically from floor of platform or from nose of step. Such railings shall be of special design approved by the department of industry, labor and human relations, having not less than 4 longitudinal rails, and vertical lattice bars not more than 8 inches apart, and proper stiffening brackets or brackets.

(9) LADDER TO ROOF. Every fire escape which extends higher than the second floor shall be provided with a ladder leading from the upper platform to the roof, unless the fire escape stairway leads to the roof. The ladder shall have stringers not less than 1 1/4 inch pipe, or not less than 2 x 1 1/2 inch flat bars, at least 17 inches apart in the clear. The rungs shall be not less than 3/4 inch square or 3/4 inch round bars, 14 inches center to center. The stringers shall be securely tied together at intervals no greater than every fifth rung. The stringers of each ladder shall extend not less than 4 feet above the roof coping and return to within 2 feet of the roof, with the top rung of the ladder level with the coping.

(10) OTHER TYPES OF FIRE ESCAPES. Sliding or chute fire escapes may be used, upon the approval of the department of industry, labor and human relations, in place of "A" or "B" fire escapes. Every sliding fire escape shall be provided with a ladder constructed as in subsection Ind 51.20 (9), extending from 5 feet above grade, to 4 feet above the roof coping.

Ind 51.21 Standpipes. (1) CLASSES OF SERVICE. Standpipe systems are designed for 2 classes of service: (a) for use by fire departments or others trained in handling heavy streams from 2 1/2 inch hose, and (b) for use by occupants of a building on incipient fires. These are referred to in these sections as fire departments, and first aid standpipes, respectively. The features of each system may be combined in a single equipment, if served by an automatic water supply conforming to subsection (2) (g) or (h). All threads on hose and hose connections shall be interchangeable with those of the public fire department.

(2) FIRE DEPARTMENT STANDPIPES. (a) Standpipes shall be provided for all buildings exceeding 60 feet in height. Required standpipes shall be installed as construction progresses, to make them available to the fire department in the topmost floor constructed.

(b) Standpipes shall be sufficient in number so that any part of every floor area can be reached within 30 feet by a nozzle attached to 100 feet of hose connected to the standpipe. When 2 or more standpipes are required, they shall be cross connected at the bottom, and equipped with individual controlling valves located not higher than the first story.

(c) Standpipes shall be protected against mechanical and fire damage, with outlets in stairway enclosures; where stairways are not enclosed, outlets shall be at inside or outside of outside walls, within one foot of a fire tower, interior stairway or fire escape. Dry standpipes shall be accessible for inspection and not concealed.
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(d) No required standpipe shall be less than 4 inches in diameter, and not less than 6 inches in diameter for buildings exceeding 75 feet in height. Material shall be steel or wrought iron pipe with approved fittings, designed for a working pressure of 100 pounds in excess of the static pressure due to elevation. An approved 2½ inch hose valve shall be located at each story, not over 5 feet above the floor level. An approved pressure reducing device shall be installed at hose valves where the pressure would otherwise be in excess of 50 pounds. Where a standpipe is not normally under pressure, hose valves shall be equipped with a tight fitting cap on a chain and having lugs for a spanner wrench.

(e) An approved standpipe connection with a check valve in each inlet shall be installed on a 4 inch pipe connecting with each standpipe system and shall be marked “To Standpipe”. The elevation of the connection shall be not over 3 feet above the sidewalk or ground. An automatic drip valve shall be installed where necessary to prevent freezing. In buildings with several standpipes, more than one standpipe connection may be required.

(f) Fire department standpipes need not be equipped with attached hose.

(g) Automatic water supplies will not ordinarily be required, except as provided in subsection (2) (b), or where judged necessary by reason of the high combustibility or potential hazard of the occupancy. When required, they shall be designed to provide not less than the minimum flowing pressure at the top outlet, with volume for two fire streams. Any of the following supplies will be acceptable:

1. Connection to city water works system when providing required minimum volume and pressure.
2. Gravity tank of not less than 5,500 gallons capacity, elevated 50 feet above the top story.
3. Pressure tank of 5,500 gallons gross capacity (3,500 gallons water capacity).
4. Automatic pump or pumps, with combined effective capacity of 500 gallons per minute.

(h) An automatic water supply from an approved fire pump shall be provided in buildings over 150 feet high, or in buildings over 10,000 square feet in area per floor and requiring a standpipe. The capacity of the pump shall be not less than 500 gallons per minute for a 4 inch standpipe, 150 gallons per minute for 2 interconnected 4 inch or single 6 inch standpipes, and 1,000 gallons per minute for larger systems.

(3) FIRST AID STANDPIPES: (a) Standpipes shall be provided as required in sections 54.14, 55.33, and 57.21.

(b) Standpipes shall be sufficient in number so that any part of every floor area can be reached within 20 feet by a nozzle attached to not more than 75 feet of hose connected to a standpipe.

Note: Standpipe outlets should be located in occupied areas, and usually at interior columns in large area buildings. Anytime and places of detention may require special arrangements. It should be possible in all cases to direct the stream into all important enclosures, such as closets, etc.

(c) No required standpipe shall be less than 2 inches in diameter, and not less than 2½ inches in diameter for buildings 5 stories or more in height. Material shall be wrought iron or steel and pipe and
Fittings shall be of suitable weight for the pressure used. An approved 1½ inch hose valve shall be located in each story, not more than 5 feet above the floor level; valves of the gate type shall be equipped with a suitable open drip connection. An approved pressure-reducing device shall be installed at hose valves where pressure would otherwise be over 50 pounds.

(4) Not more than 75 feet of hose shall be attached to each outlet. Hose shall be of unlined linen construction, 1½ inches in diameter, with a ¼ inch nozzle attached, and shall be located in approved cabinets or racks.

(e) Water supply shall be automatic, and be designed for 70 gallons per minute for 30 minutes with 25 pounds flowing pressure at the top outlet. Such supply may be from city connection, gravity tank, pressure tank or pump.

Note: Data on the design of standpipe systems can be found in the Standards of the National Board of Fire Underwriters for the Installation of Standpipe and Hose Systems. The department of industry, labor and human relations will ordinarily approve any installation which is approved by the Underwriters.

Ind 51.22 Fire extinguishers. (1) Where fire extinguishers are required, they shall be of a type approved by the department of industry, labor and human relations. All fire extinguishers shall be charged in accordance with the instructions of the manufacturer.

(2) Extinguishers shall be conspicuously located where they will always be readily accessible and so distributed as to be immediately available in event of fire. They shall be hung on hangers or set on brackets or shelves so that the top of the extinguisher is not more than 5 feet above the floor.

Note: The department of industry, labor and human relations will ordinarily approve any extinguisher which bears the Underwriters' label and which is of the size and suitable for the hazard for which it is intended. Consult the department of industry, labor and human relations for lists of approved extinguishers.

Ind 51.23 Automatic sprinklers. (1) Required automatic sprinkler systems shall be designed and constructed in conformity with good established practice. Only materials and devices approved by the department of industry, labor and human relations may be used. Reinstallation of used sprinkler heads is prohibited, and other second-hand devices may be installed by special permission only.

(2) Where an automatic sprinkler system is required throughout a building, supply shall be from a city water main, or from a gravity or pressure tank. If the city water supply is inadequate in either pressure or volume, a tank of not less than 5,000 gallons capacity shall be provided. The bottom of a gravity tank shall be not less than 35 feet above the under side of the roof.

(3) Where automatic sprinklers are required in a basement only, the supply shall be from a city water main. Where there is no city water supply, such basement sprinklers need not be installed; but at such time as a city supply becomes available, such required basement sprinklers shall be installed.

(4) Every basement sprinkler system shall also include sprinklers in all shafts (except elevator shafts) leading to the story above.

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(6) Every sprinkler system shall have a suitable audible alarm and an approved signpost connection marked "To Automatic Sprinklers", and otherwise conforming to section Ind 51.21 (2) (e).

Note: It will be the policy of the department of industry, labor and human relations to approve equipment conforming to standards of the National Board of Fire Underwriters for Sprinkler Equipment, also materials and devices currently listed by the Underwriters' Laboratories. The commission reserves the right to order a sprinkler system in any building, regardless of height or number of persons, if the occupancy is especially hazardous.

Ind 51.24 Fire alarm systems. Interior fire alarm systems required under Wis. Adm. Code sections Ind 54.16, 56.19 and 57.22 shall be designed and constructed in conformity with the following requirements:

(1) All such alarm systems shall consist of operating stations on each floor of the building, including the basement, with bells, horns, or other approved sounding devices which are effective throughout the building. The system shall be so arranged that the operation of any one station will activate all alarm devices connected to the system except in the case of a prewarning system. Fire alarms shall be readily distinguishable from any other signalling devices used in the building. A system designed for fire alarm and paging service may be used if the design is such that fire alarm signals will have precedence over all others.

(2) Every fire alarm system shall be electrically operated or activated by non-combustible, non-toxic gas except as provided in section Ind 56.19. Electrically operated systems shall be operated on closed circuit current under constant electrical supervision, so arranged that upon a circuit opening and remaining open or in case of a ground or short circuit in the undergrounded conductor, audible trouble signals will be given instantly. Gas activated systems shall be mechanically supervised and under constant gas pressure, so arranged that in case of a pressure drop an audible trouble signal will be given instantly. Means shall be provided for testing purposes.

(3) In buildings more than 3 stories in height, coded fire alarm systems shall be provided, and the systems shall be so arranged that the code transmitted shall indicate the location and the story of the structure in which the signal originated.

Exception: (a) In apartment buildings, non-coded continuous sounding fire alarm systems under constant electrical or gas activated supervision will be approved.

(4) Operating stations shall be prominently located in an accessible position at all required exit doors and required exit stairways. Operating stations shall be of an approved type and shall be conspicuously identified. All such operating stations shall be of a type, which after being operated, will indicate that an alarm has been sent therefrom until reset by an authorized means. (Operating stations having a "Break Glass" panel will be acceptable. On coded systems having a device to permanently record the transmission of an alarm, "Open Door" type stations may be used). The fire alarm operating stations shall be mounted not less than 4 feet nor more than 6 feet above the finished floor as measured from the floor to the center of the box.

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(6) All such alarm systems shall be tested at least once a week and a record of such tests shall be kept.

(6) Existing fire alarm systems that are effective in operation will be accepted if approved by the department of industry, labor and human relations.

(7) The gas for operation of non-combustible, non-toxic gas activated fire alarm systems shall be supplied from approved pressure cylinders on the premises. The cylinders shall have sufficient capacity and pressure to properly operate all sounding devices connected to the system for a period of not less than 10 minutes. Cylinders shall be removed for recharging immediately after use and shall be replaced by fully charged cylinders.

(8) Spare cylinders shall be kept on the premises at all times for immediate replacement and separate cylinders for testing shall be incorporated in the system.

(9) Tubing in connection with non-combustible, non-toxic gas activated fire alarm systems shall be installed in rigid metal conduit, flexible metal conduit, or surface metal raceways where subject to mechanical injury. Non-corrosive metallic tubing not less than 3/16" in diameter which will withstand a bursting pressure of not less than 500 pounds per square inch shall be used. The maximum length of 3/16" tubing shall not exceed 300 feet between charged cylinders. All tubing and other component parts shall be installed by skilled workmen in accordance with the provisions of this code.

Note: The following sections are taken from the Wisconsin Administrative Electrical Code.

(10) The energy for the operation of electrical fire alarm systems shall be taken from sources suited to the design of the system. Batteries on systems of less than 110 volts shall not be used.

(11) A 3-wire 120-240 volt or 120-208 volt (3 phase 4 wire) service will be accepted for supervised systems provided the operating current is secured from an ungrounded conductor and the neutral, or ungrounded conductor, and the current for operating trouble signal or signals is secured from the other ungrounded conductor and the neutral or grounded conductor.

(12) Electrical wiring in connection with fire alarm systems shall be installed in rigid metal conduit, flexible metal conduit, electrical metallic tubing or surface metal raceways. Armored cable (metal) may be used where it can be fished in hollow spaces of walls or partitions in apartments or rooming houses not over 3 stories in height. Where the wiring is subject to excessive moisture or severe mechanical injury, rigid metal conduit shall be used. The smallest size conductor to be used in any fire alarm system in a building over 3 stories in height shall be No. 14 AWG or No. 16 AWG for buildings not over 3 stories in height. The wires shall be provided with insulation suitable for use on circuits not exceeding 600 volts. Fire alarm systems shall be connected to the line inside of the main service switch or to the emergency feeder through 2 single pole breakers or switches used for no other purpose and arranged so they can be locked in the “on” position, and under the supervision of a qualified person.
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The breaker or switches shall be identified by a red color. Two pole breakers shall not be used.

History: 1-1-44; Am. (4) (a), Register, November, 1944, No. 95, eff. 12-1-44; Am. Register, August, 1946, No. 104, eff. 8-1-46.

Ind 51.25 Specifications cited in this code. The specifications of the American Society for Testing and Materials referred to in this code are listed below.

(1) CLAY BUILDING BRICK. (Solid masonry units made from clay or shale.) Part 12 ASTM Designation C 62-66.


(3) CONCRETE BUILDING BRICK. Part 12 ASTM Designation C 55-67.


(5) STRUCTURAL CLAY LOAD-BEARING WALL TILE. Part 12 ASTM C 54-62.

(6) SAMPLING AND TESTING STRUCTURAL CLAY TILE. Part 12 ASTM C 112-60.

(7) SAMPLING AND TESTING CONCRETE MASONRY UNITS. Part 12 ASTM Designation C 140-67T.


(9) STRUCTURAL CLAY FLOOR TILE. Part 12 ASTM Designation C 57-57 (1965).

(10) PORTLAND CEMENT. Part 10 ASTM Designation C 150-66.


(12) PORTLAND BLEND-FURNACE SLAG CEMENT. Part 10 ASTM Designation C 205-64T.

(13) MASONRY CEMENT. Part 9 ASTM Designation C 91-66.

(14) QUICKLIME FOR STRUCTURAL PURPOSES. Part 9 ASTM Designation C 5-59.


(16) AGGREGATE FOR MASONRY MORTAR. Part 10 ASTM Designation C 144-66T.

(17) AGGREGATES FOR MASONRY GROUT. Part 10 ASTM Designation C 404-61.

(18) PORTLAND-POZZOLAN CEMENT. Part 9 ASTM Designation C 340-66T.

(19) CONCRETE AGGREGATES. Part 10 ASTM Designation C 33-66.

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(20) LIGHTWEIGHT AGGREGATES FOR STRUCTURAL CONCRETE. Part 10
ASTM Designation C 330-64T.

(21) BILLET-STEEL BARS FOR CONCRETE REINFORCEMENT. Part 4
ASTM Designation A15-66.

(22) RAIL-STEEL BARS FOR CONCRETE REINFORCEMENT. Part 4 ASTM
Designation A 16-66.

(23) DEFORMED RAIL STEEL BARS FOR CONCRETE REINFORCEMENT
WITH 60,000 P.S.I. MINIMUM YIELD STRENGTH. Part 4 ASTM Designa-
tion A 61-66.

(24) AXLE-STEEL BARS FOR CONCRETE REINFORCEMENT. Part 4 ASTM
Designation A 160-66.

(25) SPECIAL LARGE SIZE DEFORMED BILLET-STEEL BARS FOR CONCRETE
REINFORCEMENT. Part 4 ASTM Designation A 408-66.

(26) HIGH-STRENGTH DEFORMED BILLET-STEEL BARS FOR CONCRETE
REINFORCEMENT WITH 75,000 P.S.I. MINIMUM YIELD STRENGTH. Part 4
ASTM Designation A 431-66.

(27) MINIMUM REQUIREMENTS FOR THE DEFORMATIONS OF DEFORMED
STEEL BARS FOR CONCRETE REINFORCEMENT. Part 4 ASTM Designa-
tion A 806-66.

(28) BLEEDING OF CONCRETE. Part 10 ASTM Designation C 232-58
(1966).

(29) FABRICATED STEEL BAR OR ROD MATS FOR CONCRETE REINFORCE-

(30) COLD-DRAWN STEEL WIRE FOR CONCRETE REINFORCEMENT.
Part 4 ASTM Designation A 82-66.

(31) WELDED STEEL WIRE FABRIC FOR CONCRETE REINFORCEMENT.
Part 4 ASTM Designation A 165-64.

(32) UNCOATED SEVEN-WIRE STRESS-RELIEVED STRAND FOR PRE-
stressed CONCRETE. Part 4 ASTM Designation A 416-64.

(33) UNCOATED STRESS-RELIEVED WIRE FOR PRESTRESSED CONCRETE.

(34) STEEL FOR BRIDGES AND BUILDINGS. Part 4 ASTM Designa-
tion A 7-66.

(35) STRUCTURAL STEEL. Part 4 ASTM Designation A 36-66.

(36) FLEXURAL STRENGTH OF CONCRETE (using simple beam with
third-point loading). Part 10 ASTM Designation C 78-64.

(37) WELDED AND SEAMLESS STEEL PIPE. Part 1 ASTM Designa-
tion A 63-65.

(38) CAST IRON AND DUCTILE IRON PRESSURE PIPE. Part 2 ASTM
Designation A 377-68.

(39) AIR-ENTRAINING ADMIXTURES FOR CONCRETE. Part 10 ASTM
Designation C 260-66T.

(40) CHEMICAL ADMIXTURES FOR CONCRETE. Part 10 ASTM Designa-
tion C 494-65T.

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(41) FLY ASH FOR USE AS AN ADIMIXTURE IN PORTLAND CEMENT CONCRETE. Part 10 ASTM Designation C 960-65T.

(42) RAW OR CALCINATED NATURAL POZZOLANS FOR USE AS ADIMIXTURES IN PORTLAND CEMENT CONCRETE. Part 10 ASTM Designation C 402-65T.

(43) METHODS AND DEFINITIONS FOR MECHANICAL TESTING OF STEEL PRODUCTS. Part 4 ASTM Designation A 370-65.

(44) DEFORMED BILLETT-STEEL BARS FOR CONCRETE REINFORCEMENT WITH 60,000 P.S.I., MINIMUM YIELD STRENGTH. Part 4 ASTM Designation A 432-66.

(45) MAKING AND CURING CONCRETE COMPRESSION AND FLEXURE TEST SPECIMENS IN THE FIELD. Part 10 ASTM Designation C 31-66.


(47) OBTAINING AND TESTING DRILLED CORES AND SAWED BEAMS OF CONCRETE. Part 10 ASTM Designation C 42-64.

(48) READY-MIXED CONCRETE. Part 10 ASTM Designation C 94-66.

(49) SAMPLING FRESH CONCRETE. Part 10 ASTM Designation C 172-64.

(50) MAKING AND CURING CONCRETE COMPRESSION AND FLEXURE TEST SPECIMENS IN THE LABORATORY. Part 10 ASTM Designation C 192-66.

(51) SPLITTING TENSIONAL STRENGTH OF MOLDED CONCRETE CYLINDERS. Part 10 ASTM Designation C 496-66.

(52) METHODS OF MECHANICAL TESTINGS. Part 31 ASTM Designation E 6-66.

(53) MILD STEEL COVERED ARC-WELDING ELECTRODES. Part 4 ASTM Designation A 239-64T.

(54) RECOMMENDED PRACTICE FOR PROBABILITY SAMPLING OF MATERIALS. Part 30 ASTM Designation E 105-58.


(56) CHEMICAL ANALYSIS OF HYDRAULIC CEMENT. Part 9 ASTM Designation C 114-67.

(57) FINENESS OF PORTLAND CEMENT BY THE TURBIDIMETER. Part 9 ASTM Designation C 115-58.

(58) FINENESS OF PORTLAND CEMENT BY AIR PERMEABILITY APPARATUS. Part 9 ASTM Designation C 204-65.


(60) AUTOCLAVE EXPANSION OF PORTLAND CEMENT. Part 9 ASTM Designation C 151-66.

(62) Resistance to Abrasion of Small Size Coarse Aggregate by
Use of the Los Angeles Machine. Part 10 ASTM Designation
C 131-66.

(63) Materials Finer Than No. 200 Sieve in Mineral Aggregates

(64) Friable Particles in Aggregates. Part 10 ASTM Designa-
tion C 142-66T.

(65) Lightweight Pieces in Aggregates. Part 10 ASTM Designa-
tion C 128-66.

(66) Organic Impurities in Sands for Concrete. Part 10 ASTM
Designation C 40-66.

(67) Sieve or Screen Analysis of Fine and Coarse Aggregates.
Part 10 ASTM Designation C 186-63.

(68) Soundness of Aggregates by Use of Sodium Sulfate or

(69) Specific Gravity and Absorption of Coarse Aggregate.
Part 10 ASTM Designation C 127-69.

(70) Specific Gravity and Absorption of Fine Aggregate. Part 10
ASTM Designation C 128-69.

(71) Surface Moisture in Fine Aggregate. Part 10 ASTM Designa-
tion C 70-66.

(72) Unit Weight of Aggregate. Part 10 ASTM Designation
C 29-60.

(73) Voids in Aggregate for Concrete. Part 10 ASTM Designa-
tion C 30-37 (1964).

(74) Effect of Organic Impurities in Fine Aggregate on
Strength of Mortar. Part 10 ASTM Designation C 87-63T.

(75) Petrographic Examination of Aggregates for Concrete.

(76) Potential Reactivity of Aggregates (Chemical Method).

(77) Potential Alkali Reactivity of Cement-Aggregate Combi-

(78) Terms Relating to Concrete and Concrete Aggregates.
Part 10 ASTM Designation C 125-66.

(79) Weight per Cubic Foot, Yield, and Air Content (Gravi-
metric) of Concrete. Part 10 ASTM Designation C 138-63.

(80) Air Content of Freshly Mixed Concrete by the Volumet-

(81) Air Content of Freshly Mixed Concrete by Pressure

(82) Slump of Portland Cement Concrete. Part 10 ASTM Desig-
nation C 148-66.

(84) COMRESSIVE STRENGTH OF CONCRETE USING PORTIONS OF BEAMS BROKEN IN FLEXURE. Part 10 ASTM Designation C 116-67T.


(86) CEMENT CONTENT OF HARDENED PORTLAND CEMENT CONCRETE. Part 10 ASTM Designation C 85-66.

(87) LENGTH CHANGE OF CEMENT MORTAR AND CONCRETE. Part 10 ASTM Designation C 157-64T.

(88) SURFACE BURNING CHARACTERISTICS OF BUILDING MATERIALS. Part 14 ASTM Designation E 84-68.

(89) FIRE TESTS OF ROOF COVERINGS. Part 14 ASTM Designation E 108-70.

(90) FIRE TESTS OF BUILDING CONSTRUCTION AND MATERIALS. Part 14 ASTM Designation E 119-69.

(91) NONCOMBUSTIBILITY OF ELEMENTARY MATERIALS. Part 14 ASTM Designation E 136-65.


Note: The above standards may be obtained for personal use from American Concrete Institute, 7400 Second Boulevard, Detroit, Michigan. They are available for inspection in the office of the department, the secretary of state and the revisor of statutes.

Ind 51.26 Specifications cited in this code. The specifications of the American Concrete Institute referred to in this code are listed below.


Note: The above standards may be obtained for personal use from American Concrete Institute, 7400 Second Boulevard, Detroit, Michigan. They are available for inspection in the office of the department, the secretary of state and the revisor of statutes.

History: Ct. Register, October, 1967, No. 142, eff. 11-1-67; ct. (83), (87), (91), (93), Register, February, 1971, No. 142, eff. 1-1-71; ct. (84), (93), (90), (91) and (21) and 1971, eff. 1-1-71 and prev. (83), (87), (89), (91), (93) and (97) eff. 1-1-73, Register, July, 1971, No. 147.
NOTICE: APPENDIX A is effective January 1, 1973.

APPENDIX A

The following notes, bearing the same number as the text of the building and heating, ventilating and air conditioning code to which they apply, contain useful explanatory material to clarify the referenced definitions and rules.

A-51.01 (12) BUILDING. The intent was to consider permanent awnings as part of a building.

A-51.01 (42) FAMILY. The intent of this definition is to clarify the use of the word “family” in reference to subsection ind §7.001 (2) (a); it is not intended as a variance to requirements stated under ind §7.001 (2) (b).

A-51.01 (116) SETBACK. The intent was to not include gutters, downspouts, outdoor lighting fixtures, signs and similar attachments as parts of a building.

A-51.01 (121) Stories, NUMERA or. The following illustrations are provided to give visual aid to this definition.
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FACTORS

Discharge grade reference = 0
\( x = 0 \) to maximum of 3' above GR.
\( y = 0 \) to maximum of 6' above GR.
\( z \) = maximum variation from the Principle level is 3'

REO'D EXIT DISCHARGES
LOCATED PER

FIRST FLOOR

EXIT DISCHARGE GRADE
GROUND FLOOR

BASEMENT FLOOR

EXIT DISCHARGE GRADE

ILLUSTRATION SHOWING EXTREME ALLOWABLE CONDITION FOR FIRST FLOOR AND GROUND FLOOR

NOTE: PENTHOUSE AREAS EXCEEDING 50% OF ROOF AREA WILL BE CONSIDERED AN ADDITIONAL STORY

REO'D EXIT DISCHARGES
LOCATED PER

SECOND FLOOR OR INTERIOR

PENTHOUSE

EXIT DISCHARGE GRADE

BASEMENT FLOOR

BASEMENT FLOOR

EXIT DISCHARGE GRADE

ILLUSTRATION SHOWING POSSIBLE 2 STORY CONDITION OR 3 STORY WITH PENTHOUSE

NOTE: FOR ADDITIONAL VARIATIONS TO NO. OF STORIES SEE IND. SIGE (57.6)

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A-51.01 (151) WALL (PARTY). It is intended that a property consisting of joining plotted subdivisions owned by one individual, that can be owned by separate individuals, is included in the definition of party wall.
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**Chapter Ind 52**

**GENERAL REQUIREMENTS**

| Ind 52.001 | Design and supervision | Ind 52.02 |%  
|---|---|---|---
| Ind 52.03 | Height and class of construction | Ind 52.04 |%  
| Ind 52.05 | Windows | Ind 52.06 |%  
| Ind 52.07 | Window cleaning | Ind 52.08 |%  
| Ind 52.09 | Definitions of courts | Ind 52.10 |%  
| Ind 52.11 | Rise of courts | Ind 52.12 |%  
| Ind 52.13 | Ventilation of courts | Ind 52.14 |%  
| Ind 52.15 | Chimneys | Ind 52.16 |%  
| Ind 52.17 | Smoke pipes | Ind 52.18 |%  
| Ind 52.19 | Steam and hot water pipes | Ind 52.20 |%  
| Ind 52.21 | Ducts | Ind 52.22 |%  
| Ind 52.23 | Floor protection | Ind 52.24 |%  
| Ind 52.25 | Wall and ceiling protection | Ind 52.26 |%  
| Ind 52.27 | Gas vents | Ind 52.28 |%  
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| Ind 52.31 | Electrical work | Ind 52.32 |%  
| Ind 52.33 | Location and maintenance of exits

Ind 52.001 Design and supervision. (1) Every new building containing more than 50,000 cubic feet total volume, or addition to a building which by reason of such addition results in a building containing over 50,000 cubic feet total volume, or structural alteration to a building containing over 50,000 cubic feet total volume shall be designed by an architect or engineer in accordance with the provisions of this code; and shall be constructed under the supervision of an architect or engineer who shall be responsible for its erection in accordance with the plans and specifications of the designer. No change from the original plans and specifications shall be made except with the knowledge and consent of the designer, and as provided in Wis. Adm. Code section Ind 50.10.

(2) On completion of the construction, the supervising architect or engineer shall file a written statement with the department of industry, labor and human relations certifying that, to the best of his knowledge and belief, the construction has been performed in accordance with the plans and specifications approved by the department.

(3) No owner shall construct or alter any building, or portion of a building, or permit any building to be constructed or altered, except in accordance with the provisions of this section.

**NOTICE:** Section Ind 52.01 following will expire January 1, 1973:

Ind 52.01 Height and class of construction. (1) All buildings higher than 75 feet above the adjacent grade shall be of fire-resistive construction.
(2) Buildings of mill construction shall not exceed a height of 75 feet in which height there shall not be more than 7 stories; provided, that the height of a building erected on sloping ground may be not to exceed 75 feet plus a vertical distance equal to the vertical change in slope along the length of any side of such building, but in no case shall such height exceed 85 feet above the adjacent finished ground level. Towers, other than tanks, spires and steeples erected as a part of the building and not used for habitation or storage may extend not to exceed 20 feet above such height limit.

(3) Buildings of ordinary construction shall not exceed a height of 60 feet in which height there shall not be more than 4 stories; provided, that the height of a building erected on sloping ground may be 60 feet plus a vertical distance equal to the vertical change in slope along and in the length of any side of such building, but in no case shall such height exceed 60 feet above the adjacent finished ground level. Towers, other than tanks, spires and steeples not exceeding 20% of the roof area, erected as a part of such building and not used for habitation or storage may extend not to exceed 15 feet above such height limit.

(4) Buildings of frame construction shall not exceed a height of 35 feet in which height there shall be not more than 2 stories, except as provided in section Ind 57.01; provided, that the height of a building erected on sloping ground may be 35 feet plus a vertical distance equal to the vertical change in slope along the length of any side of such building, but in no case shall such height exceed 40 feet above the adjacent finished ground level. Spires, towers, other than tanks, or steeples not exceeding 20% of the roof area, erected as a part of such building and not used for habitation or storage may extend not to exceed 20 feet above such height limit.

(5) In every building more than 4 stories in height, all doors, windows and other openings in outside walls shall be protected with fire-resistant doors or shutters or fire-resistant windows as specified in section Ind 51.047, unless such openings are on streets or on alleys or outer courts 20 feet or more in width.

History: 1953 c. 3; 1957 c. 374; am. (5) Register February 1971, No. 182, eff. 7-1-71; r. and rec. (5) eff. 1-1-72 and exp. 1-1-77; re, (6) eff. 1-1-72; Register, July, 1971, No. 187; r. Register, June, 1972, No. 198, eff. 1-1-73.

Ind 52.02 Windows. (1) Every room in which one or more persons live, sleep, or are employed, (except storage rooms or other rooms where the nature of the occupancy will not permit) shall be lighted by a window or windows opening directly upon a street or alley, or upon a court (as defined in section Ind 52.04) on the same lot with the building. The windows shall be co-constructed and distributed as to afford proper light and ventilation. Every building more than 40 feet deep (measuring at right angles to the windows) shall have windows on at least 2 sides. Exception:

(a) The provisions of this rule may be waived for factory, office, mercantile, schools or places of instruction if provisions are made for proper artificial lighting; and if ventilation is provided in accordance with the provisions of chapter Ind 59 of the Building and Heating, Ventilating and Air Conditioning Code.

1. Requirements applicable to schools or places of instruction shall be as stated in section Ind 56.05.
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(b) Every building more than one story in height which does not have windows opening directly upon a street in each story above the first, shall be provided with a suitable access for fire department use. Such access shall be a window or door opening through the wall on each floor above the first story. The opening shall be at least 36 inches in width and not less than 42 inches in height with the sill not more than 32 inches above the floor. The openings shall be so spaced that there will be one opening in each 100 feet of wall length in any accessible wall of the building. This requirement for access openings for fire department use shall not apply where a building is equipped throughout with an automatic sprinkler system approved for fire protection purposes.

History: 1-1-64; am. Register, December, 1965, No. 84, eff. 1-1-66; r. and reenr. (1) (a), Register, October, 1967, No. 142, eff. 11-1-67; am. (1) (b), Register, May, 1971, No. 195, eff. 6-1-71.

Ind 52.05 Window cleaning. (1) Where the trops of windows to be cleaned are more than 20 feet above the floor, ground, flat roof, balcony, or permanent platform, one of the following means shall be provided to protect the window cleaners.

(a) Approved attachments for window cleaner safety belts to which belts may be fastened at each end. Said attachments shall be permanent devices that shall be firmly attached to the window frame, or to the building proper, and so designed that a standard safety belt may be attached thereto; or

(b) An approved portable platform that is projected through the window or supported from the ground, floor, roof or platform level, for the window cleaner to stand upon and that is designed, constructed, maintained and equipped with handrail and toeboard in compliance with the requirements of chapter Ind 1, rules on Safety.

(c) A suspended scaffold, swinging scaffold, swinging chair scaffold, or boatsman's chair scaffold designed, constructed, equipped and maintained in compliance with the requirements of Wis. Adm. Code chapter Ind 35, rules on Safety in Construction, or

(d) Other equally effective devices.

(e) Where the window consists of a fixed panel not more than 24 inches in width alongside a removable panel, the fixed panel may be cleaned by reaching through the opening of the removable panel. Where the window consists of a fixed panel between 2 removable panels, the fixed panel may be cleaned by reaching through the openings if such fixed panel is not more than 36 inches in width.

(2) For cleaning the inside of skylights (the highest parts of which are more than 20 feet above the floor, ground, balcony or permanent platform), to which access cannot be gained by any of the means described in Wis. Adm. Code subsection Ind 1.16 (1), scaffolds as specified in chapter Ind 35, rules on Safety in Construction, shall be provided.

(3) All equipment, including building parts and attachments, used in connection with window cleaning, shall be maintained in reasonably safe condition while in use and shall be inspected at least once each month while in use, and within 30 days before their use. It shall be the responsibility of the owner of the individual safety devices or equipment to inspect and maintain the devices or equipment belonging to him so that each will comply with the requirements of this section.
(4) Where the attachments specified in subsection (1) (a) are relied upon for compliance with the provisions of this rule, said employer shall furnish or see that there is provided, an approved suitable safety belt for each employe while cleaning windows.

Note: It will be the policy of the Department of industry, labor and human relations to accept anchors and safety belts which have been tested and approved by the Underwriters’ Laboratories.

History: 1-1-56; am. Register, December, 1962, No. 84, eff. 1-1-63.

NOTICE: Section Ind 52.04 following will expire January 1, 1973:

Ind 52.04 Definitions of courts. (1) By inner court is meant an open air shaft or court surrounded on all sides by walls.

(2) By inner lot line court is meant a court bounded on one side and both ends by walls and on one remaining side by a lot line.

(3) By outer court is meant a court bounded on 3 sides with walls and on the remaining side by a street, alley or other open space not less than 15 feet wide.

(4) By outer lot line court is meant a court with one side on a lot line and opening to a street or open space not less than 15 feet wide.


Ind 52.05 Size of courts. (1) In applying the following requirements, a building from 30 to 43 feet high shall be considered as having at least 3 stories, and each additional 13 feet shall be considered an additional story.

(2) Outer lot line courts shall be not less than 3 feet wide for a court 2 stories or less in height and 40 feet or less in length, measured from the lot line to the wall of the building. For each additional story in height, the width of such court shall be increased one foot; and for each additional 16 feet or fraction thereof in length, the width of such court shall be further increased one foot.

(3) Outer courts between wings or parts of the same building, or between different buildings on the same lot, shall be not less than 6 feet wide for a court 2 stories or less in height and 40 feet or less in length. For each additional story in height, the width of such court shall be increased one foot, and for each additional 10 feet or fraction thereof in length, the width of such court shall be further increased one foot.

(4) Where outer courts or outer lot line courts open at each end to a street or other open space not less than 15 feet wide, the above lengths may be doubled.

(5) Inner lot line courts one story high shall be not less than 4 feet wide and not less than 40 square feet in area. Inner lot line courts two stories high shall be not less than 6 feet wide and not less than 60 square feet in area. For every additional story every such inner lot line court shall be increased by at least one linear foot in length and one linear foot in its width.

(6) Inner courts shall be not less than 10 feet in width nor less than 150 square feet in area for courts two stories or less in height; and for every additional story every such inner court shall be increased by at least one linear foot in its length and one linear foot in its width.

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(7) Court shall not be covered by a roof or skylight but the entire required area shall be open and unobstructed from the bottom thereof to the sky. No fire escape or stairway shall be constructed in any court unless the court be enlarged proportionately.

(8) Walls of inner courts whose least horizontal dimension is less than one-fourth the height, shall be faced with material with a permanent white surface or shall be painted white at least every 2 years.

(9) No buildings shall be altered or enlarged to encroach upon space reserved under this code for light and air on the lots or parcels of ground on which such building is erected.

Ind 52.06 Ventilation of courts. At the bottom of every shaft or inner court there shall be sufficient access to such shaft or court to enable it to be properly cleaned out. Every inner court which is required under Wis. Adm. Code section Ind 52.02 and which is more than one story in height shall have an intake for fresh air, leading from the street or other open space. The area of such intake in square feet shall equal at least 0.02 of the number of cubic feet contained in said court, but such area need not be more than 50 square feet. Every intake shall be of not less than 2-hour fire-resistant construction and unless said intake is used as a passageway for persons, there shall be no openings into the same other than the inlet and outlet.

Ind 52.10 Chimneys. (1) The walls of all chimneys shall be built of brick or other approved fire-resistive material, except that a metal smokestack may be provided as specified in section Ind 52.11. No chimney shall rest upon a flooring of wood nor shall any wood be built into, or in contact with any chimney. Headers, beams, joists and studs shall not be less than 2 inches from the outside face of a chimney. The foundation of every chimney, flue, or stack, shall be designed and built in conformity with the requirements for foundations for buildings. In no case shall a chimney be corbeled out more than 8 inches from the wall and in every case the corbeling shall consist of at least 5 courses of brick. Chimneys shall extend at least 3 feet above flat roofs and not less than 2 feet above the ridge of gable and hip roofs, and lime-cement or cement mortar shall be used in the laying of chimney masonry above the roof line.

(2) Every masonry chimney shall have walls at least 8 inches in solid thickness, except that in a chimney with a flue not larger than 800 square inches where a fire clay or other suitable refractory clay flue lining is used for the full height of the chimney the walls shall not be less than 4 inches in solid thickness. No smoke flue shall have a cross sectional area less than 64 square inches, except that flue linings 7 inches by 7 inches inside, or 8 inches in diameter inside, may be used.

(3) All flue linings shall be adapted to withstand reasonably high temperatures and flue gases and shall have a softening point not lower than 1800° F. Flue linings shall be not less than 1/4 inch in thickness and shall be built in as outer walls of the chimney are constructed. Flue linings shall start from a point not less than 8 inches below the bottom of the smokepipe intake and shall be continuous to a point not less than 4 inches above the enclosing walls.
(4) Where there is more than one smokepipe connected to a flue, the connections shall be at different levels. Two or more heating units or appliances may be connected to a common smokepipe or breeching if joined by Y fittings as close as practicable to the flue. In all such cases, the size of the breeching and the flue shall be sufficient to accommodate the total volume of flue gases.

(a) Cleanout opening. Every chimney shall be provided with a cleanout opening at the base. Such openings shall be equipped with metal doors and frames arranged to remain closed when not in use.

(5) Every chimney shall be designed to withstand the following wind pressure in pounds per square foot over the diametrical area:

<table>
<thead>
<tr>
<th>Type of Chimney</th>
<th>Wind Pressure</th>
</tr>
</thead>
<tbody>
<tr>
<td>Square chimneys</td>
<td>30</td>
</tr>
<tr>
<td>Polygonal chimneys</td>
<td>25</td>
</tr>
<tr>
<td>Round chimneys</td>
<td>20</td>
</tr>
</tbody>
</table>

(6) Prefabricated chimneys complying with the requirements of Wis. Adm. Code section Ind 59.67 may be used in lieu of masonry chimneys if approved by the department of industry, labor and human relations and are provided with foundations as specified for masonry chimneys, or metal smokestacks or as otherwise approved.

NOTICE: Section Ind 52.11 (1) (a) following will expire January 1, 1973:

Exception:

(a) Public utility or industrial power plants are exempted from the protection requirements of this paragraph if they are of fire-resistant construction.

NOTICE: EFFECTIVE JANUARY 1, 1973 section Ind 52.11 (1) (a) is amended to read:

(a) Public utility or industrial power plants are exempted from the protection requirements of this paragraph if they are of type No. 1 or No. 2 construction as specified in section Ind 51.62.

(2) Smokestacks under 30 feet in height may be constructed of not less than No. 10 U. S. Gauge steel, with either welded or riveted joints, and may be mounted directly upon masonry chimneys or foundations or upon industrial heating or power boilers provided all of...
which are designed to support the stack load. A clearance of not less than 6 inches shall be maintained at all times around such smokestack and any inflammable material within 12 inches of such smokestack shall be protected by 1/4 inch of asbestos covered by sheet metal.

History: 1-2-56; am. (1) (a), Register, June, 1972, No. 138, eff. 1-1-73.

Ind 52.12 Smoke pipes. (1) No smoke pipe or breeching serving boilers, furnaces or other similar heating appliances shall pass through any floor, outside window or door, nor through any combustible roof or combustible outside wall, nor through any closet, attic or similarly concealed space.

(2) Where necessary to pass through any partition of non-fire-resistant construction, every smoke pipe shall be eneased with incombustible material at least 4 inches thick or with a double safety thimble made of 2 concentric rings of sheet metal with at least one inch open air space between and with the outer ring covered with at least 1/4 inch asbestos.

(3) No part of any smoke pipe shall be placed nearer to any non-fire-resistant partition or wall than the diameter of the pipe, nor nearer to any non-fire-resistant ceiling than 1 1/2 times the diameter; but the above distances may be reduced by one-half, if the wall or ceiling is covered with not less than 1/4 inch asbestos board covered with sheet metal, or with equivalent protection.

Ind 52.13 Steam and hot water pipes. No steam pipe or pipe carrying hot water at a temperature exceeding 180 degrees shall be placed within one inch of any woodwork. Every such steam or hot water pipe passing through a combustible floor, ceiling or partition, shall be protected by a metal tube one inch larger in diameter than the pipe and shall be provided with a metal cap. All wooden boxes or casings enclosing steam or hot water pipes, or wooden covers to recesses in walls in which steam pipes are placed, shall be lined with metal.

Ind 52.14 Ducts. Every vertical shaft housing air ducts or a group of ducts in buildings in the theater, school, or hotel classification, shall be enclosed with incombustible material smoothly finished on the inside and having a fire-resistant rating as required for each specific situation.

History: 1-2-56; am. Register, December, 1952, No. 84, eff. 1-1-53.

Ind 52.16 Floor protection. (1) All stoves and ranges used for cooking, heating or laundry purposes using solid or liquid fuel, and which are more than 16 square feet in horizontal area or which have a flame at the bottom shall be placed on a fire-resistant floor projecting at least 2 feet on each side. If such floor rests on or is in contact with any combustible material, the fire-resistant floor layer shall be at least 5 inches thick and shall be hollow, with air spaces running horizontally through the same. The air spaces shall be open at both ends and shall be so placed that air can circulate through them; the horizontal area of the air spaces shall equal at least one-half the horizontal area of the slab.

(2) The air spaces may be secured by using hollow tile placed end to end, or by embedding wrought or sheet iron pipes in a layer of
concrete. The air spaces should parallel the short dimension of the slab.

(8) If the stove or range is raised at least 6 inches above the floor and such air space is not enclosed, then the fire-resistant floor layer may be reduced to not less than 2 inch solid thickness, without air spaces, provided it is covered with sheet metal.

(4) All stoves and ranges using solid or liquid fuel and which are not more than 16 square feet in horizontal area and not having a flame at the bottom shall, if placed on a combustible floor, be raised at least 6 inches above the floor, and such air space shall not be enclosed. Such floor shall be protected with a stove board of sheet metal or asbestos, projecting at least one foot on all sides.

(5) Gas ranges, domestic hot water heaters and hot plates shall be supported at least 6 inches above any wood floor or other combustible material and, if less than 12 inches above the floor, the wood shall be protected by a metal shield, or such equipment may rest on a masonry support.

(a) The above dimension of 6 inches may be reduced to 3½ inches if the bottom is suitably protected with a metal shield.

Ind 52.17 Wall and ceiling protection. (1) All stoves and ranges used for cooking or laundry purposes and all domestic hot water heaters shall be placed at least 24 inches away from any combustible wall, partition or ceiling, except that such distance may be reduced to 12 inches if the wall, partition or ceiling is protected with at least ½ inch asbestos board covered with sheet metal, or with an equivalent protection.

(2) The above distances may be reduced one-half in the case of stoves and ranges less than 16 square feet in area, and also in the case of gas ranges of greater area if proper insulation is incorporated in the back of the range.

Ind 52.18 Gas vents. All gas ranges, except those for domestic use, hot water heaters, and other gas fired equipment shall be provided with vent pipes conforming to the requirements for smoke pipes as specified in Wis. Adm. Code section Ind 52.12.

Ind 52.19 Gas and oil lamps; gas service. (1) Gas and oil lamps shall not be used where electricity is available, except in private apartments.

(2) Gas and oil lamps shall be placed at least 6 feet above the floor level, at least 6 inches from any combustible partition or wall, and at least 2 feet (measured from top of flame) below any combustible ceiling unless properly protected by a metal shield with at least 2 inches of air space above. Swinging brackets shall be provided with a guard or stop so that the light cannot come nearer to the partition or wall than one foot. In aisles and public passageways, every such light shall be protected by an incombustible guard unless the light is at least 7 feet above the floor. Gas and oil lights shall be kept at least 2 feet from any drape or window curtain.

(3) Every gas supply main shall have a service cock outside of the building, so placed and maintained that it can be shut off at any time without entering the building.

Register, June, 1912, No. 108
Building and Heating, Ventilating and Air Conditioning Code
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Ind 52.20 Electrical work. All electrical work shall conform to the requirements of the Wisconsin state electrical code of the department of Industry, labor and human relations.

Note: For the design requirements for transformer vaults, see chapter III of the Wisconsin state electrical code.

History: 1-2-66; adm. Register, January, 1961, No. 61, eff. 3-1-61.

Ind 52.21 Location and maintenance of exits. Every exit mentioned in Wis. Adm. Code sections Ind 51.14 to 51.19, inclusive, shall lead to a street, alley or open court connected with a street. All such exits and all passageways leading to and from the same, shall be kept in good repair and unobstructed at all times.

Ind 52.22 Television and radio receiving antenna. (1) The requirements of this section shall apply to the outdoor portion of all apparatus, more than 12 feet in height, used for receiving television or radio waves.

(2) All television and radio antenna systems, including the supporting tower or mast, shall be constructed of galvanized steel or other corrosive-resistant incombustible material. Where approved by the department of Industry, labor and human relations, towers constructed of wood or wood poles set in the ground may be used to support antenna systems but no wood tower or wood pole may be mounted on the roof of any building or structure.

(3) The antenna and tower shall be designed to support the dead load of the structure plus an ice load at least ¾ inch in radial thickness. The ice load shall be computed only upon the wires, cables, messengers and antenna.

(a) The tower or mast shall be braced or guyed and anchored to resist a horizontal wind pressure of not less than 30 pounds for every square foot (net area) of exposed surface. Guy wires shall not be anchored to a chimney or to any roof ventilator or vent pipe.

(4) Antenna systems installed on the roof of a building shall not be supported by or attached to a chimney. All such installations shall be mounted on an independent platform or base and anchored in place. The platform or base of the tower shall be large enough to distribute the weight of the structure over sufficient roof area so the roof construction will safely support the weight of the structure in addition to the required live and dead roof loads.

(5) All antenna systems shall be so installed that no part of the structure will be nearer to a street, or other public thoroughfare, than the height of the antenna as measured from its platform or base to the topmost point. No wires, cables, or guy wires shall extend over any street or other public thoroughfare or over any electric power or communication lines.

(6) Poles used for electric power or for communication lines shall not be used for supporting or for guying any antenna system. Where antenna installations are so located that damage will be caused to adjacent power or communication lines by the falling of the antenna structure, a separate safety wire shall be attached to top of the tower and secured in a direction away from the power or communication line.

Register, June, 1972, No. 198
Building and heating; ventilating and air-conditioning code
(7) Electrical installations in connection with antenna systems, including the grounding of the tower or mast, shall comply in all respects with the requirements of the Wisconsin state electrical code.

GENERAL SANITATION REQUIREMENTS

Ind 52.50 Toilet rooms required. (1) Every place of employment and public building shall have adequate toilet rooms as provided in the occupancy classifications of this code, completely enclosed and so arranged as to insure privacy.

(2) Separate toilet rooms shall be provided for employees and the general public where deemed necessary by the department of industry, labor and human relations or by the state board of health.

History: 1-7-64; am. Register, December, 1963, No. 84, eff. 1-1-63.

Ind 52.51 Toilet rooms for the two sexes. (1) Where the 2 sexes are accommodated, separate toilet rooms shall be provided except

(a) In apartment houses;

(b) If approved in writing by the department of industry, labor and human relations or their authorized agents, in buildings accommodating not more than 5 persons of both sexes, provided the door of such toilet room is kept locked and the key is kept in a place accessible to all such persons. But whenever the number of such persons shall exceed 5, separate toilet rooms shall be provided.

(2) Entrances to toilet rooms for the 2 sexes shall be properly separated, by screens or otherwise, and shall, wherever possible, be at least 20 feet apart; except this requirement does not apply where the entrance doors to toilet rooms used by the 2 sexes are located in an exterior wall of the building.

Ind 52.52 Sex designated. Wherever women are employed or accommodated, each toilet room shall be distinctly marked with regard to the sex which uses it, and no person shall be allowed to use a toilet room assigned to the other sex, except as provided in section Ind 52.21. The door or room labels shall be the words MEN, or WOMEN, respectively, in letters not less than one inch in height.

Ind 52.53 Location, light and ventilation. (1) Every toilet or bathroom shall be so located as to open to outside light and air, by windows or skylights opening directly upon a street, alley or court, except as provided in Wis. Adm. Code section Ind 52.54.

(2) The glass area for a toilet room containing one water closet or urinal shall be at least 4 square feet with at least 2 square feet openable.

(a) Bathrooms containing a water closet or urinal shall be considered as a toilet room.

(3) No toilet room shall have windows or ventilator openings in any elevator shaft or inner court that have windows of sleeping rooms above.

(4) Every toilet room having more than one fixture (closets and urinals) shall be ventilated in accordance with the provisions of Wis. Adm. Code section Ind. 59.48 of the building and heating, venti-
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Lating and air-conditioning Code issued by the department of industry, labor and human relations, except that this requirement shall not apply to chemical or septic toilets which are installed in accordance with the provisions of the chemical toilet code or the septic toilet code issued by the state board of health.

(a) The size of gravity vent ducts, if surrounded with effective siphon type hoods, may be determined as follows: \( A \times 2 \leq \frac{300}{N} \)

Where \( A \) = floor area in the toilet room in square feet.


Ind 52.54 Location without outside windows; when permitted. Toilet rooms will be permitted without windows if they are ventilated in accordance with the requirements of Wis. Adm. Code section Ind 59.46 of the building and heating, ventilating and air-conditioning code issued by the department of industry, labor and human relations.

History: 1-3-49; r. and recr. Register, October, 1967, No. 112, ef. 11-1-67.

Ind 52.55 Artificial light. Every toilet room, except in connection with private rooms or apartments, shall be artificially lighted during the entire period that the building is occupied, wherever and whenever adequate natural light is not available, so that all parts of the room, especially the toilet compartments, shall be provided with artificial light intensity of not less than 2.5 foot candles at the floor level.

Ind 52.56 Size. Every toilet room shall have at least 14 square feet of floor area with a minimum width of 3 feet, and at least 100 cubic feet of air space for each water-closet and each urinal in addition to the space required for lavatories if installed within the toilet room.

Ind 52.57 Floor and base. Every toilet room, except those installed and used only in connection with private apartments, shall have the entire floor and the side walls to a height of not less than 6 inches made waterproof with ceramic tile, terrazzo, painted concrete, marble, slate, monolithic asphalt or other approved material impervious to water.

Ind 52.58 Walls and ceilings. (1) The walls and ceilings of every toilet room shall be completely covered with smooth plaster, galvanized or enameled metal, gypsum wallboard \( \frac{5}{8} \) inch in thickness with taped joints, or constructed of brick, tile or other masonry units with flush joints or other equivalent smooth, non-absorbent material. Wood may be used only if it is smooth and well covered with 2 coats of body paint and one coat of enamel paint or spar varnish. Wood shall not be used for partitions between toilet rooms nor for partitions which separate a toilet room from any room used by the opposite sex. All such partitions shall be made soundproof. This is not intended to prohibit the use of wood stud partitions between rooms if partitions are lathed and plastered on both sides.
(2) The interior surface of walls and partitions shall be of light color to improve illumination and facilitate cleaning.

History: 1-2-54; r. and rec. Register, September, 1955, No. 45, eff 10-1-55.

Ind 52.59 Enclosure of fixtures. (1) The fixtures (clossets and urinals) in every toilet room shall be arranged to secure privacy in use. Water-closets shall be enclosed with partitions. Urinals shall be placed against walls and arranged individually. Individual floor type urinals shall be placed not less than 24 inches center to center and the space between urinals shall be filled flush with the front and top with non-absorbent material. Exception:

(a) The above requirements need not apply to toilet rooms accommodating only a single closet or urinal.

(2) A space of 6 to 12 inches shall be left between the floor and the bottom of each partition. The top of the partition shall be from 5 3/4 to 6 feet above the floor. Doors with the top 5 3/4 to 6 feet above the floor, and the bottom 6 to 12 inches above the floor, shall be provided for all water-closet compartments. All partitions and doors shall be of material and finish required for walls and ceilings under Wis. Adm. Code section Ind 62.58.

(3) The water-closet compartments in toilet rooms shall be not less than 30 inches in width, and shall be not less than 54 inches in depth with a clearance of not less than 24 inches between the fixture and the compartment door when closed except as specified in subsection (4). Compartment doors which are hung to swing inward shall clear the fixture not less than 2 inches.

Note: Section 144.085, Wis. Stats., provides that not more than 50% of the toilet compartments of any public toilet room or any public building, other than licensed hotels and resorts, shall be kept locked.

(4) Water-closet compartments for physically handicapped persons.

(a) One toilet room for each sex in every public building or place of employment except those exempted in section Ind 51.15 (7) (j) shall have at least one water-closet compartment that is not less than 36 inches in width and at least 54 inches in depth.

(b) The door shall be not less than 32 inches in width and shall be hung to swing outward.

(c) A grab bar or handrail 38 inches high and parallel to the floor shall be provided on each side of the compartment.

History: 1-2-54, am. (2) and or. (4), Register, November, 1955, No. 56, eff. 12-1-55.

Ind 52.60 Fixtures. (1) Only individual water-closets of porcelain or vitreous chins shall be used. Water-closet seats shall be of wood or other non-heat absorbing material, and shall have a finished surface that is impervious to water or cleaning agents, in public buildings, places of employment, and all other public places except apartments, and guest rooms in hotels and motels, the water-closets shall have elongated bowls. All water-closets except in apartments shall have open front seats without cover.

(2) Only individual urinals of porcelain, vitreous chins, or stainless steel shall be used. Such urinals shall be set into the floor, the
DEPT. OF INDUSTRY, LABOR & HUMAN RELATIONS

General

Ind 52.61 Protection from freezing. All water-closets and urinals and the pipes connecting therewith shall be properly protected against freezing, so that such water-closets and urinals will be in proper condition for use at all times.

Ind 52.63 Disposal of sewage. (1) Each water-closet and urinal, and each lavatory or slop sink, located in a toilet room shall be connected with a sewer and water system, where such systems are available. In locations where a sewer system is not available, or cannot be made available, the disposal of human waste may be accomplished as follows:

(a) Sewage treatment tank and disposal system.
   Note: For detailed requirements on such systems see state plumbing code.

(b) Where the local conditions make it impractical to install such system, outdoor toilets, as described in Wis. Adm. Code section Ind 52.63, or other facilities, such as septic toilets installed in accordance with the provisions of the septic toilet code issued by the state board of health, may be used; provided that in the case of places of employment for more than 10 persons, schools larger than 2 rooms, and apartment houses, water-flush toilets as herein described shall be provided, unless outdoor toilets or other facilities are permitted in writing by the department of industry, labor and human relations or the state board of health. In every case where chemical or septic toilets are installed, the approval of plans and specifications therefor by the state board of health shall be secured before work is started.

Ind 52.63 Outdoor toilets. (1) Outdoor toilets shall comply with Wis. Adm. Code sections Ind 52.59 to Ind 52.59, inclusive, and in addition:

(a) No privy, with or without a leaching pit or other container, shall be erected or maintained within 50 feet of any well, 10 feet of the line of any street or other public thoroughfare, 5 feet of the property line between premises or 25 feet of the door or window of any building.

(b) Located on ground that is well drained, and where there is no possibility of contaminating any drinking water supply.

(c) Provided with suitable approach, such as concrete, gravel or cinder walk.

(d) The foundations shall be of concrete or other masonry.

(e) The vault shall extend at least 6 inches above ground, be as dark as possible, and be proof against entrance by flies, rats, or other vermin. The upper portion shall be of concrete, or of brick or stone laid in cement mortar. If in poorly drained soil, the entire vault shall be of concrete, or brick, or stone, laid in cement mortar.

(f) All windows, ventilators and other openings shall be screened to prevent the entrance of flies, and all doors shall be self-closing. A separate ventilator shall be provided for the vault and shall extend.
from the vault to not less than one foot above the roof and be provided with an effective ventilating hood.

(g) The entire installation shall be kept clean and sanitary. Milk of lime (freshly slaked lime) or other equally effective disinfectant shall be used in the vault and in the urinal trough in sufficient quantities, and at frequent intervals. The floors, seats and urinals shall be scrubbed as often as necessary. The vault shall be cleaned out at proper intervals.

Note: See the Wisconsin code for rural school privies issued by the state board of health.

Ind 52.64 Maintenance and housekeeping. (1) MAINTENANCE OF TOILETS. Every toilet room, and every part thereof, including walls, floor, ceiling and fixture therein, shall be kept clean, efficient, and in good repair.

(2) PAPER. In every toilet room, sufficient toilet paper made of material which will not interfere with the operation of the system or obstruct the fixtures, shall be provided.

(3) DEFACEMENT. Indecent or suggestive marks, pictures, or words are forbidden in toilet rooms, and such defacement when found shall be removed at once.

(4) SERVICE CLOSETS. In buildings having 5 or more fixtures (water closets and/or urinals) a service closet shall be provided conforming with the requirements for toilet rooms.

(a) The service closet shall be supplied with mop, broom, bucket, soap, toilet paper, trowel and other equipment for sanitary upkeep of toilet rooms.

History: 1-2-58; r. and recr. (4), Register, October, 1957, No. 142, eff. 11-1-57.
all openings spaced not more than 3 feet apart around the perimeter and within 12 inches of the opening.

(b) Cross-wire ties. Cross wires (at least #9 gauge or larger) of masonry joint reinforcement shall be spaced to provide equivalent strength and stiffness across the cavity space to that provided by ½ inch Z shaped ties for each 4½ square feet of wall area.

(c) Installation. Ties specified above shall be installed in the first mortar joint below floor and roof bearing courses.

(4) CAVITY DRAIN. In exterior walls of cavity construction, suitable flashing shall be installed at the bottom of the cavity so as to drain outwardly any water which penetrates the facing. Open vertical joints, or weep holes, shall be provided every 2 to 3 feet horizontally in the facing above the flashing.

(5) STACK BOND. Masonry joint reinforcement shall conform to the requirements as specified in this section.

(6) CAVITY WALLS BELOW GRADE. Cavity walls shall not be built below grade unless designed to resist the lateral pressure due to backfilling operations and earth pressure.

History: 1-1-44; r. and recr. Register, October, 1947, No. 142, eff. 11-1-47.

Ind 53.12 Bonding and anchoring stone and cast stone veneers. (1) For bearing walls, stone shall be bonded to the backing every 16 inches of wall height with bond courses at least 4 inches in height, and the width of bed joint used to effect the masonry bond shall be at least 4 inches.

(2) For non-bearing walls, individual stones shall be anchored to the supporting framework and dowelled to each other at all horizontal joints, and anchored to the backing at all horizontal joints and at vertical joints so that one anchor is provided for every 6 square feet of wall surface. All anchors shall be not less than ½ square inch in cross section and made of wrought iron galvanized after forming, or of commercial bronze.

(3) The backing of all stone or cast stone bearing or non-bearing walls shall be of brick conforming to the requirements of section Ind 53.06 or other solid material weighing at least 130 pounds per cubic foot except where the stone facing is not more than 4 inches in thickness, the backing may be of hollow masonry units conforming to the requirements of section Ind 53.06, or other similar non-corrosive material.

History: 1-1-58; r. and recr. Register, September, 1959, No. 45, eff. 10-1-59.

NOTICE: Section Ind 53.13 following is repealed effective January 1, 1975:

Ind 53.13 Parapet walls. (1) Parapet walls not less than 8 inches in thickness and 2 feet in height shall be provided on all exterior walls of masonry or concrete, where such walls connect with roofs other than roofs that are of incombustible construction throughout; but this section shall not apply:

(a) To buildings where frame construction would be permitted under the provisions of this code.

Register, June, 1972, No. 198
Building and heating, ventilating and air conditioning code
(b) To walls which face streets, or alleys.

(c) To walls where not less than 10 feet of vacant space is maintained between the wall and the boundary line between premises.

(d) To walls which are not less than 10 feet from other buildings on the same premises.

(2) All parapet walls shall be properly coped with incombustible, weatherproof material.

(3) Parapet walls not less than 8 inches in thickness and 3 feet in height shall be provided on all division and party walls of masonry or concrete where such walls connect with roofs of other than 2-hour fire-resistant construction, or better.

History: 1-2-56; am. Register, December, 1962, No. 84, eff. 1-1-63; r. Register, June, 1972, No. 178, eff. 1-1-73.

Ind 53.14 Concrete requirements. (1) ADOPTED STANDARDS. The following American Concrete Institute standards are adopted as part of the building, heating, ventilating and air conditioning code issued by the Wisconsin department of industry, labor and human relations. See section Ind 51.26 for the ACI designation which refers to this product or method.

(a) Building code requirements for reinforced concrete.

(b) Minimum standard requirements for precast concrete floor and roof units.

(c) Minimum requirements for thin-section precast concrete construction.

(2) RECOMMENDED STANDARDS: The following standards which are a part of the standards stated in (1) are recognized by the Wisconsin department of industry, labor and human relations as being good engineering practice but are not included as part of the building, heating, ventilating and air conditioning code issued by the Wisconsin department of industry, labor and human relations.

(a) Recommended practice for evaluation of compression tests results of field concrete.

(b) Recommended practice for cold weather concreting.

(c) Recommended practice for hot weather concreting.

(d) Recommended practice for selecting proportions for structural lightweight concrete.


(f) Recommended practices for welding reinforced steel, metal inserts and connections in reinforced concrete construction.

(g) Arc and gas welding in building construction.

(h) Mild steel arc-welding electrodes.

(i) Standard qualification procedure.

History: 1-2-56; r. and recr. Register, October, 1967, No. 142, eff. 11-1-67.

Ind 53.15 History: 1-2-56; r. Register, October, 1967, No. 142, eff. 11-1-67.

Ind 53.15 Reinforced gypsum concrete. (1) MATERIALS. (a) The term "gypsum" as used in this chapter shall mean calcined gypsum
DEPT. OF INDUSTRY, LABOR & HUMAN RELATIONS

Factories, office, mercantile

Chapter Ind 54

FACTORIES, OFFICE AND MERCANTILE BUILDINGS

Ind 54.01 Scope
Ind 54.01 Construction and height
Ind 54.02 Number and location of exits
Ind 54.03 Type of exits
Ind 54.04 Total width
Ind 54.05 Capacity of buildings
Ind 54.06 Exit doors
Ind 54.07 Passageways
Ind 54.08 Enclosures of stairways and shafts
Ind 54.09 Opening to roof
Ind 54.10 Trap doors and floor openings
Ind 54.11 Lighting
Ind 54.12 Sanitary equipment
Ind 54.13 Isolation of hazards
Ind 54.14 Standpipes and fire extinguishers
Ind 54.15 Automatic sprinklers
Ind 54.16 Fire alarm
Ind 54.17 Floor lead signs
Ind 54.18 Signs indicating number of persons

Ind 54.01 Scope. This classification includes all factories and workshops (including all places where manual labor is employed), office buildings, telegraph and telephone offices, mercantile establishments where commodities are bought or sold, taverns, warehouses, railroad stations, exhibition buildings, and places where not more than 100 persons assemble for recreation, entertainment, worship, or dining purposes.

NOTICE: Section Ind 54.01 (1) and (2) following is repealed effective January 1, 1973:

Ind 54.01 Construction, height and allowable area. (1) Buildings in this classification shall be of the type of construction, and shall not exceed the number of stories as specified in this section. The floor area of any such building shall not exceed that permitted for the corresponding type of construction and number of stories.

<table>
<thead>
<tr>
<th>Types of Construction</th>
<th>Maximum Floor Areas (Sq. Ft.) When Building Fronts on</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>1 Street</td>
</tr>
<tr>
<td>Fire-Resistant</td>
<td>No Restrictions</td>
</tr>
<tr>
<td>Mill Construction</td>
<td>6 or 7 stories</td>
</tr>
<tr>
<td></td>
<td>4 and 5 stories</td>
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<tr>
<td></td>
<td>3 and 4 stories</td>
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<tr>
<td></td>
<td>1 story</td>
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<tr>
<td>Ordinary Construction</td>
<td>4 stories</td>
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<tr>
<td></td>
<td>3 and 4 stories</td>
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<tr>
<td></td>
<td>1 story</td>
</tr>
<tr>
<td>Frame Construction</td>
<td>2 stories</td>
</tr>
<tr>
<td></td>
<td>1 story</td>
</tr>
</tbody>
</table>

(2) When the entire building is protected by an automatic sprinkler system, the above areas may be increased 66%. There shall be no area restriction in one story mill constructed buildings protected by automatic sprinkler system.
an approved automatic sprinkler system. In one story buildings of ordinary construction, whose contents are incombustible, and whose floors, roofs, and structural framing are of incombustible material there shall be no area restriction.

NOTICE: EFFECTIVE JANUARY 1, 1973 section Ind 54.01 (1) and (2) is re-created to read:

(1) Buildings in this classification shall be of the type of construction and shall not exceed the number of stories as specified in this section. The floor area of any such building shall not exceed that permitted for the corresponding type of construction and number of stories shown in table 54.01.

Note: See section Ind 51.03 for standards of classes of construction.
<table>
<thead>
<tr>
<th>Class of Construction</th>
<th>Building Frontage Street Exposure</th>
<th>1</th>
<th>2</th>
<th>3</th>
<th>4</th>
<th>5</th>
<th>6</th>
<th>7</th>
<th>8</th>
<th>Over 8</th>
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<td>1. Fire-Resistant Type A</td>
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<tr>
<td>2. Fire-Resistant Type B</td>
<td>2</td>
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<td>19,000</td>
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<td>15,000</td>
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<td>3. Metal Frame Protected</td>
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<td>4. Heavy Timber...</td>
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<td>20,000</td>
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<td>5. Exterior Masonry</td>
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<tr>
<td>6. Metal Frame Unprotected</td>
<td>1</td>
<td>NO RE.</td>
<td>20,000</td>
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<td>7. Wood Frame Protected</td>
<td>1</td>
<td>NO RE.</td>
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<td>8. Wood Frame Unprotected</td>
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</table>

Note: N.P. means "not permitted."
(2) When the entire building is protected by an approved automatic sprinkler system, the above areas may be increased by 150%, for one-story buildings and 75% for buildings of more than one story—see note 2.

NOTE: See section Ind 51.23 for approved automatic sprinkler system.

(3) No building shall be limited in area when divided into sections which do not exceed the maximum areas tabulated in this section by division walls. Such division walls shall have not less than a 4-hour fire-resistive rating as specified in Wis. Admin. Code section Ind 51.04 and shall extend 3 feet above the roof unless the roof is of fire-resistive construction. All openings in such walls shall be protected by fire-resistive doors as specified in section Ind 51.047. Such doors may normally remain open if held in that position by fusible links.

Ind 51.02 Number and location of exits. (1) Every building and every story thereof shall have at least 2 exits, with the following exceptions:

(a) First and second story storage rooms not over 3000 square feet in area.

(b) The second story of a 2 story building, provided such story is used only for offices; is not over 3,000 square feet in area; and has a stairway enclosed with not less than 1-hour fire-resistive construction, as specified in section Ind 51.04, leading directly to the outside and not leading to the basement. Such enclosure shall be unperforated except for the entrance and exit doors.

(c) Only one exit will be required for a retail establishment or office occupancy having a floor area of not more than 600 square feet provided the entrance door opens directly to the outside, and no part of the room is more than 60 feet from the exit.

(2) Additional exits shall be provided so that no part of any factory or mercantile building having contents which are liable to burn with extreme rapidity or from which poisonous fumes may be liberated or explosions occur in case of fire, will be more than 75 feet distant from an exit. In other buildings in this classification this distance may be increased to 100 feet and where approved sprinklers are provided throughout the building, a further increase to 150 feet will be permitted. All of the above distances are to be measured along public passageways and aisles.

Register, June, 1972, No. 138

Building and heating, ventilating and air conditioning code
DEPT. OF INDUSTRY, LABOR & HUMAN RELATIONS
Factories, offices, mercantile

(3) Exits in all buildings of this classification shall be so located and distributed as to afford the best possible egress.

Hist. 1-1-55: cr. (1) (c), Repl., September, 1959, No. 46, eff. 9-3-59. am. (1) (b), Register, February, 1971, No. 182, eff. 7-1-71; r. and recr. (1) (b) eff. 6-1-72, and cr. (1) (b) eff. 1-1-72.

Ind 54.03 Type of exits. (1) At least one-half of the exits above required shall be stairways as specified in sections Ind 51.16-51.18. The other exits shall be either stairways or horizontal exits as specified in section Ind 51.19, or fire escapes as specified in section Ind 51.20. No fire escape, however, will be accepted as a required exit on any building more than 6 stories or 55 feet in height. In a 2 story building, an outside wooden stairway may be used as an exit.

(2) Every building which will accommodate more than 50 persons above the second story shall have at least two stairways.

(3) Wherever stairways are required under this classification, ramps with a slope not greater than one foot in 6 feet may be substituted. Ramps shall comply with all the requirements for stairways as to construction, enclosures, width, landing and lighting, and shall be surfaced with an approved non-slip material. Handrails shall not be required where the slope of the ramp is less than one foot in 10 feet.

NOTICE: Section Ind 54.04 (1) (a) and (b) following is amended effective January 1, 1973:

Ind 54.04 Total width. (1) In a building not provided with horizontal exits, the total width of stairways shall be not less than the following:

(a) In ordinary or frame buildings, 60 inches per 100 persons; if sprinklered, 40 inches per 100 persons.

(b) In fire-resistant and mill buildings:

<table>
<thead>
<tr>
<th>Fire-resistant</th>
<th>Fire-resistant</th>
<th>Mill</th>
<th>Mill</th>
</tr>
</thead>
<tbody>
<tr>
<td>Sprinklered</td>
<td>Not Sprinklered</td>
<td>Not</td>
<td></td>
</tr>
<tr>
<td>----------------</td>
<td>----------------</td>
<td>------</td>
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<tr>
<td>Plus 15</td>
<td>20</td>
<td>40</td>
<td>60</td>
</tr>
<tr>
<td>Plus 12</td>
<td>22</td>
<td>20</td>
<td>30</td>
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<tr>
<td>Plus 10</td>
<td>22</td>
<td>16</td>
<td>20</td>
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<tr>
<td>Plus 8</td>
<td>16</td>
<td>12</td>
<td>16</td>
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<tr>
<td>Plus 6</td>
<td>12</td>
<td>10</td>
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<tr>
<td>Plus 6</td>
<td>12</td>
<td>8</td>
<td>10</td>
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<tr>
<td>Plus 4</td>
<td>6</td>
<td>4</td>
<td>8</td>
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<tr>
<td>Plus 4</td>
<td>6</td>
<td>0</td>
<td>4</td>
</tr>
</tbody>
</table>

In no case shall such total width be less than

80
| 50 |
| 40 |
| 60 |

In per 100 persons on any one floor.

NOTICE: EFFECTIVE JANUARY 1, 1973 section Ind 54.04 (1)
(a) and (b) is amended to read:

(a) In type No. 5 through No. 8 buildings, 60 inches per 100 persons; if sprinklered, 40 inches per 100 persons.

(b) In type No. 1 through No. 4 buildings:

Register, June 1972, No. 138
building and heating, ventilating and air conditioning code.
(2) Standard fire escapes (section Ind 51.20) may be substituted for stairways to the extent of not more than 3/4 of the required total width, subject to the provision of section Ind 54.02.

(3) If horizontal exits (section Ind 51.19), are provided for any floor, the number of persons accommodated on such floor may be increased at the rate of 100 persons for each 40 inches of width of such exits, provided such increase shall not exceed 100% of the number of persons accommodated by the stairways.

Example: As examples of calculations under this section where the same number of persons are to be accommodated on each floor, the following table shows the number accommodated by 2 stairways of minimum width (each 44 inches wide):

NOTICE: Section Ind 54.04 (3) (a) and (b) following is amended effective January 1, 1973:

(a) Frame and ordinary buildings, 147 persons total, above first story; if sprinklered, 220 persons.

(b) Fire-resistive and mill buildings:

<table>
<thead>
<tr>
<th>Height of Building</th>
<th>Fire-resistive Not Sprinklered</th>
<th>Fire-resistive Sprinklered</th>
<th>Mill Not Sprinklered</th>
</tr>
</thead>
<tbody>
<tr>
<td>2 stories</td>
<td>293</td>
<td>175</td>
<td>220</td>
</tr>
<tr>
<td>3 stories</td>
<td>383</td>
<td>117</td>
<td>147</td>
</tr>
<tr>
<td>4 stories</td>
<td>154</td>
<td>92</td>
<td>116</td>
</tr>
<tr>
<td>5 stories</td>
<td>195</td>
<td>69</td>
<td>100</td>
</tr>
<tr>
<td>6 stories</td>
<td>133</td>
<td>73</td>
<td>77</td>
</tr>
<tr>
<td>More than 6 stories</td>
<td>117</td>
<td>70</td>
<td>61</td>
</tr>
</tbody>
</table>

NOTICE: EFFECTIVE JANUARY 1, 1973 section Ind 51.04 (3)
(a) and (b) is amended to read:

(a) Type No. 5 through No. 8 buildings, 147 persons total, above first story; if sprinklered, 220 persons.

(b) Type No. 1 through No. 3 buildings:

Register, June, 1972, No. 198
Building and heating, ventilating, and air conditioning code
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Factories, office, mercantile

<table>
<thead>
<tr>
<th>Height of Building</th>
<th>Type No. 1 &amp; 2 Sprinklered</th>
<th>Type No. 1 &amp; 2 Not Sprinklered</th>
<th>Type No. 3 &amp; 4 Sprinklered</th>
<th>Type No. 3 &amp; 4 Not Sprinklered</th>
<th>Persons on each floor</th>
</tr>
</thead>
<tbody>
<tr>
<td>2 stories</td>
<td>233</td>
<td>115</td>
<td>230</td>
<td>147</td>
<td>Persons on each floor</td>
</tr>
<tr>
<td>3 stories</td>
<td>154</td>
<td>147</td>
<td>173</td>
<td>86</td>
<td>Persons on each floor</td>
</tr>
<tr>
<td>4 stories</td>
<td>131</td>
<td>92</td>
<td>116</td>
<td>77</td>
<td>Persons on each floor</td>
</tr>
<tr>
<td>5 stories</td>
<td>103</td>
<td>68</td>
<td></td>
<td></td>
<td>Persons on each floor</td>
</tr>
<tr>
<td>6 stories</td>
<td>122</td>
<td>73</td>
<td></td>
<td></td>
<td>Persons on each floor</td>
</tr>
<tr>
<td>More than 6 stories</td>
<td>147</td>
<td>70</td>
<td></td>
<td></td>
<td>Persons on each floor</td>
</tr>
</tbody>
</table>

(4) Where one minimum stairway and one "A" fire escape are provided, take 1/2 of the above numbers; subject to the limitations of section Ind 54.02.

History: 1-2-56: am. (1) (a) and (b) and (3) (a) and (b). Register, June, 1972, No. 114, eff. 1-1-73.

Ind 54.05 Capacity of buildings. (1) In calculating the aggregate width of exits, the capacity of the buildings shall be established as follows:

(a) Stores, first floor and basement -------- 30 sq. ft. per person
(b) Stores, second floor and above -------- 60 " " "
(c) Dining rooms, cafes, taverns, etc. -------- 10 " " "
(d) Places of seated assemblage -------- 7 " " "
(e) Warehouses -------- 300 " " "
(f) Factories and offices -------- 75 " " "

(2) The above figures are based on the net area of each occupied space. Where dining rooms, cafes, dance halls and places of seated assemblage accommodate more than 100 persons, see section Ind 55.01.

(3) In other occupancies not specified above, the capacity shall be determined by the actual number of persons liable to be accommodated therein and no greater number of persons will be permitted therein.

Ind 54.06 Exit doors. (1) Every door which serves as an exit from a room accommodating more than 10 persons, or which is an exit from a public passageway or stairway shall be a standard exit door as specified in section Ind 51.15, except that such exit door need not swing outward if it accommodates less than 25 persons, is not located at the foot of a stairway, or is not more than 4 risers above the outside grade.

(2) Every exit doorway from each floor, other than the principal entrance on the first floor, shall be indicated by an approved illuminated sign over the door bearing the word EXIT or OUT in plain letters not less than 5 inches in height.

Ind 54.07 Passageways. Where there is not direct access to outside exit doors, safe and continuous passageways, aisles or corridors leading directly to every exit shall be maintained at all times on all floors of all buildings. Every passageway, aisle or corridor shall conform in width to the rule for width of stairways as specified in section Ind 54.04. Widths shall be measured in the clear, at their narrowest points.

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produced by any projection, radiator, pipe or other object and the required width shall be maintained clear and unobstructed at all times.

NOTICE: Section Ind 54.08 (1) following is repealed and recreated effective January 1, 1973:

Ind 54.08 Enclosure of stairways and shafts. (1) All stairways, ramps and elevator shafts in buildings 3 or more stories in height, including landings shall be enclosed as follows:

(a) Fire-resistant buildings, not less than 2-hour fire-resistant construction as specified in section Ind 51.04.

(b) Mill constructed buildings, not less than 2-hour fire-resistant construction as specified in section Ind 51.04.

(c) Ordinary constructed buildings, not less than 1-hour fire-resistant construction as specified in section Ind 51.04.

(d) Frame constructed buildings, not less than 1-hour fire-resistant construction as specified in section Ind 51.04.

NOTICE: EFFECTIVE JANUARY 1, 1973 section Ind 54.08 (1) is recreated to read:

(1) All stairways, including landings, ramps and elevator shafts, shall be enclosed as shown in table 51.00-A.

(2) All doors opening into such enclosures shall be as specified in section Ind 51.04-A, and all windows shall be of wired glass and metal frames and sash.

(3) Exception: Monumental stairs leading from the street floor to the second floor or to a basement used for commercial purposes need not be enclosed, provided they are effectively cut off at the second floor (and basement) by partitions having fire-resistance as specified above.

Note: Elevators and Elevator Enclosures. For requirements governing the installation and operation of elevators, and the construction and protection of elevator shaftways, see the elevator code issued by the Department of Industry, Labor and Human Relations, which code applies to all public buildings and places of employment.

History: 1-4-56; cmp. (1) (a), (b), (c), (d) and (2), Register, February, 1971, No. 185, eff. 7-1-71; r. and repe. (1) (a), (b), (c) and (2) eff. 7-1-73. Register, July, 1971. No. 187; r. and repe. (1), Register, June, 1972, No. 196, eff. 1-1-73.

Ind 54.09 Opening to roof. Every building, or section of a building, 2 stories or more in height shall have a permanent means of access to the roof from the inside. Where such access consists of a scuttle in the roof, the opening shall be not less than 20 by 30 inches and there shall be a permanent ladder or stairway leading thereto.

Ind 54.10 Trap doors and floor openings. Every opening through any floor or through any roof used by the public or by employees shall be guarded by a substantial enclosure or rail not less than 3 feet 6 inches high. Floor openings in buildings of more than 2 stories, unless enclosed with fire-resistant enclosures as specified in section Ind 54.08 shall be protected by fire-resistant doors as specified in section Ind 51.047.

History: 1-2-56; am. Register, February, 1971, No. 185, eff. 7-1-71; r. and repe. eff. 1-1-72 and exp. 1-1-73; r. eff. 1-1-72. Register, July, 1971, No. 187.

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Ind 54.11 Lighting. (1) All stairways, fire escapes and exits and the passageways leading thereto when used at night shall be properly illuminated to facilitate egress. The intensity of illumination shall be not less than 2.5 foot candles.

(2) All gas jets or gas lights in factories or workshops where combustible material is used, shall be properly enclosed by globes or wire cages, or otherwise properly guarded.

Ind 54.12 Sanitary equipment. (1) Toilet facilities shall be provided and maintained in connection with every public building and place of employment under this classification.

(2) In all public buildings under this classification, separate toilet rooms shall be provided for males and females, except as in section Ind 52.51 and as otherwise provided hereunder.

(3) In public places where stimulating drinks, such as beer, wines and other alcoholic beverages, are served for consumption on the premises, except in dining rooms, restaurants and similar places where the serving of drinks is only incidental to the regular food service, and where no public bar is provided, toilet fixtures shall be provided in connection with the area served, for the sex (or sexes) served, as follows:

(a) One water-closet for every 40 females, or fraction thereof;
(b) One water-closet for every 75 males, or fraction thereof, and

(4) Where there are more than 25 males accommodated there shall be one urinal for every 60 males, or fraction thereof, in excess of 25.

(5) The numbers indicated above refer to the number of persons that can be accommodated at the same time and shall be determined on the basis specified in section Ind 54.05.

(6) In toilet rooms used by males, all water-closets shall have an elongated bowl and open front seat without cover. All urinals shall be of the type of construction specified in section Ind 52.60. Where a urinal is not provided, the water-closet shall have an elongated bowl with self-rising seat. In toilet rooms used by females, all water-closets shall have an elongated bowl and open front seats without cover.

(7) In public occupancies other than those where stimulating drinks (as defined above) are served for consumption on the premises, one water-closet of the type described above shall be provided in connection therewith for each sex accommodated. Except that a small mercantile establishment where normally not more than 25 patrons are expected to be on the premises at the same time, need have in connection therewith only one toilet room to accommodate both the public and employees.

(a) Toilets in places of employment. See section Ind 22.03 of the general orders on sanitation following this section.

(b) General requirements. For general toilet room requirements in regard to location, construction, ventilation, fixtures, etc., see sections Ind 52.60 to Ind 52.64, inclusive.

(8) Where toilet rooms used by males and females adjoin, the walls between such toilet rooms, if of stud work with lath and plaster, the lath shall be of metal.
(9) Drinking Water. Sufficient pure drinking water piped from mains, or in sanitary containers, shall be provided in connection with every public building under this classification. Drinking fountains separate from other fixtures and constructed as provided in the state plumbing code, or individual drinking cups of a type approved by the state board of health, shall be provided, except in places where food or drink is served and in public buildings where normally not more than 25 patrons are expected to be on the premises at the same time. Drinking fountains shall not be placed in toilet rooms.

(a) For drinking water requirements in places of employment see section Ind 22.17 of the general orders on sanitation following this section. See also section 146.07, Wis. Stats., which prohibits the use of common drinking cups.

(10) Washing Facilities. In every public building and in every place of employment, except as provided in section Ind 22.13, wash bowls shall be provided in connection with toilet rooms, one for every 2 water-closets or urinals, or fraction. Clean individual cloth or paper towels and soap shall be provided in connection with every lavatory installation. The installation of a towel for common use, or the use of any common towel is not permissible.

See also sections Ind 22.13 to Ind 22.15, inclusive.

History: 1-3-56; am. (3) (a) and (b) and (4), Register, September, 1958, No. 48, eff. 10-1-56.

Note: The following sections, Ind 22.03, Ind 22.13, Ind 22.14, Ind 22.15 Ind 22.17, and Ind 22.18 are taken from the general orders on sanitation issued by the department of industry, labor and human relations. For further requirements on sanitation, see that publication.

Ind 22.03 Number of closets and urinals. (1) In every place of employment, whether heretofore or hereafter constructed, one water-closet shall be provided for every 20 persons, or fraction thereof, of either sex. (1) In addition thereto, where more than 10 males are employed, one urinal shall be provided for every 40 males, or fraction thereof, where not more than 10 males are employed, either a urinal shall be provided or the water-closet shall have an elongated bowl and self-rising seat. (1) The requirements in subsections (1) and (2) shall be computed on the basis of the maximum number of employees on any one shift. (4) In all new installations, only individual urinals shall be used. Such individual urinals shall be of porcelain, vitreous china, or stainless steel, set into the floor, the floor graded to the urinal, and shall be equipped with an effective automatic tank or valve or a satisfactory foot operating flushing device. (5) All water-closets hereafter installed shall be of the individual type having elongated bowls and open front seats.

Ind 22.13 Lavatories; location. Washing facilities shall be provided in or adjacent to every toilet room. In new installations, there shall be at least one lavatory for every 8 fixtures (closets and urinals), or fraction.

Cross Reference—See section Ind 22.14 for additional requirements for places of employment.

See also section Ind 22.14 on material from which lavatories shall be made and for allowable types of installations.

Note: One lavatory for every 2 or 3 fixtures is recommended.

Ind 22.14 Washing facilities for places of industrial employment. (1) Lavatories. (a) There shall be at least one lavatory supplied with hot and cold water provided for every 10 employees or fraction in the following places of employment:

1. In all places of employment where lead, arsenic or other poisonous or injurious materials are handled by the employees.

2. In all places of employment where food is prepared or manufactured.

3. In all other places of employment where the employees' hands become dirty or greasy.
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(b) Wash rooms shall be constructed according to the requirements for toilet rooms.

(c) Twenty inches of trough wash sink, or of the edge of a circular wash fountain shall be considered the equivalent of one lavatory. The trough wash sink or circular wash fountain shall not be equipped with a plug or other stopper. Each lavatory and each 20 inches of trough wash sink shall be equipped with either a faucet or spray pipe, so connected as to supply water of the desired temperature.

(d) All lavatories shall be made of porcelain, enameled iron, or other similar impervious material.

(2) Showers. Shower facilities shall be provided in accordance with the following requirements:

(a) In places of employment where poisonous or irritating materials which penetrate the clothing are handled at least one shower shall be provided for every 10 employees or fraction who handle or come in contact with such materials.

(b) In glass factories, tanneries, foundries, mines, and other places of employment where materials which penetrate the clothing are handled at least one shower for every 10 such employees, or fraction, shall be provided.

(c) Showers shall be provided with hot and cold water and be equipped with a hot and cold regulating valve. The regulating device or valve shall be plainly marked and shall be so located that the valve can be operated without standing under the shower. Supply or feed pipes to showers shall be placed overhead or protected to avoid the possibility of a person coming in contact with the hot water pipes.

(d) Each shower room or compartment shall be constructed of material impervious to moisture, and the floor under each shower head shall be of such construction, or be provided with a suitable sanitary device, as to prevent slipping.

(3) Soaps. For all hand washing facilities in places of employment, an adequate quantity of bland, non-irritating, non-abrasive soap which shall effectively cleanse the skin shall be provided.

Ind 22.15 Towels. In all places of employment, the use of towels in common is prohibited. Where hand washing facilities are required, individual type roll cloth towels, or paper towels shall be furnished by the employer. Electric hand dryers may be used if approved by the industrial commission.

Ind 22.17 Drinking water. (1) Every place of employment shall be supplied with sufficient pure drinking water and the faucets or outlets for the same shall be placed convenient to the employees, but not in toilet rooms. Common drinking cups are prohibited. Sanitary drinking fountains shall be installed or individual cups shall be provided by the employer. Cross reference—See the state plumbing code for required construction of sanitary drinking fountains.

(2) Where running water is not available, a covered drinking water container equipped with a faucet or bubbler shall be provided. The container shall be cleaned and sterilized at frequent intervals and kept in a sanitary condition and in good repair.

Ind 22.18 Rest rooms. (1) A rest room shall be provided at the principal place of business (owned, leased, or rented), where 5 or more persons are employed.

(2) Rest rooms shall be furnished with a cot or couch, and shall be lighted, heated and ventilated in accordance with the applicable standards published in Wisconsin administrative codes.

(3) A toilet room shall not, under this rule, be construed to be nor may it serve as a rest room. A first aid room may serve as a rest room.

History: 1-2-34; r. and recr. Register, August, 1937, No. 146, eff. 9-1-37.

Ind 54.13 Isolation of hazards. (1) All heating boilers and furnaces, power boilers, fuel rooms, storage vaults for paints, oils, and similar combustibles and other similar hazards in a building shall be isolated from the rest of the building by at least a 2-hour fire-resistive enclosure as specified in section Ind 51.04; except that in buildings not more than 2 stories in height and having a floor area of not more than 5,000 square feet per floor, a 1-hour fire-resistive enclosure as specified in section Ind 51.04, or better, shall be provided.

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(2) All openings shall be protected with self-closing fire-resistant doors as specified in section Ind 51.047.

(3) Space heaters, suspended furnaces, and direct-fired unit heaters, fired with various fuels, may be used without an enclosure where approved by the department of industry, labor and human relations. Where suspended furnaces and direct-fired unit heaters are used without an enclosure, all such units shall be located at least 7 feet above the floor.

History: 1-2-58: am. (1) and (2), Register, February, 1971, No. 181, eff. 7-1-51; r. and re-reg. (1) and (2) eff. 8-1-72, and exp. 1-1-73; cr. (1) and (2) eff. 1-1-72, Register, July, 1971, No. 187.

Ind 54.14 Standpipes and fire extinguishers. (1) For exterior standpipes see section Ind 51.21.

(2) Standard interior first-aid standpipes, as specified in section Ind 51.21 shall be provided in all buildings of more than 2 stories and more than 3000 square feet undivided floor area, where flammable material or any other hazardous condition is present, unless an approved automatic sprinkler system is provided.

(3) Wherever water supply of sufficient pressure is not available, 2 standard fire extinguishers as specified in section Ind 51.22 shall be provided on each floor in place of each required interior standpipe.

Ind 54.15 Automatic sprinklers. (1) A complete automatic sprinkler system, as specified in section Ind 51.23, shall be provided in every building of this classification where more than 50 persons are employed or accommodated above the third story except as provided below:

(a) Office buildings.

(b) In 3 story buildings other than office buildings with more than 50 persons on the third floor, only basements and sub-basements must be sprinklered.

(c) An office building in which one or more floors are used for mercantile purposes, only the mercantile portion must be sprinklered.

NOTICE: Section Ind 54.15 (1) (d) following is amended effective January 1, 1973:

(d) Buildings of fire-resistant construction whose contents are not readily combustible.

NOTICE: EFFECTIVE JANUARY 1, 1973 section Ind 54.15 (1) (d) is amended to read:

(d) Buildings of type No. 1 and No. 2 construction whose contents are not readily combustible.

History: 1-2-58: r. and reg. Register, December, 1970, No. 180, eff. 1-1-71; am. (1) (d). Register, June, 1972, No. 198, eff. 1-1-73.

NOTICE: Section Ind 54.18 following is amended effective January 1, 1973:

Ind 54.18 Fire alarm. A fire alarm system complying with section Ind 51.24 shall be provided in every factory or workshop where more than 10 persons are employed above the second story except buildings
which are provided with a complete automatic sprinkler system and
except fire-resistive buildings whose contents are practically incombustible.

NOTICE; EFFECTIVE JANUARY 1, 1973 section Ind 54.16 is
amended to read:

Ind 54.16 Fire Alarm. A fire alarm system complying with section Ind
54.16 shall be provided in every factory or workshop where more than
25 persons are employed above the second story except buildings which
are provided with a complete automatic sprinkler system and except
Type No. 1 and No. 2 buildings whose contents are practically non-
combustible.

History: 1-3-66; am. Register, June, 1972, No. 198, eff. 1-1-73.

Ind 54.17 Floor load signs. (1) In every factory, workshop, ware-
house, or other building where material is piled, notices of a perma-
ment character shall be painted or otherwise prominently displayed,
stating the live load in pounds per square foot which the floor is
designed to carry. Such notices shall be placed in full view, on each
floor.

(2) Where floors are always used for the storage of some particular
material, the walls shall be marked to the height to which the material
shall be piled without exceeding the safe load.

Ind 54.18 Signs indicating number of persons. In all buildings of
this classification where 50 or more persons are accommodated on
any floor above the second, notices shall be prominently displayed
stating the maximum number of persons on each floor for whom
stairways and other exits have been provided according to sections
Ind 54.02-Ind 54.06. Such notices shall be placed in full view, on
each floor.

Ind 54.19 No smoking signs. Smoking shall not be permitted in
retail establishments where flammable materials are handled or sold.
Suitable signs bearing the words "No Smoking" shall be erected in
all places where such hazard exists.

Ind 54.20 Tents. All tents used for sales or storage purposes shall
conform to the requirements specified for tents in sections Ind 55.58-
Ind 55.63, inclusive, of this code.

History: Cr. Register, September, 1958, No. 45, eff. 10-1-59.

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Theaters, assembly halls

Exception: In places of worship, a full basement and a balcony seating not more than 30 persons may be provided.

NOTICE: EFFECTIVE JANUARY 1, 1973 section Ind 55.02 (3) following is amended.

(3) Balconies accommodating more than 100. In any theater or assembly hall, balconies which accommodate more than 100 persons shall be of fire-resistive construction as specified in section Ind 51.001.

NOTICE: EFFECTIVE JANUARY 1, 1973 section Ind 55.02 (3) is amended to read:

(3) Balconies accommodating more than 100. In any theater or assembly hall, balconies which accommodate more than 100 persons shall be of type No. 1 or No. 2 construction as specified in section Ind 51.03.

NOTICE: EFFECTIVE JANUARY 1, 1973 section Ind 55.03 (2) and (3) following is amended.

(2) Assembly halls and roof gardens above first story. Where assembly halls are provided above the first story, the following limitation of occupancy, type of construction and exit facilities shall apply:

<table>
<thead>
<tr>
<th>Type of Construction</th>
<th>Maximum No. of Occupants</th>
<th>Height Above Grade</th>
</tr>
</thead>
<tbody>
<tr>
<td>Fire-resistive</td>
<td>No limit</td>
<td>No limit*</td>
</tr>
<tr>
<td>Mill, or ordinary</td>
<td>400</td>
<td>2nd story or 22 feet</td>
</tr>
<tr>
<td>Mill, or ordinary</td>
<td>200</td>
<td>3rd story or 25 feet</td>
</tr>
</tbody>
</table>

*One smokeproof stair tower from the level of the assembly hall leading directly to the exterior at street grade shall be provided for every 750 persons capacity, or fraction thereof. These stairways shall be at least 16 inches wide and shall be in addition to other required stairways in the building.

(3) Basement assembly hall. An assembly hall may be placed in the basement of a fire-resistive building if the capacity does not exceed 2,500 persons or in the basement of a building of mill or ordinary construction if the capacity does not exceed 600 persons.

NOTICE: EFFECTIVE JANUARY 1, 1973 section Ind 55.03 (2) and (3) is amended to read:

(2) Assembly halls and roof gardens above first story. Where assembly halls are provided above the first story, the following limitation of occupancy, type of construction and exit facilities shall apply:

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Theaters, assembly halls

<table>
<thead>
<tr>
<th>Type of Construction</th>
<th>Maximum No. of Occupants</th>
<th>Height Above Grade</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td></td>
<td>No limit</td>
</tr>
<tr>
<td>Type No. 1 and No. 2</td>
<td></td>
<td>2 stories</td>
</tr>
<tr>
<td>Type No. 3 thru No. 6</td>
<td></td>
<td>3rd story or 33 feet</td>
</tr>
</tbody>
</table>

Notice: Effective January 1, 1973 Section 55.05 (2) following is amended.

(2) For assembly halls of unlimited capacity located on upper floors of fire-resistive buildings which are served by elevators, the elevator openings may be permitted under the requirements for special occu-
# THEATERS AND ASSEMBLY HALLS

| Ind 55.001 | Theaters. In the theater classification, are included all buildings or parts of buildings, containing an assembly hall, having a stage which may be equipped with curtains or permanent or movable scenery, or which is otherwise adaptable to the showing of plays, operas, motion pictures or similar forms of entertainment. |
| Ind 55.01 | Assembly halls. (1) In the assembly hall classification are included all buildings, or parts of buildings, other than theaters, which will accommodate more than 100 persons for entertainment, recreation, worship or dining purposes. |

*Note: For assembly areas in connection with schools and other places of instruction, refer to Wis. Adm. Code chapter Ind 54.*

(a) Every assembly hall which will accommodate not more than 100 persons shall conform to the requirements of Wis. Adm. Code chapter Ind 54, covering factories, office and mercantile buildings.

HISTORY: 1-3-66; am. (1) (intro. par.). Register, March, 1972, No. 184, eff. 4-1-72.
NOTICE: EFFECTIVE JANUARY 1, 1973 section Ind 55.02 (1) following is repealed.

Ind 55.02 Class of construction. (1) The capacities of buildings or parts of buildings in this classification for the various types of construction shall not exceed, and shall comply, with the following requirements:

**MAXIMUM CAPACITIES**

<table>
<thead>
<tr>
<th>Type of Construction</th>
<th>With Stage</th>
<th>Without Stage</th>
</tr>
</thead>
<tbody>
<tr>
<td>Mill</td>
<td>750</td>
<td>1,600</td>
</tr>
<tr>
<td>Ordinary</td>
<td>400</td>
<td>1,500</td>
</tr>
<tr>
<td>Frame</td>
<td>300</td>
<td>720</td>
</tr>
</tbody>
</table>

(a) Exception. The fire protection for structural steel supporting the roof may be omitted in one-story buildings in this classification provided the roof and its supports are of incombustible or mill construction throughout.

NOTICE: EFFECTIVE JANUARY 1, 1973 section Ind 55.02 (1) is recast to read:

(1) The capacities of buildings or parts of buildings in this classification for the various types of construction shall not exceed, and shall comply with, the following requirements:

**MAXIMUM CAPACITIES**

<table>
<thead>
<tr>
<th>Type of Construction</th>
<th>With Stage</th>
<th>Without Stage</th>
</tr>
</thead>
<tbody>
<tr>
<td>Type No. 1 and No. 2</td>
<td>No limit</td>
<td>No limit</td>
</tr>
<tr>
<td>Type No. 3 and No. 4</td>
<td>750</td>
<td>1,600</td>
</tr>
<tr>
<td>Type No. 5 and No. 6</td>
<td>500</td>
<td>1,400</td>
</tr>
<tr>
<td>Type No. 7 and No. 8</td>
<td>300</td>
<td>720</td>
</tr>
</tbody>
</table>

NOTICE: EFFECTIVE JANUARY 1, 1973 section Ind 55.02 (2) intro. par. following is amended:

(2) Frame construction. Where a building of this classification is erected of frame construction, the following restrictions shall apply:

NOTICE: EFFECTIVE JANUARY 1, 1973 section Ind 55.02 (2) intro. par. is amended to read:

(2) Type No. 7 and No. 8 construction. (See Ind 51.03.) Where buildings of these classifications are erected of type No. 7 or No. 8 construction, the following restrictions shall apply:

(a) Not more than one story in height without a balcony, and with no basement except a heating and fuel room enclosed with fire-resistive construction as specified in section Ind 55.22, with all interior openings protected with self-closing fire-resistant doors as specified in section Ind 51.047.

(b) Located at least 20 feet from any other building or adjoining property line.

(c) Is not built in connection with a building used for any other purpose.

(d) Is provided with foundation walls and piers of masonry construction.

(e) Where motion picture booths are required, they shall be enclosed with 2-hour fire-resistant construction.

Register, June 1972, No. 166
Building and heating, ventilating and air conditioning code

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DEPT. OF INDUSTRY, LABOR & HUMAN RELATIONS

Theaters, assembly halls

Occupancy separation specified in section Ind 51.06, but otherwise, absolute occupancy separation is required.

NOTICE: EFFECTIVE JANUARY 1, 1973 section Ind 55.05 (2) is amended to read:

(1) For assembly halls of unlimited capacity located on upper floors of type No. 1 and No. 2 buildings which are served by elevators, the elevator openings may be permitted under the requirements for special occupancy separation specified in section Ind 51.06, but otherwise absolute occupancy separation is required.

(2) Where a garage which is more than 500 square feet in area, chemical laboratory or other occupancy where flammable or explosive liquids or gases are used or stored is built in connection with a building used for a theater or assembly hall, it shall be separated from the building above and below as specified in section Ind 51.04. All openings in the wall to adjoining parts of the building shall be protected by means of self-closing fire-resistive doors as specified in section Ind 51.04.

History: 1-2-56, am. Register, January, 1961, No. 61, eff. 2-1-61; am. (3), Register, February, 1971, No. 182, eff. 3-1-71; r. and reac. (3) eff. 4-1-72 and exp. 4-1-72; r. (4) eff. 1-1-73, Register, July, 1973, No. 187, am. (5), Register, June, 1975, No. 193, eff. 1-1-76.

Ind 55.06 Capacity. (1) The following table includes various types of occupancy within the scope of this section, together with the method to be used in determining the capacity.

(2) No greater number of persons than the number thus established shall be permitted in any theater or assembly hall.

<table>
<thead>
<tr>
<th>Use or Occupancy</th>
<th>Basis of Capacity</th>
</tr>
</thead>
<tbody>
<tr>
<td>(a) Arenas and field houses</td>
<td>4 sq. ft. per person. Unseated areas only.</td>
</tr>
<tr>
<td>(b) Assembly halls, with stage</td>
<td>7 sq. ft. per person.</td>
</tr>
<tr>
<td>(c) Banquet halls</td>
<td>10 sq. ft. per person.</td>
</tr>
<tr>
<td>(d) Churches (auditoriums)</td>
<td>7 sq. ft. per person.</td>
</tr>
<tr>
<td>(e) Churches (dining rooms)</td>
<td>10 sq. ft. per person.</td>
</tr>
<tr>
<td>(f) Dance halls</td>
<td>10 sq. ft. per person.</td>
</tr>
<tr>
<td>(g) Dining rooms</td>
<td>10 sq. ft. per person.</td>
</tr>
<tr>
<td>(h) Gymnasiums</td>
<td>6 sq. ft. per person for seated space. 15 sq. ft. per person for unseated space.</td>
</tr>
<tr>
<td>(i) Lecture halls</td>
<td>7 sq. ft. per person.</td>
</tr>
<tr>
<td>(j) Lodge halls</td>
<td>6 sq. ft. per person for seated space. 15 sq. ft. per person for unseated space.</td>
</tr>
<tr>
<td>(k) School auditoriums</td>
<td>7 sq. ft. per person.</td>
</tr>
<tr>
<td>(l) Skating rinks</td>
<td>15 sq. ft. per person.</td>
</tr>
<tr>
<td>(m) Theaters</td>
<td>7 sq. ft. per person.</td>
</tr>
<tr>
<td>(n) Theater lobbies</td>
<td>7 sq. ft. per person.</td>
</tr>
</tbody>
</table>

(3) The capacity of theaters and theater lobbies must be combined to determine the theater capacity.

Register, June, 1972, No. 108

Building and heating, ventilating and air conditioning code.

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(4) (a) Every theater or assembly hall having movable seats shall display a sign stating the maximum number of persons permitted by code.

1. The sign shall be placed in a conspicuous place at the main entrance to each theater or assembly hall.

2. The sign shall have the following wording: "Limit (Number) Persons." The maximum number of persons shall be determined by the capacity as permitted by subsection (2) and section Ind 55.12.

The lettering shall be white on a dark background. The letters shall be not less than 1\frac{1}{2} inches in height and the number shall be not less than 3 inches in height.

History: 1-2-66; cr. (4) (a), Register, July, 1966, No. 127, eff. 8-1-66.

Ind 55.07 Number and location of exits. (1) Every floor and balcony of a theater and assembly hall shall be provided with not less than 2 exits, placed as far apart as practicable and so located that if any exit is blocked, some other exit will still be available from every part.

Exception: In places of worship, only one exit will be required from a balcony seating not more than 50 persons.

(2) Where more than 600 persons are accommodated, there shall be at least 3 exits and where more than 1,000 persons are accommodated, there shall be at least 4 exits.

(3) Exits shall be distributed on all sides which adjoin streets, alleys or open courts.

Ind 55.08 Type of exits. (1) The required exits from any part of a theater or assembly hall shall be exit doorways, stairways or ramps.

(2) All exits to grade from a higher or lower level shall be stairways or approved ramps. In all theaters and in assembly halls having a capacity of more than 300 persons, where the exit rise is not more than 3 feet approved ramps shall be used. By approved ramp is meant an incline located inside the building and having a slope of not more than one foot of rise in 8 feet.

(3) Stairway exits shall be interior stairways, or smokeproof towers as specified in section Ind 51.17; except that "B" type fire escapes may be used as exits from balconies for not more than one-half the required exit width, if located against blank walls.

Ind 55.09 Stairways. (1) Every stairway in a theater or assembly hall shall be enclosed as specified in sections Ind 51.17 and 51.18 with the following exceptions:

(a) Stairways from the main floor to the first balcony need not be enclosed.

(b) Stairways from the basement to the first floor of a single story place of worship need not be enclosed if they lead directly to the exits.

(2) No storage closets shall be placed under any stairway, platform or landing. A room may be placed under a stairway or stair-landing of 2-hour fire-resistive construction or better provided such room does not have combustible material or hazardous equipment.
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Theaters, assembly halls

stored or operated therein. All such rooms shall have a ceiling height of not less than 7 feet and the door thereto shall be a self-closing solid flush type wood door 1½ inches in thickness or better.

(3) Stairways and steps which have more than 3 risers shall have handrails on both sides.

(4) Every stairway used by the public in a theater or assembly hall shall have a uniform rise of not more than 7½ inches and a uniform trend of not less than 10 inches, measuring from tread to tread and from riser to riser. No winders shall be used and there shall be not less than 5 nor more than 10 risers in any run.

Note. See section Ind 51.16 for general stairway requirements.

History: 1-2-51; am. Register, January, 1961, No. 41, eff. 2-1-61; r. and rec. Register, February, 1966, No. 112, eff. 3-1-67; am. (4). Register, February, 1971, No. 122, eff. 7-1-71.

Ind 55.10 Exit doorways and doors. (1) Every required single exit doorway shall contain a standard exit door as specified in section Ind 51.15. For double doors, with or without mullions, the width of each door may be reduced to 2 feet 6 inches.

(2) No single door or leaf of a double door, shall be more than 3 feet 6 inches wide, and no 2 doors shall be hinged together.

(3) No rolling, sliding or revolving door shall be counted as an exit from any theater or assembly hall, nor shall any such door be permitted where it would be liable to be used by the public as an exit.

(4) Sills at all exit doorways shall be level and flush with adjacent inside floors and ramps. Where an aisle or passageway leads to an exit from either side of the exit doorway there shall be a level floor space at the doorway extending the width of the aisle and the doorway.

Ind 55.11 Exit lights. (1) In every theater and assembly hall, except church auditoriums, exit lights shall be provided immediately over all exit doorways, and in such other places as may be necessary to direct the occupants to exit doorways and to a street, alley or exit court. The installation of such exit lights shall comply in all respects with the provisions of the Victoria state electrical code.

(2) Every light over an exit doorway shall be a red illuminated sign bearing the word EXIT or OUT in plain letters not less than 8 inches in height.

(3) All exit lights shall remain lighted during each occupancy and until the occupants have left the building.

NOTICE: EFFECTIVE JANUARY 1, 1973 section Ind 55.12 (1) following is amended.

Ind 55.12 Width of exits. (1) The total width of exits from every theater and assembly hall, and from every part thereof, shall not be less than the following: Buildings of fire-resistant construction, 36 inches per 100 persons. Buildings of ordinary construction, 40 inches per 100 persons. Buildings of frame construction, 44 inches per 100 persons.

Register, June, 1972, No. 120, Building and Heating, Ventilating and Air Conditioning Code.
NOTICE: EFFECTIVE JANUARY 1, 1973 section Ind 55.12 (1) is amended to read:

(1) The total width of exits from every theater and assembly hall, and from every part thereof, shall not be less than the following: buildings of type No. 1 or No. 2 construction, 36 inches per 100 persons; buildings of type No. 3 thru No. 6 construction, 40 inches per 100 persons; buildings of type No. 7 or No. 8 construction, 44 inches per 100 persons.

(2) In theaters, the width of the front entrance shall be not less than ¾ of the total required exit width.

History: 1-3-56; am. (1), Register, June, 1972, No. 108, eff. 1-1-72.

Ind 55.13 Seating. (1) All seats, chairs and benches shall be placed not less than 32 inches back to back measured horizontally, except that for grandstands and bleachers without back rests this dimension may be reduced to 22 inches. For benches without arms, grandstands, and bleacher seats, the seating capacity shall be established by allowing one sitting or seat to each 18 inches of length. (See section Ind 55.54).

(2) All seats, chairs, and benches, except chairs in boxes or loggias, shall be securely fastened to the floor; or if the floor is level, the seats or chairs may be fastened together in groups of 3 or more.
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Schools, places of instruction

Chapter Ind 56

SCHOOLS AND OTHER PLACES OF INSTRUCTION

Ind 56.001 Scope. The requirements of this chapter, sections Ind 56.001 to Ind 56.19 inclusive, shall apply to all public and private schools, universities, colleges, academies, seminaries, libraries, museums and art galleries; including all buildings or parts of buildings used primarily for instructional purposes.

History: 1-2-66; am. Register, May, 1971, No. 185, eff. 6-1-71.

Ind 56.001 History: 1-2-56; r. Register, May, 1971, No. 185, eff. 6-1-71.

NOTICE: EFFECTIVE JANUARY 1, 1973 section Ind 56.02 (1) and (2) following is amended.

Ind 56.02 Classes of construction. (1) Every building not more than one story in height may be of frame construction as specified in Section Ind 51.03.

(2) Every 2-story building shall be of ordinary class of construction as specified in Section Ind 51.02 with the exception that all floors and their supports shall be of at least noncombustible one-hour fire-resistant rating.

NOTICE: EFFECTIVE JANUARY 1, 1973 section Ind 56.02 (1) and (2) is amended to read: (1) Every building not more than one story in height may be of type No. 7 or No. 8 construction as specified in Section Ind 51.03.

(2) Every 2-story building shall be of type No. 6 construction as specified in Section Ind 51.02 with the exception that all floors and their supports shall be of at least noncombustible one-hour fire-resistant rating.

NOTICE: EFFECTIVE JANUARY 1, 1973 section Ind 56.02 (3) following is repealed and recreated.

(3) Every building 3 or more stories in height shall be of fire-resistant class of construction as specified in Section Ind 51.001 except that roofs may be constructed of noncombustible 1-hour construction.

(a) Exception: The fire protection for structural steel supporting the roof may be omitted in 1-story sections of this classification provided the roof and its supports are of noncombustible or mill construction throughout.

Register, June, 1972, No. 195
Building and heating, ventilating and air conditioning codes
NOTICE: EFFECTIVE JANUARY 1, 1973 section Ind 56.02 (3) is repealed and recreated to read:

(3) Every building 2 or more stories in height shall be of type No. 1 or No. 2 construction as specified in section Ind 51.03.

History: 1-2-56; am. Register, February, 1971, No. 182, eff. 3-1-71; r. and recr. (3), Register, May, 1971, No. 185, eff. 5-1-71.

Ind 56.04 Subdivisions and fire steps. Every building of this classification which is built in connection with a building of a lower grade of construction shall be separated from such other building by walls of 4-hour fire-resistive construction as specified in section Ind 51.04, and all communicating openings shall be protected by fire-resistive doors as specified in section Ind 51.047 or equal. If such openings are used as a means of egress, they shall be kept normally open during the occupancy of the building.

History: 1-2-66; am. Register, February, 1971, No. 182, eff. 3-1-71; r. and recr. eff. 6-1-71 and exp. 1-1-72; cr. eff. 1-1-72, Register, July, 1971, No. 217.

Ind 56.05 Exterior wall openings. (1) Every building more than one story shall be provided with wall openings for emergency purposes above the first story as specified in subsection Ind 51.03 (1) (b) with exception to the following:

(a) The requirement for wall openings is waived where the building design provides for installation of equipment to satisfy one of the following:

1. The building is equipped throughout with an approved automatic sprinkler system as specified in section Ind 51.23 connected to a fire alarm (see Ind 56.19).

2. The building is equipped throughout with an approved automatic fire protection device connected to a fire alarm (see section Ind 56.19), or to a sprinkler system (see section Ind 51.23).

Note: See definition section Ind 51.041 (2) for automatic.

(2) One story buildings with no floor levels below the first floor need not be provided with wall openings as referred to in subsection Ind 56.05 (1).

(3) Every building with floor levels below the first story shall at such levels be protected with an approved automatic sprinkler or fire protection system referred to in subsection (1) (a) 1, or 2.

History: 1-2-56; am. Register, January, 1961, No. 61, eff. 2-1-61; r. and recr., Register, May, 1971, No. 185, eff. 6-1-71.

Ind 56.06 Number, location and type of exits. (1) The number and location of exits shall be such that in case any exit is blocked at any point some other exit will still be accessible through public passageways, from every room used by the public or by the occupants generally. Except that in a high school, university, college, library or museum building not more than 2 classrooms of ordinary size (900 square feet area) may be placed between an exit and the end of the building, provided that the exit doors from such classrooms are not more than 10 feet beyond the exit.

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(a) Travel distance to an exterior exit door or a required fire-rated enclosure from any point in a building shall not exceed 150 feet. Exception:

1. For building service and similar areas not accessible to the general public the travel distance may be increased to 300 feet.

(2) Number, location and type of exits for auditoriums, gymnasiums and field houses.

(a) Every floor and balcony shall be provided with not less than 2 exits, placed as far apart as practicable and so located that if any exit is blocked, some other exit will still be available from every part.

(b) All required exit doors from these areas shall be identified by approved exit lights.

(3) In buildings of more than one story, there shall be at least 2 stairway exits, each leading directly out of doors. The remaining exits shall be either such stairways or horizontal exits as specified in section Ind 51.19. Where such stairways lead to the basement they shall be enclosed below the first floor as specified in section Ind 51.18.

(4) In buildings of more than 2 stories, all stairways shall be enclosed as specified in sections Ind 51.17-51.18.

(5) Fire escapes may only be used as exits from the temporary end of incomplete or unit type buildings, as approved in writing by the department of industry, labor and human relations. Such fire escapes shall be of the "B" type where more than 100 persons can be accommodated above the first story.

(6) Handrails shall be provided on both sides of all exit stairs used by pupils.

(7) No storage closet or storage space shall be placed under any stairway, platform or landing. A room may be placed under a stairway or stair landing of two-hour fire-resistant construction or better provided such room does not have any combustible material or hazardous equipment, stored or operated therein. All such rooms shall have a ceiling height of not less than 7 feet and the door thereto shall be a self-closing solid flush type wood door 1 1/2 inches in thickness or better.

(8) A room may be placed under a stairway or stair landing of 2-hour fire-resistant construction or better provided such room does not have any combustible material or hazardous equipment, stored or operated therein.

History: 1-2-46; am. (1), (e), (a). Register, September, 1955, No. 45, eff. 10-1-55; am. Register, January, 1961, No. 1, eff. 2-1-61; r. and rev. (1) (a), renum. (2) to be (3); (3) to be (4); (4) to be (5); (5) to be (6) and (6) to be (7), and cr. (5) and (8). Register, May, 1971, No. 182, eff. 6-1-71.

NOTICE: EFFECTIVE JANUARY 1, 1973 section Ind 56.07 (1) following is amended.

Ind 56.07 Total width of exits. (1) The total width of exits from any floor shall be not less than the following rates, based on the total capacity of such floor and of the floors above:

(a) Fire-resistive buildings, 30 inches per 100 persons.

(b) Ordinary or frame buildings, 40 inches per 100 persons.
NOTICE: EFFECTIVE JANUARY 1, 1973 section Ind 56.07 (1)
is amended to read:
(1) The total width or exits from any floor shall be not less than
the following rates, based on the total capacity of such floor and of
the floors above.
(a) Type No. 1 and No. 2 buildings, 30 inches per 100 persons.
(b) Type No. 3 through No. 8 buildings, 40 inches per 100 persons.

(2) Where permitted under Wis. Adm. Code section Ind 56.06,
standard fire escapes may be used for not to exceed one-third of the
above total widths.

(3) The capacity of educational buildings or any individual story
or section thereof, for the purpose of determining exits shall be the
maximum capacity designated on approved plans.
(a) The maximum capacity shall not exceed the requirements of
subsection (b).
(b) The computed capacities of all rooms and spaces as listed below
shall be determined on the basis of the minimum net square feet area
per person shown for that occupancy unless otherwise designated on
the plans.

Minimum Square Feet
Per Occupant

1. Administrative and office space 75
2. Auditoriums, gymnasia, field houses, theatres,
   lecture rooms (fixed seating) 6
3. Gymnasiums, field houses, multipurpose rooms,
   cafeterias, study halls, commons and other level
   floor areas with non-fixed individual seating 10
4. Bleachers (one seat per 18 inches of bench length) 20
5. Regular academic classrooms 20
6. Libraries and resource centers 20
7. Laboratories—Science (fixed lab, tables) 30
8. Home economics, business education 30
9. Music
   a. Vocal 10
   b. Instrumental 20
10. Arts, crafts, drafting 20
11. Industrial arts—vocational shop 50
12. Special education
   a. Mentally retarded, physically handicapped, etc. 35

History: 1-3-56: r. and recr. (3), Register, May, 1971, No. 186, eff.
6-1-71; am. (1), Register, June, 1972, No. 198, eff. 1-1-73.

Ind 56.08 Exit doors. Exit doors shall comply with the require-
ments of Wis. Adm. Code section Ind 51.15, except that in elementary
schools the width may be reduced to 3 feet. The aggregate width of
exit doors shall be as required in section Ind 56.07. No single door
or leaf of a double door shall be more than 42 inches wide.

Ind 56.09 Passageways. (1) The minimum unobstructed width of
corridors and passageways which are used by the public or by the oc-
cupants generally, shall be determined in the same manner as specified
for stairways in section Ind 56.07, but in no case shall this width

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Building and heating, ventilating
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be less than 4 feet. Corridors and passageways serving as a means of egress shall be at least equal in combined width to the required width of the stairways or passageways leading to them.

History: 1-2-56; r. (1) and renum. (2) to be (1). Register, May, 1971, No. 185, eff. 6-1-71.

Ind 56.10 Access to attic and roof. Every building more than one story in height shall have permanent means of access to the roof and attic space from inside the building. Where a scuttle opening is provided, the opening shall be not less than 20 x 30 inches, with a permanent enclosure for a stairway or ladder leading thereto.

History: 1-2-56; r. (3) (b) to be (1). Register, September, 1969, No. 41, eff. 10-1-69; r. Register, January, 1961, eff. 2-1-61; r. Register, May, 1971, No. 185, eff. 6-1-71.

Ind 56.12 History: 1-2-56; am. Register, December, 1962, No. 84, eff. 1-1-63; r. (2) to be (b). Register, October, 1967, No. 142, eff. 11-1-67; r. Register, May, 1971, No. 185, eff. 6-1-71.

Ind 56.13 Auditoriums, gymnasiums and field houses. (1) Auditoriums, gymnasiums, field houses and other large group occupancy areas shall comply with the requirements of Chapter 62, Where any area of building in this category has a stage loft in excess of 25' 0" in height above the stage floor and is equipped with permanent or movable scenery, it shall comply with sections Ind 55.21 to 55.24 inclusive.

Note: It is the intent to differentiate between a theatre and an auditorium, gymnasium, field house or other large group occupancy area.

(2) Seating. (a) All seats, chairs and benches shall be placed so as to provide a minimum unobstructed passage of 12 inches measured horizontally between plumb lines at the farthest projection of the back of one seat and the front of seat immediately behind.

Note: 1. Above measurements are relative to the farthest projection when seat is in its normal unseated position such as self-rising seat.
2. See allowable occupant space capacity under subsection Ind 56.07 (3) (b) 3. For exception see Ind 66.12 (2) (b) 3.

(b) The maximum number of seats in a row:
1. With aisles on both sides of row the maximum number of seats shall be 16.
2. With an aisle on only one end of row the maximum number of seats shall be 7.
3. The number of seats in a row may be increased to 100 where:
   a. A minimum unobstructed passage of 18 inches between rows of seats measured horizontally between plumb lines at the farthest projection of the back of one seat and the front of seat immediately behind.

Note: For measurements see "Note No. 1" under Ind 56.13 (2) (a).

b. The unobstructed passage between rows leads to a side aisle on each end of row where exit doors are located at no more than 20 feet intervals leading to an exit corridor or exit court.

c. No platform on which seats are placed shall be more than 22 inches in height of riser.

(d) The highest level of any floor or platform whether level, tiered or sloped, shall provide no less than 7 feet vertical clearance between floor and any ceiling construction or projection beneath the ceiling.

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(3) **WIDTH OF AISLES.** (a) Aisles having seats on both sides shall not be less than 2 feet 10 inches wide at the beginning and shall increase in width toward the exits at the rate of \( \frac{1}{4} \) inch per foot of run; or the aisles may have a uniform width not less than the average width of the foregoing calculation. No wall aisle shall be less than 3 feet wide and no other straight aisle shall be less than 3 feet 6 inches wide.

(b) There shall be a cross aisle leading to each required side exit. Cross aisles shall not be less than 6 feet 8 inches back to back of adjacent rows of seats.

History: 1-2-56; r. and rec., Register, May, 1971, No. 185, eff. 6-1-71.

Ind 56.14 Seats, desks, and aisles. (1) Seats, desks, tables and other loose equipment need not be fastened to the floor or to each other provided that any seating arrangement used will maintain during occupancy, free and unobstructed intermediate, cross and wall aisles leading to the exit.

(a) Stepped floors or tiered platforms shall be no less than 48 inches in width to permit the above arrangement.

(b) Seats, desks, tables and other loose equipment used in instructional occupancies shall be of a durable type of construction to assure safety and stability.

History: 1-2-56; r. and rec., Register, May, 1971, No. 185, eff. 6-1-71.

Ind 56.15 Heating plants. (1) In every building more than one story in height, all heating plants and fuel rooms shall be enclosed with not less than 4-hour fire-resistive construction as specified in Wis. Admin. Code section Ind 51.04. All openings shall be protected by self-closing fire-resistive doors as specified in section Ind 51.047.

(2) In one story buildings all heating plants and fuel rooms shall be enclosed with not less than 2-hour fire-resistive construction as specified in section Ind 51.04, except that this requirement shall not apply to buildings where jacketed stoves or school room heaters are permitted. All openings shall be protected by self-closing fire-resistive doors as specified in section Ind 51.047.

History: 1-2-56; am. Register, February, 1971, No. 182, eff. 7-1-71; r. and rec. eff. 1-1-72; cr. eff. 1-1-72; Register, July, 1971, No. 187.

Ind 56.16 Sanitary facilities. (1) The following tabulated groups of water closets shall be provided with one fixture of each type to serve the maximum number of persons designated for the appropriate group or groups.

<table>
<thead>
<tr>
<th>Type of Fixture</th>
<th>K-6</th>
<th>7-12</th>
<th>Post High School</th>
<th>Large Group Occupancy Areas</th>
<th>Administrative Areas</th>
</tr>
</thead>
<tbody>
<tr>
<td>Water Closets (F)</td>
<td>50</td>
<td>100</td>
<td>200</td>
<td>100</td>
<td></td>
</tr>
<tr>
<td>Water Closets (M)</td>
<td>75</td>
<td>100</td>
<td>200</td>
<td>200</td>
<td>10</td>
</tr>
<tr>
<td>Urinals</td>
<td>95</td>
<td>100</td>
<td>150</td>
<td>150</td>
<td>15</td>
</tr>
<tr>
<td>Lavatories</td>
<td>75</td>
<td>100</td>
<td>150</td>
<td>150</td>
<td>15</td>
</tr>
</tbody>
</table>

Drinking Fountain: 1 per 5,000 sq. ft. floor area and/or 1 per floor

History: 1-5-56; r. and rec., Register, July, 1971, No. 187.
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Schools, places of instruction

(a) Where a theatre is a part of an educational facility the requirements listed under "large group occupancies" shall apply.

History: 1-2-56; am. (9), (13), (4) and (4) (a), Register, September, 1969, No. 49, eff. 10-1-59; r. and recr. (4), intro. reg., Register, December, 1967, No. 144, eff. 1-1-68; r. and recr. Register, May, 1971, No. 185, eff. 6-1-71.

Ind 56.17 Lighting. (1) ELECTRIC LIGHTING. Every class, study or recitation room shall be equipped with sufficient electrical lighting units to maintain the illumination required in Wis. Adm. Code Chapter Ind 19, Illumination Code.

(2) GENERAL. All other rooms and spaces in school buildings shall be equipped with means for supplying electric illumination in the quantity required for the purpose for which the room or space is used. All electrical work shall be installed to conform to the requirements of the Wisconsin State Electrical Code.

History: 1-2-56; am. Register, January, 1964, No. 41, eff. 2-1-65; cr. (3), Register, November, 1966, No. 55, eff. 12-1-66; am. (3) (c), Register, February, 1971, No. 182, eff. 4-1-71; r. and recr. Register, May, 1971, No. 185, eff. 6-1-71.

Ind 56.18 Fire extinguishers. In every building, standard fire extinguishers, as specified in Wis. Adm. Code section Ind 51.22, shall be provided in the proportion of one extinguisher to each 2,000 square feet, or fraction, of floor area, but there shall be at least the fire extinguisher on each floor including basement. In addition to the fire extinguishers for general protection there shall be at least one extinguisher of appropriate type and size in each laboratory, art, shop or other vocational room. Every fire extinguisher shall be prominently exposed to view and always accessible.

History: 1-2-56; am. Register, May, 1971, No. 185, eff. 6-1-71.

Ind 56.19 Fire alarms. Every building shall be provided with a proper alarm system complying with Wis. Adm. Code section Ind 51.21.

History: 1-2-56; am. Register, May, 1971, No. 185, eff. 6-1-71.
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Chapter Ind 57

APARTMENT BUILDINGS, HOTELS AND PLACES OF DETENTION

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Ind 57.30 Toilet rooms
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Ind 57.001 Scope. (1) The requirements of this chapter shall apply to all apartment buildings, row houses, rooming houses, hotels, dormitories, convents, monasteries, hospitals, children's homes, homes for the aged and infirm, nursing homes, convalescent homes, asylums, mental hospitals, jails, and other places of abode or detention, except as provided in section Ind 67.25 (2).

(2) By place of abode is meant a building or part of a building, such as apartment building, row house, rooming house, hotel, dormitory, convent, hospital, as follows:

(a) Occupied as a residence of 3 or more families living independently or occupied by 2 such families and used also for business purposes, or

(b) Occupied for sleeping or lodging purposes by 3 or more persons not members of the same family.

(3) By place of detention is meant a building or part of a building used as a place of abode and wherein persons are forcibly confined, such as asylums, mental hospitals, and jails.

Note 1: The attorney general has ruled that all persons committed to an insane asylum by court order come within the meaning of the words "forcibly confined". Also that the words "forcibly confined" apply to all persons confined without their consent.

Note 2: For requirements regarding migrant labor camps see Wis. Adm. Code chapter Ind 49.

Ind 57.002 History: Cr. Register, July, 1957, No. 129, eff. 8-1-57; r. Register, December, 1970, No. 180, eff. 1-1-71.

NOTICE: EFFECTIVE JANUARY 1, 1973 section Ind 57.01 (1), (2) and (3) following is amended.

Ind 57.01 Class of construction. (1) All places of abode which are more than 3 stories in height shall be of fire-resistive construction as specified in section Ind 61.001.
(2) All 3-story places of abode, other than hospitals and places of detention, shall be of at least of ordinary construction as specified in section Ind 51.02, except that a 3-story apartment building which will accommodate not more than one family on each floor and a 3-story hotel or rooming house which will accommodate not more than 6 persons on each floor may be of frame construction as specified in section Ind 51.03, except as provided in section Ind 57.02.

(3) All places of detention shall be of fire-resistive construction throughout as specified in section Ind 51.001. All hospitals, convalescent hospitals, and nursing homes 3 or more stories in height shall be of fire-resistive construction as specified in section Ind 51.001.

NOTICE: EFFECTIVE JANUARY 1, 1973 section Ind 57.01 (1), (2) and (3) is amended to read:

(1) All places of abode which are more than 3 stories in height shall be of type No. 1 or No. 2 construction as specified in section Ind 51.03.

(2) All 3-story places of abode, other than hospitals and places of detention, shall be of at least type No. 6 construction as specified in section Ind 51.02.

(3) All places of detention shall be of type No. 1 or No. 2 construction as specified in section Ind 51.02. All hospitals, convalescent hospitals, and nursing homes 3 or more stories in height shall be of type No. 1 or No. 2 construction as specified in section Ind 51.03.

History: 1-2-56; am. (2), Register, September, 1969, No. 48, eff. 10-1-69; am. (1), (2) and (3), Register, June, 1972, No. 198, eff. 1-1-73.

Ind 57.02 First floor fire-resistive. (1) In 3 story buildings, except those having not more than one family on each floor, the first floor and its supports shall be of not less than 3-hour fire-resistive construction as specified in section Ind 51.04, except that in a 3 story apartment house which will accommodate not more than four families, or a 3 story hotel or rooming house which will accommodate not more than 30 persons, above the first story, the basement ceiling shall be of not less than 1-hour fire-resistive construction as specified in section Ind 51.04 or shall be protected by automatic sprinklers as specified in section Ind 51.23.

(2) Spaces between floor joists, below or above stud partitions where the studs extend through one or more stories, shall be fire-stopped.

History: 1-2-56; am. (1), Register, February, 1971, No. 102, eff. 7-1-71; r. and rep. (1) eff. 8-1-73 and exp. 5-1-78, and cr. (1) eff. 1-1-72, Register, July, 1971, No. 187.

Ind 57.03 Garage and business separation. (1) In every building in which a lower story is used for garage purposes, the ceiling over the garage shall be of unperforated 4-hour fire-resistive construction as specified in section Ind 51.04. Stairways from garages leading to the upper stories shall be separated from the garage area with walls of 4-hour fire-resistive construction as specified in section Ind 51.04, with openings protected as specified for special occupancy separation, section Ind 51.08.

(2) In a building more than 2 stories in height where the lower story is used for business purposes, other than the hazards listed in Chapter Ind 87 of this code, the ceiling over the lower story shall be of not less than 1-hour fire-resistive construction as specified in section Ind 51.04.

History: 1-2-56; am. Register, February, 1971, No. 102, eff. 7-1-71; r. and rep. (1) eff. 8-1-73 and exp. 1-1-78; cr. eff. 1-1-78, Register, July, 1971, No. 187.

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Ind 57.04 Corridor and dividing partitions. (1) All 3 story places of abode which have more than one apartment or 8 rooms on any floor, shall have the public passageways enclosed with partitions of not less than 1-hour fire-resistive construction as specified in section Ind 61.04. If there is more than one apartment on any floor, such apartments shall be separated by such partitions. If there are more than 8 rooms on any floor, they shall be divided by such partitions into groups of not more than 8 rooms each.

(2) Doors in such corridor partitions may be solid slab doors, 1\% inches in thickness, and need not be self-closing.

History: 1-2-56; am. (1), Register, February, 1971, No. 182, eff. 7-1-71; r. and recr. (1) eff. 8-1-71 and exp. 1-1-72; cr. (1) eff. 1-1-72; Register, July, 1972, No. 187.

NOTICE: EFFECTIVE JANUARY 1, 1973 section Ind 57.05 following is amended.

Ind 57.05 Court walls. The walls of courts and similar interior shafts for light and air shall be of not less than 3-hour fire-resistive construction as specified in section Ind 61.04, except that when the building is permitted to be of ordinary construction, the court walls may be of 1-hour fire-resistive construction.

NOTICE: EFFECTIVE JANUARY 1, 1973 section Ind 57.05 is amended to read:

Ind 57.05 Court walls. For walls of courts and similar interior shafts for light and air, see table 61.04-A.

History: 1-2-56; am. Register, February, 1971, No. 182, eff. 7-1-71; r. and recr. eff. 8-1-71 and exp. 1-1-72; cr. eff. 1-1-72; Register, July, 1971, No. 187; am. Register, June, 1972, No. 195, eff. 1-1-73.

Ind 57.06 Yards. (1) Behind every apartment house, the rear of which does not abut on an alley or street, there shall be a yard across the entire width of the lot, open and unobstructed from the ground to the sky. The width of the yard behind a 2 story building shall be either:

(a) At least 5 feet of unobstructed width; or

(b) At least 10 feet from the rear lot line to the building line, of which at least 3 feet shall be unobstructed, and the remainder may be occupied by an open (or screened) porch.

(2) For apartment houses of more than 2 stories, the unobstructed width of the entire yard shall be increased one foot for each additional story, except in the case of corner lots.

(3) No apartment house shall be placed behind any other building unless there is at least 50 feet between the buildings.

NOTICE: EFFECTIVE JANUARY 1, 1973 section Ind 57.07 (1) and (2) following is amended.

Ind 57.07 Number, location and type of exits. (1) There shall be at least 2 exits accessible from each room or apartment by means of stairways, ramps or horizontal exits. The number and location of such exits shall be such that in case any exit or passageway is blocked at any point, some other exit will still be accessible through public passageways from every room or apartment.

Register, June, 1972, No. 195
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(a) In fire-resistive buildings a total area of not more than 1,200 square feet may be placed between an exit and the end of the building.

(2) Exits shall be distributed so that the entrance to each room or apartment will be not more than 50 feet distant from an exit, measuring along public passageways, if in a building of non-fire-resistant construction, or 75 feet in a fire-resistant building.

NOTICE: EFFECTIVE JANUARY 1, 1973 section Ind 57.07 (1)

and (2) is amended to read:

(1) There shall be at least 2 exits accessible from each room or apartment by means of stairways, ramps or horizontal exits. The number and location of such exits shall be such that in case any exit or passageway is blocked at any point, some other exit will still be accessible through unobstructed public passageways from every room or apartment.

(a) In type No. 1 and No. 2 buildings a total area of not more than 1,200 square feet may be placed between an exit and the end of the building.

(2) Exits shall be distributed so that the entrance to each room or apartment will be not more than 50 feet distant from an exit, measuring along public passageways, if in a building of less than type No. 1 or No. 2 construction, or 75 feet in a type No. 1 or No. 2 building.

(3) At least one-half of the required exits, in buildings of more than one story, shall be stairways as specified in section Ind 61.16. The remaining exits shall be either stairways, or horizontal exits; or fire escapes may be used as exits from floors which are not more than 40 feet above grade if they are placed against blank walls. Every building which accommodates more than one family, or 8 persons, above the second story shall have at least 2 stairways.

(4) Apartment buildings 3 stories or less in height whose floors and supporting members are of not less than 2-hour fire-resistive construction as specified in section Ind 51.04, and which have a plan so arranged that not more than 3 occupancies on any floor make use of a common stairway, may be constructed with one common stairway as a single exit, provided the walls between occupancies and those enclosing the stairway are of 2-hour fire-resistive construction as specified in section Ind 51.04. In this case, the stairways must be of not less than 2-hour fire-resistive construction, must lead directly to the outside and have all interior openings protected by approved fire-resistive doors as specified in section Ind 51.047.

(5) Where a jail or other place of detention wherein persons are forcibly confined is located on the upper floors of a court house or office building, at least one of the exits from the jail shall be a separate smokeproof stair tower leading directly from the jail section to the outside at street grade. This stairway shall serve only the jail area and there shall be no doors opening into it from the office or court house section of the building.

History: 1-3-64. Am. (1) Register, December, 1970, No. 160, eff. 1-1-71; am. (2), Register, February, 1971, No. 123, eff. 7-1-71; r. and rec. (4) eff. 8-1-71 and exp. 1-1-72; cr. (4) eff. 1-1-72. Register, July, 1971, No. 187; am. (5) and (6), Register, June, 1972, No. 186, eff. 1-1-73.

Ind 57.08 Aggregate width of exits. The aggregate width of exits shall be as provided for in section Ind 54.04.

Ind 57.09 Exit doors. Exit doors shall be as specified in section Ind 51.15; except that a door which is used by not more than 6 families,
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or 40 persons, shall be not less than 3 feet wide and shall not be required to open outward.

Ind 57.10 Passageways. Every public passageway leading from an exit shall be at least as wide as the required width of such exit. Every public passageway leading to an exit shall be at least 3 feet wide. The required width shall be kept clear and unobstructed at all times.

Ind 57.11 Lighting of exits. In every building which accommodates more than 4 families, or 30 persons, and in every building which accommodates transients, the public passageways and stairways and exit doors shall be illuminated from one hour after sunset to one hour before sunrise. This illumination shall include lights at all intersections of passageways, at all exits, and at the head, foot and landing of every stairway. The lights at emergency exit doors shall be red lights and shall be accompanied by a sign bearing the word "EXIT" or "OUT", in plain letters.

NOTICE: EFFECTIVE JANUARY 1, 1973 section Ind 57.12 (1) following is repeated and recreated.

Ind 57.12 Enclosure of stairways and shafts. (1) In 3 story buildings all stairways shall be enclosed as provided in sections Ind 51.17 or 51.18, with 1-hour fire-resistive partitions, as specified in section Ind 51.04, or better, unless the building is either of fire-resistive construction or equipped throughout with automatic sprinklers. The doors may be omitted in the stories above the basement in one stairway enclosure. In all 3 story buildings accommodating more than 2 families, or 15 persons, above the first story, all basement stairways shall be enclosed with 2-hour fire-resistive partitions as specified in section Ind 51.04.

NOTICE: EFFECTIVE JANUARY 1, 1973 section Ind 57.12 (1) is recreated to read:

(1) All stairways and shafts shall be enclosed as specified in table 51.02-A, except that in all buildings 2 or more stories on basement stairways shall be enclosed with 2-hour fire-resistive partitions as specified in section Ind 51.04.

(2) In buildings more than 3 stories in height, all stairways shall be enclosed with 2-hour fire-resistive partitions, as specified in section Ind 51.04, except that one stairway may be unenclosed in the first and second stories, provided such stairway does not lead to the basement.

(3) In all buildings more than 2 stories in height in which the first story is used for business purposes, at least one stairway shall be enclosed in the first story with an unpierced wall of 2-hour fire-resistive construction, as specified in section Ind 51.04, and such stairway shall not connect with the basement.

(4) Every elevator shaftway, dumbwaiter shaftway, clothes chute, wastepaper chute, pipe shafts and other similar vertical shafts in buildings more than 2 stories in height shall be enclosed with 2-hour fire-resistive partitions, as described in section Ind 51.04, except that for 3 story buildings, 1-hour fire-resistive partitions may be used.

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where the enclosure does not pass through a business portion. In all cases the basement enclosure shall be of not less than 4-hour fire-resistive construction.

Ind 57.19 Toilet rooms. (1) Every building within this occupancy classification shall be provided with toilet rooms meeting the requirements of this section and the requirements for general sanitation, section Ind 52.50 through 52.64.

(a) Each living unit of an apartment or row house building shall be provided with a toilet room having a water closet, lavatory and bathing facilities.

(2) Every building within this occupancy classification, except apartment buildings, shall have at least one water closet for every 10 persons or fraction thereof.

(a) Occupants of rooms with private water closets shall not be considered in counting either the number of persons or the number of fixtures.

Note: For general toilet room requirements, see sections Ind 52.50 to Ind 52.64, inclusive.

History: 1-2-56; am. (1), (2) and (3), Register, June, 1956, No. 6, eff. 7-1-56; cr. (4), Register, July, 1957, No. 129, eff. 8-1-57; r. and recr., Register, December, 1960, No. 130, eff. 1-1-61.

Ind 57.14 Washing facilities. Every building within this occupancy classification where water supply is available or can be made available, there shall be at least one sink or wash bowl in connection with each toilet fixture.

History: 1-2-56; r. and recr., Register, December, 1970, No. 186, eff. 1-1-71.

Ind 57.15 Repairs. Every building of this classification, and all parts thereof, shall be kept in good repair and the roof shall be maintained to prevent leakage. All rainwater shall be so drained and conveyed therefrom to prevent dampness in the walls and ceilings.

Ind 57.16 Cleanliness. Every building shall be kept clean, and shall also be kept free from any accumulation of dirt, filth, rubbish, garbage, or other matter in or on the same or in the yards, courts, passages, areas or alleys connected with or belonging to the same.

Ind 57.17 Size of rooms. (1) Every sleeping room shall be of sufficient size to afford at least 400 cubic feet of air space for each occupant over 12 years of age, and 200 cubic feet for each occupant under 12 years, except that a minimum of 150 cubic feet may be provided for infants in hospital nurseries. No greater number of occupants than the number thus established, shall be permitted in any such rooms.

History: 1-2-56; r. and recr., Register, June, 1957, No. 136, eff. 7-1-57; r. and recr. (3), Register, July, 1957, No. 136, eff. 8-1-57; r. (8), Register, December, 1970, No. 186, eff. 1-1-71.

Ind 57.18 Basement rooms. (1) No living or sleeping room shall have its floor level below the adjoining yard, court, alley or street grade.
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(2) No rooms wherein persons are forcibly confined shall be located in a basement.

Ind 57.19 Windows. (1) The outside windows in every living room shall have a total such area of at least \( \frac{1}{100} \) of the floor area of the room but not less than 12 square feet. The openable area of such windows shall be equal to not less than 5% of the floor area of the room served.

History: 1-2-56: r. and rec. Register, September, 1959, No. 45, eff. 10-1-59; r. and rec. Register, June, 1967, No. 112, eff. 7-1-67; r. and rec. (1) Register, July, 1967, No. 113, eff. 8-1-67; r. (2), Register, December, 1970, No. 180, eff. 1-1-71.

Ind 57.20 Isolation of fire hazards. (1) All boiler and furnace rooms, including fuel rooms and breeching, all laundries, drying rooms, carpenter shops, paint shops, and other hazardous work rooms and storage rooms in hospitals and buildings accommodating transients which are more than 3 stories in height and in all asylums and other places of detention shall be enclosed with a 4-hour fire-resistant enclosure as specified in section Ind 51.04. All openings shall be protected by self-closing fire-resistant doors as specified in section Ind 51.04.

(2) In all other buildings under this classification, such rooms shall be enclosed with a 2-hour fire-resistant enclosure as provided in section Ind 51.04, or better, except as otherwise provided in this section.

(3) In apartment buildings not more than 2 stories in height, such rooms shall be enclosed with a 1-hour fire-resistant enclosure as specified in section Ind 51.04, or better, except as provided in subsection (5).

(4) In one-story buildings having a floor area of not more than 3,000 square feet and two-story buildings having a floor area of not more than 1,500 square feet per floor which are used for business purposes and also accommodate not more than two families, such rooms shall be enclosed with a 1-hour fire-resistant enclosure, as specified in section Ind 51.04, or better.

(5) The enclosure for the heating plant may be omitted in apartment buildings not more than 2 stories in height and having not more than 2 apartments on a floor and in rooming houses not more than 2 stories in height and having not more than 8 living or sleeping rooms on a floor, provided no part of the building is used for business purposes and all interior basement stairways are enclosed with a 1-hour fire-resistant enclosure as specified in section Ind 51.04, or better. See section Ind 57.25 for exception to row house installations.

Exception:

(a) Gas-fired space heaters may be used in private apartments and in guest rooms in motels or tourist courts without an enclosure if approved by the Department of Industry, Labor and Human Relations. Space heaters fired with liquid fuel may be used without an enclosure in motels and apartment buildings not more than one story in height.

History: 1-2-56; am. (1), Register, September, 1959, No. 45, eff. 10-1-59; am. Register, February, 1971, eff. 7-1-71; r. and rec. eff. 9-1-71 and exp. 1-1-72; r. eff. 1-1-74, Register, July, 1971, No. 180.

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Ind 57.21 Fire protection equipment. (1) Standard first-aid stand-pipes shall be provided in every building which is more than 2 stories high and accommodates 20 or more transients, and in all hospitals, asylums and other places of detention.

(2) In the above buildings where adequate water supply is not available, and in buildings accommodating less than 20 transients where first-aid standpipes are not provided, a standard fire extinguisher shall be placed on each floor at the head of each stairway and at each elevator or group of elevators.

Ind 57.22 Fire alarms. (1) Every building which accommodates 20 or more persons except hospitals, places of detention, and motels not more than one story in height in which each unit has an outside door at grade level, shall be provided with a fire alarm system complying with section Ind 51.24.

(2) Every hospital which accommodates 20 or more persons shall be provided with a fire alarm complying with section Ind 51.24 except that chimes or other approved sounding devices shall be used when within hearing distance of the patients. Visual attention compelling devices may be used in hospitals where approved by the department of industry, labor and human relations.

(a) A presignal fire alarm system may be installed in hospitals or hotels when not less than 4 employes are on duty at all times to respond to fire alarms.

(b) Where presignal systems are installed, it is recommended that the fire department be called immediately after the pre-alarm signal is received.

(3) This section applies to buildings now in existence and to buildings hereafter constructed.

History: 1-3-68; am. Register, October, 1968, No. 34, eff. 11-1-68.

Ind 57.23 Scuttle. Every building more than one story in height which accommodates more than 4 families, or 30 persons, shall have a permanent means of access to the roof from the inside. The opening shall be not less than 20 x 30 inches and there shall be a permanent ladder or stairway leading thereto.

Ind 57.24 Directions for escape. (1) In every room liable to be used by transients, a notice shall be conspicuously posted giving complete and plain directions for reaching at least 2 exits.

(2) In addition to this, a red exit light shall be provided over each exit on every floor.

Ind 57.25 Row house. (1) DEFINITION. A row house is a place of abode not more than 2 stories in height, arranged to accommodate 3 or more attached row dwelling units in which each dwelling unit is separated from the adjoining unit by an unpiereced vertical occupancy separation of not less than one-hour fire-resistive construction, extending from the basement or lowest floor to the under side of the roof boards.

(2) REQUIREMENTS. (a) Each dwelling unit shall have separate entrances and exits leading directly to the outside.

History: 1-3-72; am. Register, June, 1972, No. 198, building and heating, ventilating and air conditioning code.
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Ind 57.50 Garages. (1) Definitions. (a) A garage is a building, or part of a building, which accommodates or houses self-propelled vehicles. For the purpose of this code the term vehicle includes land, air and water vehicles.

(b) A private garage is one used in connection with a private residence for the purpose of housing self-propelled vehicles owned by the occupant of the residence and used only for personal or family service.

NOTICE: EFFECTIVE JANUARY 1, 1973 section Ind 57.50 (2)

(a) following is amended.

(2) Construction Requirements. (a) All garages, except private garages, which are more than 500 square feet in area shall have walls and roof of ordinary construction, as specified in section Ind 51.02, or better, and all floors of vehicle storage rooms, salesrooms, and repair shops shall be of not less than 4-hour fire-resistive construction, as specified in section Ind 51.04.

Exception. 1. A garage not more than one story in height and 2,000 square feet in area shall have walls and roof of frame construction if located at least 100 feet from any other building or boundary line between premises.

2. A hangar for the storage of not more than one airplane or a boat house for the storage of not more than one motor boat may be of frame construction if located at least 15 feet from any property line or other building.

NOTICE: EFFECTIVE JANUARY 1, 1973 section Ind 57.50 (2)

(a) is amended to read:

(a) All garages, except private garages, which are more than 500 square feet in area, shall have walls and roof of types No. 1 through No. 6 construction as specified in section Ind 51.03, and all floors of vehicle storage rooms, salesrooms and repair shops shall be of not less than 4-hour fire-resistive construction as specified in section Ind 51.04.

Exception. 1. A garage not more than one story in height and 2,000 square feet in area may have walls and roof of type No. 7 or No. 8 construction if located at least 100 feet from any other building or boundary line between premises.

2. A hangar for the storage of not more than one airplane, or a boat house for the storage of not more than one motor boat, may be of type No. 1 or No. 6 construction if located at least 15 feet from any property line or other building.
(b) All walls, or parts of walls, nearer than 5 feet to a boundary line between premises or to any other building shall be unpierecd. All walls, or parts of walls, nearer than 10 feet, but not nearer than 5 feet, to a boundary line between premises or to any other building shall have all openings therein protected by means of fire-resistive doors and windows as specified in section Ind 51.047.

(c) Where a garage which is more than 500 square feet in area is built in connection with a building used for other purposes, it shall be separated therefrom by means of 4-hour fire-resistive walls as specified in section Ind 51.04 and unpierecd 4-hour fire-resistive floors above and below as specified in section Ind 51.04. All openings in the walls to ajoining parts of the building shall be protected by means of self-closing fire-resistive doors as specified in section Ind 51.047. Stairways from garages leading to upper stories shall be separated from the garage area with walls of 4-hour fire-resistive construction as specified in section Ind 51.04 with all openings protected by means of self-closing fire-resistive doors as specified in section Ind 51.047.

(d) Where a garage which is less than 500 square feet in area is built in connection with a public building or place of employment under this code, the garage shall have walls and ceilings of not less than 1-hour fire-resistive construction as specified in section Ind 51.04, and the openings to adjoining parts of the building shall be protected by means of fire-resistive doors as specified in section Ind 51.047.

(5) FIRE PROTECTION. Boilers, furnaces and all open flame equipment within garages and service stations shall be effectively separated from other areas by not less than 2-hour fire-resistive walls, floors and ceilings as specified in section Ind 51.04. Such enclosures in basements shall have no openings into other basement areas. All stairways leading to such basement enclosures from the first floor shall be enclosed on the first floor with not less than 2-hour fire-resistant construction as specified in section Ind 51.04, and the opening thereto protected with a fire-resistant door as specified in section Ind 51.047.

(a) Suspended furnaces and direct fired unit heaters fired with liquid fuel or gas may be used without an enclosure where approved by the department of industry, labor and human relations. Where approved, the equipment and installation shall satisfy requirements of section Ind 59.66.

(b) In garages or service stations which are heated by a suspended furnace located in a utility room or storage room, the enclosing walls, floor and ceiling shall be of 2-hour fire-resistant construction unless one side of the room is left open.

(4) FLOOR PITS. There shall be no pits or other depressions in the floor of any garage area, except that this requirement shall not apply to the shallow depressions formed to secure floor drainage, nor to catch basins installed in compliance with the provisions of the plumbing code issued by the state board of health nor to floor openings for access to regular basements.

(a) This will permit service openings in the floors of garages or service stations provided that the area below can be classed as regul-
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Apartment buildings, hotels, places of detention

In basements and are ventilated in accordance with the requirements of the building, heating, ventilating and air conditioning code.

History: 1-3-46; r. and recr. (1) (a), Register, September, 1946, No. 44, eff. 10-1-46; am. (2) (a), Register, December, 1965, No. 148, eff. 1-1-66; am. (2) (a) intro. par. (5), (c), (d), and (2) intro. par. Register, February, 1971, No. 162, eff. 7-1-71; r. and recr. (2) (a) intro. par. (2), (b), (c), (d), and (2) intro. par. eff. 1-1-72; cr. (2) (a) intro. par. (5), (b), (c), (d) and (3) intro. par. eff. 1-1-73. Register, July, 1971, No. 187; am. (2) (c), Register, June, 1972, No. 198, eff. 1-1-73.

Ind 57.51 Filling stations; buildings and structures. (1) Definitions. (a) By filling station is meant one or more pumps, tanks, and other pieces of equipment used in the storage and dispensing of liquid fuels and arranged for the sale of such liquid fuels to the public.

(b) By dispensing area is meant any area within 15 feet of any pump or other dispensing equipment.

(c) By basement or open space under a floor or dispensing area is meant any space that does not have an outlet at its lowest level, at or above grade.

NOTICE: EFFECTIVE JANUARY 1, 1973 section Ind 57.51 (2) (a), (b) and (c) following is amended.

(2) Construction. (a) All buildings having a service space of more than 500 square feet in area, designed to accommodate motor driven vehicles, and all other buildings erected within 15 feet of the dispensing equipment shall be of ordinary construction as specified in section Ind 51.02, or better, except where canopies are provided over the dispensing equipment, such canopies shall be of incombustible construction throughout.

1. Pumps or other dispensing equipment serving liquid fuel to the public which are located within or under any occupied part of any building or structure shall be installed in compliance with the provisions of the flammable liquids code.

(b) Buildings not more than one story in height and not exceeding 500 square feet in area may be of frame construction if located at least 15 feet from dispensing equipment and 10 feet from the boundary lines between premises and from other buildings on the same premises.

(c) Buildings more than 500 square feet in area used as office buildings exclusively, or in connection with other non-hazardous occupancies may be of frame construction if not more than one story in height and located at least 30 feet from boundary lines between premises, from other buildings on the same premises and from the dispensing equipment.

NOTICE: EFFECTIVE JANUARY 1, 1973 section Ind 57.51 (2) (a), (b) and (c) is amended to read:

(a) All buildings having a service space of not more than 500 square feet in area, designed to accommodate motor-driven vehicles, and all other buildings erected within 15 feet of the dispensing equipment, shall be of types No. 1 through No. 6 construction as specified in section Ind 51.02, except where canopies are provided over the dispensing equipment, such canopies shall be of incombustible construction throughout.

1. Pumps or other dispensing equipment serving liquid fuel to the public, which are located within or under any occupied part of any
building or structure, shall be installed in compliance with the provisions of the flammable liquid code.

(b) Buildings not more than one story in height and not exceeding 500 square feet in area may be of type No. 7 or No. 8 construction if located at least 15 feet from dispensing equipment and 10 feet from the boundary lines between premises and from other buildings on the same premises.

(c) Buildings more than 500 square feet in area used as office buildings exclusively, or in connection with other nonhazardous occupancies, may be of type No. 7 or No. 8 construction if not more than one story in height and located at least 30 feet from boundary lines between premises, from other buildings on the same premises and from the dispensing equipment.

(d) All walls, or parts of walls, in buildings under par. (a) which are nearer than 5 feet to a boundary line between premises or to any other building shall be unpierced. All walls, or parts of walls nearer than 10 feet, but not nearer than 5 feet, to a boundary line between premises or to any other building shall have all openings therein protected by means of fire-resistive doors and windows as specified in section Ind 51.047.

(e) The main floor level of any building erected within 15 feet of equipment used to dispense liquid fuel shall not be below the level of the driveway or grade at such equipment.

(f) There shall be no basement or other open space under the floor of the dispensing area outside of the building. There shall be no basement or other open space under the floor of any filling station building, unless:

1. The main floor level is at least 6 inches above the driveway or grade at the dispensing equipment, and

2. There is no outside door, window or other wall opening to such under floor space, except fuel chutes or other similar vertical openings having a tight-fitting cover, with the bottom of such opening at least 6 inches above the driveway or grade at the dispensing equipment.

3. The floor and enclosure of the underfloor space is of 4-hour fire-resistant construction as specified in section Ind 51.04.

4. The under floor space is effectively vented by gravity means.

Note: For requirements applying to floor pits, see section Ind 57.56.

Ind 57.52 Automobile tire or battery shops. (1) Any building, or part of a building, in which tires are repaired or fitted to vehicles shall be constructed, equipped and maintained as a garage under section Ind 57.50.

(2) Any building or part of a building, in which electric storage batteries are charged, repaired, or are installed in vehicles shall be constructed, equipped and maintained as a garage under section Ind 57.50.

Ind 57.53 Automobile parking decks. (1) DEFINITION. For the purpose of this code, a parking deck is an enclosed or partially enclosed structure used for the parking or storage of self-propelled vehicles, which are driven into the structure and are parked under their own power with no facilities for the repairing of such vehicles.
(2) **CONSTRUCTION REQUIREMENTS.**

(a) Parking decks may be erected without enclosing walls except that unperforated enclosing walls of not less than 2-hour fire-resistive construction, as specified in section 111, shall be provided on all sides which are located less than 10 feet from the boundary line between premises or from any other building.

(b) Parking decks of 4-hour fire-resistive construction shall not be limited in height or in floor area.

(c) Parking decks having floor and supporting members of 2-hour fire-resistive construction or better shall not exceed 75 feet in height or 40,000 square feet in area. This area may be increased to 50,000 square feet where the structure faces 2 streets and to 60,000 square feet where the structure faces 3 or more streets.

(d) Parking decks of unprotected incombustible construction shall not exceed 60 feet in height or 20,000 square feet in area. This area may be increased to 25,000 square feet where the structure faces 2 streets and to 30,000 square feet where it faces 3 or more streets.

(e) A continuous wheel guard not less than 10 inches in height shall be provided on all sides of the structure on all floors.

(f) A guard rail not less than 3 feet 6 inches in height and having an intermediate rail at mid-height and a toeboard at least 6 inches high at the base, or the equivalent, shall be provided on all open sides of the structure on each floor.

(g) All parking decks and parts thereof shall be designed and constructed to support the following minimum superimposed live loads in pounds per square foot of horizontal area, in addition to the dead load:

<table>
<thead>
<tr>
<th>Passenger Cars Only</th>
<th>Pounds Per Square Foot</th>
</tr>
</thead>
<tbody>
<tr>
<td>Top floor</td>
<td>80</td>
</tr>
<tr>
<td>First floor</td>
<td>80</td>
</tr>
<tr>
<td>Intermediate floors</td>
<td>50</td>
</tr>
<tr>
<td>Ramps</td>
<td>80</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>Buses and Trucks</th>
<th>Pounds Per Square Foot</th>
</tr>
</thead>
<tbody>
<tr>
<td>All floor and ramp areas</td>
<td>80</td>
</tr>
</tbody>
</table>

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3,000 pound axle load in any possible position or 80 pounds per square foot, whichever produces the greater stress.

**History:***

Cr. Register, June, 1956, No. 6, eff. 7-1-56; cr. (2) (g). Register, August, 1957, No. 20, eff. 9-1-57; adj. Register, December, 1963, No. 34, eff. 1-1-64; am. (2) (a), Register, February, 1971, No. 132, eff. 1-1-71; r. and reg. (2) (a) eff. 1-1-71 and exp. 1-1-72; cr. (2) (a) eff. 1-1-72. Register, July, 1972, No. 147.

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Heating, Ventilating
and Air Conditioning

Chapter Ind 59

HEATING, VENTILATING AND AIR CONDITIONING

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Ind 59.10 Definitions
Ind 59.20 Drawings, specifications and data
Ind 59.31 Accident prevention and fire protection
Ind 59.42 Design
Ind 59.56 Maintenance and operation
Ind 59.64 General requirements for heating, ventilating and exhaust systems
Ind 59.72 Spaces and basements
Ind 59.81 General requirements for occupancy classification
Ind 59.90 General requirements for build
Ind 59.10 Defintions.

Ind 59.01 Scope of code. (1) PUBLIC BUILDINGS AND PLACES OF EMPLOYMENT. The provisions of this code shall apply to all buildings used, or to be used, as places of employment or as public buildings, as defined by statutes.

(2) NEW BUILDINGS. The provisions of this code shall apply to the heating, ventilating and air conditioning of all new buildings.

(3) EXISTING INSTALLATIONS. The provisions of this code shall apply to the addition of or replacement of any major apparatus in existing buildings.

(4) CHANGE IN USE. The provisions of this code shall apply to every building, or portion of a building, devoted to new use for which the requirements under this code are in any way more stringent than the requirements covering the previous use.

History: Cr. Register, January, 1965, No. 106, eff. 2-1-66.

NOTICE: EFFECTIVE JANUARY 1, 1973 section Ind 59.10 following is repealed.

Ind 59.10 Definitions. (1) "Air conditioning" is the process of treating air to control simultaneously its temperature, humidity, cleanliness and distribution to meet the requirements of the conditioned space.

(2) "Combustible" refers to a material or structure made of or surfaced with wood, compressed paper, plant fibers or other material that will ignite and burn.

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(8) A "duct" is any pipe, flue, or tunnel used to convey air, gases and entrained materials. An underground duct is any part of a duct that is below the surface of the ground.

(4) A "duct furnace" is a suspended direct-fired heating appliance normally installed in air ducts. Air circulation is provided by a blower not furnished as part of the appliance.

(5) An "exhaust ventilating system" is any combination of building construction, machinery, devices or equipment, designed and operated to remove harmful gases, dusts, fumes or vitiated air, from the breathing zone of employees and frequenters.

(6) "Existing buildings" shall include buildings, structurally completed, or for which drawings have been approved prior to April 11, 1936. Buildings constructed after April 11, 1936 shall comply with requirements of the code in effect at the time the drawings were approved or construction was completed.

(7) A "furnace" is completely self-contained direct-fired, automatically controlled, vented appliance for heating air by transfer of heat of combustion through metal to the air and designed to supply heated air through ducts to spaces remote from the appliance location.

(8) "Gravity exhaust ventilation" is a process of removing air by natural means, the effectiveness depending on atmospheric condition, such as difference in relative density, difference in temperature or wind motion.

(9) "Hazardous piping" is any service piping conveying oxygen, flammable liquids, flammable gases or toxic gases.

(10) A "heating system" is any combination of building construction, machinery, devices or equipment, so proportioned, arranged, installed, operated, and maintained as to produce and deliver in place the required amount and character of heating service.

(11) A "jacketed stove" is a vented, self-contained free standing, non-recessed heating appliance, using solid, liquid or gas fuels. The effective heating is dependent on a gravity flow of air circulation over the heat exchanger.

Note: See definition for "space heaters".

(12) "Major apparatus" shall be defined as central air-handling equipment supplying more than one occupancy or rooms and heat-producing equipment generating heat for the heating and ventilating system.

(13) "Mechanical ventilation" is the process of supplying or removing air by power-driven fans or blowers.

(14) The term "new building" includes buildings, additions thereto, and alterations thereof, for which complete drawings have not been approved by the department of industry, labor and human relations, or construction is not in progress, prior to February 1, 1965.

(15) "Outside air" is air that is taken from outside the building and is free from contamination of any kind in proportions detrimental to the health or comfort of the persons exposed to it.

(16) The "outside air intake" includes the ducts and outdoor openings through which outside air is admitted to a ventilating, air conditioning or heating system.
(17) An “occupied area” is any room, area or enclosure used by one or more persons.

(18) “Outdoor openings” may be doors, windows or skylights located in outside walls or roof and can be opened to provide natural ventilation to the occupied space. Natural ventilation is permitted through window openings arranged in conformance with Wis. Adm. Code section Ind 62.02.

(19) An “outlet” or supply opening is an opening, the sole purpose of which is to deliver air into any space to provide heating, ventilating or air conditioning.

(20) A “return” or exhaust opening is any opening the sole purpose of which is to remove air from any space being heated, ventilated or air conditioned.

(21) A (gravity or circulating type) “space heater” is a vented, self-contained free standing or wall recessed heating appliance using liquid or gas fuels.

Note: See definition for “jacketed stove”.

(22) “Tempered outside air”. Outside air heated before distribution.

(23) “Tempered air”. Air transferred from heated area of building.

(24) A “unit heater”. (Direct-fired low and high static type). (a) Low static type is a direct-fired suspended, self-contained automatically controlled, vented heating appliance, having integral means for circulation of air by means of a propeller fan or fans.

(25) “Ventilation” is the process of supplying or removing air by natural or mechanical means, to or from any space.

History: Cr. Register, January, 1965, No. 109, eff. 3-1-65; r. Register, June, 1972, No. 126, eff. 1-1-72.

Ind 59.20 Drawings, specifications and data. (1) DESIGN AND PREPARATION OF DRAWINGS. All drawings and data for the installation of heating, ventilating and air conditioning equipment shall be designed and prepared to satisfy the requirements of this code.

(a) All drawings and design data to be submitted for review and approval under the provision of this code for buildings greater than 50,000 cubic feet shall be sealed or stamped by an engineer, architect, or designer registered in accordance with the laws of Wisconsin.

Note: Laws regulating the practice of engineering and architecture are found in chapter 449, Wis. Stats.

(2) APPROVAL OF DRAWINGS AND SPECIFICATIONS. Where heating, ventilating and air conditioning equipment is required, complete drawings, specifications, and data sheets shall be submitted to the department of industry, labor and human relations for approval. Approval shall be obtained before affected work is commenced and all work shall be executed according to the approved drawings and specifications.

Note: To expedite approval of drawings the heating and ventilation drawings should be submitted for approval with the building drawings.

Note: Approval is not required for the installation of air cooling equipment when added to an approved heating and ventilating system.

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(a) Drawings for installations within the city limits of Milwaukee shall be submitted to the Inspector of Buildings, Milwaukee for examination and approval.

(b) The replacement of major apparatus is subject to department of industry, labor and human relations approval.

(c) A statement in triplicate, showing capacities of old and new equipment may be submitted instead of data required in subsection (7).

(8) NUMBER OF DRAWINGS AND SPECIFICATIONS. One copy of specifications and 3 complete sets of drawings shall be submitted for approval.

Note: Extra copies of drawings may be filed for an approval and shall be submitted with the original submittal.

(4) APPROVAL OF CHANGES ON DRAWINGS. When it is necessary to change approved heating and ventilating drawings or specifications, revised drawings shall be approved before installation is commenced.

(5) APPROVED DRAWINGS KEPT AT BUILDING. A complete set of approved drawings shall be kept available at the job site.

(6) INFORMATION REQUIRED ON DRAWINGS AND IN SPECIFICATIONS. The lines, data and information shown on drawings for heating, ventilating and air conditioning systems submitted for approval shall be permanent, clear, legible and complete, and shall include all details and data necessary for review of the proposed installation, such as:

(a) Name of the owner of the building.

(b) Complete address of the building.

(c) Architect, engineer or designer's name shall appear on the title sheet.

(d) A floor plan for each floor where equipment is installed shall be furnished as part of the set of drawings.

(e) A room schedule, indicating the intended use of all rooms.

(f) Description of the construction for walls, floor, ceiling, and roof.

(g) Elevation and sectional plans to illustrate and clarify equipment arrangements.

(h) Location, size and type of all principal units of equipment.

(i) Size and continuity of all ducts and vents.

(j) Description and location of chimney.

(k) Specifications shall be properly identified with and completely supplement the drawings.

(7) DATA REQUIRED. All drawings submitted for approval shall be accompanied by sufficient data and information for the department of industry, labor and human relations to judge if the capacity of the equipment and the performance of the system will meet the requirements of this code. The following data shall be submitted:

(a) Heat loss calculated in BTU per hour.

(b) Calculated air volume at design temperature for each occupied area.

(c) Calculated direct and indirect radiation required for each occupied area.

(d) Calculations for ventilation requirements.

(e) Summation of total heating and ventilation requirements.

Note: Cross reference: The department of industry, labor and human rela-
2. They resist puncture, deformation or collapse.
3. They are not used where the air temperature exceeds 250 degrees Fahrenheit.
4. They do not pass through required fire-resistant construction.
5. They are not connected to a furnace, duct heater or similar heat-producing appliance unless a connecting duct of steel, having a length of not less than 6 feet is used to separate them from the appliance.
6. They are not collected to a furnace, duct heater or similar heat-producing appliance unless a connecting duct of steel, having a length of not less than 6 feet is used to separate them from the appliance.

c) Flexible duct connectors between duct systems and air outlets or air outlet units need not conform to subsections (5) (a) and (b), provided:
1. The duct material is approved for such use.
   Note: Flame-retarded fabric or metal or mineral listed in Building Materials List published by Underwriters Laboratories, Inc. are acceptable.
2. The construction is approved by the department of industry, labor and human relations.
3. The connector is not subject to deterioration from mildew or moisture.
4. The connector does not pass through required fire-resistant construction.

(d) The vibration isolation connectors at the joint between the duct and fan or heat-producing equipment shall conform to the following:
1. The connector shall be a type approved for such use.
   Note: Flame-retarded fabric or metal or mineral listed in Building Materials List published by Underwriters Laboratories, Inc. are acceptable.
2. The connector shall be not more than 10 inches wide.
3. The connector shall not be used where the air temperature is in excess of 250 degrees Fahrenheit.

e) Spirally wound metal ducts shall be constructed to provide structural strength equal to rectangular ducts. The metal may be one standard gauge lighter than required for round ducts.

(f) SUSPENDED CEILING PLENUM. The plenum above suspended ceilings shall be of incombustible construction. The installation of hazardous piping is prohibited. Openings into the plenum that would affect the fire-resistant rating of the roof and ceiling are prohibited.

(7) INSULATION. Heating supply ducts shall be covered with not less than 3/4 inch of insulation unless an allowance is made for temperature drop in the system.

(8) GRAVITY VENT DUCTS. (a) Separate vent ducts from each area of similar occupancy shall extend to a plenum at the base of a siphon ventilator.
(b) The use of open pipe space for a gravity vent duct is prohibited.

(9) TERMINATION OF VENT DUCTS. Vent ducts used with mechanical ventilation supply systems shall not terminate in attic space, unless the space is air tight, of incombustible construction and the attic floor is smooth. All such gathering chambers shall be connected to an approved siphon type roof ventilator or to an exhaust fan discharging outside the building.
(10) VENT DUCTS, HORIZONTAL RUN. (a) Horizontal runs in vent ducts connected to siphon type roof ventilators shall be avoided wherever possible and the maximum practicable inclination shall be provided in all cases. In no case shall the horizontal run exceed 50% of the vertical run unless the room has a direct mechanical supply or the vent duct is connected to an exhaust fan.

(b) Dampers are prohibited in gravity vent ducts, unless automatic back draft dampers are installed.

(11) VENT DUCTS ABOVE ROOF. Final delivery of all vent circuits shall be protected from weather, and shall be so located and constructed as to prevent contamination of air supply for or in any occupied area. Gravity vent ducts shall extend not less than 2 feet above the high portion of the roof or parapet wall, and shall be surmounted with an approved type of siphon roof ventilator.

(12) RELIEF VENTS. (a) The use of barometric relief vents is prohibited where exhaust ventilation is required for occupancies classified as (c) and (d) in Table 3.

(b) Barometric relief vents may be used to exhaust an air volume equal to the mechanical ventilation supplied for occupancies classified as (a) and (b) in Table 3.

(c) Where barometric relief vents are installed on the roof, the discharge opening shall not be less than 2 feet above the roof.

(13) FIRE DAMPERS. (a) Heating and ventilating ducts shall not pass through fire walls, fire partitions, floors and air shaft walls requiring fire-resistive construction of 2-hour or better rating unless approved fire dampers or doors are installed in the opening.

Note: The department of industry, labor and human relations accepts fire damper and door test data from a nationally recognized testing laboratory. Fire dampers and doors complying with specifications in duct manual published by Sheet Metal, Air Conditioning Contractors National Association, Inc. or complying with specifications in National Board of Fire Underwriters' Bulletin No. 90-A.

(b) Fire dampers are prohibited in kitchen hood exhaust ducts.

History Cr. Register, January, 1965, No. 108, eff. 2-1-65.

Ind 59.70 Volume dampers and deflectors. Necessary volume dampers, splitters and deflectors shall be provided in all ducts to permit accurate balancing of the system. The dampers, splitters and deflectors shall be adjusted to satisfy the heating and ventilating requirements of the conditioned space and locked in place.

History Cr. Register, January, 1965, No. 109, eff. 2-1-65.

Ind 59.71 Outlets and returns. (1) NUMBER AND ARRANGEMENTS. The capacity, number and arrangement of outlets, returns and exhausts shall insure a uniform distribution of air.

(2) ELEVATOR SHAFTS AND STAIRWELLS. Air shall not be transferred through elevator shafts and stairwells where doors are required at any floor level.

(3) GRILLES OR DIFFUSERS REQUIRED. All air supply outlets and returns shall be equipped with grilles or devices which will provide a uniform distribution of air. Floor registers and grilles are prohibited.

Register, June, 1972, No. 108
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