Chapter Comm 81
DEFINITIONS AND STANDARDS

Comm 81.01 Definitions. In chs. Comm 81 to 87, except as otherwise specifically defined:

(1) “Accepted engineering practice” means a specification, standard, guideline or procedure in the field of plumbing or related thereto, generally recognized and accepted as authoritative documented through national standards or specifications.

(2) “Accessible” when applied to a fixture, appliance, pipe, fitting, valve or equipment, means having access for maintenance, but which first may require the removal of an access panel or similar obstruction.

(3) “Acrobic treatment component” means a unit for the treatment of wastewater that utilizes the principle of oxidation for biological decomposition.

(4) “Agent” means an individual or agency recognized by the department to act on the department’s behalf relative to a specific activity or function.

(5) “Air-break” means a piping arrangement for a drain system where the wastes from a fixture, appliance, apparatus or device discharge by means of indirect or local waste piping terminating in a receptacle at a point below the flood level rim of the receptor and above the inlet of the trap serving the receptor.

(6) “Air-gap, drain system” means the unobstructed vertical distance through the free atmosphere between the outlet of indirect or local waste piping and the flood level rim of the receptor into which it discharges.

(7) “Air-gap, water supply system” means the unobstructed vertical distance through the free atmosphere between the lowest opening from any pipe or faucet supplying water to a tank or plumbing fixture and the flood level rim or spill level of the receptacle.

(7e) “Alternate plumbing system” means a type of plumbing system designed in such a manner that valid and reliable data shall demonstrate to the department that the plumbing system is in compliance with the intent of chs. Comm 82 and 84.

(8) “Anaerobic treatment component” means a unit for the treatment of wastewater which utilizes molecular oxygen in the absence of free oxygen for biological respiration and decomposition.

(9) “Approved” means acceptance documented in writing by the department.

(10) “Appurtenance” means a manufactured device or prefabricated assembly of components parts which is an adjunct to a plumbing product or plumbing system.

(11) “Area drain” means a receptor designed to collect storm waters from an open area.

(12) “Areawide water quality management plan” means those plans prepared by the department of natural resources, including those plans prepared by agencies designated by the governor under the authority of ss. 281.11, 281.12 (1), 281.15, and 283.83, Stats., for the purpose of managing, protecting and enhancing groundwater and surface water of the state.

(13) “Aspirator” means a fitting or device supplied with water or other fluid under positive pressure which passes through an integral orifice or constriction causing a vacuum.

(14) “Autopsy table” means a fixture or table used for post-mortem examination.

(15) “Automatic fire sprinkler system” has the meaning specified under s. 145.01 (2), Stats.

Note: Section 145.01 (2), Stats., reads: “Automatic fire sprinkler system”, for fire protection purposes, means an integrated system of underground and overhead piping designed in accordance with fire protection engineering standards. The system includes a suitable water supply, such as a gravity tank, fire pump, reservoir or pressure tank or connection beginning at the supply side of an approved gate valve located at or near the property line where the pipe or piping system provides water used exclusively for fire protection and related apparatuses and to sprinklers connected to automatic sprinkler systems. The portion of the sprinkler system above ground is a network of specially sized or hydraulically designed piping installed in a building, structure or area, generally overhead, and to which sprinklers are connected in a systematic pattern. The system includes a controlling valve and a device for actuating an alarm when the system is in operation. The system is usually actuated by heat from a fire and discharges water over the fire area.

(16) “Backflow” means the unwanted reverse flow of liquids, solids or gases.

(17) “Back pressure” means a pressure greater than the supply pressure that may cause backflow.

(17e) “Backflow preventer” means any generic backflow prevention device or assembly.

(18) “Backflow preventer with intermediate atmospheric vent” means a type of cross connection control device which consists of two independently acting check valves, internally force-loaded to a normally closed position and separated by an intermediate chamber with a means for automatically venting to atmosphere where the venting means is internally force-loaded to a normally open position. The terms “backflow preventer” or “dual check valve type with atmospheric port backflow preventer” has the same meaning as backflow preventer with intermediate atmospheric vent.

(19) “Back siphonage” means the creation of a backflow as a result of negative pressure.

(20) “Back siphonage backflow vacuum breaker” means a type of cross connection control device which contains a check valve force-loaded closed and an air inlet vent valve force-loaded open to atmosphere, positioned downstream of the check valve, and located between and including 2 tightly closing shut-off valves and 2 test cocks. The term “SVB” has the same meaning as back siphonage backflow vacuum breaker.

(21) “Backwater valve” means a device designed to prevent the reverse flow of wastewater in a drain system.

(22) “Ballcock” means a water supply valve opened or closed by means of a float or similar device used to supply water to a tank.

(23) “Bathroom group” means a water closet, lavatory and bathtub or shower located together on the same floor level.

(24) “Battery of fixtures” means any group of 2 or more fixtures that discharge into the same horizontal branch drain.

(25) “Bedpan sterilizer” means a fixture used for sterilizing bedpans or urinals by direct application of steam, boiling water or chemicals.

(26) “Bedpan washer and sanitizer” means a fixture designed to wash bedpans and to flush the contents into the sanitary drain system and which may also provide for disinfecting utensils by scalding with steam or hot water.

(27) “Bedpan washer hose” means a device supplied with hot or cold water, or both, and located adjacent to a water closet or clinical sink to be used for cleaning bedpans.
(28) "Bedrock" means rock that is exposed at the earth's surface or underlies soil material and includes:
(a) Weathered in-place consolidated material, larger than 2 mm in size and greater than 50 percent by volume; and
(b) Weakly consolidated sandstone at the point of increased resistance to penetration of a knife blade.

(29) "Bell" means the portion of a pipe that is enlarged to receive the end of another pipe of the same diameter for the purpose of making a joint.

(30) “Bench mark” or “B.M.” means a permanently established point, the elevation of which is assumed or known, which serves as a vertical reference point, and which may also serve as a horizontal reference point.

(31) "Blackwater" means wastewater contaminated by human body waste, toilet paper and any other material intended to be deposited in a receptacle designed to receive urine or feces.

(32) "BOD5" or "biochemical oxygen demand 5 day" means a measure of the amount of biodegradable organic matter in water.

(33) "Boiler blow-off basin" means a vessel designed to receive the discharge from a boiler blow-off outlet and to cool the discharge to a temperature that permits safe entry into the drain system.

(34) “Branch” means a part of a piping system other than a riser, main or stack.

(35) "Branch interval" means the vertical distance along a drain stack measured from immediately below a branch drain connection to immediately below the first lower branch drain connection that is 8 feet or more below.

Notes: See ch. Comm 85 Appendix for an illustration depicting branch intervals.

(36) “Branch vent” means a vent serving more than one fixture drain.

(37) "B.T.U." means British Thermal Units.

(38) “Building” means a structure for support, shelter or enclosure of persons or property.

(39) "Building drain" means horizontal piping within or under a building, installed below the lowest fixture or the lowest floor level from which fixtures can drain by gravity to the building sewer.

(40) "Building drain branch" means a fixture drain which is individually connected to a building drain and is vented by means of a combination drain and vent system.

(41) "Building drain, sanitary" means a building drain which conveys wastewater consisting in part of domestic wastewater.

(42) "Building drain, storm" means a building drain which conveys storm water wastes or clear water wastes, or both.

(43) "Building permit" means any written permission from a municipality that allows construction to commence on a structure.

(44) "Building sewer" means that part of the drain system not within or under a building which conveys its discharge to a public sewer, private interceptor main sewer, private onsite wastewater treatment system or other point of disposal.

(45) "Building sewer, sanitary" means a building sewer which conveys wastewater consisting in part of domestic wastewater.

(46) "Building sewer, storm" means a building sewer which conveys storm water wastes or clear water wastes, or both.

(47) "Building subdrain" means the horizontal portion of a drain system which does not flow by gravity to the building sewer.

(48) "Building subdrain branch" means a fixture drain which is individually connected to a building subdrain and is vented by means of a combination drain and vent system.

(49) "Buried" means a roughness or metal protruding from the walls of a pipe usually as the result of cutting the pipe.

(50) "Business establishment" means any industrial or commercial organization or enterprise operated for profit, including but not limited to a proprietorship, partnership, firm, business trust, joint venture, syndicate, corporation or association.

(51) “Camping unit transfer container” means a type of stationary holding tank used to collect and hold wastewater discharges generated by an individual camping trailer or recreational vehicle.

(52) "Catch basin" means a watertight receptacle built to arrest sediment of surface, subsoil or other waste drainage, and to retain oily or greasy wastes, so as to prevent their entrance into the building drain or building sewer.

(53) "Ceasepool" means an excavation which receives domestic wastewater by means of a drain system without pretreatment of the wastewater and retains the organic matter and solids permitting the liquids to seep from the excavation.

(54) "Circuit vent" means a method of venting 2 to 8 traps or trapped fixtures without providing an individual vent for each trap or fixture.

(55) "Cleanout" means an accessible opening in a drain system used for the removal of obstructions.

(56) "Clear water wastes" means liquids other than storm water, having no impurities or where impurities are below a minimum concentration considered harmful by the department, including but not limited to noncontact cooling water and condensate drainage from refrigeration compressors and air conditioning equipment, drainage of water used for equipment chilling purposes and created condensate from steam heating systems or other equipment.

(57) "Cold water" means water at a temperature less than 85°F.

(58) “Combination fixture” means a fixture combining one sink and laundry tray or a 2- or 3-compartment sink or laundry tray in one unit.

(59) “Combination drain and vent system” means a specially designed system of drain piping embodying the wet venting of one or more fixtures by means of a common drain and vent pipe adequately sized to provide free movement of air in the piping.

(60) "Common vent" means a branch vent connecting at or downstream from the junction of 2 fixture drains and serving as a vent for those fixture drains.

(60e) “Community-based residential facility” has the meaning specified under s. 50.01 (1g), Stats.

Notes: Section 50.01 (1g), Stats., read: "Community-based residential facility" means a place where 5 or more adults who are not related to the operator or administrator and who do not require care above intermediate level nursing care reside and receive, treatment or services that are above the level of room and board but that include no more than 3 hours of nursing care per week per resident. "Community-based residential facility" does not include any of the following:
(a) A convent or facility owned or operated by members of a religious order exclusively for the reception and care or treatment of members of that order.
(b) A facility or private home that provides care, treatment and services only for victims of domestic abuse, as defined in s. 46.95 (1) (l), Stats., and their children.
(c) A shelter facility as defined under s. 16.352 (1) (d), Stats.
(d) A place that provides lodging for individuals and in which all of the following conditions are met:
1. Each lodger individual is able to exit the place under emergency conditions without the assistance of another individual.
2. No lodger individual receives from the owner, manager or operator of the place or the owner’s, manager’s or operator’s agents or employees any of the following:
   a. Personal care, supervision or treatment or, management, control or supervision of prescription medications.
   b. Care or services other than board, information, referral, advocacy or job guidance, location and coordination of social services by an agency that is not affiliated with the owner, manager or operator, for which arrangements were made for an individual before he or she lodged in the place or, in the case of an emergency, arrangements for the provision of health care or social services by an agency that is not affiliated with the owner, manager or operator.
   c. An adult family home.
   d. A residential care apartment complex.
   e. A residential facility in the village of Union Grove that was authorized to operate without a license under a final judgment entered by a court before January 1, 1982, and that continues to comply with the judgment notwithstanding the expiration of the judgment.

(61) “Conductor” means a drain pipe inside the building which conveys storm water from a roof to the storm drain or storm sewer.

(62) “Contaminant load” means the concentrations of substances in a wastewater stream.
(63) “Corporation cock” means a valve:
   (a) Installed in a private water main or a water service at or near the
       connection to a public water main; or
   (b) Installed in the side of a forced main sewer to which a
       forced building sewer is connected.

(64) “Critical level” means the reference point on a vacuum
        breaker that must be submerged before backflow can occur. When
        the critical level is not indicated on the vacuum breaker, the bot-
        tom of the vacuum breaker shall be considered the critical level.

(65) “Cross connection” means a connection or potential con-
        nection between any part of a water supply system and another
        environment containing substances in a manner that, under any
        circumstances, would allow the substances to enter the water sup-
        ply system by means of back siphonage or back pressure.

(66) “Cross connection control device” means any mechni-
        cal device which automatically prevents backflow from a contam-
        inated source into a potable water supply system.

(67) “Curb stop” means a valve placed in a water service or a
        private water main, usually near the lot line.

(67e) “DC detector” has the same meaning as specified in
        sub. (80).

(67m) “DCV detector” has the same meaning as specified in
        sub. (79).

(68) “Dead end” means a branch leading from a drain pipe,
        vent pipe, building drain or building sewer and terminating at a
        developed length of 2 feet or more by means of a plug, cap or other
        closed fitting.

(69) “Department” means the department of commerce.

(70) “Design wastewater flow” means 150% of the estimated
        wastewater flow generated by a dwelling, building or facility.

(71) “Determination of failure” has the meaning specified
        under s. 145.245 (1) (6), Stats.

Note: Section 145.245 (1) (a), Stats., reads: “Determination of failure” means any of the following:
1. A determination that a private sewage system is failing, according to the criteria under sub. (4), based on an inspection of the private sewage system by an employee of the state or a governmental unit who is certified to inspect private sewage systems by the department.
2. A written enforcement order issued under s. 145.02 (3) (f), 145.20 (2) (f) or 281.19 (2).
3. A written enforcement order issued under s. 234.59 (1) by a governmental unit.

(72) “Developed length” means the length of pipe line mea-
        sured along the centerline of the pipe and fittings.

(73) “Diameter” means in reference to a pipe the nominal
        inside diameter of the pipe.

(74) “Disinfection unit” means a type of POWTS treatment
        component, excluding a soil-based POWTS treatment compo-
        nent, that utilizes a chemical or photovoltaic process to reduce
        the wastewater fecal coliform contaminant load.

(75) “Dispersal zone” means a dimensional volume of in situ
        soil that receives wastewater for treatment or distributes final
        effluent for dispersal.

(76) “Distribution cell” means a dimensional zone that is part
        of a POWTS treatment or dispersal component where wastewater
        is disseminated into in situ soil or engineered soil.

(77) “Documented data” means data which is developed in
        accordance with scientifically valid analytical protocols includ-
        ing field trials where appropriate, is subjected to peer review,
        results from more than one study, and consistent with other credi-
        ble research.

(78) “Domestic wastewater” means the type of wastewater,
        not including storm water, normally discharged from or similar to
        that discharged from plumbing fixtures, appliances and devices
        including, but not limited to sanitary, bath, laundry, dishwashing,
        garbage disposal and cleaning wastewaters.

(79) “Double check backflow prevention assembly” means a
        type of cross connection control device which is composed of 2
        independently acting check valves internally force-loaded to a
        normally closed position, tightly closing shut-off valves located
        at each end of the assembly and fitted with test cocks. The terms
        “backflow preventer, double check valve type” or “DCV” have
        the same meaning as double check backflow prevention assembly.

(80) “Double check detector assembly backflow preventer”
        means a type of a double check backflow prevention assembly
        which includes a parallel flow meter to indicate leakage or unau-
        thorized use of water downstream of the assembly. The terms
        “DC detector” and “double check detector valve type backflow
        preventer” have the same meaning as double check detector back-
        flow preventer. The terms “DC detector” and “double check
detector valve type backflow preventer” have the same meaning as
double check detector backflow preventer.

Note: Downspout, see “leader”.

(81) “Drain” means any pipe that carries wastewater or
        water-borne wastes.

(82) “Drain system” includes all the piping or any portion of
        the piping within public or private premises which conveys
        wastewater to a legal point of disposal, but does not include the
        mains of public sewer systems or a private onsite wastewater treatment
        system or public sewage treatment or disposal plant.

(82m) “Dual check valve type with atmospheric port back-
        flow preventer” has the same meaning as specified in sub. (18).

(83) “Dwelling” means a structure, or that part of a structure,
        which is used or intended to be used as a home, residence or sleep-
        ing place by one person or by 2 or more persons maintaining a
        common household, to the exclusion of all others.

(84) “Effluent” means liquid discharged from a POWTS
        treatment component.

(85) “Ejector” means an automatically operated device to ele-
        vate wastewater by the use of air under higher than atmospheric
        pressure.

(86) “Elevation” or “EL” means the vertical distance from the
        datum to a point under investigation.

(87) “Enforcement standard” or “ES” has the meaning speci-
        fied under s. 160.01 (2), Stats.

Note: Section 160.01 (2), Stats., reads: “Enforcement standard” means a numerical
value expressing the concentration of a substance in groundwater which is adopted under ss. 160.07 and 160.09.

(88) “Engineered soil” means a mineral product that is equiva-
        lent to in situ soil for which treatment capability has been credi-
        ted under Table 83.44-3, or superior to in situ soil in its ability to
        treat or disperse domestic wastewater from a POWTS.

(89) “Engineered system” means a system designed to meet
        the intent of the code but not the enumerated specifications of the
        state plumbing code.

(90) “Estimated wastewater flow” means the typical quantity
        of domestic wastewater generated daily by a dwelling, building or
        facility.

(90e) “Experimental plumbing system” has the same mean-
        ing as experimental system as specified in specified in sub. (91).

(91) “Experimental system” means a type of plumbing sys-
        tem from which valid and reliable data are being sought to demon-
        strate compliance with the intent of chs. Comm 82 to 84.

(92) “Failing private onsite wastewater treatment system” has
        the meaning specified under s. 145.245 (4), Stats.

Note: Section 145.245 (4) reads: “Failing private sewage system” means a private sewage system which causes or results in any of the following conditions:
(a) The discharge of sewage into surface water or groundwater.
(b) The introduction of sewage into zones of saturation which adversely affects the operation of a private sewage system.
(c) The discharge of sewage to a drain tile or into zones of bedrock.
(d) The discharge of sewage to the surface of the ground.
(e) The failure to accept sewage discharges and backup of sewage into the struc-
    ture served by the private sewage system.

(93) “Farm” means a parcel of 35 or more acres of contiguous
        land that is devoted primarily to agricultural use, as defined under
        s. 91.01 (1) and (5), Stats.
Note: Section 91.01 (1) and (5), Stats., reads: "(1) "Agricultural use" means: be- keeping; commercial feedlots; dairying; egg production; floriculture; fish; fur farming; forest and game management; grazing; livestock raising; orchards; plant greenhouses and nurseries; poultry raising; raising of grain, grass, mint and seed crops; raising of fruits, nuts and berries; rock farming; placing land in federal programs in return for payment in kind; owning land, at least 15 acres of which is enrolled in the conservation reserve program under 16 USC 3831 to 3836; participating in the milk production termination program under 7 USC 1446 (g); and vegetable raising. (5) "Devoted primarily to agricultural use" means under agricultural use for at least 12 consecutive months during the preceding 36-month period."

(94) "Faucet" means a valve end of a water pipe by means of which water can be drawn from or held within the pipe.

(95) "Final effluent" means the effluent from the last POWTS treatment component.

(96) "Fixture drain" means the drain from a fixture to a junction with another drain pipe.

(97) "Fixture supply" means that portion of a water distribution system serving one plumbing fixture, appliance or piece of equipment.

(98) "Fixture supply connector" means that portion of water supply piping which connects a plumbing fixture, appliance or a piece of equipment to the water distribution system.

(99) "Fixture unit, drainage" or "difu" means a measure of the probable discharge into the drain system by various types of plumbing fixtures.

(100) "Fixture unit value" or "isu" means a measure of the probable hydraulic demand on the water supply by various types of plumbing fixtures.

(101) "Flooddringe" has the meaning specified under s. NR 116.03 (14).

(102) "Flood level rim" means the edge of the receptacle from which water overflows.

(103) "Floodplain" has the meaning specified under s. NR 116.03 (16).

(104) "Floodway" has the meaning specified under s. NR 116.03 (22).

(105) "Floor sink" means a receptacle for the discharge from indirect or local waste piping installed with its flood level rim even with the surrounding floor.

(106) "Flow" means the volumetric measure of a liquid stream in a specified time.

(107) "Flushometer valve" means a device which discharges a predetermined quantity of water to fixtures for flushing purposes and is closed by direct water pressure.

(108) "Flush valve" means a device located at the bottom of a tank for flushing water closets and similar fixtures.

(109) "Garage, private" means a building or part of a building used for the storage of vehicles or other purposes, by a family or less than 3 persons not of the same family and which is not available for public use.

(110) "Garage, public" means a building or part of a building which accommodates or houses self-propelled land, air or water vehicles for 3 or more persons not of the same family.

(111) "Governmental unit" has the meaning specified under s. 145.01 (5), Stats.
(130) "Indian lands" means lands owned by the United States and held for the use or benefit of Indian tribes or bands or individual Indians, and lands within the boundaries of a federally recognized reservation that are owned by Indian tribes or bands or individual Indians.

(131) "Indirect waste piping" means drain piping which does not connect directly with the drain system, but which discharges into the drain system by means of an air break or air gap into a receptor.

(132) "Individual vent" means a pipe installed to vent a fixture trap.

(133) "Industrial wastewater" means the liquid wastes that result from industrial processes.

(134) "Infiltrative surface" means the plane within a POWTS treatment or dispersal component at which effluent is applied to in situ soil or engineered soil.

(135) "In situ soil" means soil naturally formed or deposited in its present location or position and includes soil material that has been plowed using normal tillage implements and depositional material resulting from erosion or flooding.

(136) "Interceptor" or "separator" means a device designed and installed so as to separate and retain deleterious, hazardous or undesirable matter from wastes flowing through it.

(137) "Laboratory faucet backflow preventer" means a type of cross connection control device which consists of 2 independently acting check valves force-loaded or biased to a closed position and, between the check valves, a means for automatically venting to atmosphere which is force-loaded or biased to an open position.

(138) "Laboratory plumbing appliance" means a plumbing appliance, the function of which is unique to scientific experimentation or research activities.

(139) "Leaching chamber" means a product designed to support soil and create a cavity for the temporary storage of effluent and to provide an infiltrative surface for the distribution cell POWTS dispersal or treatment component.

(140) "Leader" means a pipe or channel outside a building which conveys storm water from the roof or gutter drains to a storm drain, storm sewer or to grade.

(141) "Lead-free" means a chemical composition equal to or less than 0.2% of lead.

(142) "Linear loading rate" means the amount of effluent applied daily along the landscape contour expressed in gallons per day per linear foot along a site contour.

(143) "Load factor" means the percentage of the total connected fixture unit flow rate which is likely to occur at any point in a drain system.

(144) "Local station" means a National Weather Service (NWS) precipitation station or other station accepted by the department as collecting precipitation data in accordance with NWS methods.

(145) "Local waste piping" means a portion of drain piping which receives the wastes discharged from indirect waste piping and which discharges those wastes by means of an air break or air gap into a receptor.

(146) "Local vent" means a pipe connecting to a fixture and extending to outside air through which vapor or foul air is removed from the fixture.

(147) "Low hazard" means a situation where the water supply system could be contaminated with a nontoxic substance.

(148) "Main" means the principal pipe artery to which branches may be connected.

(149) "Manhole" means an opening constructed to permit access by a person to a sewer or any underground portion of a plumbing system.

(150) "Manufactured dwelling" has the meaning specified under s. Comm 20.07(52) (4).

Note: Section Comm 20.07(52) (4) reads: "Manufactured dwelling" means any structure or component thereof which is intended for use as a dwelling and:
1. Is of closely constructed and fabricated or assembled on site or off site in manufacturing facilities for installation, along with or separately from other components, on a building site; or
2. Is a building of open construction which is made or assembled in manufacturing facilities away from the building site for installation, connection or assembly and installation on the building site and for which certification is sought by the manufacturer.

(151) "Mechanical joint" means a connection between pipes, fittings or pipes and fittings by means of a device, coupling, fitting or adapter where compression is applied around the center line of the pieces being joined, which is not crimped, threaded, soldered, solvent cemented, brazed or welded.

(152) "Mobile home" means a vehicle as defined under s. 66.058 (1) (d), Stats.

Note: Section 66.058 (1) (d), Stats., reads: "Mobile home" is that which is, or was as originally constructed, designed to be transported by any motor vehicle upon a public highway and designed, equipped and used primarily for sleeping, living and quarters, or is intended to be so used; and includes any additions, attachments, annexes, foundations and appurtenances.

(153) "Mobile home drain connector" means the pipe that joins the drain piping for a mobile or manufactured home to the building sewer.

(154) "Mobile home park" has the meaning specified under s. 66.058 (1) (e), Stats.

Note: Section 66.058 (1) (e), Stats., reads: "Mobile home park" means any real property consisting of 2 or more units, occupied for dwelling or sleeping purposes and located, regardless of whether or not a charge is made for such accommodation.

(155) "Multiple dwelling" means a building containing more than 2 dwelling units.

(156) "Multipurpose piping system" means a type of water distribution system conveying potable water to plumbing fixtures and appliances and automatic fire sprinklers with the intention of serving both domestic water needs and fire protection needs within an one- or 2-family dwelling or manufactured dwelling.

(157) "Municipality" means any city, village, town or county in this state.

(158) "Munsell soil color" means a color classification that specifies the relative degrees of the color variables in terms of hue, value and chroma.

(159) "Navigable waters" has the meaning specified under s. NR 115.03 (5).

Note: Section NR 115.03 (5) reads: "Navigable waters" means Lake Superior, Lake Michigan, all natural inland lakes within Wisconsin and all streams, ponds, sloughs, sloughs and other waters within the territorial limits of this state, including the Wisconsin portion of boundary waters, which are navigable under the laws of this state. Under s. 281.31 (2) (d), Stats., notwithstanding any other provision of law or administrative rule promulgated thereunder, shoreland ordinances required under s. 59.971, Stats., and this chapter do not apply to lands adjacent to farm drainage ditches if:
(a) Such lands are not adjacent to a natural navigable stream or river;
(b) Those parts of such drainage ditches adjacent to such lands were nonnavigable streams before ditching or had no previous stream history; and
(c) Such lands are maintained in nonstructural agricultural use.

(160) "Negative pressure" means a pressure less than atmospheric.

(161) "Nonpotable water" means water not safe for drinking, personal or culinary use.

(162) "Nonpublic" means, in the classification of plumbing fixtures, those fixtures in residences, apartments, living units of hotels and motels, and other places where the fixtures are intended for the use by a family or an individual to the exclusion of all others.

(163) "Nontoxic" means a probable human oral lethal dose of greater than 15 grams of solution per kilogram of body weight.

(163e) "Nursing home" has the meaning specified under s. 50.01 (3), Stats.

Note: Section 50.01 (3), Stats., reads: "Nursing home" means a place where 5 or more persons who are not related to the operator or administrator reside, receive care or treatment and, because of their mental or physical condition require access to
24-hour nursing services, including limited nursing care, intermediate level nursing care and skilled nursing services. "Nursing home" does not include any of the following:

(c) A convent or facility owned or operated exclusively by and for members of a religious order that provides respite care and respite care of an individual.

(d) A hospice, as defined in s. 59.91 (1), Stats., that directly provides inpatient care.

(e) A residential care apartment complex.

(164) "Occupancy" means the purpose for which a building, structure, equipment, materials, or premises, or part thereof, is used or intended to be used.

(165) "Oil interceptor" means a device designed to intercept and retain oil, lubricating grease or other similar materials.

(166) "Offset" means a combination of fittings or bends which brings one section of the pipe out of line but into a line parallel with the other section.

(167) "One or 2-family dwelling" means a building containing not more than 2 dwelling units.

(168) "Open air" means outside the building.

(169) "Ordinary high-water mark" has the meaning specified under s. NR 115.03 (6).

(170) "Participating governmental unit" means a governmental unit which applies to the department for financial assistance under s. Comm 87.60, and which meets the conditions specified under s. 145.245 (9), Stats.

(170) "Patient area plumbing fixture" means a plumbing fixture that is accessible to patients in a health care facility and is intended to be used for culinary, hygienic or domestic purposes.

(171) "Peak flow" means the largest anticipated recurrent wastewater discharge to a private onsite wastewater treatment system.

(172) "Pipe applied atmospheric type vacuum breaker" means a type of cross connection control device where the flow of water into the device causes a float to close an air inlet port and when the flow of water stops the float falls and forms a check valve against back siphonage and at the same time opens the air inlet port to allow air to enter and satisaify the vacuum.

(173) "Pit privy" means an enclosed nonportable toilet into which nonwater-carried human wastes are deposited to a subsurface storage chamber that is not watertight.

(174) "Pitch" means the gradient or slope of a line of pipe in reference to a horizontal plane.

(175) "Place of employment" has the meaning specified under s. 101.01 (11), Stats.

(176) "Plumbing" has the meaning specified under s. 145.01 (10), Stats.

(b) The construction, connection or installation of any drain or waste piping system from the outside or proposed outside foundation walls of any building to the manholes in other sewage system structures within bounds of, or beneath an area subject to easement for highway purposes, including private sewage systems, and the alteration of any such systems, drains or waste piping.

(c) The water service piping from the outside or proposed outside foundation walls of any building to the main or other water utility service terminal within bounds of, or beneath an area subject to easement for highway purposes and its connections.

(d) The water pressure system other than municipal systems as provided in ch. 381.

(e) A plumbing and drainage system so designed and vent piping so installed as to keep the air within the system in free circulation and movement, to prevent with a margin of safety unequal air pressures of such force as might blow, uplift or affect trap seals, or retard the discharge from plumbing fixtures, or permit sewer air to escape into the building to prohibit cross connection, contamination or pollution of the public water supply and distribution systems, and to provide an adequate supply of water to properly serve, clean and operate all fixtures, equipment, appliances and appurtenances served by the plumbing system.

(177) "Plumbing appliance" means any one of a special class of plumbing devices which is intended to perform a special function. The operation or control of the appliance may be dependent upon one or more energized components, such as motors, controls, heating elements, or pressure or temperature sensing elements. The devices may be manually adjusted or controlled by the user or operator, or may operate automatically through one or more of the following actions: a time cycle, a temperature range, a pressure range, or a measured volume or weight.

(178) "Plumbing fixture" means a receptacle or device which:

(a) Is either permanently or temporarily connected to the water distribution system of the premises, and demands a supply of water from the system;

(b) Discharges used water, waste materials, or sewage either directly or indirectly to the drain system of the premises; or

(c) Requires both a water supply connection and a discharge to the drain system of the premises.

(179) "Plumbing system" includes the water supply system, the drain system, the vent system, plumbing fixtures, plumbing appliances and plumbing appurtenances that serve a building, structure or premises.

(180) "Point of standards application" has the meaning specified under s. 160.01 (5), Stats.

(181) "Potable water" means water that is:

(a) Safe for drinking, personal or culinary use; and

(b) Free from impurities present in amounts sufficient to cause disease or harmful physiological effects and conforming in its bacteriological and chemical quality to the requirements specified in ch. NR 809.

(182) "POWTS" means a private onsite wastewater treatment system.

(183) "POWTS component" means any subsystem, subassembly or other system designed for use in or as part of a private onsite wastewater treatment system which may include treatment, disposal or holding and related piping.

(184) "POWTS dispersal component" means a device or method that is intended to promote the assimilation of treated wastewater by the environment.

(185) "POWTS holding component" means any receptacle intended to collect wastewater for a period of time, including holding and dosing tanks.

(186) "POWTS treatment component" means a device or method that is intended to reduce the contaminant load of wastewater before designed and constructed.
(188) “Pressure relief valve” means a pressure actuated valve held closed by a spring or other means and designed to automatically relieve pressure at a designated pressure.

(189) “Pressure vacuum breaker assembly” means a type of cross connection control device which consists of an independently operating internally loaded check valve and an independently operating loaded air inlet located on the discharge side of the check valve, a tightly closing shut-off valve located at each end of the assembly, and test cocks. The term “PVB” has the same meaning as pressure vacuum breaker assembly.

(190) “Pressurized flushing device” means a device that uses the water supply to create a pressurized discharge to flush a fixture exclusive of gravity type flushing systems.

(191) “Preventive action limit” or “PAL” has the meaning as specified under s. 160.01 (6), Stats.

Note: Section 160.01 (6), Stats., reads: “Prevention action limits” means a numerical value expressing the concentration of a substance in groundwater which is adopted under s. 160.15, Stats., and specified under s. NR 140.10 or 140.12.

(192) “Principal residence” means a residence that is occupied at least 51% of the year by the owner. Principal residence includes a residence owned by a trust or estate of an individual, if the residence is occupied at least 51% of the year by a person who has an ownership interest in the residence as a beneficiary of the trust or estate.

(193) “Private interceptor main sewer” means a privately owned sewer serving 2 or more buildings and not directly controlled by a public authority.

(194) “Private onsite wastewater treatment system” has the meaning given for “private sewage system” under s. 145.01 (12), Stats.

Note: Section 145.01 (12), Stats., reads: “Private sewage system” means a sewage treatment and disposal system serving a single structure with a septic tank and soil absorption field located on the same parcel as the structure. This term also means an alternative sewage system approved by the department including a substitute for the septic tank or soil absorption field, a holding tank, a system serving more than one structure or a system located on a different parcel than the structure. A private sewage system may be owned by the property owner or by a special purpose district.

(195) “Private water main” means a privately owned water main serving 2 or more buildings and not directly controlled by a public authority.

(196) “Public” means, in the classification of plumbing fixtures, those fixtures which are available for use by the public or employees.

(197) “Public building” has the meaning specified under s. 101.01 (12), Stats.

Note: Section 101.01 (12), Stats., reads: “Public building” means any structure, including exterior parts of such building, such as a porch, exterior platform or steps providing means of ingress or egress, used in whole or in part as a place of resort, assembly, recreation, lodging, trade, occupancy or use by the public or by 3 or more tenants. When used in relation to bathing codes, “public building” does not include a previously constructed building used as a community-based residential facility as defined in s. 50.01 (1) which serves 20 or fewer unrelated residents or an adult family home, as defined in s. 50.01 (1).

(198) “Public sewer” means a sewer owned and controlled by a public authority.

(199) “Public water main” means a water supply pipe for public use owned and controlled by a public authority.

(199e) “PVB” has the same meaning as specified in sub. (189).

(200) “Quick closing valve” means a valve or faucet that closes automatically when released manually or controlled by mechanical means for fast action closing.

(201) “Receptor” means a fixture or device that receives the discharge from indirect or local waste piping.

(202) “Redoximorphic feature” means a feature formed in the soil matrix by the processes of reduction, translocation and oxidation of iron and manganese compounds in seasonally saturated soil.

(203) “Reduced pressure detector backflow preventer” means a type of reduced pressure principle type backflow preventer which includes a parallel flow meter to indicate leakage or unauthorized use of water downstream of the assembly. The term “RP detector” has the same meaning as reduced pressure detector backflow preventer.

(204) “Reduced pressure principle backflow preventer” means a type of cross connection control device which contains 2 independently acting check valves, separated by an intermediate chamber or zone in which there is a hydraulically operated means for venting to atmosphere, and includes 2 shut-off valves and 4 test cocks. The term “RP” has the same meaning as reduced pressure principle backflow preventer.

(205) “Relief vent” means a vent which permits additional circulation of air in or between drain and vent systems.

(206) “Riser” means a water supply pipe that extends vertically one full story or more.

(207) “Roof drain” means a drain installed to receive water collecting on the surface of a roof and to discharge it into a conductor.

(208) “Roughing in” means the installation of all parts of the plumbing system which can be completed prior to the installation of fixtures including drain, water supply and vent piping and the necessary fixture supports.

(209) “Row house” has the meaning specified under s. Ccm 51.01 (11) (a) (114a).

Note: Under s. Comm 51.01 (11) (a) “row house” means a place of abode not more than 3 stories in height, arranged to accommodate 3 or more attached, side by side or back to back living units.

(209e) “RP” has the same meaning as specified in sub. (204).

(209m) “RP detector” has the same meaning as specified in sub. (203).

(210) “Safing” means a pan or other collector placed beneath a pipe or fixture to prevent leakage from escaping to the floor, ceiling or walls.

(211) “Sand interceptor” means a receptacle designed to intercept and retain sand, grit, earth and other similar solids.

(212) “Sanitary sewer” means a pipe that carries wastewater consisting in part of domestic wastewater.

(213) “Scum” means the accumulated floating solids generated during the biological, physical or chemical treatment, coagulation or sedimentation of wastewater.

(214) “Secretary” means the secretary of the department of commerce or designee.

(215) “Servicing” has the meaning as specified under s. NR 113.03 (57).

Note: Under s. NR 113.03 (57) “servicing” means removing the scum, liquid, sludge or other wastes from a private sewage system such as septic or holding tank, dosing chambers, grease interceptor, seepage bowls, seepage pits, seepage trenches, privies or portable restrooms and properly disposing or recycling of the contents as provided in this chapter.

(216) “Sewage” means wastewater containing fecal coliform bacteria exceeding 200 CFU, colony forming units, per 100 ml.

(217) “Sewage grinder pump” means a type of sewage pump which macerates wastewater consisting in part of sewage.

(218) “Sewage pump” means an automatic pump for the removal of wastewater from a sanitary pump.

(219) “Slip-joint” means a connection in which one pipe slips into another, the joint of which is made tight with a compression type fitting.

(220) “Sludge” means the accumulated solids generated during the biological, physical or chemical treatment, coagulation or sedimentation of water or wastewater.

(221) “Small commercial establishment” means a commercial establishment or business place with a maximum daily wastewater flow rate of less than 5,000 gallons per day as determined from the design criteria of the state plumbing code. Small commercial establishment includes a farm, including a residence on a farm, if the residence is occupied by a person who is an operator of the farm and if the maximum daily wastewater flow rate of the farm and the residence on the farm is less than 5,000 gallons per-
day as determined from the design criteria of the state plumbing code.

(222) "Soil" means the naturally occurring pedogenically developed and undeveloped regolith overlying bedrock.

(223) "Soil consistence" means the resistance of soil material to deformation or rupture as related to the degree of adhesion and cohesion of a soil mass.

(224) "Soil horizon" means a layer of soil material approximately parallel to the land surface and differing from adjacent genetically related layers in physical, chemical, or biologic characteristics.

(225) "Soil morphology" means the physical or structural characteristics of a soil profile particularly as related to the arrangement of soil horizons based on color, texture, structure, consistence, and porosity.

(226) "Soil profile" means a vertical section of soil containing one or more soil horizons.

(227) "Soil profile evaluation" means a determination of soil properties or characteristics as they relate to wastewater or nonwater–carried human waste treatment or disposal.

(228) "Soil structure" means the combination or arrangement of individual soil particles into definable aggregates or pods, which are characterized and classified on the basis of size, shape, and degree of distinctness.

(229) "Soil texture" means the relative proportions of sand, silt, and clay (soil separates) in a soil.

(230) "Spigot" means the end of a pipe which fits into a bell or hub.

(231) "Spill level" means the horizontal plane to which water will rise to overflow through channels or connections which are not directly connected to any drainage system, when water is flowing into a fixture, vessel or receptacle at the maximum rate of flow.

(232) "Spring line, pipe" means the line or place from which the arch of a pipe or conduit rises.

Note: See ch. Comm 82 Appendix for an illustration depicting the spring line of a pipe.

(233) "Stack" means a drain or vent pipe that extends vertically one full story or more.

(234) "Stack vent" means a vent extending from the top of a drain stack.

(235) "Standpipe" means a drain pipe serving as a receptor for the discharge wastes from indirect or local waste piping.

(236) "State" means the state of Wisconsin, its agencies and institutions.

(237) "State plumbing code" means chs. Comm 81 to 87.

(238) "Sterilizer, boiling type" means a device of no pressure type, used for boiling instruments, utensils, or other equipment for disinfecting.

(239) "Sterilizer, instrument" means a device for the sterilization of various instruments.

(240) "Sterilizer, pressure" means a pressure vessel fixture designed to use steam under pressure for sterilizing.

Note: A pressure sterilizer is also referred to as an autoclave.

(241) "Sterilizer, pressure instrument washer" means a pressure vessel designed to wash and sterilize instruments during the operating cycle of the device.

(242) "Sterilizer, utensil" means a device for the sterilization of utensils.

(243) "Sterilizer vent" means a separate pipe or stack, indirectly connected to the drain system at the lower terminal, which receives the vapors from nonpressure sterilizers, or the exhaust vapors from pressure sterilizers, and conducts the vapors directly to the outer air.

(244) "Sterilizer, water" means a device for sterilizing water and storing sterile water.

(245) "Storm sewer" means a pipe that carries storm water, surface water, groundwater and clear water wastes.

(246) "Storm water wastes" means the wastewater collected from a precipitation event.

(247) "Subsoil drain" means that part of a drain system which conveys the ground or seepage water from the footings of walls or below the basement floor under buildings to the storm sewer or other point of disposal.

(248) "Sump" means a tank or pit that receives wastewater that must be emptied by mechanical means.

(249) "Sump pump" means an automatic water pump for storm water or clear water wastes from a sump, pit or low point.

(250) "Sump vent" means a vent pipe from a nonpressurized sump.

(251) "Supports" means hangers, anchors and other devices for supporting and securing pipes or fixtures to structural members of a building.

(252) "Surface water" means those portions of Lake Michigan and Lake Superior within the boundaries of Wisconsin, all lakes, bays, rivers, streams, springs, ponds, impounding reservoirs, marshes, water courses, drainage systems, and other surface water, natural or artificial, public or private within the state or under its jurisdiction, except those waters which are entirely confined and completely retained upon the property of a facility.

(252e) "SVB" has the same meaning as specified in sub. (20).

(253) "Swimming pool" means a structure, basin, chamber or tank containing an artificial body of water for swimming, diving or recreational bathing.

(254) "Temperature and pressure relief valve" means a combination relief valve designed to function as both a temperature relief and pressure relief valve.

(255) "Temperature relief valve" means a temperature actuated valve designed to automatically discharge at a designated temperature.

(256) "Tempered water" means water ranging in temperature from 85°F. to less than 110°F.

(257) "Total suspended solids" or "TSS" means solids in wastewater that can be removed readily by standard filtering procedures in a laboratory and reported as milligrams per liter (mg/l).

(258) "Toxic" means a probable human oral lethal dose of 15 or less grams of solution per kilogram of body weight.

(259) "Trap" means a fitting, device or arrangement of piping so designed and constructed as to provide, when properly vented, a liquid seal which prevents emission of sewer gases without materially affecting the flow of wastewater through it.

(260) "Trap seal" means the vertical distance between the top of the trap weir and the top of the dip separating the inlet and outlet of the trap.

(261) "Trap seal primer, water supply fed" means a type of valve designed to supply water to the trap in order to provide and maintain the water seal of the trap.

(262) "Trap weir" means that part of a trap that forms a dam over which wastes must flow to enter the drain piping.

(263) "Turk sprinkler system" means a system of piping, appurtenances and devices installed underground to distribute water for lawn or other similar irrigation purposes.

(264) "Unsaturated soil" means soil in which the pore spaces contain water at less than atmospheric pressure, as well as air and other gases.

(265) "Vacuum" means any pressure less than that exerted by the atmosphere.

(266) "Vacuum relief valve" means a device that admits air into the water distribution system to prevent excessive vacuum in a water storage tank or heater.
“(267) “Vent” means a part of the plumbing system used to equalize pressures and ventilate the system.

(268) “Vent header” means a branch vent which connects 2 or more stack vents or vent stacks or both and extends to the outside air.

(269) “Vent stack” means a vertical vent pipe which extends one or more stories.

(270) “Vent system” means a pipe or pipes installed to provide a flow of air to or from a drain system, or to provide a circulation of air within the system to protect trap seals from siphonage and back pressure.

(271) “Vertical pipe” means any pipe or fitting which makes an angle of 45° or less with the vertical.

(272) “Wall hydrant, freeze resistant automatic draining type vacuum breaker” means a type of device which is designed and constructed with anti-siphon and back pressure preventive capabilities and with means for automatic post shut-off draining to prevent freezing.

(273) “Wall mounted water closet” means a water closet attached to a wall in such a way that it does not touch the floor.

(274) “Waste” means the discharge from any fixture, appliance, area or appurtenance.

(275) “Waste sink” means a receptacle for the discharge from indirect or local waste piping installed with its flood level rim above the surrounding floor.

(276) “Wastewater” means clear water wastes, storm water wastes, domestic wastewater, industrial wastewater, sewage or any combination of these.

(277) “Wastewater, treated” means the effluent conveyed through one or more POWTS treatment components to a POWTS dispersal component.

(278) “Water closet” means a water-flushed plumbing fixture designed to receive human excrement directly from the user of the fixture.

(279) “Water conditioner” means an appliance, appurtenance or device used for the purpose of ion exchange, demineralizing water or other methods of water treatment.

(280) “Water distribution system” means that portion of a water supply system from the building control valve to the connection of a fixture supply connector, plumbing fixture, plumbing appliance, water-using equipment or other piping systems to be served.

(281) “Water heater” means any heating device with piping connections to the water supply system that is intended to supply hot water for domestic or commercial purposes other than space heating.

(282) “Water service” means that portion of a water supply system from the water main or private water supply to the building control valve.

(283) “Waters of the state” means the specified under s. 281.01 (18), Stats.

Note: Section 281.01 (18), Stats., reads: “Waters of the state” means those portions of Lake Michigan and Lake Superior within the boundaries of Wisconsin, all lakes, bays, rivers, streams, springs, ponds, wells, impounding reservoirs, marshes, watercourses, drainage systems and other surface water or groundwater, natural or artificial, public or private within the state or under its jurisdiction.

(284) “Water supply system” means the piping of a private water main, water service and water distribution system, fixture supply connectors, fittings, valves, and appurtenances through which water is conveyed to points of usage such as plumbing fixtures, plumbing appliances, water using equipment or other piping systems to be served.

(285) “Water treatment device” means a device which:

(a) Renders inactive or removes microbiological, particulate, inorganic, organic or radioactive contaminants from water which passes through the device or the water supply system downstream of the device; or

(b) Injects into the water supply system gaseous, liquid or solid additives other than water, to render inactive microbiological, particulate, inorganic, organic or radioactive contaminants.

(286) “Wetland” has the meaning as specified under s. NR 322.03 (11).

Note: Section NR 322.03(11) reads: “Wetland” means an area where water is at, near or above the land surface long enough to be capable of supporting aquatic or hydrophytic vegetation and which has soil indicative of wet conditions.

(287) “Wetland, constructed” means a man-made design complex of saturated substrates, emergent and submerged vegetation, and water that simulate natural wetlands for human use and benefits.

(288) “Wet vent” means that portion of a vent pipe which receives the discharge of wastes from other than water closets, urinals or other fixtures which discharge like sewage or fecal matter.

(288a) “Whirlpool” has the meaning as specified under s. Comm 90.03 (11) (k).

Note: Section Comm 90.03 (11) (k) reads: “Whirlpool” means a relatively small pool which uses high temperature water and which may include a water agitation system. A “whirlpool” is sometimes called a spa.

Note: A fill and drain bathtub is not a whirlpool.

(288m) “Whirlpool bath tub” means a plumbing appliance consisting of a bathtub fixture that is equipped and fitted with a circulation piping system designed to accept, circulate and discharge bathtub water upon each use.

(289) “Yoke vent” means a vent connected to a drain stack for the purpose of preventing pressure changes in the drain stack.

History: Cr. Register, April, 2000, No. 532, eff. 7-1-00; cr. (7e), (17e), (60a), (67b), (67m), (82m), (90c), (16e), (178c), (199c), (209c), (209m), (252c), (286c) and (288m), am. (18), (20), (79), (80), (189), (205) and (204), r. and recr. (116), Register, December, 2006, No. 540, eff. 1-1-01.

Comm 81.20 Incorporation of standards by reference.

(1) Consent. Pursuant to s. 227.21, Stats., the attorney general and the revisor of statutes have consented to the incorporation by reference of the standards listed in sub. (2).

(2) Adoption of standards. The standards referenced in Tables 81.20–1 to 81.20–13 are hereby incorporated by reference into this chapter.

Note: Copies of the adopted standards are on file in the offices of the department, the secretary of state and the revisor of statutes. Copies of the standards may be purchased through the respective organizations listed in Tables 81.20–1 to 81.26–13.

Note: Refer to chs. Comm 82 to 86 for additional information regarding specific installations, uses and limitations of these standards.
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<td>NSF International</td>
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<tr>
<td>3475 Plymouth Road</td>
<td></td>
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<tr>
<td>P.O. Box 130140</td>
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</tr>
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<td>Steel Tank Institute</td>
</tr>
<tr>
<td>570 Oakwood Road</td>
</tr>
<tr>
<td>Lake Zurich, Illinois 60047</td>
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<td>Underwriters Laboratories Inc.</td>
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<tr>
<td>333 Pfingsten Road</td>
</tr>
<tr>
<td>Northbrook, Illinois 60062</td>
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History: C. Register, April, 2000, No. 532, eff. 7–1–00. r. (2), reman. (3) to be (2) and am., r. and recr. Table 81.20–2, cr. Tables 81.20–3e, 81.20–7e and 81.20–10m, am. Tables 81.20–4 to 81.20–8 and 81.20–11, r. Table 81.20–14, Register, December, 2000, No. 540, eff. 1–1–01; correction in (1) made under s. 13.93 (2m) (b) 7., Stats., Register, December, 2000, No. 540.
Chapter Comm 82

DESIGN, CONSTRUCTION, INSTALLATION
SUPERVISION AND INSPECTION OF PLUMBING

Comm 82.01 Scope.
Comm 82.03 Application.
Subchapter I — Plumbing Principles and Definitions
Comm 82.10 Basic plumbing principles.
Subchapter II — Administration & Enforcement
Comm 82.20 Plan review and approval.
Comm 82.21 Testing and maintenance.
Subchapter III — Drain and Vent Systems
Comm 82.30 Sanitary drain systems.
Comm 82.31 Vents and venting systems.
Comm 82.32 Traps and direct fixture connections.
Comm 82.33 Indirect and local waste piping.
Comm 82.34 Interceptors and catch basins for special and industrial wastes.
Comm 82.35 Cleanouts.
Comm 82.36 Storm and clear waste drain systems.
Comm 82.37 Sanitation facilities.
Subchapter IV — Water Supply Systems
Comm 82.40 Water supply systems.
Comm 82.41 Cross connection control.
Subchapter V — Special Plumbing Installations
Comm 82.50 Health care and related facilities.
Comm 82.51 Mobile home sites and parks.
Subchapter VI — Installation
Comm 82.60 Pipe hangers and supports.

Note: Sections ILHR 82.01 to 82.25, 82.15 and 82.17 to 82.25 as they existed on February 28, 1985 were repealed and new sections ILHR 82.01 to 82.36 and 82.51 and 82.60 were created effective March 1, 1985. Chapter ILHR 82 was renumbered chapter Comm 82 under s. 13.93 (2m) (b) 1., Stats. and corrections made under s. 13.93 (2m) (b) 7., Stats., Register, February, 1997, No. 494.

Comm 82.01 Scope. The provisions of this chapter apply to the design, construction and installation of plumbing, including but not limited to sanitary and storm drainage, water supplies, storm water and sewage disposal for buildings.

Note: Chapter Comm 81 contains provisions for the siting, design, installation, inspection and maintenance of private onsite wastewater treatment systems. Chapter Comm 84 contains provisions and standards for plumbing materials, plumbing fixtures and plumbing appliances.

History: Cr. Register, February, 1985, No. 350, eff. 3–1–85.

Comm 82.03 Application. The provisions of this chapter are not retroactive, unless specifically stated otherwise in the rule.

History: Cr. Register, February, 1985, No. 350, eff. 3–1–85.

Subchapter I — Plumbing Principles and Definitions

Comm 82.10 Basic plumbing principles. This chapter is founded upon certain basic principles of environmental sanitation and safety through properly designed, installed, and maintained plumbing systems. Some of the details of plumbing construction may vary, but the basic sanitary and safety principles desirable and necessary to protect the health of people are the same everywhere. As interpretations may be required, and as unforeseen situations arise which are not specifically addressed, the following principles shall be used to define the intent of this chapter.

1. Plumbing in all buildings, public and private, intended for human occupancy, shall be installed and maintained in such a manner so as to protect the health, safety and welfare of the public or occupants.

2. Every building intended for human occupancy shall be provided with an adequate, safe and potable water supply.

3. To fulfill the basic needs of sanitation and personal hygiene, each dwelling connected to a private onsite wastewater treatment system or public sewer shall be provided with at least the following plumbing fixtures: one water closet, one wash basin, one kitchen sink and one bathtub or shower, except a system or device recognized under ch. Comm 91 may be substituted for the water closet. All other structures for human occupancy shall be equipped with sanitary facilities in sufficient numbers as specified in chs. Comm 50 to 64.

4. Plumbing fixtures, appliances and appurtenances, whether existing or to be installed, shall be supplied with water in sufficient volume and at pressures adequate to enable them to function properly and efficiently at all times and without undue noise under normal conditions of use. Plumbing systems shall be designed and adjusted to use the minimum quantity of water consistent with proper performance and cleaning.

5. Hot or tempered water shall be supplied to all plumbing fixtures which normally require hot or tempered water for use and function.

6. Devices for heating water and storing it in pressure vessels or tanks shall be so designed and installed as to prevent dangers of explosion or overheating.

7. Where plumbing fixtures exist in a building which is not connected to a public sewer system, suitable provision shall be made for treating and recycling the sewage and wastewater by a method of holding or treatment and dispersal satisfactory to the department.

8. Drain systems shall be designed, constructed, and maintained to conduct the waste water or sewage quickly from the fixture to the place of disposal, with velocities which will prevent clogging, fouling and the depositing of solids, and shall have adequate cleanouts so arranged that the drain pipes may be readily cleaned.

9. The drain systems shall be designed so that there is an adequate circulation of air in all pipes and no danger of siphonage, aspiration or forcing of trap seals under conditions of ordinary use.

10. The piping of a plumbing system shall be of durable material, free from defective workmanship, and designed and constructed to give satisfactory service for its reasonable expected life.

11. Plumbing fixtures shall be made of durable, smooth, non-absorbent and corrosion resistant material, and shall be free from concealed fouling surfaces.

12. Proper protection shall be provided to prevent contamination of food, water, sanitary goods and similar materials by backflow of wastewater.

13. All plumbing fixtures shall be installed to provide adequate spacing and accessibility for the intended use and for cleaning.

History: Cr. Register, February, 1985, No. 350, eff. 3–1–85; correction in (3) made under s. 13.93 (2m) (6) 7., Stats. am. (3), Register, August, 1991, No. 428, eff. 9–1–91; am. (3), Register, March, 1992, No. 435, eff. 4–1–92 r. (7) and rem. (8) to (13) to be (7) to (14), Register, February, 2000, No. 530, eff. 3–1–00; am. (2), (5) and (12), r. and recr. (3) and (4), Register, April, 2004, No. 552, eff. 7–1–04.

Comm 82.11 Definitions. History: Cr. Register, February, 1985, No. 350, eff. 5–1–85; r. (3), (7), (9), (12), (17) to (18), (20), (22) and (24), (1) to (16), (18), (55), (56), (126) and (165), cr. (47), (60), (60m), (79a), (80), (81), (89), (95), (99), (101), (103), (117), (125), (159), (159b), (161a), (165m) and (171) Reg.
Table 82.20-2
SUBMITTALS TO DEPARTMENT OR AGENT MUNICIPALITY

<table>
<thead>
<tr>
<th>Type of Plumbing Installation</th>
</tr>
</thead>
<tbody>
<tr>
<td>1. New installations, additions and alterations to drain systems, vent systems, water service systems, and water distribution systems involving 16 or more plumbing fixtures to be installed in public buildings. Ab</td>
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<tr>
<td>2. Grease interceptors to be installed for public buildings.</td>
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<tr>
<td>3. Garage catch basins and oil interceptors to be installed for public buildings.</td>
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<tr>
<td>4. Automatic car wash facilities.</td>
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<tr>
<td>5. Sanitary dump stations.</td>
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<tr>
<td>6. Private water mains.</td>
</tr>
<tr>
<td>7. Water supply systems and drain systems to be installed for mobile home parks and campgrounds.</td>
</tr>
<tr>
<td>8. Private interceptor main sewers greater than 4 inches in diameter.</td>
</tr>
</tbody>
</table>
| 9. Chemical waste systems regardless of the number of plumbing fixtures involved.  

1. A water heater is to be counted as a plumbing fixture.  
2. For the purpose of plan submittal, public buildings do not include zero-lot-line row houses where each living unit is served by an individual water service and an individual building sewer.  
3. Only agent municipalities which are cities of the first class may review these types of installations.  
4. Agent municipalities. The department may designate to an approved municipality the authority to review and approve plumbing plans and specifications for those plumbing installations to be located within the municipality's boundary limits and which require approval under sub. (1) (b).  

(a) An agent municipality shall employ at least 2 full time plumbing inspectors who have been qualified by the department.  
1. The primary duties of the plumbing inspectors shall include plumbing plan review.  
2. The plumbing inspectors shall be Wisconsin licensed master or journeyman plumbers.  

Note: See Appendix for listing of agent municipalities.  

(b) An agent municipality may waive its jurisdiction for plan review and approval for any project, in which case plans shall be submitted to the department for review and approval.  

(c) Agent municipalities may set by ordinance the fees for plan review services.  

(3) PRIORITY PLAN REVIEW. An appointment may be made with the department to facilitate the examination of plans in less than the normal processing time. Complete plans along with the fee specified in s. Comm 26.11 (3), shall be submitted to the department. The plans shall comply with all of the provisions of this section.  

(4) PLANS AND SPECIFICATIONS. (a) At least 2 sets of plans and one copy of specifications which are clear, legible and permanent copies shall be submitted for examination and approval.  

(c) All plans submitted for approval shall be accompanied by sufficient data and information for the department to judge if the installation and its performance will meet the requirements of this chapter and ch. Comm 84.  

1. Information to accompany the plans shall include the location or address of the installation and the name of the owner.  
2. Plans proposing the installation, creation or extension of a private interceptor main sewer which is to discharge to a municipal treatment facility shall:  
   a. Be accompanied by a letter from the appropriate designated planning or management agency indicating conformance with an approved area wide water quality management plan under ch. NR 121; and  
   b. Not be approved, if the municipality is ineligible for sanitary sewer extension approvals under s. NR 110.05.
3. Except as provided in subd. 4., plans proposing the installation of a building sewer for new construction which is to discharge to a municipal treatment facility shall:
   a. Be accompanied by a letter from either the appropriate designated management agency or sanitary district indicating conformance with an approved areawide water quality management plan; and
   b. Not be approved, if the municipality is ineligible for sanitary sewer extension approvals under s. NR 110.05.

4. Plans proposing the installation of a building sewer for new construction which is to discharge to a municipal treatment facility shall not be required to comply with subd. 3., if:
   a. The proposed installation is served by an existing building sewer which extends from the lot line to the public sewer and the proposed installation does not exceed the capacity of the existing building sewer or sewers; or
   b. The plans indicate that a drainage load of not more than 54 drainage fixture units will be discharged through the building sewer.

Note: See Appendix for listing of water quality management agencies.

(d) 1. a. Except as provided in subd. 1., b., plumbing plans and specifications shall be sealed or stamped and shall be signed by a Wisconsin registered architect, engineer or plumbing designer in accordance with ch. A-E 2.
   b. A master plumber may design and submit for approval plumbing plans and specifications for a plumbing system which the master plumber is to install. Each sheet of plans and specifications the master plumber submits shall be signed and dated and shall include the Wisconsin license number of the master plumber. Where more than one sheet is bound together into one volume, only the title sheet or index sheet need to be signed and dated by the master plumber responsible for their preparation, if the signed sheet clearly identifies all of the other sheets in the volume.

2. Automatic fire sprinkler plans and specifications for cross connection control shall be:
   a. Signed and sealed in accordance with s. A-E 2.02 by an architect, engineer or sprinkler designer who is registered by the department of regulation and licensing; or
   b. Signed, including license number, and dated by an automatic fire sprinkler contractor who is responsible for the installation of the sprinklers and who is licensed by the department.

(c) 1. When requesting approval of an experimental plumbing system, all of the following shall be submitted:
   a. At least 2 sets of plans signed in accordance with par. (d) and detailing the system installation for each site.
   b. A letter of consent from the site or system owner of the installation. The letter shall acknowledge that the owner has received and read a copy of the experimental plumbing system submittal and is in agreement with all requirements listed within this subdivision.
   c. Any additional information as requested by the department.
   d. The registered architect, engineer, designer or master plumber responsible for the design of the experimental plumbing system shall, upon completion, certify in writing to the department that the installation is in compliance with the approved plans, specifications and data.
   e. Ossie inspections shall be performed by the department at time intervals as specified by the department, but not less than once a year. Time intervals shall be included as conditions of approval. An inspection report shall be written. The department may assess a fee for each inspection.

Note: Refer to ch. Comn 2 for applicable fees.

4. No later than five years after the date of the completed installation the department may perform one of the following:
   a. Order the removal of the experimental plumbing system.
   b. Issue an alternate approval as specified in sub. (12) (a).
   c. Provide an extension of the experiment with conditions.
   d. If an experimental plumbing system is subsequently codified in chs. Comm 82 and 84, or ch. 145, Stats., the requirements as specified in subds. 3. and 4. do not apply.

(5) PLAN REVIEW. Except as provided in sub. (12), the department shall review and make a determination on an application for plan review within 15 days of receiving the required information and fees.

(a) Conditional approval. If, upon review, the department determines that the plans substantially conform to the provisions of chs. Comm 82 to 84, a conditional approval, in writing, shall be granted. All noncode complying conditions stated in the conditional approval shall be corrected before or during installation.

(b) Denial of approval. If, upon review, the department determines that the plans do not substantially conform to the provisions of chs. Comm 82 to 84, the request of conditional approval shall be denied in writing.

(6) EVIDENCE OF APPROVAL. The plumber responsible for the installation of the plumbing shall keep at the construction site at least one set of plans bearing the department's or the agent municipality's stamp of approval and at least one copy of specifications. The plans and specifications shall be open to inspection by an authorized representative of the department.

(7) FEES. Fees for plumbing plan review and petition for variance shall be submitted in accordance with ss. Comm 2.64 and 2.52.

(8) REVISIONS. All changes or modifications, which involve the provisions of chs. Comm 82 to 84, made to plumbing plans and specifications, which have been granted approval under sub. (1), shall be submitted to the department or agent municipality for examination. All changes and modifications shall be approved in writing by the department or agent municipality prior to installation of the plumbing.

(9) REVOCATION OF APPROVAL. The department may revoke any approval, issued under the provisions of this chapter, for any false statements or misrepresentation of facts on which the approval was based.

(10) DEPARTMENT LIMITATION AND EXPIRATION OF APPROVAL.

    (a) A conditional approval of a plan by the department shall not be construed as an assumption by the department of any responsibility for the design; and the department does not hold itself liable for any defects in construction, nor for any damages that may result from the specific installation.

    (b) Plan approval by the department or its authorized representative shall expire 2 years after the date indicated on the approval letter, if construction has not commenced within that 2 year period.

(11) PETITION FOR VARIANCE. The department shall consider and may grant a variance to a provision of this chapter in accordance with ch. Comm 3.

Note: Chapter Comm 3 requires the submission of a petition for variance form (SBD-9980R) and a fee, and that an equivalency is established in the petition for variance that meets the intent of the rule being petitioned. Chapter Comm 3 also requires the department to process regular petitions within 30 business days and priority petitions within 10 business days.

Note: Form SBD-9980R is available on request at no charge from the department at the Safety and Buildings Division, P.O. Box 2509, Madison WI 53701-2509, telephone (608) 266-1818, S&B web address: http://www.commerce.state.wi.us/SB-SB-Forms.html.

(b) Petition processing time. Except for priority petitions, the department shall review and make a determination on a petition for variance within 30 business days of receipt of all calculations, documents and fees required to complete the review. The department shall process priority petitions within 10 business days.

Note: The petition for variance form (SBD-8) is available from the Safety and Buildings Division, P. O. Box 7162, Madison, WI 53707.

(12) ALTERNATE AND EXPERIMENTAL PLUMBING SYSTEM REVIEW AND APPROVAL. The provisions of this chapter, ch. Comn
84 or ch. 145, Stats., are not intended to prevent the design and use of approved innovative plumbing systems.

(a) Alternate plumbing systems. The department may issue an approval of an alternate plumbing system if the system complies with the intent of chs. Comm 82 and 84, or ch. 145, Stats.

1. For an alternate plumbing system, before availability for statewide installation and use, an alternate plumbing system approval shall be issued. Concepts, plans, specifications and the documentation to support the system design shall be submitted to the department for review.

2. The department may require the submission of any information deemed necessary for review. Sufficient evidence shall be submitted to substantiate at least the following:


b. Compliance with the intent of chs. Comm 82 and 84, or ch. 145, Stats.

3. The department shall review and make a determination on an application for alternate plumbing system within 3 months of receipt of all information and fees required to complete the review. Approval for an alternate plumbing system shall be issued by the department in writing.

4. The department may include specific conditions in issuing an approval for an alternate plumbing system, including an expiration date for the approval. A violation of any of the conditions under which an approval is issued shall constitute a violation of this chapter.

5. If upon review the department determines that an alternate plumbing system does not comply with the intent of chs. Comm 82 and 84, or ch. 145, Stats., the request for approval shall be denied in writing.

(b) Experimental plumbing systems. The department may issue an approval of an experimental plumbing system for the purpose of proving compliance with the intent of chs. Comm 82 and 84 and ch. 145, Stats.

1. For an experimental plumbing system, a separate approval shall be obtained for each system or project to be installed for the purpose of proving compliance with the intent of chs. Comm 82 and 84 and ch. 145, Stats. Approval for an experimental plumbing system shall be issued by the department in writing.

2. The department may require the submission of additional information deemed necessary for determining that the design meets the intent of chs. Comm 82 and 84 and ch. 145, Stats.

3. The department shall review and make a determination on an application for an experimental plumbing system within 6 months of receipt of all information and fees required to complete the review.

4. The department may include specific conditions in issuing an approval for an experimental plumbing system, including an expiration date for the approval. A violation of any of the conditions under which an approval is issued shall constitute a violation of this chapter.

5. Denial of an experimental plumbing system or project by the department shall be made in writing.

6. The department may establish parameters to limit the number of applications for review it will accept for experimental plumbing systems.

(c) Modification. If an approved alternate or experimental plumbing system is modified or additional assertions of function or performance are made, the approval shall be void, unless the system is resubmitted to the department for review and approval is granted.

(d) Revocation of approval. The department may revoke an approval issued under this section for any false statements or misrepresentations of facts or data on which the approval was based, or as a result of system failure.

(e) Limitations. An approval issued by the department for an alternate or experimental plumbing system may not be construed as an assumption of any responsibility for defects in design, construction or performance of any system nor for any damages that may result.

(f) Fees. Fees for the review of an alternate or experimental plumbing system under this section and any onsite inspections shall be submitted in accordance with s. 145.12, Stats.

(13) Penalties. For violations of this section the penalty shall be assessed in accordance with s. 145.12, Stats.

History: Cr. Register, February, 1985, No. 350, eff. 3–1–85; am. (1) (intro.), r. and reec. Tables 82.20–1 and 82.20–2, r. (3), remn. (b) (12) (f) 2 to be (5) 2, r. (3) (intro.) and (12), Register, May, 1988, No. 389, eff. 6–1–88; correction in (11) (b) 1. made under s. 13.93 (2m) (b) 7., Stats., Register, May, 1988, No. 389; am. (4) (c) 2. intro. and 4. a. and b., Register, February, 1991, No. 422, eff. 3–1–91; am. (4) (c) 3. a. Register, August, 1991, No. 428, eff. 9–1–91; am. (1) (intro.), (a), (6) (a) to (6) 1. (5) (a), (b) and Tables 82.20–1 and 82.20–2, remn. (4) (d) and (d) 1. (b) 1. a and b. and (4) (d) 1. a. (c) (4) (d) 2. Register, February, 1994, No. 458, eff. 3–1–94; correction in (7) made under s. 13.93 (2m) (b) 7. Stats., Register, February, 1994, No. 458; corrections made under s. 13.93 (2m) (b) 7. Stats., Register, October, 1996, No. 490; am. Tables 82.20–1, 2 (1) (b) 2. Register, February, 1997, No. 494, eff. 3–1–97; correction in (13) made under s. 13.93 (2m) (b) 7. Stats., Register, February, 2000, No. 536; am. Tables 82.20–1 and 82.20–2, 2 (4) 2. Register, July, 2000, No. 335, eff. 9–1–00; cr. (4) (e), (r) and recr. (11) and (12), im. Table 82.36–1, Register, December, 2000, No. 540, eff. 1–1–01.

Comm 82.21 Testing and maintenance. (1) Testing of plumbing systems. Except as provided in par. (a), all new plumbing and all parts of existing systems which have been altered, extended or repaired shall be tested as specified in par. (d) to disclose leaks and defects before the plumbing is put into operation.

(a) Waiver of testing. 1. The testing of the plumbing shall not be required where the installation does not include the addition, replacement, alteration or relocation of any water distribution, drain or vent piping.

a. Field testing the installation of a storm building sewer and a storm private interceptor main sewer is not required.

b. The joints and connections to be employed for storm building sewer piping shall conform with s. Comm 84.40 (1) (a).

(b) Local inspection. Where the plumbing is installed in a municipality having a local inspector, the testing of the plumbing shall be done in the presence of a plumbing inspector, except as provided in subd. 1. b.

1. Notice of inspection. a. The plumber responsible for the installation shall notify the plumbing inspector in person, by telephone or in writing when the work is ready for inspection.

b. If the inspection is not made by the end of the normal business day following the day of notification, not including Saturday, Sunday or legal holidays, the plumber may proceed with the testing and the installation.

2. Preparations for inspection. When the installation is ready for inspection, the plumber shall make such arrangements as will enable the plumbing inspector to inspect all parts of the plumbing system. The plumber shall have present the proper apparatus and appliances for making the tests, and shall furnish such assistance as may be necessary in making the inspection.

3. Rough-in inspection. A rough-in inspection shall be made when the plumbing system is roughed-in and before fixtures are set. Except as provided in subd. 1., plumbing work shall not be closed in, concealed, or covered until it has been inspected and approved by the plumbing inspector and permission is granted to do so.

4. Final inspection. a. Upon completion of the plumbing installation and before final approval is given, the plumbing inspector shall inspect the work.

b. When required by a municipality, the plumbing installation shall be subject to a final test conducted in accordance with par. (d) (7) 7. The final test shall be observed by the plumbing inspector.

5. Reinspections. Whenever the plumbing official finds that the work or installation does not pass any initial test or inspection, the necessary corrections shall be made to comply with this chap.
ter. The work or installation shall then be resubmitted for inspection to the plumbing inspector.

(c) Inspection of one- and two-family dwellings. The inspection of plumbing installations for one- and two-family dwellings shall be in accordance with ss. Comm 20.08 to 20.11.

(d) Testing provisions. 1. General. The testing of plumbing installations shall be conducted in accordance with this paragraph.

a. Equipment, material and labor for tests. All equipment, material and labor required for testing a plumbing system or part thereof shall be furnished by the plumber responsible for the installation.

b. Exposure of work. Except as provided in subds. 2. and 3., all new, altered, extended or replaced plumbing shall be left uncovered and concealed until it has been tested. Where the work has been covered or concealed before it is tested, it shall be exposed for testing.

2. Sanitary building sewer and sanitary private interceptor main sewer. A sanitary building sewer and a sanitary private interceptor main sewer shall be tested for leaks and defects with water or air before or after being covered in accordance with either subd. 2. a. or b. The test for leaks and defects may be applied to the entire building sewer or private interceptor main sewer or in sections. For the purposes of this subdivision, the testing of a building sewer or private interceptor main sewer is not required to include the manholes serving the sewer.

a. The building sewer or private interceptor main sewer shall be tested by insertion of a test plug at the point of connection with the public sewer. The sewer shall then be filled with water under a head of not less than 10 feet. The water level at the top of the test head of water shall not drop for at least 15 minutes.

b. The air test shall be made by attaching an air compressor testing apparatus to any suitable opening, and, after closing all other inlets and outlets to the system, forcing air into the system until there is a uniform gauge pressure of 3 pounds per square inch. This pressure shall be held without introduction of additional air for a period of at least 15 minutes.

3. Building drain. The entire building drain with all its branches, receptacles and connections shall be brought so far as practical to the surface or grade of the basement floor and shall be tested with water or air in accordance with subd. 7.

4. Drain and vent systems. The piping of a drain and vent system, including conductors, shall be tested upon completion of the rough piping installation with water or air in accordance with subd. 7.

5. Private water mains and water services. Private water mains and water services shall be inspected before being covered. The private water mains and water services shall be tested and proven water tight under water pressure not less than the working pressure under which it is to be used. The water used for testing shall be obtained from a potable source of supply.

6. Water distribution system. The piping of a water distribution system shall be tested and proved water tight under a water pressure not less than the working pressure under which it is to be used.

7. Test methods for drain and vent systems. A test for watertightness shall be applied to the entire drain and vent system at one time or to the entire system in sections after the rough piping has been installed in accordance with either subd. 7. a. or b.

a. If applied to the entire system, all openings in the piping shall be tightly closed, except the highest opening, and the system shall be filled with water to the point of overflow. If the system is tested in sections, each opening shall be tightly plugged except the highest opening of the section under test, and each section shall be filled with water, but a section shall not be tested with less than a 10 foot head of water. In testing successive sections, at least the upper 10 feet of the next preceding section shall be tested, so that no joint or pipe in the building, except the uppermost 10 feet of the system, is subjected to a test of less than a 10 foot head of water. The water shall be kept in the system or in the portion under test for at least 15 minutes before inspection starts. The system shall then be tight at all points.

b. The air test shall be made by attaching an air compressor testing apparatus to any suitable opening, and, after closing all other inlets and outlets to the system, forcing air into the system until there is a uniform gauge pressure of 3 pounds per square inch or sufficient to balance a column of mercury 10 inches in height. This pressure shall be held without introduction of additional air for a period of at least 15 minutes.

8. Final test. Where required by the local plumbing inspector, after the plumbing fixtures have been installed and the traps filled with water, the connections shall be tested and proved gas and watertight by either one of the methods specified in subd. 8. a. or b.

a. The smoke test shall be made by introducing a purgant, thick smoke, produced by one or more smoke machines, into the completed system. When the smoke appears at stack openings on the roof, the openings shall be closed and a pressure equivalent to a one inch water column shall be built and maintained for the period of the inspection.

b. The air test shall be made by attaching an air compressor testing apparatus to any suitable opening, and, after closing all other inlets and outlets to the completed system, forcing air into the system until a pressure equivalent to the gauge pressure of a one inch water column. This shall be accomplished by the use of The pressure shall remain constant for the period of inspection without the introduction of additional air.

(2) MAINTENANCE AND REPAIRS. All plumbing systems, both existing and new, and all parts thereof, shall be maintained in a safe and sanitary condition. All devices or safeguards which are required by this chapter shall be maintained in good working order. The owner shall be responsible for the maintenance of plumbing systems.

(a) Existing systems. 1. Except as specified in subd. 2., any existing plumbing system shall be permitted to remain and maintenance continue if the maintenance is in accordance with the original system design and any of the following apply:

a. The plumbing system was installed in accordance with the code in effect at the time of installation.

b. The plumbing system conforms to the present code.

2. When a hazard to life, health or property exists or is created by an existing system, that system shall be repaired or replaced.

(b) Fixtures replaced. When an old or defective fixture is removed, to be replaced by a new fixture, and no other fixture or piping is to be added or remodeled, it is not necessary to reconstruct the drain or vent piping to make it conform to the provisions of this chapter, unless the drain or vent piping is in a defective condition. Where the existing drain or vent piping does not conform to the provisions of this chapter, the department may require the new fixtures to be provided with deep seal traps.

(c) Reconstruction. When old or defective plumbing is to be remodeled, additional fixtures installed, or the whole plumbing system moved to another part of the building, the remodeled system shall be made to conform to this chapter.

(d) Materials reused. All plumbing fixtures, drain and vent pipes removed from a building, if found to be in good condition, may be reused, if the fixtures and pipes are approved by the department or local plumbing inspector and the owner of the building in which they are to be installed gives written consent.

(e) Existing building sewers and drains. Existing building sewers and drains may be used in connection with new buildings only when they are found on examination and test to conform to the requirements of this chapter governing building sewers and drains. If the existing work is found defective, the local or state
inspector shall notify the owner of the changes necessary to make it conform to the requirements of this chapter.

(f) Repairs. All repairs to fixtures or piping shall be done in conformance with the provisions of this chapter, except repair clamps or bands may be used for emergency situations.

(g) Demolition of structures. When a structure is demolished or removed, all sanitary sewer, storm sewer and water supply connections shall be sealed and plugged in a safe manner.

(h) Dead ends. If a dead end is created in the removal of any part of a drain system, all openings in the drain system shall be properly sealed.

(3) MAINTENANCE AND TESTING OF CROSS CONNECTION CONTROL DEVICES. (a) The maintenance and performance testing requirements of this subsection apply to all cross connection control devices regardless of date of installation.

Note: For further clarification, see Table 82.21-1.

(b) 1. A performance test shall be conducted for the devices listed in Table 82.21-1 at all of the following intervals:
   a. At the time of installation.
   b. Immediately after repairs or alterations to the device have occurred.
   c. At least annually.

2. The performance test shall be conducted using the appropriate test standard for the device as specified in Table 82.21-1.

3. A cross connection device performance test shall be conducted by an individual registered by the department in accordance with s. Comm 5.99.

4. a. The results of the cross connection device performance test shall be submitted as specified in Table 82.21-1 in a format prescribed by the department.

   Note: Test results shall be submitted on the Cross Connection Control Device Performance Test form (SBP-9027), available on request from the department at the Safety and Buildings Division, P.O. Box 7302, Madison, WI 53707–7302; Fax (608) 267-3592. SBP web address: http://www.commerce.state.wi.us/SBPForms.html.

   b. As specified in Table 82.21-1, the results of the cross connection device performance test shall be submitted to the department and surveyor within 60 days of completion of the test.

5. The results of performance tests for the devices or assemblies listed in Table 82.21-1 shall be made available upon request to the department, its agent, or the local governmental unit.

(c) The maintenance and performance testing requirements of this subsection shall also apply to those cross connection control devices or assemblies installed prior to the effective date of this subsection.

### Table 82.21-1

<table>
<thead>
<tr>
<th>Industry</th>
<th>Common Name of Assembly</th>
<th>ASSE Standard Name and Number</th>
<th>CAN/CSA Standard Name and Number</th>
<th>ASSE Test Standard</th>
<th>Test Results Submitted To Department and Surveyor</th>
</tr>
</thead>
</table>
| DCV      | Double check backflow prevention assembly | ASSE 1015 | Backflow preventer, double check valve type (DCVA) CAN/CSA-B64.5–94 | 5010–1015–1, 5010–1015–2, 5010–1015–3, 5010–1015–4 | No*
| DCV detector | Double check detector assembly backflow preventer | ASSE 1048 | — | 5010–1048–1, 5010–1048–2, 5010–1048–3, 5010–1048–4 | No*
| PVB      | Pressure vacuum breaker assembly | ASSE 1020 | Vacuum breaker, pressure type (PVB) CAN/CSA–B64.1.2–94 | 5010–1020–1 | Yes
| RP       | Reduced pressure principle backflow preventer | ASSE 1013 | Backflow preventer, reduced pressure principle type (RP) CAN/CSA–B64.4–94 | 5010–1013–1 | Yes
| RP Detector | Reduced pressure detector backflow preventer | ASSE 1017 | — | 5010–1047–1 | Yes
| SVB      | Backspigotage backflow vacuum breaker | ASSE 1096 | — | Per department approved guidelines | Yes

* The results of the performance test shall be maintained at the site where the device is installed.

** History: **Cr. Register, February, 1985, No. 310, eff. 3–1–85; r. and recr. (1) (d) 5., am. (1) (d) 7., eff. Register, May, 1988, No. 389, eff. 6–1–88; correction in (1) c) made under s. 13.93 (2)(c)(6) 7., Stats., Register, May, 1988, No. 389; r. and recr. (1) (d) 1., am. (1) (d) 2., eff. Register, February, 1994, No. 458, eff. 1–1–94; recr. (1) (d) 6., eff. Register, December, 2000, No. 540, eff. 1–1–01.

### Subchapter III — Drain and Vent Systems

Comm 82.30 Sanitary drain systems. (1) Scope: The provisions of this section set forth the requirements for the design and installation of sanitary drain systems, including building drain and building sewers.

### Subchapter II — Water Connection Systems

(2) Materials: All sanitary drain systems shall be constructed of approved materials in accordance with ch. Comm 84.
(3) LOAD ON DRAIN PIPING. (a) Intermittent flow fixtures. The load factor on drain piping shall be computed in terms of drainage fixture unit values specified in Table 82.30-1 for the corresponding fixture listed. Drainage fixture unit values for intermittent flow fixtures not listed in Table 82.30-1 shall be computed on the basis of one fixture unit equaling 7.5 gallons per minute of flow.

(b) Continuous flow devices. Drainage fixture unit values for continuous or semicontinuous flow devices such as pumps, ejectors, air conditioning equipment or similar devices shall be computed on the basis of one fixture unit for each 2 gallons per minute of flow rate of discharge into the drain system.

**TABLE 82.30-1 – DRAINAGE FIXTURE UNIT VALUES**

<table>
<thead>
<tr>
<th>Type of Fixture</th>
<th>Drainage Fixture Value (dfu)</th>
<th>Drainage Size Unit Value (in.)</th>
<th>Trap Size Min. Unit Diam. Value (in.)</th>
</tr>
</thead>
<tbody>
<tr>
<td>Automatic clothes washers,</td>
<td>4</td>
<td>2</td>
<td>1/2</td>
</tr>
<tr>
<td>Commercial, individual</td>
<td>2</td>
<td>1/2</td>
<td>1/2</td>
</tr>
<tr>
<td>Commercial, large capacity</td>
<td>a</td>
<td>a</td>
<td></td>
</tr>
<tr>
<td>Self Service Laundry</td>
<td>3</td>
<td>1 1/2</td>
<td></td>
</tr>
<tr>
<td>Residential</td>
<td>3</td>
<td>1 1/2</td>
<td></td>
</tr>
<tr>
<td>Bathroom Group, includes: water closet, lavatory, bathtub or shower</td>
<td>6</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Bathtubs, all typesb</td>
<td>2</td>
<td>1 1/2</td>
<td>1/2</td>
</tr>
<tr>
<td>Bedpan Washer</td>
<td>6</td>
<td>2</td>
<td></td>
</tr>
<tr>
<td>Beer Tap</td>
<td>1/2</td>
<td>1 1/4</td>
<td></td>
</tr>
<tr>
<td>Bidet</td>
<td>2</td>
<td>1 1/2</td>
<td></td>
</tr>
<tr>
<td>Bottle Cooler</td>
<td>1/2</td>
<td>1 1/4</td>
<td></td>
</tr>
<tr>
<td>Coffee Maker</td>
<td>1/2</td>
<td>1 1/4</td>
<td></td>
</tr>
<tr>
<td>Cuspidor, fountain or dental</td>
<td>1</td>
<td>1 1/4</td>
<td></td>
</tr>
<tr>
<td>Dipper Well</td>
<td>1</td>
<td>1 1/4</td>
<td></td>
</tr>
<tr>
<td>Dishwasher, commercial type</td>
<td>c</td>
<td>c</td>
<td></td>
</tr>
<tr>
<td>Dishwasher, residential type</td>
<td>2</td>
<td>1 1/2</td>
<td></td>
</tr>
<tr>
<td>Drinking Fountain</td>
<td>1/2</td>
<td>1 1/4</td>
<td></td>
</tr>
<tr>
<td>Exhaust Hood Washer</td>
<td>4</td>
<td>2</td>
<td></td>
</tr>
<tr>
<td>Floor Drain, 2 inch</td>
<td>2</td>
<td>2</td>
<td></td>
</tr>
<tr>
<td>Floor Drain, 3 inch</td>
<td>3</td>
<td>3</td>
<td></td>
</tr>
<tr>
<td>Floor Drain, 4 inch</td>
<td>4</td>
<td>4</td>
<td></td>
</tr>
<tr>
<td>Floor Drain, Larger than 4 inches</td>
<td>4</td>
<td>d</td>
<td></td>
</tr>
<tr>
<td>Glass Filler</td>
<td>1/2</td>
<td>1 1/4</td>
<td></td>
</tr>
<tr>
<td>Glass Washer</td>
<td>2</td>
<td>1 1/2</td>
<td></td>
</tr>
<tr>
<td>Ice Chest</td>
<td>1/2</td>
<td>1 1/2</td>
<td></td>
</tr>
<tr>
<td>Laundry Tray, 1 or 2 compartment</td>
<td>2</td>
<td>1 1/2</td>
<td></td>
</tr>
<tr>
<td>Lavatory</td>
<td>1</td>
<td>1 1/4</td>
<td></td>
</tr>
<tr>
<td>Refrigerated Food Display Case</td>
<td>1</td>
<td>1</td>
<td></td>
</tr>
<tr>
<td>Shower Stall</td>
<td>2</td>
<td>2</td>
<td></td>
</tr>
<tr>
<td>Residential</td>
<td>2</td>
<td>2</td>
<td></td>
</tr>
<tr>
<td>Public, individual</td>
<td>2</td>
<td>2</td>
<td></td>
</tr>
<tr>
<td>Public, group</td>
<td>2</td>
<td>2</td>
<td></td>
</tr>
<tr>
<td>Sinks,</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Cup</td>
<td></td>
<td>1/2</td>
<td>1/4</td>
</tr>
<tr>
<td>Factory, wash, per set of faucets</td>
<td>1</td>
<td>1 1/2</td>
<td></td>
</tr>
<tr>
<td>Fountain wash up, per station</td>
<td>1</td>
<td>1 1/2</td>
<td></td>
</tr>
<tr>
<td>Fountain or Dar, 4 compartments or less</td>
<td>3</td>
<td>1 1/2</td>
<td></td>
</tr>
<tr>
<td>Food Waste Grinder, commercial 2 HP or less</td>
<td>2</td>
<td>f</td>
<td></td>
</tr>
<tr>
<td>Food Waste Grinder, commercial 3 HP or more</td>
<td>3</td>
<td>f</td>
<td></td>
</tr>
<tr>
<td>Laboratory</td>
<td>2</td>
<td>1 1/4</td>
<td></td>
</tr>
<tr>
<td>Laboratory, school</td>
<td>2</td>
<td>1 1/4</td>
<td></td>
</tr>
<tr>
<td>Classroom</td>
<td>1</td>
<td>1 1/4</td>
<td></td>
</tr>
<tr>
<td>Pack or plaster</td>
<td>3</td>
<td>2</td>
<td></td>
</tr>
<tr>
<td>Residential, with or without food waste grinder</td>
<td>2</td>
<td>1/2</td>
<td></td>
</tr>
<tr>
<td>Restaurant</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Scullery, pots and pans—4 compartments or less</td>
<td>3</td>
<td>f</td>
<td></td>
</tr>
<tr>
<td>Food, rinsing, cleaning or thawing</td>
<td>3</td>
<td>2</td>
<td></td>
</tr>
<tr>
<td>Service Sink, Flushing Rim</td>
<td>6</td>
<td>3</td>
<td></td>
</tr>
<tr>
<td>Service Sink, 2 inch diameter, wall outlet</td>
<td>2</td>
<td>2</td>
<td></td>
</tr>
<tr>
<td>Service Sink, 3 inch diameter, wall outlet</td>
<td>3</td>
<td>3</td>
<td></td>
</tr>
<tr>
<td>Service Sink, 2 inch diameter, floor outlet</td>
<td>2</td>
<td>2</td>
<td></td>
</tr>
<tr>
<td>Service Sink, 3 inch diameter, floor outlet</td>
<td>3</td>
<td>3</td>
<td></td>
</tr>
<tr>
<td>Shampoo Sink, barber or beauty parlor</td>
<td>2</td>
<td>1 1/2</td>
<td></td>
</tr>
<tr>
<td>Surgeons, wash up</td>
<td>3</td>
<td>1 1/2</td>
<td></td>
</tr>
<tr>
<td>Wash Fountain, circular and semi–circular</td>
<td>2</td>
<td>1/2</td>
<td></td>
</tr>
<tr>
<td>Receptors of Indirect Wastes, gravity flow discharge</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>1 1/2 inch receptor outlet diameter</td>
<td>2</td>
<td>1 1/2</td>
<td></td>
</tr>
<tr>
<td>2 inch receptor outlet diameter</td>
<td>3</td>
<td>2</td>
<td></td>
</tr>
<tr>
<td>3 inch receptor outlet diameter</td>
<td>4</td>
<td>3</td>
<td></td>
</tr>
<tr>
<td>4 inch receptor outlet diameter</td>
<td>6</td>
<td>4</td>
<td></td>
</tr>
<tr>
<td>larger than 4 inch receptor outlet diameter</td>
<td>8</td>
<td>f</td>
<td></td>
</tr>
<tr>
<td>Soda Dispenser</td>
<td>1/2</td>
<td>1 1/4</td>
<td></td>
</tr>
<tr>
<td>Sterilizers,</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Bedpan</td>
<td>4</td>
<td>2</td>
<td></td>
</tr>
<tr>
<td>Garbage can washer</td>
<td>3</td>
<td>3</td>
<td></td>
</tr>
<tr>
<td>Instrument or water</td>
<td>1</td>
<td>1 1/2</td>
<td></td>
</tr>
<tr>
<td>Urinal</td>
<td>2</td>
<td>2</td>
<td></td>
</tr>
<tr>
<td>Water Closet, nonpublic</td>
<td>4</td>
<td>g</td>
<td></td>
</tr>
<tr>
<td>Water Closet, public</td>
<td>6</td>
<td>g</td>
<td></td>
</tr>
</tbody>
</table>

Table 82.30-1 – Continued

<table>
<thead>
<tr>
<th>Type of Fixture</th>
<th>Drainage Fixture Value (dfu)</th>
<th>Drainage Size Unit Value (in.)</th>
<th>Trap Size Min. Unit Diam. Value (in.)</th>
</tr>
</thead>
<tbody>
<tr>
<td>Sinks,</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Cup</td>
<td></td>
<td>1/2</td>
<td>1/4</td>
</tr>
<tr>
<td>Factory, wash, per set of faucets</td>
<td>1</td>
<td>1 1/2</td>
<td></td>
</tr>
<tr>
<td>Fountain wash up, per station</td>
<td>1</td>
<td>1 1/2</td>
<td></td>
</tr>
<tr>
<td>Fountain or Dar, 4 compartments or less</td>
<td>3</td>
<td>1 1/2</td>
<td></td>
</tr>
<tr>
<td>Food Waste Grinder, commercial 2 HP or less</td>
<td>2</td>
<td>f</td>
<td></td>
</tr>
<tr>
<td>Food Waste Grinder, commercial 3 HP or more</td>
<td>3</td>
<td>f</td>
<td></td>
</tr>
<tr>
<td>Laboratory</td>
<td>2</td>
<td>1 1/4</td>
<td></td>
</tr>
<tr>
<td>Laboratory, school</td>
<td>2</td>
<td>1 1/4</td>
<td></td>
</tr>
<tr>
<td>Classroom</td>
<td>1</td>
<td>1 1/4</td>
<td></td>
</tr>
<tr>
<td>Pack or plaster</td>
<td>3</td>
<td>2</td>
<td></td>
</tr>
<tr>
<td>Residential, with or without food waste grinder</td>
<td>2</td>
<td>1/2</td>
<td></td>
</tr>
<tr>
<td>Restaurant</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Scullery, pots and pans—4 compartments or less</td>
<td>3</td>
<td>f</td>
<td></td>
</tr>
<tr>
<td>Food, rinsing, cleaning or thawing</td>
<td>3</td>
<td>2</td>
<td></td>
</tr>
<tr>
<td>Service Sink, Flushing Rim</td>
<td>6</td>
<td>3</td>
<td></td>
</tr>
<tr>
<td>Service Sink, 2 inch diameter, wall outlet</td>
<td>2</td>
<td>2</td>
<td></td>
</tr>
<tr>
<td>Service Sink, 3 inch diameter, wall outlet</td>
<td>3</td>
<td>3</td>
<td></td>
</tr>
<tr>
<td>Service Sink, 2 inch diameter, floor outlet</td>
<td>2</td>
<td>2</td>
<td></td>
</tr>
<tr>
<td>Service Sink, 3 inch diameter, floor outlet</td>
<td>3</td>
<td>3</td>
<td></td>
</tr>
<tr>
<td>Shampoo Sink, barber or beauty parlor</td>
<td>2</td>
<td>1 1/2</td>
<td></td>
</tr>
<tr>
<td>Surgeons, wash up</td>
<td>3</td>
<td>1 1/2</td>
<td></td>
</tr>
<tr>
<td>Wash Fountain, circular and semi–circular</td>
<td>2</td>
<td>1/2</td>
<td></td>
</tr>
<tr>
<td>Receptors of Indirect Wastes, gravity flow discharge</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>1 1/2 inch receptor outlet diameter</td>
<td>2</td>
<td>1 1/2</td>
<td></td>
</tr>
<tr>
<td>2 inch receptor outlet diameter</td>
<td>3</td>
<td>2</td>
<td></td>
</tr>
<tr>
<td>3 inch receptor outlet diameter</td>
<td>4</td>
<td>3</td>
<td></td>
</tr>
<tr>
<td>4 inch receptor outlet diameter</td>
<td>6</td>
<td>4</td>
<td></td>
</tr>
<tr>
<td>larger than 4 inch receptor outlet diameter</td>
<td>8</td>
<td>f</td>
<td></td>
</tr>
<tr>
<td>Soda Dispenser</td>
<td>1/2</td>
<td>1 1/4</td>
<td></td>
</tr>
<tr>
<td>Sterilizers,</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Bedpan</td>
<td>4</td>
<td>2</td>
<td></td>
</tr>
<tr>
<td>Garbage can washer</td>
<td>3</td>
<td>3</td>
<td></td>
</tr>
<tr>
<td>Instrument or water</td>
<td>1</td>
<td>1 1/2</td>
<td></td>
</tr>
<tr>
<td>Urinal</td>
<td>2</td>
<td>2</td>
<td></td>
</tr>
<tr>
<td>Water Closet, nonpublic</td>
<td>4</td>
<td>g</td>
<td></td>
</tr>
<tr>
<td>Water Closet, public</td>
<td>6</td>
<td>g</td>
<td></td>
</tr>
</tbody>
</table>

b Includes feet, size and infant baths and regular bathtubs with or without showers or whirlpool circulation piping.

Based on discharge rates and number of outlets; a 4-inch diameter drain and drain pipe minimum recommended.

# Trap size corresponds to the size of the floor drain.

# Trap size specified in referenced standards of s. Comm 84.20.
(4) SIZE OF DRAIN PIPING. (a) Maximum loading. 1. The total drainage load in any portion of drain piping shall not exceed the limits specified in Tables 82.30–2 and 82.30–3.

2. The drainage fixture unit values assigned to a receptor which is to receive only the indirect waste discharge from a relief valve on a domestic water heater may be disregarded when determining the minimum size of the building drain and building sewer. Any drain piping between the receptor and the building drain shall be sized by including the assigned fixture unit values for the type of receptor.

Note: See s. Comm 82.31 (17) for sizing requirements of combination drain and vent systems.

Note: See Appendix for further explanatory material.

(b) Minimum size of underground drain piping. Any pipe of the drain system installed underground, other than the building sewer, shall not be less than 2 inches in diameter. Any portion of underground drain piping which is 2 inches in diameter shall not exceed a length of 20 feet.

<table>
<thead>
<tr>
<th>Pipe Diameter (in inches)</th>
<th>Horizontal Drain Pipinga</th>
<th>Vertical Drain Piping of 3 Branch Intervals or Lessb</th>
<th>Vertical Piping in Drain Stacks of more than 3 Branch Intervalsb</th>
<th>Total Discharge from Side Connections into One Branch Interval</th>
<th>Total Discharge through Any Portion</th>
</tr>
</thead>
<tbody>
<tr>
<td>1 1/4</td>
<td>1</td>
<td>2</td>
<td>1</td>
<td>2</td>
<td></td>
</tr>
<tr>
<td>1 1/2</td>
<td>3</td>
<td>4</td>
<td>2</td>
<td>8</td>
<td></td>
</tr>
<tr>
<td>2</td>
<td>6</td>
<td>10</td>
<td>6</td>
<td>24</td>
<td></td>
</tr>
<tr>
<td>3</td>
<td>20c</td>
<td>48d</td>
<td>20d</td>
<td>72d</td>
<td></td>
</tr>
<tr>
<td>4</td>
<td>160</td>
<td>240</td>
<td>90</td>
<td>500</td>
<td></td>
</tr>
<tr>
<td>5</td>
<td>360</td>
<td>540</td>
<td>200</td>
<td>1,100</td>
<td></td>
</tr>
<tr>
<td>6</td>
<td>620</td>
<td>960</td>
<td>350</td>
<td>1,900</td>
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<tr>
<td>8</td>
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<tr>
<td>10</td>
<td>2,500</td>
<td>3,800</td>
<td>1,000</td>
<td>5,600</td>
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</tr>
<tr>
<td>12</td>
<td>3,900</td>
<td>6,000</td>
<td>1,500</td>
<td>8,400</td>
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</tr>
</tbody>
</table>

Table 82.30–3
BUILDING DRAINS, BUILDING SUBDRAINS, BUILDING SEWERS AND PRIVATE INTERCEPTOR MAIN SEWERSa

<table>
<thead>
<tr>
<th>Pipe Diameter (in inches)</th>
<th>Maximum Number of Drainage Fixture Units Which May Drain Through Any Portion of a Building Drain, Building Subdrain, Building Sewer or Private Interceptor Main Sewer</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>Pitch (inch per foot)</td>
</tr>
<tr>
<td></td>
<td>1/16</td>
</tr>
<tr>
<td></td>
<td>1/8</td>
</tr>
<tr>
<td></td>
<td>1/4</td>
</tr>
<tr>
<td></td>
<td>1/2</td>
</tr>
<tr>
<td>2</td>
<td>NPb</td>
</tr>
<tr>
<td>3</td>
<td>NPb</td>
</tr>
<tr>
<td>4</td>
<td>36c</td>
</tr>
<tr>
<td>5</td>
<td>180                                                                42c</td>
</tr>
<tr>
<td>6</td>
<td>NP</td>
</tr>
<tr>
<td>8</td>
<td>700                                                                840</td>
</tr>
<tr>
<td>10</td>
<td>1,400                                                               1,920</td>
</tr>
<tr>
<td>12</td>
<td>2,500                                                               3,500</td>
</tr>
<tr>
<td>15</td>
<td>7,000                                                               10,000</td>
</tr>
</tbody>
</table>

Table 82.30–3
BUILDING DRAINS, BUILDING SUBDRAINS, BUILDING SEWERS AND PRIVATE INTERCEPTOR MAIN SEWERSa

<table>
<thead>
<tr>
<th>Pipe Diameter (in inches)</th>
<th>Maximum Number of Drainage Fixture Units Which May Drain Through Any Portion of a Building Drain, Building Subdrain, Building Sewer or Private Interceptor Main Sewer</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>Pitch (inch per foot)</td>
</tr>
<tr>
<td></td>
<td>1/16</td>
</tr>
<tr>
<td></td>
<td>1/8</td>
</tr>
<tr>
<td></td>
<td>1/4</td>
</tr>
<tr>
<td></td>
<td>1/2</td>
</tr>
<tr>
<td>2</td>
<td>NPb</td>
</tr>
<tr>
<td>3</td>
<td>NPb</td>
</tr>
<tr>
<td>4</td>
<td>36c</td>
</tr>
<tr>
<td>5</td>
<td>180                                                                42c</td>
</tr>
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<tr>
<td>8</td>
<td>700                                                                840</td>
</tr>
<tr>
<td>10</td>
<td>1,400                                                               1,920</td>
</tr>
<tr>
<td>12</td>
<td>2,500                                                               3,500</td>
</tr>
<tr>
<td>15</td>
<td>7,000                                                               10,000</td>
</tr>
</tbody>
</table>

Table 82.30–3
BUILDING DRAINS, BUILDING SUBDRAINS, BUILDING SEWERS AND PRIVATE INTERCEPTOR MAIN SEWERSa

(c) Minimum size of building sewers. 1. Gravity flow sewers. The minimum size of a gravity flow sanitary building sewer shall be 4 inches in diameter. A municipality or sanitary district by ordinance may require that portion of the building sewer between the lot line and the public sewer be larger than 4 inches in diameter.

2. Pressurized sewers. a. Sewers pressurized through the use of sewage ejectors, sewage pumps or sewage grinder pumps shall be sized to maintain a minimum flow velocity of 2 feet per second and shall be in accordance with the ejector or pump manufacturer's recommendations.

b. Pressurized building sewers shall be sized not less than 2 inches in diameter for sewage ejectors and sewage pumps, and 1 1/4 inches in diameter for all sewage grinder pumps.

d. Minimum size of private interceptor main sewers. 1. Except as provided in subd. 3, the minimum size of a gravity flow private interceptor main sewer shall be 4 inches in diameter.

2. Except as provided in subd. 3, the minimum size of pressurized private interceptor main sewer shall be such so as to maintain a minimum flow velocity of 2 feet per second.

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3. A municipality or a sanitary district may by ordinance, require the minimum size of a private interceptor main sewer to be larger than 4 inches in diameter.

4. Private interceptor main sewers 6 inches or less in diameter may not exceed the drainage fixture limits in Table 82.30-3.

5. Private interceptor main sewers 8 inches or larger in diameter shall conform with the design flow criteria specified in ch. NR 110.30.

(e) **Future fixtures.** Where provisions are made for the future installation of fixtures, the drainage fixture unit values of such fixtures shall be considered in determining the required sizes of drain and vent pipes. Construction to provide for future installations shall be terminated with a plugged fitting or fittings.

5. **Pitch of horizontal drain piping.** All horizontal drain piping 4 inches or larger in diameter shall be installed at a pitch which produces a computed velocity of at least 2 feet per second when flowing half full.

(a) **Horizontal branch drains.** 1. The minimum pitch of horizontal branch drains 2 inches or less in diameter shall be 1/4 inch per foot.

2. The minimum pitch of horizontal branch drains larger than 2 inches in diameter shall be 1/8 inch per foot.

(b) **Building drains and building sewers.** 1. The minimum pitch of building drains shall be in accordance with Table 82.30-3.

2. a. The minimum pitch of building sewers 10 inches or less in diameter shall be in accordance with Table 82.30-3.

b. The minimum pitch of building sewers 12 inches or larger in diameter shall conform with the minimum pitches specified for municipal sewers in s. NR 110.13 (2) (c).

(c) **Private interceptor main sewers.** 1. The minimum pitch of private interceptor main sewers 6 inches or less in diameter shall be in accordance with Table 82.30-3.

2. The minimum pitch of private interceptor main sewers 8 inches or larger in diameter shall conform with the minimum pitches specified for municipal sewers in s. NR 110.13 (2) (c).

6. **Offsets in vertical drains.** Offsets in vertical drain piping shall be in accordance with this subsection.

(a) **Offsets of 45° or less.** 1. An offset in a vertical drain, with a change in direction of 45° or less from the vertical, shall be sized as a vertical drain piping in accordance with sub. (4).

2. Where a horizontal branch connects to a stack within 2 feet above or below an offset with a change of direction of 30 to 45° from the vertical and the offset is located below 2 or more branch intervals, a relief vent shall be installed in accordance with s. Comm 82.31 (5).

(b) **Offsets of more than 45°.** A drain stack with an offset of more than 45° from the vertical shall be installed in accordance with subds. 1. to 5.

1. That portion of the stack above the highest offset fitting shall be sized as for vertical drain piping in accordance with sub. (4).

2. That portion of the offset between and including the offset fittings shall be sized as horizontal drain piping in accordance with sub. (4).

3. That portion of stack below the offset shall be not less than the size of the offset and not less than the size required for vertical drain piping in accordance with sub. (4).

4. No horizontal branch drain may connect to the stack offset downstream from the offset's highest fitting within the distance equal to 10 pipe diameters or the offset.

5. Where an offset is located below 2 or more branch intervals, a relief vent and a yoke vent shall be installed in accordance with s. Comm 82.31 (5).

Note: See Appendix for further explanatory material.

7. **Horizontal branch drain connection at base of a stack.** (a) A horizontal branch drain may not connect downstream from the base fitting of a drain stack 2 inches or larger in diameter within the distance equal to 10 pipe diameters of the drain to which the horizontal branch drain connects.

(b) A building drain branch or building subdrain branch may not connect to a building drain or building subdrain downstream from the base fitting of a drain stack 2 inches or larger in diameter within the distance equal to 20 pipe diameters of the building drain or building subdrain.

Note: See Appendix for further explanatory material.

8. **Piping changes in direction.** Changes in the direction of drain piping shall be accomplished in accordance with the requirements of this subsection.

(a) **Fittings.** All changes in direction of flow in drain piping shall be made by the appropriate use of 45° degree yokes, long or short sweep quarter bends, sixth, eighth, or sixteenth bends, or by a combination of these or other equivalent fittings. Except as provided in subds. 1. to 3., fittings which change the direction of flow for drain piping 8 inches or less in diameter shall conform to the minimum radii specified in Table 82.30-4.

Note: See Appendix for further explanatory material.

1. The minimum radius for the first 90° fitting downstream from a trap serving a lavatory or sink shall be 1-1/4 inches for drain piping 1-1/2 inches in diameter. The fitting shall be a tee or quarter bend.

2. The minimum radius for the first 90° bend or elbow downstream from a water closet shall be 2-1/2 inches for drain piping 3 inches in diameter.

3. The minimum radius for the first 90° bend or elbow downstream from a water closet shall be 3 inches for drain piping 4 inches in diameter.

82.30-4

<table>
<thead>
<tr>
<th>Diameter of pipe (in inches)</th>
<th>Changes in Direction of Flow</th>
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</thead>
<tbody>
<tr>
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<td>Horizontal to Vertical</td>
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<tr>
<td>1-1/4</td>
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<td>1-1/2</td>
<td>1-3/8</td>
</tr>
<tr>
<td>2</td>
<td>1-7/8</td>
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<tr>
<td>3</td>
<td>2-7/8</td>
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<tr>
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<tr>
<td>6</td>
<td>5</td>
</tr>
<tr>
<td>8</td>
<td>6</td>
</tr>
</tbody>
</table>

(b) **Blowout type fixtures.** Where blowout type fixtures are installed back to back, appropriate fittings shall be installed to prevent the passage of wastes from one fixture to the other.

9. **Drain fittings and connections.** Drain fittings, connections, devices and methods of installation shall not obstruct or retard the flow of water, wastes, sewage or air in the drain system or venting system in an amount greater than the normal frictional resistance to flow, unless as otherwise permitted in this chapter or unless approved by the department.

(a) **Closest bend.** The reduction of a 4 x 3 inch closet bend or collar fitting from 4 inches to 3 inches shall not be considered an obstruction.

(b) **Side inlet tees or bends.** The side inlet of a low pattern or high pattern tee or bend shall not be used as a vent connection when the side inlet is placed in a horizontal position or when any arrangement of piping or fittings produces a similar effect.

Note: See Appendix for further explanatory material.

(c) **Prohibited fittings and connections.** The types of fittings and connections specified in subds. 1. to 4. shall not be used for drain piping:
1. A heel inlet bend when the heel inlet is in the horizontal position;
2. A fitting or connection which has an enlargement chamber or recess with a ledge or shoulder, or reduction in pipe area in the direction of flow;
3. A fitting which has running threads; and
4. A connection by means of drilling and tapping of a drain or vent pipe, unless as otherwise approved by the department.

(d) Saddles. If a pipe saddle is used to connect drain piping together, the saddle shall be installed in accordance with s. Comm 84.30 (5) (d).

(10) Sumps, ejectors and pumps. (a) Sumps. 1. General. All sanitary building substrates shall discharge into an approved, vented sump with an airtight cover. The sump shall be so located as to receive the sewage by gravity flow, and shall be located at least 25 feet from any water well.
2. Capacity. The minimum capacity of the sump shall be determined in accordance with the provisions of subd. 2. a. to e.
   a. The water supply fixture unit method shall be used to determine peak input flow in gallons per minute; only the fixtures that drain to the sump shall be included.
   Note: When converting water fixture units to gallons per minute it is permissible to calculate the load as a supply system with predominately flush tanks.
   b. The capacity of the sump shall be such that the pump when actuated by the lowest "pump on" switch runs at least 20 seconds.
   c. Between the highest "pump on" switch level and the sump inlet, the sump shall hold the amount of input that exceeds the discharge of the pumping equipment in a 5 minute peak input period, but in no case shall the vertical distance between the switch and the inlet be less than 3 inches.
   d. The low water level shall be maintained in accordance with the pump manufacturer's requirements, but shall not be less than 4 inches above the sump bottom.
   e. Minimum sump diameter. Sumps containing one pump shall have an inside diameter of at least 24 inches. Sumps containing 2 pumps shall have an inside diameter of at least 30 inches.
   Note: See Appendix for further explanatory material.
3. Vents. All sumps and all drains leading to a sump shall be vented in accordance with s. Comm 82.31.
4. Materials. All sumps shall be constructed in a watertight manner of approved materials in accordance with ch. Comm 84.
5. Removable covers. Perforations through the top of removable sump covers shall be limited to those for electrical supply, the vent piping and the discharge piping for the pump or pumps.

(b) Ejectors and pumps. 1. Where required. The liquid from all sanitary building sumps shall be lifted and discharged into the building sanitary drain system by automatic ejectors, pumps or any other equally efficient method approved by the department.
2. Duplex equipment. a. Duplex ejector or pumping equipment shall be installed in a public building where 3 or more water closets or more than 20 drainage fixture units discharge into a sump.
   b. Duplex ejector or pumping equipment shall be installed where the sanitary wastes of 2 or more one- or 2-family dwellings discharge into a sump.
   c. Where duplex ejector or pumping equipment is installed, appropriate devices shall be installed to automatically alternate operation of the pumps or ejectors and to operate both pumps or ejectors when one unit cannot handle the load.
3. Size. The size and design of an ejector or pump shall be determined by the capacity of the sump to be served, the discharge head and discharge frequency. All ejectors and pumps shall provide a minimum flow velocity of 2 feet per second in the forced discharge piping.

Note: Ejectors or pumps discharging to septic tanks may disturb the normal settling properties of the tank environment; contact the Safety and Buildings Division for more information.

a. All sewage grinder pumps shall have a minimum 1/4 inch diameter discharge opening and discharge piping.

b. All non-grinder-type sewage pumps serving water closets shall be capable of passing a 2 inch diameter solid ball and shall have a minimum 2 inch diameter discharge opening and discharge piping. All other pumps handling sanitary wastes shall be rated by the manufacturer as an effluent pump, shall be capable of passing a 1/2 inch diameter solid ball and shall have a minimum 1/4 inch diameter discharge opening and discharge piping.
4. Discharge connections. a. The discharge pipe from the ejector or pump shall be connected to the gravity drain by means of a wye pattern fitting. Where the fitting connects to a horizontal drain, the bottom of the wye branch of the fitting shall be located above the horizontal center line.
   b. A full flow check valve shall be installed in the discharge piping from each ejector or pump.
   c. Where duplicate ejector or pumping equipment is installed, each discharge pipe from an ejector or pump shall be provided with a gate or ball type valve installed downstream of each full flow check valve.
5. Discharge pipe air relief. Air relief valves shall be provided at all high points in the discharge piping of an ejector or pump where the piping arrangement creates an air trap.
6. Prohibited connections. No fixtures may be connected to the discharge pipe between the ejector or pump and the point where it enters the gravity drain.
7. Maintenance. All ejectors, pumps and like appliances shall receive care as needed to keep them in a satisfactory operating condition.

(11) Building drains and building sewers. (a) Limitations. No building sewer may pass through or under a building to serve another building, unless:
1. The building sewer serves farm buildings or farm houses, or both, which are all located on one property; or
2. A petition for variance is granted under s. Comm 82.20 (11). The approval or nonapproval of a petition for variance request relative to this paragraph shall be determined on an individual basis. The request shall be evaluated on site specific factors including, at least, whether:
   a. The building sewer serves buildings which are located on one property;
   b. The functions or operations of the buildings to be served by the building sewer are related; or
   c. A document, which indicates the piping and distribution arrangement for the property and buildings, will be recorded with the register of deeds.

(b) Building drains. 1. Elevation. a. All building drains shall be installed below the lowest floor levels on which fixtures may be installed if the public sewer, septic tank or private interceptor main sewer elevation permits.
   b. Where any portion of an above-ground building drain discharges to a vertical pipe, the building drain shall connect to the building sewer at an elevation at least 30 inches above the basement floor.
   Note: See Appendix for further explanatory material.
2. Backwater protection. A building drain subject to backflow or backwater shall be protected with a backwater valve or with a sump with pumping equipment in accordance with sub. (10).
   a. Backwater valves, when fully open, shall have a capacity not less than that of the pipes in which installed.
   b. Backwater valves shall be so located as to be readily accessible for cleaning.
3. Floor drain required. Where a plumbing fixture or appliance is located on a floor which is entirely below grade, a floor drain shall be installed to serve that floor.
   b. Backwater valves, when fully open, shall have a capacity not less than that of the pipes in which installed.
   b. Backwater valves shall be so located as to be readily accessible for cleaning.
   c. Building sewers. 1. Minimum depth. a. The top of a building sewer shall be located at a depth of not less than 42 inches below finished grade, except as provided in subd. 1. b. or subd. 2.
b. The top of a building sewer which discharges to a septic tank, holding tank or grease interceptor shall be located at a depth of not less than 18 inches below finished grade.

2. Protection from frost. a. Except as provided in subd. 2. c. and d., a building sewer shall be protected from frost in accordance with subd. 3. in areas where the top of the building sewer is located less than 60 inches below a surface area from which snow will be cleared.

b. Except as provided in subd. 2. c. and d., a building sewer shall be protected from frost in accordance with subd. 3. in areas where the top of the building sewer is located less than 42 inches below a surface which snow will not be cleared.

c. Where a building sewer discharges to a septic tank, holding tank, or grease interceptor, the portion of a building sewer which is within 30 feet from the connecting building drain and which is under a surface area from which snow will not be cleared shall not be required to be protected from frost.

d. Frost protection for a building sewer shall not be required where the predicted depth of frost as determined from Figure 82.30-1 and Table 82.30-6 does not extend below the top of the building sewer.

3. Insulations for building sewers. Where required by subd. 2. a. or b., building sewer insulation for frost protection shall be provided in accordance with one of the methods specified in subd. 3. a. to c.

a. Extruded polystyrene foam insulation shall be installed at a depth of at least 18 inches below finished grade and at least 6 inches above the top of the sewer pipe. The minimum thickness and width of the foam insulation shall be determined from Figure 82.30-1 and Tables 82.30-5 to 82.30-7. If the insulation is to be installed more than 6 inches above the top of the sewer, the number of inches exceeding 6 inches shall be added to the width of insulation determined from Table 82.30-7.

\[ \text{Table 82.30-5} \]

<table>
<thead>
<tr>
<th>Installation Site Zone</th>
<th>Extruded Polystyrene Foam (in inches)</th>
<th>Insulating Concrete (in inches)</th>
</tr>
</thead>
<tbody>
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</tr>
<tr>
<td>B</td>
<td>1.5</td>
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</tr>
<tr>
<td>C</td>
<td>2.0</td>
<td>12</td>
</tr>
<tr>
<td>D</td>
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</table>

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### Table 82.30-6

<table>
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<th>Soil Type</th>
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<tr>
<td>Clay, Clay Loam</td>
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</tr>
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<td>Silt Loam, Silty Clay Loam</td>
<td>3.5</td>
</tr>
<tr>
<td>Sandy Clay Loam</td>
<td>4.0</td>
</tr>
<tr>
<td>Sandy Loam, Loamy Sand</td>
<td>4.5</td>
</tr>
<tr>
<td>Sand</td>
<td>5.0</td>
</tr>
<tr>
<td>Gravel Sand</td>
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</tbody>
</table>

b. Lightweight insulating concrete shall be installed to the depth of the spring line of the sewer and shall extend laterally at least 6 inches on both sides of the sewer. The minimum thickness of the insulating concrete shall be determined from Figure 82.30-1 and Table 82.30-5. The thickness shall be measured from the top of the sewer. The top of the insulation shall be installed at least 12 inches below finished grade.

c. Alternative methods of frost protection shall be approved by the department.

d. **Location limitations.** Building drains and building sewers shall be separated from water wells by the following minimum distances:

1. Eight feet for building drains and building sewers of cast iron pipe;
2. Eight feet for building drains and building sewers of plastic pipe;
3. Twenty-five feet for building drains and building sewers of all other materials; and
4. Twenty-five feet for all pressurized building drains and building sewers.

Note: See s. Comm 82.40 for provisions regarding the separation of water supply piping and building sewer piping.

e. **Installation of building drains and building sewers.** 1. Trenching. All excavations for building drains and building sewers shall be open trench work, unless otherwise permitted by local ordinance or accepted by the local inspector.

2. Stable bottom. Where the bottom of the trench can be maintained in a stable condition and free of water during the time of installation the building drain and the building sewer shall be bedded and initially backfilled as specified in this subdivision. Grade, as used in this subdivision, shall mean the elevation of the bottom of the building drain or the building sewer.

a. Except where sand is encountered, the trench bottom throughout its length shall be excavated to a depth at least 3 inches below the grade elevation and shall be brought back to grade with sand, pea gravel, or a graded stone bedding. The bedding material shall be of a size that all the material shall pass a 3/4 inch sieve. When sand is used as a bedding material it shall not contain excessive moisture and the bedding in the entire trench width shall be hand or mechanically tamped to compact it to a minimum of 90% Standard Unit Proctor Density. All bedding shall be shaped to accommodate pipe bells or couplings. Initial backfill on the sides of the pipe and to a depth of 12 inches over the pipe shall be sand, gravel, crushed stone or excavated material which is neither corrosive nor organic in nature. A concrete floor may be placed over a building drain having less than 12 inches of initial backfill. Initial backfill material shall be of a size that all the material shall pass a one inch sieve. Initial backfill material shall be placed in increments not exceeding 6 inches in depth and shall be well tamped for the full width of the trench and for the full length of the sewer.

b. Where the trench bottom does not contain stone larger than one inch in size or where bedrock is not encountered, the trench may be excavated to grade. Where stone larger than one inch in size or when bedrock is encountered, the trench shall be excavated to a depth at least 3 inches below the grade elevation and shall be brought back to grade with a bedding of sand, gravel, or crushed stone which shall be of a size that all the material shall pass a 3/4 inch sieve. The bedding material shall be shaped to accommodate the pipe bells or couplings. Initial backfill on the sides of the pipe and to a depth of 3 inches over the pipe for that part of the pipe and on private property shall be well tamped sand, gravel, crushed stone or excavated material which is neither corrosive nor organic in nature. A concrete floor may be placed over a building drain having less than 3 inches of initial backfill. Initial backfill material shall be of a size that all the material shall pass a one inch sieve. For that portion of the sewer in the street right of way, the initial backfill material to a depth of 12 inches over the pipe shall be sand, gravel or crushed stone which shall be of a size that all the material shall pass a one inch sieve. Initial backfill material shall be placed in increments not exceeding 6 inches and shall be well tamped.

3. Unstable bottom. Where a mucky or unstable bottom is encountered in the trench, the required dry and stable foundation conditions shall be provided by sheathing driven and left in place to a depth of 48 inches below the trench bottom or to solid foundation at a lesser depth, the removal of wet and yielding material to a depth of 24 inches or to solid material, and replacement of the unstable material with lime screenings, pea gravel or equivalent material for the bedding under the pipe. The trench bedding shall be shaped to accommodate pipe bells or couplings. In lieu of the foregoing, the required dry and stable foundation conditions may be provided by installation of a longitudinally reinforced concrete cradle the width of the trench and at least 3 inches thick or by installation of a longitudinally reinforced concrete slab the width of the trench at least 3 inches thick and bedding material as provided for in subd. 2. Initial backfill material and its placement shall conform to that specified in subd. 2. All sheathing shall be cut off at a depth of 3 feet or more below the ground surface to prevent heaving due to frost action.

4. **Backfill completion.** Care shall be exercised in placing the balance of the backfill to prevent breakage of the pipe. Large boulders or rock, concrete slabs, or frozen masses shall not be used in the backfill. At least 36 inches of backfill cover shall be provided over the top of the pipe before the pipe trench is wheel-loaded.
Table 82.30-7

<table>
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<tr>
<th>Predicted Depth of Pros. (in feet)</th>
<th>Depth of Sewer (in feet)</th>
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</table>

NR means Not Required.

5. Pipe openings protected. The ends of all pipes not immediately connected shall be closed so as to prevent the introduction of earth or drainage from an excavation.

(i) Connection to public sewer. The connections of building sewers to public sewers shall be in accordance with conditions of approval for the public sewer granted by the department of natural resources under s. 281.41, Stats.

1. Gravity public sewer. When a building sewer connection to the public sewer is not found within 3 feet of the point designated by the local governing body or its authorized representative, the connection shall be made in accordance with one of the provisions specified in subd. 1. a. to d.

a. A saddle fitting approved by the department and acceptable to the municipality or sanitary district shall be installed.

b. Where acceptable to the municipality or sanitary district, a portion of the main sewer may be removed and a tee or wyre fitting approved by the department may be inserted with compression joints in the public sewer acceptable to the municipality or the sanitary district. The insertion shall be made under the supervision of the authorized representative of the municipality or the sanitary district.

c. When the public sewer is concrete or clay, the end of the connecting sewer may be set upon or in an opening cut into the top half of the public sewer, but shall not protrude into the public sewer. The connection shall be secured by excavating the main sewer pipe and the connection in concrete at least 3 inches thick so as to assure permanency of the connection and adequate backing of the public sewer pipe.

d. In lieu of the use of a fitting and in the event that an opening cannot be located in the top half of the public sewer, a length of concrete or clay public sewer pipe may be removed and a section with a wyre fitting shall be inserted in its place. The joints at the ends of the section shall be excavated in concrete at least 3 inches thick. The connection or insertion shall be made under the supervision of the authorized representative of the municipality or the sanitary district.

2. Pressurized public sewer. Where a forced building sewer discharges to a pressurized public sewer, a full flow corporation cock, full flow curb stop, check valve and dresser type coupling shall be installed. The curb stop, check valve and dresser type coupling shall be installed on the property as close as possible to the connection to the common forced main sewer. The check valve and dresser type coupling shall be accessible.

Note: See Appendix for further explanatory material.

(g) Prohibited installations. 1. Harmful discharge. No person may connect to a public sewer any building drain or building sewer through which is discharged any substance likely to cause undue corrosion, obstruction, nuisance, explosion or interference with sewage treatment processes.

2. Storm and clear water connections. Except as provided in s. Comm 82.36 (3) (b) 4., storm drain piping and clear water drain piping may not discharge to a sanitary building drain which connects to a publicly owned treatment works.

Note: See s. Comm 82.36 for provisions relative to storm sewers.

(12) PRIVATE INTERCEPTOR MAIN SEWERS. (a) The connection of a private interceptor main sewer to a public sewer shall be in accordance with the conditions of approval for the public sewer granted by the department of natural resources under s. 281.41, Stats.

(b) Private interceptor main sewers which discharge to a municipal treatment facility shall be designed in accordance with the appropriate water quality management plan.

(c) All private interceptor main sewers shall be tested in accordance with s. Comm 82.21.

(d) Private interceptor main sewers 6 inches or less in diameter shall be installed in accordance with the criteria for building sewers specified in sub. (11) (b) and (c) and (d) and (e).

(e) Private interceptor main sewers 8 inches or larger in diameter shall be:

1. Provided with frost protection in accordance with sub. (11) (c) and

2. Installed in accordance with the municipal sewer criteria specified in s. NR 110.13.

(f) No private interceptor main sewer may pass through or under a building to serve another building, unless:

1. The private interceptor main sewer serves farm buildings or farm houses or both which are all located on one property; or

2. A petition for variance is granted under s. Comm 82.20 (11). The approval or nonapproval of a petition for variance request relative to this paragraph shall be determined on an individual basis and shall be evaluated on site specific conditions including, at least, whether.
Comm 82.30

WISCONSIN ADMINISTRATIVE CODE

a. The private interceptor main sewer serves only buildings which are all located on one property;

b. The functions or operations of the buildings to be served by the interceptor main sewer are related; or

c. A document, which indicates the piping and distribution arrangement for the property and buildings, will be recorded with the register of deeds.

(13) LOCATION OF DRAIN PIPING. (a) Drain piping located below the ceilings of areas where food, ice or potable liquids are prepared, handled, stored or displayed shall be installed with the least number of joints and shall be installed in accordance with subds. 1. to 5.

1. All pipe openings through floors shall be provided with sleeves bonded to the floor construction and protuding not less than one inch above the top of the finish floor with the space between sleeve and the piping sealed.

2. Plumbing fixtures, except bathtubs and showers, shall be of the wall mounted type. Bathubs shall have waste and overflow connections made above the floor and piped to a trap below the floor.

3. Floor and shower drains installed shall be equipped with integral seeage pans.

4. Cleanouts for piping shall be extended through the floor construction above.

5. Piping subject to operation at temperatures that will form condensation on the exterior of the pipe shall be thermally insulated.

(b) Where drain piping is located in ceilings of areas where food, ice or potable liquids are prepared, handled, stored or displayed, the ceilings shall be of the removable type, or shall be provided with access panels in order to provide an access for inspection of the piping.

(c) Exposed drain piping shall not be located over a pool, surge tank or an open filter for a pool.

History: Cr. Register, February, 1985, No. 350, eff. 3-1-85; am. Table 82.30-1, (8) (a), (9) (c) (intro.) and 3., and (10) (b) 3. b., r. and recr. (6) (d) 2. Table 82.30-4, (10) (a) 2. b., (13) (intro.) and (7) c., (8) c. (a) 1. to 5. and (9) d. (9) (b) 4. rem. rem. (9) g. 5. to be 4. and am. Register, May, 1988, No. 389, eff. 1-1-88; r. and recr. (4) d., am. Table 82.30-3 and 82.30-7, (11) (intro.), rem. (11) (a) a. (f) to be (f) to (g). cr. (11) (4) and (12) (f), Register, August, 1991, No. 428, eff. 9-1-91; am. Table 82.30-1, Register, April, 1992, No. 456, eff. 5-1-92; am. (7) (a) and (b), (11) (g), (10) (a) 2. b., c. to be (11) (a) 2. b., Register, February, 1994, No. 458, eff. 3-1-94; reeg. reest. dropped copy (10) (f) 3. h., Register, July, 1994, No. 463, corrections in (11) (f) and (12) (g) made under x 1393 (2aa) 7. Stats., Register, April, 1998, No. 508; am. (11) (g) 2. Register, April, 2000, No. 522, eff. 7-1-00.

Comm 82.31 Vents and venting systems. (1) SCOPE.

The provisions of this section set forth the requirements for the design and the installation of vents and venting systems.

(2) MATERIALS. All vents and venting systems shall be constructed of approved materials in accordance with ch. Comm 84.

(3) GENERAL. (a) Vents. Every trap and trapped plumbing fixture shall be provided with an individual vent, except as otherwise permitted in this chapter. Vents and venting systems shall be designed and installed so that the water seal of a trap shall be subject to a maximum pneumatic pressure differential equal to one inch of water column.

(b) Main stack. Each gravity-flow sanitary building sewer shall be served by at least one stack which extends from a building drain to a vent terminal or vent header. The stack shall be not less than 3 inches in diameter from the building drain to the vent terminal or vent header.

(4) VENT STACKS AND STACK VENTS. (a) Where required. Where individual vents, relief vents, or other branch vents are required, a stack and a stack vent shall be installed to serve all drain stacks of 2 or more branch intervals.

(b) Installation. 1. The connection of the vent stack to a drain stack shall be at or below the lowest branch drain connection to the drain stack. The connection to the drain stack shall be by means of a wye pattern fitting installed in a vertical portion of the stack.

2. A vent stack and a stack vent shall:
   a. Extend to a vent terminal in accordance with sub. (15); or
   b. Connect to a vent stack which extends to a vent terminal; or
   c. Connect to a stack vent at least 6 inches above the flood level rim of the highest fixture discharging into a drain stack.

3. Vent stacks and stack vents may connect into a common vent header and then shall extend to a vent terminal.

4. The connection of a vent stack with another vent may not be less than 38 inches above the next higher floor level where the plumbing fixtures are vented, but in no case lower than 2 inches above the elevation of the highest flood level rim of any fixture served by the vent.

Note: See Appendix for further explanatory material.

(5) RELIEF AND YOKE VENTS FOR STACK OFFSETS. (a) Offsets of 30 to 45°. Where a horizontal branch drain connects to a drain stack within 2 feet above or below a stack offset with a change of direction of 30 to 45° from the vertical and the offset is located below 2 or more branch intervals, a relief vent shall be installed in accordance with par. (c), except where an offset of more than 45° from the vertical is located in the drain stack within 12 feet above the offset of 30 to 45°.

(b) Offsets of more than 45°. Except as provided in subds. 1. and 2., where a drain stack has an offset of more than 45° from the vertical located below 2 or more branch intervals, a relief vent and a yoke vent shall be installed in accordance with par. (c).

1. Where an offset of more than 45° from the vertical is located in the drain stack within 12 feet above the lower stack offset, the installation of a yoke vent shall not be required.

2. Where the offset of more than 45° is located below the lowest branch drain connection, the installation of the relief vent shall not be required.

(c) Installation. 1. Relief vent. a. A relief vent serving a drain stack offset shall be installed as a vertical continuation of the portion of the stack below the offset or as a side connection to the portion of the stack below the offset. No drain connection may be installed between the offset and the side connection of the relief vent.

b. The connection of the relief vent to the drain stack shall be by means of a wye pattern fitting.

c. The connection of a relief vent with another vent may not be less than 38 inches above the next higher floor level where the plumbing fixtures are vented, but in no case lower than 2 inches above the elevation of the highest flood level rim of any fixture served by the vent.

Yoke vent. a. A yoke vent serving a drain stack offset shall connect to the drain stack at or below the lowest branch drain connection to the portion of the drain stack above the offset.

b. The connection of the yoke vent to the drain stack shall be by means of a wye pattern fitting.

c. The connection of the yoke vent to another vent may be not less than 38 inches above the next higher floor level where plumbing fixtures are installed that discharge into the drain stack.

Note: See Appendix for further explanatory material.

(a) Yoke vents shall be installed not more than 10 branch intervals apart nor more than 10 branch intervals from the top or bottom of the drain stack.

(b) The connection of the yoke vent to the drain stack shall be by means of a wye pattern fitting.

(c) The connection of the yoke vent to another vent shall be not less than 38 inches above the next higher floor level where plumbing fixtures are installed that discharge into the drain stack.
(7) Relief vents for building drains. A building drain with a change in elevation of 12 feet or more and at an angle of 45° or more from the horizontal shall be provided with a relief vent.

(a) The connection of the relief vent to the building drain shall be by means of a wye pattern fitting installed within 2 feet upstream of the top of the change in elevation.

(b) The connection of the relief vent to another vent shall be not less than 38 inches above the next higher floor level where plumbing fixtures are installed that discharge through the building drain.

Note: See Appendix for further explanatory material.

(8) Vents for sanitary supplies. Sanitary supply shall be provided with a vent connecting either to the sump above the drain inlet or to the drain inlet within 12 inches of the sump.

(9) Fixture vents. (a) Developed length between vent and trap. Each fixture trap shall be protected with a vent located in accordance with the provisions of subds. 1. and 2.

1. Each fixture trap which is not an integral part of the fixture shall be protected with a vent so located that the developed length of the fixture drain piping from the trap weir to the vent connection is within the limits set forth in Table 82.31-1.

2. Each fixture trap which is an integral part of the fixture shall be protected with a vent so located that the developed length of the fixture drain piping from fixture outlet to the vent connection is within the limits set forth in Table 82.31-1. For a floor outlet water closet or similar fixture, the point where the fixture drain piping turns horizontal shall be considered as the fixture outlet.

Table 82.31-1

<table>
<thead>
<tr>
<th>Diameter of Drain (inches)</th>
<th>Pitch of Fixture Drain (inch per foot)</th>
<th>Pitch of Fixture Drain (inch per foot)</th>
<th>Pitch of Fixture Drain (inch per foot)</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>by means of a Sanitary Tee Fitting</td>
<td>by means of a Wye Pattern Fitting</td>
<td></td>
</tr>
<tr>
<td></td>
<td>1/8</td>
<td>1/4</td>
<td>1/2</td>
</tr>
<tr>
<td></td>
<td>1/8</td>
<td>1/4</td>
<td>1/2</td>
</tr>
<tr>
<td>1/4</td>
<td>NP</td>
<td>5.0</td>
<td>2.5</td>
</tr>
<tr>
<td>1/2</td>
<td>NP</td>
<td>6.0</td>
<td>3.0</td>
</tr>
<tr>
<td>2</td>
<td>NP</td>
<td>8.0</td>
<td>4.0</td>
</tr>
<tr>
<td>3</td>
<td>24</td>
<td>12.0</td>
<td>6.0</td>
</tr>
<tr>
<td>4&quot;</td>
<td>32</td>
<td>16.0</td>
<td>8.0</td>
</tr>
</tbody>
</table>

(a) Diameters to be selected on the basis of the smallest drain pipe installed downstream from the trap serving a particular fixture.

(b) Wye pattern fitting refers to a tee-wye fitting, a combination wye and eighth bend fitting or a wye and eighth bend combination of fittings with no more than one inch between the wye fitting and eighth bend fitting.

(c) NP means Not Permitted.

(d) The maximum developed length for fixture drains larger than 4 inches in diameter shall be approved by the department.

(b) Minimum distance. A vent shall not connect to a fixture drain within the distance equal to 2 diameters of the drain piping from the weir of a trap.

Note: See Appendix for further explanatory material.

(10) Circuit venting. Is lieu of providing individual vents, a horizontal drain to which at least 2 but not more than 8 wall outlet fixtures or at least 2 but not more than 8 floor outlet fixtures, other than blowout type fixtures and wall-outlet carrier type water closets, are connected to the same horizontal branch drain, may be vented by a circuit vent in accordance with pars. (a) to (e).

(a) The circuit vent shall connect to the horizontal drain at a point between the 2 most upstream fixtures.

1. A circuit vented horizontal drain into which 4 or more fixtures discharge shall be provided with a relief vent. The relief vent shall connect to the circuit vented horizontal drain downstream of the most downstream fixture drain which is vented by the circuit vent and upstream of any other drain connections.

2. Two circuit vented horizontal drains serving a total of 8 fixtures, 4 on each branch, shall be provided with at least one relief vent, unless the horizontal drains connect to a drain stack with no other drain connections located above the circuit vented horizontal drains. One relief vent may serve both horizontal drains, if installed downstream of the point where the 2 horizontal drains are joined.

Note: See Appendix for further explanatory material.

(c) A horizontal drain served by a circuit vent shall not diminish in size from the connection to the drain stack to the circuit vent connection. Where a relief vent is installed, the horizontal drain served by the circuit vent shall not diminish in size from the relief vent connection to the circuit vent connection.

(d) Fixture drains served by a circuit vent shall conform to the provisions of sub. (9). The connection of the fixture drain to the branch drain served by the circuit vent shall be considered as the vent connection.

(e) Additional wall outlet fixtures with a drainage fixture unit value of one or less which are served by individual vents or common vents may discharge into a horizontal drain served by a circuit vent.

(11) Common vents. In lieu of providing individual vents, fixtures may be common vented in accordance with pars. (a) and (b).

(a) Vertical drains. A common vent may serve 2 fixture traps where both fixture traps connect to a vertical drain at the same elevation. Where this connection is by means of a sanitary tee fitting with a side inlet, the centerline of the side inlet opening may not be below the centerline of the larger opening. The drain connection of a blowout type fixture or a kitchen sink served by a common vent may not be by means of a double sanitary tee fitting.

(b) Horizontal branches. The fixture drains from 2 wall-outlet fixtures, each with a drainage fixture unit value of one or less, or the fixture drains from 2 traps serving a kitchen sink with or without a dishwasher may connect to a horizontal branch without individual vents provided a common vent connects to the branch drain downstream of both fixture drains. Both fixture drains shall be of the same diameter. The developed length of the drain from the vent to the farthest trap shall conform to sub. (9).

Note: See Appendix for further explanatory material.

(12) Island fixture venting. Island plumbing fixtures may be vented in accordance with pars. (a) to (d).

(a) Island plumbing fixtures may be vented by extending an individual vent or a common vent as high as possible under the fixture enclosure and returning the vent vertically downward and connecting it to the fixture drain by means of a wye pattern fitting.

(b) Horizontal vent piping shall connect to the vertical section of the fixture vent and extend to a point where it can extend vertically to a vent terminal in accordance with sub. (15) or connect to another vent in accordance with sub. (15).
(c) Drainage fittings shall be used on all sections of the vent pipe below the floor level and its minimum slope of 1/4 inch per foot to the drainage point shall be provided.

(d) Cleanouts shall be provided on the vent piping in accordance with s. Comm 82.35.

Note: See Appendix for further explanatory material.

Note: See sub. (17) for venting provisions relating to laboratory sinks.

(13) Vertical wet vents. In lieu of providing individual vents, fixtures may be wet vented in accordance with pars. (a) to (c).

(a) Vertical wet vents. 1. Where 2 wall outlet fixtures are located on the same floor level with their fixture drains connecting to the same vertical drain pipe at different elevations, the lower fixture drain may be wet vented in accordance with subd. 1. a. to e.

a. No other fixtures may discharge into the vertical drain pipe above or between the 2 wall outlet fixtures. Additional fixtures may discharge into the vertical drain pipe below the 2 wall outlet fixtures.

b. A branch vent shall connect to the vertical drain pipe immediately above the higher fixture drain connection.

c. The drain between the 2 fixtures shall be at least one pipe size larger than the upper fixture drain, but not smaller than 2 inches in diameter.

d. Both fixture drains shall conform to sub. (9). The connection of the lower fixture drain to the vertical drain shall be considered as the vent connection.

e. The higher fixture drain may not serve a water closet or urinal.

Note: See Appendix for further explanatory material.

(b) Horizontal wet vents. A drain from a lavatory or lavatories which are either provided with individual vents or a common vent may serve as the wet vent for not more than 2 bathtubs or showers and not more than 2 water closets in accordance with subds. 1. to 7. No other fixtures may discharge into or be served by the wet vent.

1. All of the fixtures shall be located in nonpublic bathroom groups.

2. The lavatories and bathtubs or showers shall have a common horizontal drain with the drain for the lavatories serving as a wet vent for the bathtubs or showers.

3. Where 2 bathtubs or showers are served by the same wet vent, their fixture drains shall connect independently to the common horizontal drain downstream of the vertical drain serving the lavatory or lavatories.

4. Where 2 bathtubs or showers and 2 water closets are served by the same wet vent a relief vent shall be provided, unless the wet vented horizontal drain connects to a drain stack with no other drain connections located above the wet-vented horizontal drain. The relief vent shall connect to the horizontal drain at a point downstream of the fixture drains for the water closets and upstream of any other fixture drain connections.

5. One or 2 water closets may connect to the common horizontal drain with the drain from the lavatories and bathtubs or showers also serving as a wet vent for the water closets. Where 2 water closets are served by the same wet vent, their fixture drains shall connect independently to the common horizontal drain at the same point.

6. The wet vent shall be at least 2 inches in diameter. No more than 4 drainage fixture units may discharge into a 2 inch diameter wet vent.

7. A branch vent shall connect immediately above the highest fixture drain connection and shall be sized in accordance with sub. (14).

(c) Other types of wet vents. An individual vent serving a floor outlet fixture, a common vent serving floor outlet fixtures, a circuit vent, a relief vent serving a circuit vented drain or a relief vent serving a wet vented horizontal drain may serve as a wet vent in accordance with subds. 1. to 4.

1. No more than 2 wall outlet fixtures, each fixture with a drainage fixture unit value of one or less, may have their fixture drains connected individually into the individual vent, common vent, circuit vent or relief vent thereby forming a wet vent.

2. The wet vent shall be at least 2 inches in diameter.

3. The branch vent to which the wet vent connects shall be sized in accordance with sub. (14). The branch vent may serve 1 wall outlet fixture in lieu of individual vent pipe s or a common vent.

4. The fixtures discharging into the wet vent shall be located on the same floor level as the fixtures served by the wet vent.

(14) Vent size. (a) Stack vents and vent stacks. Stack vent and stack vent pipe sizes shall be determined in accordance with Table 82.31-2 on the basis of developed length and the diameter of the drain stack at its base.

1. The developed length of the stack vent shall be measured along the vent pipe, from the highest drain branch connection to the vent terminal or to the connection to a vent header.

2. The developed length of the vent stack shall be measured along the vent pipe from the vent stack base connection to the vent terminal or to the connection to a vent header.

Note: See Appendix for further explanatory material.

(b) Vent headers. 1. Vent header pipe sizes shall be determined in accordance with Table 82.31-3 with the number of drainage fixture units being the sum of the fixture unit loads of the stacks vented through that portion of the header. The diameter of a vent header shall not be less than any vent connecting to it.

2. The developed length of the vent header shall be measured along the pipe from the most distant vent stack or vent stack base connection to the vent terminal.

Note: See Appendix for further explanatory material.

(c) Branch vents. Branch vent pipe sizes shall be determined in accordance with Table 82.31-3. The developed length of the branch vent shall be measured along the pipe from the furthest fixture drain served by the branch vent to the point where it connects to a vent pipe of a larger diameter or to a vent terminal.

Note: See Appendix for further explanatory material.

(d) Individual vents. Individual vent pipe sizes shall be determined in accordance with Table 82.31-3. The developed length of an individual vent shall be measured along the vent pipe from the fixture drain served by the vent to the point where it connects to a vent pipe of a larger diameter or to a vent terminal.

Note: See Appendix for further explanatory material.

(e) Common vents. Common vent pipe sizes shall be determined in accordance with Table 82.31-3. The developed length of a common vent shall be measured along the vent pipe from the drain served by the vent to the point where it connects to a vent pipe of a larger diameter or to the vent terminal.
Table 82.31-2
SIZE AND LENGTH OF VENT STACKS AND STACK VENTS

<table>
<thead>
<tr>
<th>Diameter of Drain Stack at Base (inches)</th>
<th>Maximum Developed Length of Vent (feet)</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>1¼</td>
</tr>
<tr>
<td>1½</td>
<td>50</td>
</tr>
<tr>
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<td>NP</td>
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<td>NP</td>
</tr>
<tr>
<td>5</td>
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</tr>
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<td>6</td>
<td>NP</td>
</tr>
<tr>
<td>8</td>
<td>NP</td>
</tr>
<tr>
<td>10</td>
<td>NP</td>
</tr>
<tr>
<td>12</td>
<td>NP</td>
</tr>
</tbody>
</table>

* Not more than 2 water closets or similar flush action type fixtures of 4 or more drainage fixture units.
* NP means Not Permitted.

Table 82.31-3
MINIMUM DIAMETERS AND MAXIMUM LENGTH OF INDIVIDUAL, COMMON, BRANCH AND CIRCUIT VENTS AND VENT HEADERS

<table>
<thead>
<tr>
<th>Drainage Fixture Units (dfu)</th>
<th>Maximum Developed Length of Vent (feet)</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>1¼</td>
</tr>
<tr>
<td>2</td>
<td>50</td>
</tr>
<tr>
<td>4</td>
<td>40</td>
</tr>
<tr>
<td>8</td>
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<td>1100</td>
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<td>1900</td>
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</tr>
<tr>
<td>3600</td>
<td>NP</td>
</tr>
<tr>
<td>5600</td>
<td>NP</td>
</tr>
</tbody>
</table>

* No water closets permitted.
* NL means No Limit.
* NP means Not Permitted.

(f) Circuit vents. Circuit vent pipe sizes shall be determined in accordance with Table 82.31-3. The developed length of the circuit vent shall be measured along the vent from the connection with the branch drain served by the vent to the point where it connects to a vent pipe of a larger diameter or to a vent terminal.

(g) Relief vents. Relief vents shall be sized in accordance with the provisions of subds. 1. to 4. The developed length of a relief vent shall be measured along the vent from the connection with the branch drain served by the vent to the point where it connects to a vent pipe of a larger diameter or to a vent terminal.

1. Circuit vented branch drain. The diameter of a relief vent for a branch drain served by a circuit vent shall be at least one half the diameter of the branch drain. The maximum developed length shall be determined from Table 82.31-3 based on the number of drainage fixture units served by the vent.

2. Drain stacks. A relief vent serving a drain stack shall be sized as a stack vent in accordance with par. (a).

3. Building drain. The diameter of a relief vent serving a building drain, as required in sub. (7), shall be at least one half the diameter of the building drain. The maximum developed length shall be determined from Table 82.31-3 based on the number of drainage fixture units served by the vent.

4. Horizontal wet vent. The diameter of a relief vent serving a horizontal wet vent shall be at least 1½ inches. The maximum developed length shall be determined from Table 82.31-3 based on the number of drainage fixture units served by the vent.

(h) Yoke vents. A yoke vent serving a drain stack shall be sized as a vent stack in accordance with par. (a).

(i) Vents for pumps. 1. a. Except as provided in sub. b., the size of a vent for a sanitary pump with other than a pneumatic ejector, shall be determined in accordance with Table 82.31-4.
b. The size of a vent for a sanitary sump located outside with other than a pneumatic ejector shall be determined in accordance with Table 82.31-4, but shall not be less than 2 inches in diameter.

2. The air pressure relief pipe from a pneumatic ejector shall not be connected to vent or vent system serving a sanitary drain system, storm drain system or chemical waste system.

a. The relief pipe shall be of a size to relieve the air pressure inside the ejector to atmospheric pressure, but shall not be less than 2 inches in diameter where the ejector is located outside and 1 1/4 inches in diameter for all other ejector locations.

b. The vent shall terminate in accordance with the provisions of subds. (1) to (3).

(15) VENT GRADES AND CONNECTIONS. (a) Vent grade. All vent and branch vent pipes shall be graded and connected so as to drain back to a drain pipe by means of gravity.

(b) Installation. Vents shall be installed in accordance with subds. 1. to 3.

1. Except for wet vent piping, the connection of a vent to horizontal drain piping shall be at a point above the horizontal center line of the drain piping.

Table 82.31-4

<table>
<thead>
<tr>
<th>Discharge Capacity of Ejector (gpm)</th>
<th>Maximum Diameter of Vent (inches)</th>
<th>Developed Length of Vent (feet)</th>
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</thead>
<tbody>
<tr>
<td></td>
<td>1 1/4</td>
<td>1 1/2</td>
</tr>
<tr>
<td>10</td>
<td>NL</td>
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<tr>
<td>20</td>
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<td>3</td>
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<td>60</td>
<td>31</td>
<td>75</td>
</tr>
<tr>
<td>80</td>
<td>16</td>
<td>41</td>
</tr>
<tr>
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<td>10</td>
<td>25</td>
</tr>
<tr>
<td>150</td>
<td>NPc</td>
<td>10</td>
</tr>
<tr>
<td>200</td>
<td>NPc</td>
<td>20</td>
</tr>
<tr>
<td>250</td>
<td>NPc</td>
<td>10</td>
</tr>
<tr>
<td>300</td>
<td>NPc</td>
<td>10</td>
</tr>
<tr>
<td>400</td>
<td>NPc</td>
<td>44</td>
</tr>
<tr>
<td>500</td>
<td>NPc</td>
<td>24</td>
</tr>
</tbody>
</table>

a. The developed length of the vent is measured along the pipe from the connection to the sump, to the point where it connects to a vent pipe of a larger diameter.

b. NPc means Not Permitted.

c. NP means Not permitted.

2. Except as provided in subds. (12) and (17), vent piping serving a wall-outlet fixture may not offset horizontally more than 36 inches above the floor, but in no case lower than the elevation of the highest flood level rim of any fixture served by the vent.

3. Vent piping may not connect to a branch vent less than 38 inches above the floor, but in no case lower than 2 inches above the elevation of the highest flood level rim of any fixture served by the vent.

Note: See Appendix for further explanatory material.

(16) VENT TERMINALS. All vents and vent systems shall terminate in the open air in accordance with this subsection.

(a) Extension above roofs. Extensions of vents through a roof shall terminate at least 8 inches above the roof. Where the roof is to be used for any purpose other than weather protection, the vents shall extend at least 7 feet above the roof.

(b) Waterproof flashing. The penetration of a roof system by a vent shall be made watertight with an approved flashing.

(c) Prohibited uses. Vent terminals shall not be used as flag poles, support for antennas or other similar purposes.

(d) Location of vent terminals. 1. A vent shall not terminate under the overhang of a building.

2. All vent terminals shall be located:
   a. At least 10 feet from an air intake;
   b. At least 5 feet from a power exhaust vent;
   c. At least 10 feet horizontally from or 2 feet above roof scuttles, doors and openable windows; and
   d. At least 5 feet from or 2 inches above parapet walls.

Note: Section Comm 64.57 (3) (a) adopts the American Institute of Architects (AIA) "Design and Construction of Hospital and Health Care Facilities" which includes greater vent terminal to air intake distances. These guidelines are available from AIA, telephone 1-800-365-3724.

3. Where a structure has an earth covered roof extending from surrounding grade, the vent extension shall run at least 7 feet above grade and terminate with an approved vent cap. The portion of vent pipe outside the structure shall be without joints, except one fitting may be installed where the pipe leaves the top or side of the structure.

(e) Extension through wall. Where approved by the department, a vent may terminate through an exterior wall. Such a vent shall terminate at least 10 feet horizontally from any lot line and shall terminate downward. The vent shall be screened and shall comply with par. (d).

(f) Extensions outside buildings. Drain or vent pipe extensions shall not be located or placed on the outside of an exterior wall of any new building, but shall be located inside the building.

(g) Frost closure. For protection against frost closure, each vent terminal shall be at least 2 inches in diameter. Where it is necessary to increase the diameter of the vent, the change in diameter shall be made at least 6 inches inside the building.

Note: See Appendix for further explanatory material.

(17) COMBINATION DRAIN AND VENT SYSTEMS. In lieu of providing individual vents, fixtures may be vented in accordance with pars. (a) to (c).

(a) Stacks. 1. A drain stack may serve as a combination drain and vent system for identical fixtures in accordance with subd. 1. a. to e.

   a. The drain stack shall not serve more than 3 identical fixtures. Each fixture shall be located on a separate floor level.
   b. The drain stack shall be limited to serving kitchen sinks with or without food waste grinders or dishwasher connections within dwelling units, drinking fountians and lavatories.
   c. The drain stack shall not be offset horizontally above the lowest fixture drain connection.

   d. The developed length of any fixture drain from the trap weir to the drain stack shall not exceed the limits specified in Table 82.31-1.

   e. The drain stack and its attendant stack vent shall be sized in accordance with Table 82.31-5.

Note: See Appendix for further explanatory material.

Table 82.31-5

<table>
<thead>
<tr>
<th>Fixtures Connected</th>
<th>Size of Stack (inches)</th>
</tr>
</thead>
<tbody>
<tr>
<td>Drinking Fountains</td>
<td>1 1/2</td>
</tr>
<tr>
<td>Lavatories</td>
<td>2</td>
</tr>
<tr>
<td>Kitchen Sinks</td>
<td>3</td>
</tr>
</tbody>
</table>

f. For the purpose of this subdivision a vent stack shall not be required to serve this type of combination drain and vent arrangement.

2. A drain stack may serve as a combination drain and vent system for a kitchen sink and a laundry tray in accordance with subd. 2. a. to d.

   a. One kitchen sink within a dwelling unit, with or without a food waste grinder or dishwasher connection shall connect to the
drain stack above the laundry tray. No other fixtures may connect to the drain stack.

b. The drain stack shall be at least 2 inches in diameter below the kitchen sink connection and it shall be at least 4 inches in diameter below the laundry tray connection.

c. In lieu of the minimum sizes as required in subd. 2. b., the entire stack below the kitchen sink connection may be 3 inches in diameter.

d. The drain stack shall not offset horizontally above the fixture drain connection for the laundry tray.

(b) Building drains. A building drain or a building subdrain may serve as a combination drain and vent system for floor drains and floor outlet fixtures in accordance with subds. 1. to 6.

1. A vent stack or a drain stack at least 2 inches in diameter shall be connected upstream of any building drain branch or building subdrain branch.

2. No more than 2 water closets may connect to the building drain or building subdrain by means of building drain branches or building subdrain branches.

3. a. That portion of the building drain or building subdrain between the connection of the building drain branch or building subdrain branch and the vent stack or drain stack required in subd. 1. shall be at least one pipe size larger than the minimum size permitted in Table 82.30–3 based on the total drainage fixture unit load.

b. The vent stack or drain stack required in subd. 1. shall be at least one-half the diameter of that portion of the building drain or building subdrain which is vented by the stack, but may not be less than 2 inches in diameter.

c. A stack vent serving a drain stack required in subd. 1. shall be at least one half the diameter of that portion of the building drain or building subdrain which is vented by the stack, but may not be less than 2 inches in diameter.

4. The pitch of a floor drain or a floor outlet fixture, except a water closet, connected to a building drain branch or building subdrain branch shall be at least 3 inches in diameter.

5. A building drain branch or building subdrain branch may not connect to a building drain or building subdrain downstream from the base fitting of a drain stack 2 inches or larger in diameter within the distance equal to 20 pipe diameters of the building drain or building subdrain.

6. The pitch and the developed length of the building drain branch or building subdrain branch may not exceed the limits specified in Table 82.31–1.

Note: See Appendix for further explanatory material.

(c) Laboratory sink venting. A horizontal drain may serve as a combination drain and vent system for island laboratory sinks in accordance with subds. 1. to 7.

1. A vent stack or a drain stack at least 2 inches in diameter shall be connected upstream of any fixture drain vented by the combination drain and vent system.

2. a. That portion of the horizontal drain between the connection of fixture drain and the vent stack or drain stack required in subd. 1. shall be at least one pipe size larger than the minimum size permitted in Table 82.30–2 based on total drainage fixture unit load.

b. The vent stack or drain stack required in subd. 1. shall be at least one-half the diameter of that portion of the horizontal drain which is vented by the stack, but may not be less than 2 inches in diameter.

c. A stack vent serving a drain stack required in subd. 1. shall be at least one half the diameter of that portion of the horizontal drain which is vented by the stack, but may not be less than 2 inches in diameter.

3. All fixture drains vented by the horizontal drain shall be at least 3 inches in diameter.

4. Fixture drains to be vented by the horizontal drain shall connect individually to the horizontal drain.

5. An individual vent or common vent shall be extended as high as possible under the sink enclosure and then returned vertically downward and connected to the horizontal drain. A cleanout shall be provided on the vent piping.

6. In lieu of connecting the vent to the horizontal drain which forms the combination drain and vent system, the vent may connect to a horizontal fixture drain vented by the combination drain and vent system. The pitch and developed length of the horizontal fixture drain shall not exceed the limits specified in Table 82.31–1.

7. Fixture drains to be vented by the horizontal drain shall not connect to a horizontal drain downstream from the base fitting of a drain stack 2 inches or larger in diameter within the distance equal to 20 pipe diameters of the horizontal drain serving the stack.

Note: See Appendix for further explanatory material.

(18) Prohibited uses. A vent or vent system shall not be used for purposes other than the venting of the plumbing system.

(a) Boiler blowoff or basin vents. Vent piping from boiler blowoff basins shall not be connected to a vent or vent system serving a sanitary drain system, storm drain system or chemical waste system.

(b) Chemical waste vents. Vent piping for chemical waste systems shall not be connected to a vent system serving a sanitary drain system or storm drain system.

(c) Steam vents. Vents serving steam operated sterilizers, cleansing or degreasing equipment, pressing machines or any other apparatus which normally discharges steam into the vent shall not be connected to a vent or vent system serving a sanitary drain system, storm drain system or chemical waste system.

History: Cr. Register, February, 1985, No. 350, eff. 3–1–85; am. (11) (a), (17) (b) 3. b. and (c) 2, b., z. and recr. (11) (b), r. (13) (a) 2, c. (17) (b) 3. c. and (c) 2, c., Regis-
ter, May, 1988, No. 389, eff. 6–1–88; reprinted to correct (17) (d) 4., Register, Febru-
ary, 1991, No. 422; cr. (4). (d) 4. and (17) (c) 2. f. r. and recr. (5) (c) 1. c. and (17) (c) 4., am. (5) (c) 2. c., (10) (intro.), (6) 1., (11) (b), (17) (a) 1. c. and (17) (b), Register, Aug-
ust, 1991, No. 428, eff. 9–1–91; am. (6) (c), (7) (b), (10) (intro.), (a) (a) 1. c., (15) (a) 1. c., (c) (intro.), 1. and 4. z. (16) b., Register, February, 1994, No. 451, eff.
3–1–94.

Comm 82.32 Traps and direct fixture connections.

(1) Scope. The provisions of this section set forth the requirements for the types and installation of traps and direct fixture connections.

(2) Materials. All traps and fixture connections shall be of approved materials in accordance with ch. Comm 84.

(3) General. Each plumbing fixture, each compartment of a plumbing fixture and each floor drain shall be separately trapped by a water seal trap, except as provided in par. (a). A fixture shall not be double trapped.

(a) Trap exceptions. The plumbing fixtures listed in subds. 1. to 3. shall not be required to be separately trapped:

1. Fixtures having integral traps;

2. Compartments of a combination plumbing fixture installed on one trap, provided:

a. No compartment is more than 6 inches deeper than any other;

b. The distance between the compartments' waste outlets farthest apart does not exceed 30 inches; and

c. No compartment waste outlet is equipped with a food waste grinder.

3. Storm drains as provided in s. Comm 82.36 (14) (b).

(b) Trap seals. Each trap shall provide a liquid seal depth of not less than 2 inches and not more than 4 inches, except as otherwise specified in this chapter.

(c) Loss of trap seal. A trap seal primer valve may be installed on a trap subject to high rates of evaporation.

1. A trap seal primer valve shall be installed on a receptor of indirect wastes not subject to year round use.

2. Trap seal primer valves shall conform to ASSE 1018.

Note: A list of referenced standards is contained in ch. Comm 84.
(d) **Design.** Traps shall be self-scouring and shall not have interior partitions, except where such traps are integral with the fixture. Uniform diameter p-traps shall be considered self-scouring.

(e) **Size.** Traps shall be of diameters not less than those specified in Table 82.30–1 of s. Comm 82.30.

(f) **Prohibited traps.** The installation of the types of traps listed in subds. 1. to 6. shall be prohibited:
   1. Bell traps;
   2. Drum traps, except where specifically approved by the department;
   3. S-traps which are not integral parts of fixtures;
   4. Separate fixture traps which depend on interior partitions for the trap seal;
   5. Traps which depend upon moving parts to maintain the trap seal; and
   6. Traps which in case of defect would allow the passage of sewer air.

(4) **INSTALLATION.** (a) **Setting of traps.** All traps shall be rigidly supported and set true with respect to the water level and so located as to protect the water seals, and shall be protected from freezing and evaporation.

(b) **Distance from fixture drain outlets.** 1. **Vertical distance.** Except as provided in subd. 1. a. to c., the vertical distance between the top of the fixture drain outlet and the horizontal center line of the trap outlet shall not exceed 15 inches.
   a. The vertical distance between the top of the strainer of a floor drain or the opening of a standpipe receptacle and the horizontal center line of the trap outlet shall not exceed 36 inches.
   b. The vertical distance between the top of the fixture drain outlet of a pedestal drinking fountain, a cuspidor or a drain receptacle for a sanitary dump station and the horizontal center line of the trap outlet shall not exceed 60 inches.
   c. The vertical distance between the water level in the bowl of a floor outlet water closet and the center line of the horizontal portion of the fixture drain outlet shall not exceed 36 inches.
   2. **Horizontal distance.** The horizontal distance between the vertical center line of a fixture drain outlet and the vertical center line of the trap inlet shall not exceed 15 inches, except the horizontal distance for a pedestal drinking fountain shall not exceed 24 inches.

Note: See Appendix for further explanatory material.

(5) **DIRECT FIXTURE DRAIN CONNECTION.** Except as provided in s. Comm 82.33, all plumbing fixtures and appliances discharging wastes shall connect directly to a drain system.

(a) **Floor drains.** 1. Floor drains shall be so located as to be accessible for cleaning purposes.
   2. A floor drain receiving the wash from garbage cans shall be at least 3 inches in diameter.

(b) **Kitchen sinks.** Horizontal drain piping serving a kitchen sink trap shall not connect to a vertical drain piping by means of a double sanitary tee.

(c) **Water closets.** A water closet shall discharge through a drain pipe or fitting with a minimum diameter of 3 inches.
   1. A floor mounted wall outlet water closet shall connect to a 4 inch or 4 x 3 inch closet collar fitting or to a horizontal or vertical carrier type fitting.
   2. A floor outlet water closet shall connect to a 4 inch or 4 x 3 inch closet collar fitting. A 4 x 3 inch closet bend fitting may be installed where a 4 inch closet collar fitting is used.
   3. A wall mounted wall outlet water closet shall connect to a horizontal or vertical carrier type fitting.
   4. Two water closets discharging to a vertical drain from opposite sides by means of the same fitting shall be installed in accordance with subd. 4. a. and b.

   a. Where the vertical drain is 3 inches in diameter, the fitting for floor outlet water closets shall be a 3 inch double wye pattern fitting.
   b. Where the water closets are wall outlet types the fitting shall be a double wye pattern fitting or a carrier-type fitting.

(d) **Blowout-type fixtures.** Blowout-type plumbing fixtures shall be installed in accordance with the approval of the department.

History: Cr. Register, February, 1985, No. 350, eff. 3–1–85; am. (4) (a), (5) (intro.) and (6). Register, May, 1986, No. 389, eff. 6–1–86; am. (4) (b) 1. b., Register, April, 2000, No. 532, eff. 7–1–00.

Comm 82.33 **Indirect and local waste piping.**

(1) **SCOPE.** (a) The provisions of this section set forth the requirements for the installation of indirect waste piping and local waste piping.

(b) Indirect waste piping and local waste piping draining the fixtures, appliances and devices having a public health concern, including but not limited to those listed in Table 82.33–1, shall be considered as plumbing and shall comply with the provisions of this section.

<table>
<thead>
<tr>
<th>TYPES OF FIXTURES, APPLIANCES AND DEVICES OF A PUBLIC HEALTH CONCERN</th>
</tr>
</thead>
<tbody>
<tr>
<td>Refrigerated food storage rooms and compartments</td>
</tr>
<tr>
<td>Coffee makers and urns</td>
</tr>
<tr>
<td>Refrigerated food display cases</td>
</tr>
<tr>
<td>Food processing equipment</td>
</tr>
<tr>
<td>Ice compartments</td>
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<tr>
<td>Baptismal founts</td>
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<tr>
<td>Vending machines</td>
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<tr>
<td>Clothes washers and extractors</td>
</tr>
<tr>
<td>Steam tables and kettles</td>
</tr>
<tr>
<td>Dishwashers</td>
</tr>
<tr>
<td>Food preparation sinks</td>
</tr>
<tr>
<td>Stills</td>
</tr>
<tr>
<td>Potato peelers</td>
</tr>
<tr>
<td>Sterilizers</td>
</tr>
<tr>
<td>Egg boilers</td>
</tr>
<tr>
<td>Bar and soda fountains</td>
</tr>
<tr>
<td>Boiler blowoff basin outlet drains</td>
</tr>
</tbody>
</table>

(2) **MATERIALS.** Indirect waste piping more than 30 inches in length and all local waste piping shall be of approved materials in accordance with ch. Comm 84.

(3) **SIZE.** Except as provided in pars. (a) and (b), indirect waste piping more than 30 inches in length and all local waste piping shall be sized in accordance with s. Comm 82.30.

(a) Indirect or local waste piping not exceeding 20 feet in length for refrigerated food display cases may not be less than one inch in diameter.

(b) Indirect waste piping, attached to an appliance, appurtenance or equipment through which pressurized waste is discharged, shall be sized in accordance with specifications of the manufacturer of the appliance, appurtenance or equipment.

(4) **INSTALLATION.** Indirect waste piping and local waste piping shall be so installed as to permit access for flushing and cleaning.

(5) **TRAPS.** (a) **Indirect waste piping.** 1. Gravity flow indirect waste piping more than 30 inches in length shall be provided with a trap in accordance with s. Comm 82.32 (4), except indirect waste piping draining a sterilizer shall not be trapped.

2. All indirect waste piping draining a refrigerated compartment shall be provided with a trap in accordance with s. Comm 82.32 (4).

(b) **Local waste piping.** Local waste piping handling sanitary wastes and more than 30 inches in length shall be provided with a trap in accordance with s. Comm 82.32 (4).
(6) Maximum Length. Indirect waste piping and local waste piping handling sanitary wastes shall not exceed 30 feet in length horizontally nor 15 feet in length vertically.

Note: See Appendix for further explanatory material.

(7) Air-Gaps and Air-Breaks. All indirect waste piping and all local waste piping shall discharge by means of an air-gap or air-break into a receptor.

(a) Air-gap installation. The distance of an air-gap between indirect waste piping one inch or less in diameter and the receptor shall be at least twice the diameter of the indirect waste piping.

2. The distance of an air-gap between indirect waste piping larger than one inch in diameter and the receptor shall be not less than 2 inches.

(b) Air-break installation. The air-break between indirect waste piping or local waste piping and the receptor shall be accomplished by extending the indirect waste piping or local waste piping below the flood level rim of the receptor.

Note: See Appendix for further explanatory material.

(8) Receptors. A receptor receiving the discharge from indirect waste piping or local waste piping shall be of a shape and capacity as to prevent splashing or flooding. Receptors shall be installed in accordance with this subsection and shall be accessible.

(a) Waste sinks and standpipes. A waste sink or a standpipe serving as a receptor shall have its rim at least one inch above the floor.

2. A waste sink or a standpipe serving as a receptor shall be individually trapped in accordance with s. Comm 82.32.

(b) Floor sinks. A floor sink serving as a receptor shall be equipped with a removable metal basket over which the indirect waste piping or local waste piping is to discharge, or the floor sink shall be equipped with a dome strainer. Indirect waste piping or local waste piping shall not discharge through a traffic grate, but shall terminate over an unobstructed portion of the floor sink.

(c) Local waste piping. Local waste piping serving as a receptor shall discharge to a waste sink, standpipe or floor sink, except as provided in subd. 2.

2. Local waste piping serving as a receptor for a water heater safety relief valve may discharge to a floor drain.

3. Local waste piping may not receive the discharge from another local waste pipe.

(d) Prohibited receptors. Except as provided in subds. 1. and 2., a plumbing fixture which is used for domestic or culinary purposes shall not be used as a receptor for indirect waste piping or local waste piping.

1. The indirect waste piping of a portable dishwasher or point-of-use water treatment device may discharge into a kitchen sink of a dwelling unit.

2. The indirect waste piping of an automatic clothes washer or water treatment device may discharge into a laundry tray.

Note: See Appendix for further explanatory material.

(9) Indirect Waste Piping Required. (a) Boilers, pressure tanks and relief valves. Boilers, pressure tanks, relief valves and similar equipment discharging to a drain system shall be by means of an air-gap.

1. Steam pipes shall not connect or discharge to any part of a plumbing system.

2. Waste water more than 160° F in temperature shall not discharge into any part of a plumbing system.

(b) Clear water wastes. 1. Clear water wastes, except those from a drinking fountain, discharging to a drain system shall be by means of an air-gap.

2. The clear water wastes from a drinking fountain discharging to a drain system shall be by means of a direct connection.

(c) Clothes washers. Residential types. Residential-type clothes washers shall discharge into the sanitary drain system by means of an air-break.

a. A standpipe receptor may not extend more than 36 inches nor less than 18 inches above the top of the trap weir.

b. The top of a standpipe receptor shall terminate at least 32 inches but not more than 42 inches above the floor on which the washer is located.

2. Self-service laundries. Pumped-discharge automatic clothes washing equipment in laundromats, laundromats and self-service laundry establishments shall have the waste discharge to a drain system by means of standpipes. The standpipes shall be installed in accordance with subd. 1.

a. The maximum number of washers which may be connected to a trap shall be in accordance with Table 82.33-2.

b. Washer wastes shall not be discharged to gutters, trenches, local waste piping, indirect waste manifold or other similar connections.

3. Commercial. Gravity discharge-type clothes washing equipment shall discharge by means of an air-break or by other approved methods into a floor receptor, trench or trough.

a. The receptor shall be sized to hold one full simultaneous discharge load from every machine draining into the receptor.

b. The size of the receptor drain shall be determined by the manufacturer’s discharge flow rate and the frequency of discharge.

Note: See Appendix for further explanatory material.

c. All wastes from the washers shall flow through a Commercial laundry interceptor as specified in s. Comm 82.34.

<table>
<thead>
<tr>
<th>Trap Diameter</th>
<th>Maximum Number of Washers</th>
</tr>
</thead>
<tbody>
<tr>
<td>2 inches</td>
<td>2 machines</td>
</tr>
<tr>
<td>3 inches</td>
<td>3 machines</td>
</tr>
<tr>
<td>4 inches</td>
<td>4 machines</td>
</tr>
</tbody>
</table>

(d) Dishwashing machines. 1. Residential-type. A residential-type dishwashing machine shall discharge to the sanitary drain system by means of a fixed air-gap or air-break located above the high water level of the dishwashing machine. The indirect waste piping or hose from the dishwashing machine shall not exceed a developed length of 10 feet. The indirect waste piping shall be installed in accordance with one of the methods specified in subd. 1. a. and b.

a. An air-gap or air-break may be located below a counter top. Where the air-gap or air-break is located below a counter top, the indirect waste piping from the dishwashing machine shall discharge into a standpipe. The standpipe shall be at least 1 1/2 inches in diameter and shall extend at least 12 inches above the trap inlet.

b. An air-gap may be located above a counter top. Where the air-gap is located above a counter top, the indirect waste piping from a dishwashing machine shall discharge into either a standpipe or local waste piping. The standpipe shall be at least 1 1/2 inches in diameter and shall extend at least 12 inches above the trap inlet. The local waste piping shall connect to the fixture drain of a kitchen sink above the trap inlet. Where a hose is used for local waste piping, the developed length shall not exceed 18 inches.

2. Commercial. Commercial dishwashing machines shall discharge to a sanitary drain system by means of an air-gap or air-break into a trapped and vented receptor. The indirect waste piping may not be more than 30 inches in length.

3. Prohibited installations. No dishwashing machine may discharge into or through a food waste grinder.

Note: See Appendix for further explanatory material.

(c) Drips and drain outlets. Appliances, devices and apparatus not defined as plumbing fixtures which have drip or drain outlets shall be drained through indirect waste piping into an open receptor by means of an approved air-gap or air-break.
(f) Elevator drains. 1. All drains serving elevator pits shall discharge to the storm drain system as specified in s. Comm 82.36 (3).
2. Drains serving elevator pits shall not connect directly with the storm drain system by means of gravity flow piping.
3. A sump may not be located in an elevator machine room.
4. A drain serving an elevator pit that discharges to a sump shall have a submerged inlet constructed to maintain a minimum 6 inch trap seal.
5. A sump located in an elevator pit may only receive storm or clear water waste from the elevator pit or the elevator machine room, or both.

Note: See Appendix for further explanatory material.

(g) Food handling establishments. Plumbing fixtures, devices and appurtenances installed in food handling establishments engaged in the storage, preparation, selling, serving or processing of food shall be installed in accordance with this paragraph.
1. Bar and soda fountain sinks. A bar or soda fountain sink is so located that the trap for the sink cannot be vented as specified in s. Comm 82.31, the sink drain shall discharge to the sanitary drain system through indirect waste piping.
   a. Where the indirect waste piping is not trapped, the wastes shall be discharged by means of an air-gap.
   b. Where the indirect waste piping is trapped, the wastes shall be discharged by means of an air-gap or air-break.
2. Beer taps, coffee makers, glass fillers and soda dispensers. The drip pan from a beer tap, coffee maker, glass filler, soda dispenser or similar equipment shall discharge to the sanitary drain system through indirect waste piping by means of an air-break or air-gap.
3. Novelty boxes, ice compartments and ice cream dipper wells. Novelty boxes, ice compartments and ice cream dipper wells shall discharge to the sanitary drain system through indirect waste piping by means of an air-break or air-gap.
   a. The indirect waste piping shall not exceed 30 inches in length.
   b. The indirect waste piping draining a novelty box or ice compartment may not discharge or connect to the indirect waste piping or local waste piping of any other fixture, appliance or device other than a novelty box or ice compartment.
4. Refrigerated food storage rooms, compartments and display cases. Drains serving refrigerated food storage rooms, compartments or display cases shall discharge to the sanitary drain system through indirect waste piping. The indirect waste piping shall drain by gravity to a receptor by means of an air-gap or air-break. Where an air-break is installed, the flood level rim of the receptor shall be at least 2 inches below the top of the fixture strainer or drain opening in the refrigerated room, compartment or display case.
5. Enclosed food processing equipment. Coffee urns, egg boilers, potato peelers, steam kettles, steam tables, vending machines and similar types of enclosed food processing equipment shall be discharged to the sanitary drain system through indirect waste piping by means of an air-gap.
6. Preparation sinks. Open culinary sinks for thawing or washing food shall discharge to the sanitary drain system through indirect waste piping by means of an air-gap. The indirect waste piping may not exceed a length of 30 inches.

Note: See Appendix for further explanatory material.

(h) Sterilizers. Appliances, devices or apparatus, such as stills, sterilizers and similar equipment requiring waste connections used for sterile materials, shall discharge through indirect waste piping to the sanitary drain system by means of an air-gap.

Note: See s. Comm 82.50 regarding sterilizer wastes.

(i) Swimming pools. 1. The backwash and drain wastewater from a swimming pool, wading pool or whirlpool shall discharge in accordance with Table 82.33–3.
2. The discharge from interior deck drains shall be directed to the sanitary sewer via an air-gap.
3. The discharge from exterior deck drains shall be directed to the storm sewer by way of an air-gap or to grade.
4. The requirements for sewer connections as specified in ch. Comm 90 applies to all public swimming pools.

(j) Vacuum systems—central units. Central vacuum units shall discharge by means of an air-gap or air break.

(10) WATER TREATMENT DEVICES. The waste discharge of a water treatment device to the drain system shall be protected in accordance with s. Comm 82.41 with respect to connection control.

Note: For appliances, devices and equipment not included in this section or other sections contact the department for information and proposed installation review.

<table>
<thead>
<tr>
<th>Discharge Type</th>
<th>Public Swimming Pools, Wading Pools, and Whirlpools, diatomaceous earth backwash</th>
<th>Private Sewage System</th>
<th>Sanitary Sewer</th>
<th>Municipal Storm Sewer</th>
<th>Ground Surface Storm Sewer</th>
</tr>
</thead>
<tbody>
<tr>
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<td>X a</td>
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<td>X b, d</td>
<td>X b, d</td>
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<tr>
<td>1. Public Swimming Pools, Wading Pools, and Whirlpools, drain wastewater</td>
<td>X a</td>
<td>X c</td>
<td>X b, d</td>
<td>X b, d</td>
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<tr>
<td>2. Public Swimming Pools, Wading Pools, and Whirlpools, sand filter backwash</td>
<td>X a</td>
<td>X c</td>
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<tr>
<td>3. Public Swimming Pools, Wading Pools, and Whirlpools, backwash and drain wastewater</td>
<td>X a</td>
<td>X c</td>
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</tbody>
</table>

a Allowed when the private sewage system is designed to include pool wastewater.

b Allowed with permission of the local municipality.
c Allowed if local municipal treatment plant will accept pool wastewater.
d Allowed with permission of the department of natural resources.

History: Cr, Register, February, 1993, No. 350, eff. 3–1–93; r. and recr. Table 82.33–3 and (9) g). 5, cr. (9) c), 5, (9) c), 5, (9) j), 6, (9) b), 6, (9) g). 6, (9) b), 6, (9) g). 6, Register, May, 1988, No. 380, eff. 6–1–88; r. and rev. (9) b), 6, (9) g). 6, (9) b), 6, (9) g). 6, Register, August, 1991, No. 428, eff. 9–1–91; r. and rev. (9) b), 6, (9) g). 6, (9) b), 6, (9) g). 6, (9) b), 6, (9) g). 6, (9) b), 6, (9) g). 6, Register, February, 1993, No. 350, eff. 3–1–93; correction in (9) 1) j), made under s. 13.95 (2m) (b) 7, Stats., Register, February, 1994, No. 451, eff. 1–1–94; correction in (9) 1) j), made under s. 13.95 (2m) (b) 7, Stats., Register, April, 1998, No. 508, eff. 5–1–98; correction in (9) 1) j), made under s. 13.95 (2m) (b) 7, Stats., Register, April, 1998, No. 508; r. and recr. (9) 1), cr. Table 82.33–3, Register, December, 2005, No. 540, eff. 1–1–01

Comm 82.34 Interceptors and catch basins for special and industrial wastes. (1) SCOPE. The provisions of this section set forth the requirements for design and installation of interceptors and catch basins to handle special and industrial wastes.
(2) MATERIALS. All piping, interceptors and catch basins for special and industrial wastes shall be of approved materials in accordance with ch. Comm 84.

(3) GENERAL. Any deleterious waste material which is discharged into a plumbing system shall be directed to an interceptor, catch basin or other approved device. The interceptor, catch basin or approved device shall be capable of separating the deleterious waste material from the normal sewage and retaining the deleterious waste material to facilitate its periodic removal or treatment or both.

(a) Deleterious waste materials. For the purpose of this subsection, deleterious waste materials include any waste material, other than that from dwelling units, which may:

1. Congeal, coagulate or accumulate in drains and sewers, thereby, creating stoppages or retarding the discharge flow;

2. Retard or interfere with municipal sewage treatment processes;

3. Pass through a treatment process and pollute the watercourse receiving the treatment effluent;

4. Create explosive, flammable, noxious, toxic or other hazardous mixtures of materials; or

5. Damage, destroy or deteriorate sewers or piping materials or structures.

Note: See ch. Comm 10 as to flammable and combustible liquids.

(b) Private disposal systems. The special or industrial wastes from any plumbing system which are not discharged into a public sewer system shall be treated or disposed in compliance with the rules of the state agency having jurisdiction. The treatment or disposal system shall be installed so as to not endanger any water supply which is or may be used for drinking, culinary or bathing purposes, or which may create a nuisance, unsanitary conditions or water pollution.

(c) Velocity control. Interceptors, catch basins and other similar devices shall be designed, sized and installed so that flow rates shall be developed and maintained in a manner that solid and floating materials of a harmful, hazardous or deleterious nature will be collected in the interceptor for disposal.

(d) Maintenance. All devices installed for the purpose of intercepting, separating, collecting, or treating harmful, hazardous or deleterious materials in liquid or liquid-borne wastes shall be operated and cleaned of intercepted or collected materials or of any residual from treatment at such intervals which may be required to prevent their passage through the interceptor.

(e) Service reassembly. Any fixed orifice, vent or trap of an interceptor, catch basin or other similar device shall remain intact and shall not be removed or tampered with except for cleaning purposes. After service, all parts of the interceptor, collector or treatment device, such as baffles, weirs, orifice plates, channels, vents, traps, tops, and fastening bolts or screws shall be replaced in proper working position.

(f) Location. 1. Interceptors, catch basins and other similar devices shall be accessible for service, maintenance, repair and inspection.

a. No interceptor, catch basin or similar device may be sur rounded or covered as to render it inaccessible for service or inspection.

b. No interceptor, catch basin or similar device may have its top located more than 6 feet above the surrounding floor.

c. Enough space shall be provided to enable the removal of any interior parts of the interceptor, catch basin or similar device.

d. At least 18 inches of clear space shall be provided above the top of the interceptor, catch basin or similar device.

2. An interceptor, catch basin, or similar device shall not be located within 25 feet of a water well.

(g) Construction. 1. Base. Site-constructed catch basins and interceptors shall have at least a 6 inch thick air-entrained concrete base with a minimum estimated compressive strength at 28 days of 3000 psi or an approved precast base.

2. Sides and tops. The sides and tops of poured-in-place concrete catch basins and interceptors shall be at least 6 inches thick air-entrained concrete with a minimum estimated compressive strength at 28 days of 3000 psi.

3. Prefabricated. Prefabricated catch basins and interceptors shall be approved by the department prior to installation.

(b) Disposition of retained materials. Deleterious waste materials retained by an interceptor, catch basin or similar device shall not be introduced into any drain, sewer or natural body of water without approval of the state agency having jurisdiction.

(4) GARAGE CATCH BASINS AND INTERCEPTORS. (a) Public buildings. Except as provided in subd. 1., the discharge waste from floor areas of public buildings on which self-propelled land, air or water vehicles can be driven, stored or serviced or on which engines or motorized equipment is serviced or stored shall be discharged through a garage catch basin or through a sand interceptor and an oil interceptor.

1. Exception. The discharge wastes of those floor areas where only vehicles such as forklift trucks are utilized shall not be required to be discharged through a garage catch basin or interceptor.

2. Design of garage catch basins. a. The base for a site-constructed garage catch basin shall extend at least 4 inches beyond the outside of the catch basin wall.

b. The catch basin shall have a minimum inside diameter of 36 inches and a minimum inside depth of 48 inches.

c. The outlet for a catch basin shall be at least 4 inches in diameter. The outlet shall be submerged to form a trap with a water seal of at least 6 inches. The bottom of the trap’s water seal shall be at least 18 inches above the bottom of the catch basin.

d. The drain from the catch basin shall be provided with a cleanout extended to grade. The cleanout shall be sized in accordance with §, Comm 82.35.

e. The waterline in the catch basin shall be at least 2 inches below horizontal drains discharging into the catch basin.

f. The catch basin shall be provided with an open grate cover of at least 24 inches in diameter.

g. Where the outlet for a catch basin is installed so that the waterline is more than 12 inches below the floor level, a local vent pipe of at least 4 inches in diameter shall be provided. The local vent pipe shall connect to the catch basin at least 2 inches above the waterline and shall terminate in accordance with §, Comm 82.31 (16) or to the outside of the building with a return bend fitting or vent cap terminating not less than one foot above grade.

h. Not more than 8 trapped floor drains of at least 3 inches in diameter may connect individually to the lowest horizontal portion of a local vent where that lowest horizontal portion of the local vent does not exceed a length of 100 feet. The change in elevation of the fixture drain between the trap weir of the floor drain and the local vent shall not exceed the diameter of the fixture drain pipe.

i. Trapped floor drains, at least 3 inches in diameter, may connect to a garage catch basin. The change in elevation of the fixture drain between the trap weir of the floor drain and the catch basin shall not exceed the diameter of the fixture drain pipe.

3. Trench drain. a. Each open grate trench which is to serve floor areas subject to vehicular traffic shall discharge to a catch basin by means of a fixture drain of at least 4 inches in diameter.

b. The fixture drain from a trench drain shall extend at least 6 inches below the waterline of the catch basin.

c. The developed length of the fixture drain between the trench drain and the catch basin shall not exceed the distance equal to 24 times the diameter of the fixture drain.

Note: See Appendix for further explanatory material.

(b) Garages for one- and 2-family dwellings. 1. Floor drains serving garages for one- and 2-family dwellings shall be provided with a solid bottom sediment basket.
Note: See Appendix for further explanatory material.

2. Catch basins serving garages for one- and 2-family dwellings shall be designed and installed in accordance with par. (a) 2.

(c) Grates for garage catch basins, floor drains and trenches.
A garage catch basin, floor drain and trench drain shall be provided with an approved, removable cast iron or steel grate of a thickness and strength for the anticipated loads. The grate shall have an available inlet area equal to at least the outlet drain for the catch basin, floor drain or trench drain.

(S) Grease Interceptors.
All plumbing installations for occupancies, other than dwelling units, where grease, fats, oils or similar waste products of cooking or food are introduced into the drain system shall be provided with interceptors in accordance with this subsection. All drains and drain piping carrying oil, grease or fats shall be directed through one or more interceptors as specified in par. (a).

(a) General. 1. Public sewers. All new, altered or remodeled plumbing systems which discharge to public sewers shall be provided with one or more exterior grease interceptors or one or more interior grease interceptors.
   a. Where one or more exterior grease interceptors are provided all and only kitchen wastes shall be discharged to an exterior interceptor.
   b. Where one or more interior grease interceptors are provided the wastes from a food waste grinder or a sanitizing compartment of a sink, or both, may bypass the interceptor or interceptors.

   2. Private onsite wastewater treatment systems. All new, altered or remodeled plumbing systems which discharge to private onsite wastewater treatment systems shall be provided with exterior grease interceptors.
   a. Except as provided in subd. 2. b., only kitchen and food wastes shall be discharged to an exterior grease interceptor.
   b. Where approved by the department combined kitchen wastes and toilet wastes may be discharged directly to a septic tank or tanks which conform to par. (b). The required capacity of a grease interceptor shall be added to the required septic tank capacity as specified in ch. Comm 83.

3. Existing installations. The department may require the installation of either interior or exterior interceptors for existing plumbing installations where the waterway of a drain system, sewer system or private onsite wastewater treatment system is reduced or filled due to clogged grease.

(b) Exterior grease interceptors. Exterior grease interceptors shall receive waste discharge from kitchens or food processing areas. All exterior interceptors shall be designed and constructed in accordance with this paragraph, so as to constitute an individual structure.
1. Design. a. The liquid depth of the interceptor shall not be less than 42 inches nor more than an average of 72 inches.
   b. A rectangular interceptor tank shall have a minimum width of 36 inches and a minimum length of 72 inches. The longest dimension of the tank shall be parallel to the direction of waste flow.
   c. A horizontal-cylindrical interceptor tank shall have a minimum inside diameter of 52 inches and a minimum length of 72 inches. The longest dimension of the tank shall be parallel to the direction of waste flow.
   d. Vertical-cylindrical interceptor tanks shall have a minimum inside diameter of 72 inches.
   e. Each prefabricated interceptor tank shall be clearly marked to indicate liquid capacity and the name and address or registered trademark of the manufacturer. The markings shall be impressed into or embossed onto the outside wall of the tank immediately above the outlet opening. Each site-constructed concrete tank shall be clearly marked at the outlet opening to indicate the liquid capacity. The marking shall be impressed into or embossed onto the outside wall of the tank immediately above the outlet opening.

   f. The inlet and outlet openings of interceptor tanks or tank compartments shall be provided with, open-end sanitary tee fittings or baffles, so designed and constructed as to distribute the flow and retain the grease in the tank or tank compartments. The sanitary tee fittings or baffles shall extend at least 6 inches above the liquid level. At least 2 inches of clear space shall be provided above the top of the sanitary tee fittings or baffles. The sanitary tee fitting or baffle at the inlet opening shall extend below the liquid level of the tank a distance equal to 1/4 of the total liquid depth. The sanitary tee fitting or baffle at the outlet opening shall extend below the liquid level of the tank a distance equal to 1/2 of the total liquid depth. The waterline in the interceptor shall be at least 2 inches below the horizontal drain discharging to the interceptor.

   g. Each compartment of an interceptor tank shall be provided with at least one manhole opening located over either the inlet or outlet opening. Additional manhole openings shall be provided such that no interior compartment wall of a tank is more than 4 feet from the edge of the manhole opening. The distance between manhole openings serving the same compartment shall not exceed 8 feet. Manhole openings shall be not less than 24 inches in the least dimension. Manholes shall terminate at or above ground surface and be of approved materials. Steel tanks shall have a minimum 2 inch collar for the manhole extensions permanently welded to the tank. The manhole extension on fiberglass tanks shall be of the same material as the tank and an integral part of the tank. The collar shall have a minimum height of 2 inches.
   h. Manhole risers for interceptor tanks shall be provided with a substantial, fitted, watertight cover of concrete, steel, cast iron or other approved material. Manhole covers shall terminate at or above grade and shall have an approved locking device.

   i. A minimum 4 × 6 inch permanent label shall be affixed to the manhole cover, identifying the interceptor tank with the words GREASE INTERCEPTOR. Where the tank acts as the septic tank and grease interceptor the label shall identify it as such. The wording used on the warning label shall be approved by the department, as part of the material's approval for the tank under ch. Comm 34.

   j. An inlet or outlet opening which does not have a manhole opening as specified in subd. 1. g. shall be provided with an air-tight inspection opening located over the inlet or outlet. The inspection opening shall be at least 4 inches in diameter. The inspection opening shall terminate at or above grade.

Note: See Appendix for further explanatory material.

2. Capacity and sizing. The minimum liquid capacity of a grease interceptor shall be determined in accordance with the provisions of this subdivision, except to grease interceptor may have a capacity of less than 1000 gallons if the interceptor is to discharge to a private onsite wastewater treatment system or less than 750 gallons if the interceptor is to discharge to a municipal sewer system and treatment facility.
   a. The minimum capacity of a grease interceptor serving a restaurant with seating shall be equal to C, where

\[
C = S \times H \times A
\]

where, \( S \) = Number of seats, with each drive-in car service space counting as 3 seats and each drive-up service window counting as 60 seats.
\( H \) = Hours per day that meals are served, at least 6 hours but not more than 12 hours.
\( A \) = Appliance factor:
0.75 for a kitchen with no dishwashing machine and no food waste grinder.
1.0 for a kitchen with either a dishwashing machine or a food waste grinder.
1.25 for a kitchen with both a dishwashing machine and a food waste grinder.

b. The minimum capacity of a grease interceptor serving a dining hall, hospital, nursing home, school kitchen, church kitchen or a kitchen for carryout or delivery service shall be equal to C, where:

\[ C = \frac{M \times G \times H}{2 \times P} \]

where, 
- \( M \) = Meals served per day.
- \( G \) = 3 gallons per meal served.
- \( H \) = Hours per day that meals are served, at least 6 hours but not more than 12 hours.
- \( P \) = Meal periods per day; 1, 2 or 3.

c. The minimum capacity of a grease interceptor as determined in subd. 2. a. or b. may be halved for establishments with all paper service, but may not be less than 1000 gallons if the interceptor is to discharge to a private sewage system or less than 750 gallons if the interceptor is to discharge to a municipal sewage system and treatment facility.

3. Installation. a. Grease interceptor tanks may not be located within 5 feet of a building, or any portion of the building or swimming pool; 10 feet of a water service; 2 feet of a lot line; 10 feet of a cistern or 25 feet of a reservoir or high water mark of a lake, stream, pond or flowage.

Note: The department of natural resources under ch. NR 113 requires a minimum setback of 25 feet between a grease interceptor and a well.

b. Where a grease interceptor tank is installed in groundwater, the tank shall be adequately anchored.

c. Grease interceptor tanks shall be installed on a bedding of at least 3 inches in depth. The bedding material shall be sand, gravel, granite, limework or other noncorrosive materials of a size that will all pass through a 1/4 inch sieve.

d. The backfill material for steel and fiberglass grease interceptor tanks shall be as specified in subd. 3. c. for bedding and shall be tamped into place. The backfill material for concrete grease interceptor tanks shall be soil material, of a size that will pass through a 4 inch screen and shall be tamped into place.

e. All joints on concrete risers and manhole covers for a grease interceptor shall be tongued and grooved or slipped type and sealed watertight using neat cement, mortar or bituminous compound. All joints on steel risers for a grease interceptor shall be welded or flanged and bolted and be watertight. All steel manhole extensions from a grease interceptor shall be bituminous coated inside and outside. All methods of attaching fiberglass risers for a grease interceptor shall be watertight and approved by the department.

(c) Interior grease interceptors. 1. Flow rating. An interior grease interceptor shall be capable of accommodating a flow of at least 15 gallons per minute, but not less than the manufacturer's specifications.

2. Flow rate related to connected capacity. Three-fourths of the total holding capacity in gallons of all fixtures and devices discharging to an interior grease interceptor, shall not exceed the value of the maximum flow rate which the interceptor can accommodate.

3. Grease holding capacity as related to flow rate. The grease holding capacity in pounds shall not be less than double the value of the maximum flow rate which the interceptor can accommodate.

4. Flow controls. Where required by the manufacturer, devices which control the rate of flow through an interior grease intercept shall be installed.

a. The flow control devices shall be accessible for inspection, service and cleaning.

b. Flow controls shall be installed in the drain branch leading to each fixture and shall be so rated that the combined flow from all combinations of discharge will not develop either sufficient static or velocity head so that the established flow rate of the interceptor can be exceeded.

Note: See Appendix for further explanatory material.

5. Flow control vents. Orifice type flow controls for an interior grease interceptor shall be vented in accordance with s. Comm 82.31.

6. Prohibited locations and types. No water-cooled grease interceptor may be installed. No grease interceptor may be located where the surrounding temperatures, under operating conditions, are less than 40°F.

(d) Prohibited treatment. The introduction of grease or fat emulsifiers into a grease interceptor shall be prohibited.

(8) AUTOMATIC CAR WASHES. The wastes of floor drains and drain inlets of automatic car washes shall discharge through an approved car wash interceptor.

(a) Design. Except as provided in subds. 1. and 2. and par. (b), car wash interceptors shall be constructed and installed in accordance with sub. (4) (a).

1. The interceptor's outlet shall be submerged to form a trap with a water seal of at least 15 inches.

2. The bottom of the trap's water seal shall be at least 30 inches above the bottom of the interceptor.

(b) Capacity. The minimum liquid capacity of the interceptor shall be based on the maximum flow rate of water through the interceptor in gallons per minute.

1. Between the waterline and the bottom of the trap seal of the outlet, the interceptor shall have a capacity value equal to at least 5 times the maximum flow rate.

2. Below the bottom of the trap seal of the outlet, the interceptor shall have a capacity value equal to at least 15 times the maximum flow rate.

Note: See Appendix for further explanatory material.

(c) Hand-held car washing wands. The wastes of floor drains and drain inlets serving 2 or more hand-held car washing wands shall discharge through an approved car wash interceptor. The wastes of one hand-held car washing wand may discharge to a garage catch basin.

(d) Recirculated water. Where recirculated water is used for washing, the recirculated water shall be drawn from a separation chamber located upstream from the car wash interceptor.

(7) COMMERCIAL LAUNDRIES. Wastes from gravity dump-type clothes washing equipment shall be discharged through an approved laundry interceptor in accordance with this subsection.

(a) Screening apparatus. A laundry interceptor shall be equipped with a wire basket or other device which will prevent the passage of solids, 3/16 inch or larger in diameter, string, buttons and other detrimental materials into the drain system.

(b) Trench type interceptors. A floor receptor, trench or trench as specified in s. Comm 82.33 (9) c., may serve as a laundry interceptor, if no oils or quantities of sand are discharged into it.

Note: See Appendix for further explanatory material.

(c) In-line interceptor. 1. In-line interceptors shall have a minimum inside diameter or horizontal dimension of 24 inches.

2. An in-line interceptor shall be provided with an air-tight cover.

3. An in-line interceptor shall be provided with a vent.

a. The vent shall extend from above the flow line to a vent terminal in accordance with s. Comm 82.31 (16) or shall be connected to the venting system serving the sanitary drain system.

b. The diameter of the vent shall be at least one-half of the diameter of the interceptor's outlet, but not less than 2 inches.

4. The outlet for an in-line interceptor shall be at least 4 inches in diameter. The outlet shall be submerged to form a trap.
with a water seal of at least 12 inches. The bottom of the trap's water seal shall be at least 12 inches above the bottom of the
interceptor.
5. The waterline in an in-line interceptor shall be at least 2
inches below the bottom of the inlet opening for the interceptor.

(8) OIL AND FLAMMABLE LIQUIDS. Oily and flammable wastes
discharging to a building sewer shall be discharged through an
approved interceptor. Where oily and flammable wastes may
overflow by spillage or other circumstances, protective dikes or
other similar devices shall be provided to prevent the wastes from
entering the drain system.

(a) Site-constructed interceptors. 1. Garage catch basins.
Site-constructed garage catch basins which serve as an intercep-
tor for oily or flammable wastes shall be constructed and installed
in accordance with sub. (d).
2. In-line interceptors. Site-constructed in-line interceptors
for oily or flammable wastes shall be constructed and installed in
accordance with this subdivision.
   a. The base for an in-line interceptor shall extend at least 4
      inches beyond the outside of the interceptor.
   b. The in-line interceptor shall have a minimum inside diam-
      eter or horizontal dimension of 36 inches and a minimum inside
depth of 48 inches. The interceptor shall have a minimum liquid
      capacity of one cubic foot for each 300 square feet of surface area
to be drained into the interceptor.
   c. The outlet for an in-line interceptor shall be at least 4 inches
      in diameter. The outlet shall be submerged to form a trap with a
      water seal of at least 6 inches. The bottom of the trap's water seal
      shall be at least 18 inches above the bottom of the interceptor.
   d. The drain from the in-line interceptor shall be provided with
      a cleanout extended to grade. The cleanout shall be sized in
      accordance with s. Comm 82.35.
   e. The waterline in the in-line interceptor shall be at least 2
      inches below all horizontal drains discharging into the interceptor.
   f. Covered in-line interceptors shall be vented in accordance
      with par. (c).

(b) Prefabricated oil interceptors and separators. Prefabri-
cated oil interceptors and separators shall be of a capacity for
the anticipated load and shall be installed in accordance with the
manufacturer's written specifications. A manufacturer's rated
capacity shall be accepted upon the approval of the department.
1. An oil interceptor or separator shall be provided with an oil
   storage tank for storing the residue from the interceptor or separa-
tor.
2. The oil storage tank shall be provided with a high liquid
   warning device which will be activated when the liquid level is
   less than 6 inches below the inlet pipe.
   a. The warning device shall be either an audible or illumina-
ted alarm.
   b. Illuminated alarms shall be conspicuously mounted.

Note: Electrical installations are to be in accord with ch. Comm 16.

(c) Venting. Oil and flammable interceptors and separators
shall be so designed to prevent the accumulation of explosive
gases.
1. A covered interceptor or separator shall be provided with
an individual vent of at least 3 inches in diameter. The vent shall
extend from the top of the interceptor or separator or as high as
possible, from the side of the interceptor or separator to a point at
least 12 feet above grade.
2. The drain pipe to the interceptor or separator shall be pro-
vided with a fresh air inlet connected within 2 feet of the inlet of
the interceptor or separator. The fresh air inlet shall terminate at
least one foot above grade, but not less than 6 feet below the termi-
nating elevation of the vent serving the interceptor or separator.
The fresh air inlet shall be at least 3 inches in diameter.

Note: See Appendix for further explanatory material.

(9) BOTTLING ESTABLISHMENTS. Wastes containing glass of
bottling establishments shall be discharged through an intercep-
tor.

(10) DAIRY PRODUCT PROCESSING PLANTS. Dairy wastes from
daughter product processing plants shall be discharged through an
interceptor.

(11) MEAT PROCESSING PLANTS AND SLAUGHTERHOUSES. The
wastes from meat processing areas, slaughtering rooms and meat
dressing rooms shall be discharged through an approved interce-
tor to prevent the discharge of feathers, entrails, blood and other
materials.

(12) SAND INTERCEPTORS. Sand interceptors and other similar
interceptors for heavy solids shall be so designed and located as
to be accessible for cleaning. The outlet for the interceptor shall
be submerged to form a trap with a water seal of at least 12 inches.

(13) PLASTER AND HEAVY SOLIDS TRAP TYPE INTERCEPTORS.
Plaster sinks shall be provided with plaster and heavy solids trap
type interceptors.

(a) The interceptor shall be installed as the fixture trap.
(b) The drain piping between the sink and the interceptor shall
not exceed a length of 36 inches.

Note: See Appendix for further explanatory material.

(14) CHEMICAL WASTE PIPING SYSTEMS. All chemical wastes
having a pH level of less than 5.5 or more than 10.0 shall discharge
to a holding tank for proper disposal or to a drain system in accor-
dance with this subsection.

(a) Chemical dilution and neutralizing basins. 1. All chemical
wastes discharging into a drain system shall be diluted, neutral-
ized or treated to a pH level of 5.5 to 10.0 by passing through an
approved dilution or neutralizing basin before discharging to a
building sewer.
2. Dilution and neutralizing basins shall have the minimum
retention capacities as specified in Table 82.34. For quantities of
fixtures exceeding 150 sinks or for special uses or installations,
the department shall be consulted as to the minimum capacity of
the basin.
3. Where a sufficient supply of diluting water cannot be pro-
vided to a dilution or neutralizing basin, the basin shall be filled
with marble or limestone chips of not less than one inch nor more
than 3 inches in diameter to the level of the basin's outlet.
4. Either the inlet or outlet of a dilution or neutralizing basin
shall be submerged to form a trap with a water seal of at least 4
inches.

Table 82.34
MINIMUM CAPACITIES FOR DILUTION
AND NEUTRALIZING BASINS

<table>
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<th>Maximum Number of Sinks</th>
<th>Minimum Retention Capacity in Gallons</th>
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<td>350</td>
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<td>150</td>
<td>500</td>
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(b) Vents. Vents for chemical waste systems shall be sized and
installed in accordance with s. Comm 82.31.
1. Dilution and neutralizing basins with submerged inlets
shall have a sanitary vent connected to the basin and a chemical
waste vent connected to the inlet pipe. The pitch and the developed length of the drain between the submerged basin inlet and the chemical waste vent shall be in accordance with Table 82.31-1.

2. Dilution and neutralizing basins with submerged outlets shall have a chemical waste vent connected to the basin and a sanitary vent connected to the outlet pipe. The pitch and the developed length of the drain between the submerged basin outlet and the sanitary vent shall be in accordance with Table 82.31-1.

Note: See Appendix for further explanatory material.

History: Cr. Register, February, 1915, No. 350, eff. 3-1-85; am. (a) 2. b., (5) (b) 2. intro., c. and (e) 4. b., Register, August, 1991, No. 428, eff. 9-1-91; am. (a) 2. c. and (f) 2. intro., (b) 1. f. and j., (a), c. 1., (c) 1., (f) 2. c., r. and ext. (5) (e) 1., r. (5) (b) 3. e. and (g) intro., eff. 3. f. to be (5) (b) 3. e., Register, February, 1994, No. 455, eff. 2-1-94; am. (5) (b), (c), (e) and (g) intro., Register, April, 2000, No. 332, eff. 7-1-00; am. (a) (4) (b) 2., Register, December, 2000, No. 540, eff. 1-1-01.

Comm 82.35 Cleanouts. (1) Scope. The provisions of this section set forth the requirements for the installation of cleanouts and manholes for all drain piping.

(2) Materials. Cleanouts shall be constructed of approved materials in accordance with ch. Comm 84.

(3) Where Required. (a) Horizontal drains. All horizontal drains within or under a building shall be accessible through a cleanout. Cleanouts shall be located so that the developed length of drain piping between cleanouts does not exceed 75 feet. For the purpose of this requirement, cleanouts in drain stacks may serve horizontal drains.

Note: See Appendix for further explanatory material.

(b) Sanitary building sewers. 1. Sanitary building sewers 6 inches or less in diameter shall be provided with cleanouts or manholes such that:
   a. Cleanouts are located not more than 100 feet apart;
   b. Manholes are located not more than 200 feet apart;
   c. The distance from a cleanout to a manhole located upstream is not more than 200 feet; or
   d. The distance from a manhole to a cleanout located upstream is not more than 300 feet.

2. sanitary building sewers 8 inches or larger in diameter shall be provided with manholes at:
   a. Every change in direction of 45° or more;
   b. Every change in pipe diameter; and
   c. Intervals of not more than 400 feet.

(c) Storm building sewers. 1. Storm building sewers 10 inches or less in diameter shall be provided with cleanouts or manholes such that:
   a. Cleanouts are located not more than 100 feet apart;
   b. Manholes are located not more than 400 feet apart;
   c. The distance from a cleanout to a manhole located upstream is not more than 200 feet; or
   d. The distance from a manhole to a cleanout located upstream is not more than 300 feet.

2. Storm building sewers 12 inches or larger in diameter shall be provided with manholes or storm drain inlets with an inside diameter of at least 36 inches at:
   a. Every change in direction of 45° or more;
   b. Every change in pipe diameter; and
   c. Intervals of not more than 400 feet.

(d) Private interceptor main sewers. 1. Private interceptor main sewers 5 inches or less in diameter shall be provided with a cleanout or manhole at the most upstream point of the private interceptor main sewer and such that:
   a. Cleanouts are located not more than 100 feet apart;
   b. Manholes are located not more than 400 feet apart;
   c. The distance from a cleanout to a manhole located upstream is not more than 200 feet; or
   d. The distance from a manhole to a cleanout located upstream is not more than 300 feet.

2. Private interceptor main sewers 6 inches or larger in diameter shall be provided with a manhole at:
   a. The most upstream point of the private interceptor main sewer;
   b. Every change in direction;
   c. Every change in pipe diameter; and
   d. Intervals of not more than 400 feet.

(e) Junction of building drain and building sewer. A cleanout shall be provided near the junction of a building drain and a building sewer.

1. The cleanout shall be located within 5 feet of where the building drain and the building sewer connect. The cleanout may be located either inside or outside the building.

2. A cleanout in a drain stack may serve as the cleanout at the junction of the building drain and building sewer, if the stack is within 5 feet of where the building drain and building sewer connect.

(f) Stacks. Where a cleanout is provided in a drain stack, the cleanout shall be located 28 to 60 inches above the lowest floor penetrated by the stack.

(g) Branches. Cleanouts shall be provided in connection with batteries of fixtures at such points that all parts of the branch drain pipes may be reached for cleaning or removal of stoppages. For the purposes of this requirement, removable fixture traps may serve as a cleanout opening.

(h) Greasy wastes. Drain pipes carrying greasy wastes shall be provided with cleanouts located not more than 40 feet apart and at all changes in direction of more than 45°.

(i) Double sanitary tees. A cleanout shall be provided immediately above or below a double sanitary tee drain fitting which is installed in a vertical drain pipe of less than 3 inches in diameter, unless a stack cleanout is provided in accordance with par. (f).

(j) Traps and fixture drains. 1. All traps shall be constructed or installed so that stoppages may be removed from the traps and the horizontal portions of fixture drains.

2. If a trap is not accessible for removal or does not contain a removable dip, a cleanout or a removable inlet shall be installed to enable cleaning of the trap passageway and the horizontal portions of the fixture drain.

(k) Conductors. Where a cleanout is provided in a conductor, the cleanout shall be located 28 to 60 inches above the lowest floor penetrated by the conductor.

(l) Sampling manholes. Municipalities or sanitary sewage districts by ordinance or rule may require the installation of sampling manholes for periodic sewage monitoring.

Note: The installation of sampling manholes may be needed for the monitoring of industrial wastes under ch. NR 203 or 209. See Appendix for further explanatory material.

(4) Direction of Flow. Every cleanout shall be installed so as to open in the direction of the waste flow or at a right angle thereto.

(5) Accessibility. Cleanout plugs shall not be covered with cement, plaster, or any other similar permanent ﬁnishing material.

(a) Underground piping. Cleanouts installed in underground drain piping shall be extended vertically to or above the finish grade.

1. The cleanout extension to grade shall connect to the drain piping through a wye pattern ﬁtting.

2. A cleanout located outside of a building shall be provided with a frost sleeve.

   a. The frost sleeve shall be of a material approved for building sewers in accordance with s. Comm 84.30 (2) (c).

   b. Where a cleanout is located in an area subject to vehicular traffic the top of the frost sleeve shall terminate in a concrete pad at least 4 inches thick and extending at least 9 inches from the sleeve on all sides, sloping away from the sleeve.
c. The bottom of the frost sleeve shall terminate 6 to 12 inches above the top of the drain piping or at least 6 inches below the predicted frost depth in accordance with s. Comm 82.30 Table 82.30–6.

d. The frost sleeve shall have a removable watertight top of sufficient thickness and strength to sustain the weight of anticipated traffic.

Note: See Appendix for further explanatory material.

(b) Concealed piping. Cleanout access for drain piping located in concealed spaces shall be provided by either extending the cleanout to at least the surface of a wall or floor or by providing access panels of a sufficient size to permit removal of the cleanout plug and proper cleaning of the pipe.

(6) CLEANOUT SIZE. Cleanouts and cleanout extensions shall be sized in accordance with Table 82.35.

(7) PROHIBITED USE OF CLEANOUT OPENINGS. Cleanout openings shall not be used for the installation of fixtures or floor drains, except where another cleanout of equal access and capacity is provided.

(8) MANHOLES. (a) Diameter. The minimum diameter of manholes shall be 42 inches. A manhole shall have a minimum access opening of 24 inches.

(b) Materials. Manholes shall be constructed of approved materials in accordance with ch. Comm 84 and in accordance with the design provisions of s. NR 110.13.

Note: The provisions of NR 110.13 regarding the manhole’s flow channel, watertightness, and drop pipe indicate the following specifications:

—The flow channel through manholes shall be made to conform to the shape and slope of the sewer.

—Solid watertight manhole covers are to be used wherever the manhole top may be flooded by street runoff or high water. Where groundwater conditions are unfavor- able, manholes of brick or block shall be waterproofed on the exterior with plastic coatings supplemented by a bituminous waterproof coating or other approved coatings. Inlet and outlet pipes are to be joined to the manhole with a gasketed watertight connection or any watertight connection arrangement that allows differential settlement of the pipe and manhole wall to take place.

—An outside drop pipe is to be provided for a sewer entering a manhole where the invert elevation of the entering sewer is 2 feet or more above the spring line of the outgoing sewer. The entire drop connection shall be encased in the concrete. Inside drop connection may be approved on case-by-case basis.

Note: See Appendix for further explanatory material.

<table>
<thead>
<tr>
<th>Table 82.35</th>
<th>CLEANOUT SIZES</th>
</tr>
</thead>
<tbody>
<tr>
<td>Diameter of Pipe Served by Cleanout (Inches)</td>
<td>Minimum Diameter of Cleanout Extension (Inches)</td>
</tr>
<tr>
<td>1 1/2</td>
<td>1 1/2</td>
</tr>
<tr>
<td>2</td>
<td>1 1/2</td>
</tr>
<tr>
<td>3</td>
<td>3</td>
</tr>
<tr>
<td>4</td>
<td>4</td>
</tr>
<tr>
<td>5</td>
<td>5</td>
</tr>
<tr>
<td>6</td>
<td>6</td>
</tr>
<tr>
<td>8 and larger</td>
<td>6</td>
</tr>
</tbody>
</table>

History: Cr. Register, February, 1981, No. 350, eff. 3-1-85; am. (3) (g), r and recr. (3) (j), Register, May, 1983, No. 389, ef. 6-1-88; am. (5) (a) 2., a., Register, August, 1991, No. 428, ef. 9-1-91; r and recr (3) (j) and (5) (a) 2. c., Register, February, 1994, No. 458, ef. 3-1-94.

Comm 82.36 Storm and clear water drain systems.

(1) SCOPE. The provisions of this section set forth the requirements for the design and installation of storm and clear water drain systems including storm building drainages and sewers.

(2) MATERIALS. All storm and clear water drain systems shall be constructed of approved materials in accordance with ch. Comm 84.

(3) DISPOSAL. (a) Storm sewer. Storm water, surface water, groundwater and clear water wastes shall be discharged to a storm sewer system or a combined sanitary–storm sewer system where available. Combined public sanitary–storm sewer systems shall be approved by the department of natural resources. Combined private sanitary–storm sewer systems shall be approved by the department.

(b) Other disposal methods. 1. Where no storm sewer system or combined sanitary–storm sewer system is available or adequate to receive the anticipated load, the final disposal of the storm water, surface water, groundwater or clear water wastes shall be discharged in accordance with local governmental requirements. If the final disposal of such waters or wastes is by means of subsurface discharge, documentation shall be submitted to the department to determine whether the method of disposal is acceptable.

2. Where approved by the local governmental authority, storm water, surface water, groundwater and clear water wastes of the properties of one- and 2-family dwellings may be discharged onto flat areas, such as streets or lawns, so long as water flows away from the buildings and docs not create a nuisance.

3. The waste from a drinking fountain, water heater relief valve, storage tank relief valve, water softener, or iron filter shall be discharged to a sanitary drain system or a storm drain system.

Note: See also s. NR 811.29 for setbacks to wells.

4. The clear water wastes from equipment other than those listed in subd. 3. may be discharged to a sanitary drain system which connects to a publicly owned treatment works, if not more than 20 gallons of clear water wastes per day per building are discharged.

5. The wastes from a floor drain located in a municipal well pump house, a water testing sink within a municipal well pump house or a one- and 2-family garage shall be discharged to a sanitary drain system or to ground surface.

(c) Segregation of wastes. 1. a. Except as provided in subd. 1. b., where a sanitary sewer system and a storm sewer system are available the drain piping for storm water or clear water wastes may not connect to any part of the sanitary drain system.

b. Where a combined sanitary–storm sewer system is available storm water wastes, clear water wastes and sanitary wastes may not be combined until discharging to the building sewer.

2. Storm water wastes and clear water wastes shall not be combined until discharging into the storm building drain.

(4) LOAD ON DRAIN PIPING. (a) Storm water drainage. The load factor on storm water drain piping shall be computed in terms of gallons per minute or on the square footage of the horizontal projection of roofs, paved areas, yards and other tributary areas based on a minimum of 3.7 inches per hour and the surface area to gallons per minute (gpm) conversion factors in Tables 82.36–1 to 82.36–3.

(b) Continuous flow devices. Where there is a continuous or semicontinuous discharge into the storm building drain or storm building sewer, as from a pump, air conditioning unit, or similar device, each gallon per minute of such discharge shall be computed as being equivalent to 26 square feet of roof area.

(5) SELECTING SIZE OF STORM AND CLEAR WATER DRAIN PIPING. (a) Horizontal storm water drain piping. The pipe size for horizontal drain piping for storm water shall be determined from Tables 82.36–1 to 82.36–4a, or a detailed engineering analysis acceptable to the department.

(b) Vertical conductors for storm water. 1. A vertical conductor for storm water shall not be smaller than the largest horizontal branch connected thereto.

2. Vertical conductors shall be sized in accordance with Table 82.36–5 or the diameter D, where

\[ D = 1.128 \sqrt{\frac{A}{X}} \]

where, A = the area of the roof in square feet

X = 300 square feet per square inch for a roof covered with gravel or slag and with a pitch not exceeding 1/4 inch per foot; or

Register, December, 2000, No. 540
= 250 square feet per square inch for a roof covered with gravel or slag and with a pitch of greater than 1/4 inch per foot; or

= 200 square feet per square inch for a roof with a metal, tile, brick or slate covering and of any pitch.

(c) Clear water drain piping. Drain piping for clear water shall be sized in accordance with s. Comm 82.30 (3) and (4).

Table 82.36-1
MINIMUM SIZE OF STORM WATER HORIZONTAL DRAIN PIPING SERVING ROOF AREAS

<table>
<thead>
<tr>
<th>Pipe Diameters (in inches)</th>
<th>Pitch of Piping Per Foot</th>
<th>Maximum Roof Areas (in square feet)</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>1/16 inch</td>
<td>1/8 inch</td>
</tr>
<tr>
<td>3</td>
<td>50</td>
<td>910</td>
</tr>
<tr>
<td>4</td>
<td>1,300</td>
<td>1,950</td>
</tr>
<tr>
<td>5</td>
<td>2,400</td>
<td>3,640</td>
</tr>
<tr>
<td>6</td>
<td>4,160</td>
<td>5,980</td>
</tr>
<tr>
<td>8</td>
<td>9,320</td>
<td>13,000</td>
</tr>
<tr>
<td>10</td>
<td>17,680</td>
<td>24,700</td>
</tr>
<tr>
<td>12</td>
<td>27,300</td>
<td>41,080</td>
</tr>
<tr>
<td>15</td>
<td>52,000</td>
<td>72,800</td>
</tr>
<tr>
<td>18</td>
<td>85,800</td>
<td>121,550</td>
</tr>
<tr>
<td>21</td>
<td>156,520</td>
<td>219,660</td>
</tr>
<tr>
<td>24</td>
<td>187,200</td>
<td>261,560</td>
</tr>
</tbody>
</table>

Note: Divide square footage by 56 to obtain flow in gpm.

Table 82.36-2
MINIMUM SIZE OF STORM WATER HORIZONTAL DRAIN PIPING SERVING PAVED OR GRAVELED GROUND SURFACE AREAS

<table>
<thead>
<tr>
<th>Pipe Diameters (in inches)</th>
<th>Pitch of Piping Per Foot</th>
<th>Maximum Surface Areas (in square feet)</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>1/16 inch</td>
<td>1/8 inch</td>
</tr>
<tr>
<td>3</td>
<td>810</td>
<td>1,140</td>
</tr>
<tr>
<td>4</td>
<td>1,625</td>
<td>2,430</td>
</tr>
<tr>
<td>5</td>
<td>3,090</td>
<td>4,550</td>
</tr>
<tr>
<td>6</td>
<td>5,290</td>
<td>7,470</td>
</tr>
<tr>
<td>8</td>
<td>11,650</td>
<td>16,250</td>
</tr>
<tr>
<td>10</td>
<td>22,100</td>
<td>30,850</td>
</tr>
<tr>
<td>12</td>
<td>34,150</td>
<td>52,300</td>
</tr>
<tr>
<td>15</td>
<td>50,900</td>
<td>91,000</td>
</tr>
<tr>
<td>18</td>
<td>107,000</td>
<td>152,000</td>
</tr>
<tr>
<td>21</td>
<td>195,000</td>
<td>224,000</td>
</tr>
<tr>
<td>24</td>
<td>234,000</td>
<td>316,000</td>
</tr>
</tbody>
</table>

Note: Divide square footage by 104 to obtain flow in gpm.

Table 82.36-4
MAXIMUM CAPACITY OF STORM WATER HORIZONTAL DRAIN PIPING FLOWING FULL

<table>
<thead>
<tr>
<th>Pipe Diameters (in inches)</th>
<th>Pitch of Piping Per Foot</th>
<th>Maximum Capacities in Gallons Per Minute</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>1/16 inch</td>
<td>1/8 inch</td>
</tr>
<tr>
<td>3</td>
<td>25</td>
<td>35</td>
</tr>
<tr>
<td>4</td>
<td>59</td>
<td>75</td>
</tr>
<tr>
<td>5</td>
<td>97</td>
<td>140</td>
</tr>
<tr>
<td>6</td>
<td>160</td>
<td>230</td>
</tr>
<tr>
<td>8</td>
<td>355</td>
<td>500</td>
</tr>
<tr>
<td>10</td>
<td>680</td>
<td>950</td>
</tr>
<tr>
<td>12</td>
<td>1,050</td>
<td>1,580</td>
</tr>
<tr>
<td>15</td>
<td>2,000</td>
<td>2,800</td>
</tr>
<tr>
<td>18</td>
<td>3,300</td>
<td>4,675</td>
</tr>
<tr>
<td>21</td>
<td>6,020</td>
<td>8,910</td>
</tr>
<tr>
<td>24</td>
<td>7,200</td>
<td>10,060</td>
</tr>
</tbody>
</table>

Note: Divide square footage by 32.5 to obtain flow in gpm.

(d) Minimum size of underground drain piping. Any portion of a storm or clear water drain system installed underground shall not be less than 2 inches in diameter. Underground drain piping which is 2 inches in diameter shall not exceed a length of 20 feet.

(e) Minimum size of storm building sewers. The pipe size for storm building sewers shall be determined from Tables 82.36-1 to 82.36-4. Storm building sewers serving combined storm water and clear water wastes shall be sized in accordance with Table 82.36-4.

1. Gravity flow sewers. a. The minimum size of a gravity flow storm building sewer shall be 3 inches in diameter between the building and lot line and 4 inches in diameter between the lot line and public sewer or private interceptor main sewer. A municipality or sanitary district by ordinance may require that portion of the storm building sewer between the lot line and public sewer or private interceptor sewer to be larger than 4 inches in diameter.

b. A gravity flow storm building sewer shall not be smaller than any storm building drain connected thereto, except a decrease in diameter in the direction of flow will be permitted if the increase in slope is sufficient to maintain the volume rate of flow. A reduction in diameter for the storm building sewer shall be made in a manhole.

2. Pressurized or forced sewers. Pressurized storm building sewers shall be not less than 1/4 inches in diameter.
## Table 82.36-4a
### Maximum Capacity of Storm Water Horizontal Drain Piping Flowing Full for Elliptical Reinforced Concrete Pipe

<table>
<thead>
<tr>
<th>Pipe Diameters in Inches (circular pipe equivalent)</th>
<th>Maximum Capacities (in gallons per minute)</th>
<th>Pitch of Piping Per Foot</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>1/16 inch</td>
<td>1/8 inch</td>
</tr>
<tr>
<td>14 x 23 (18)</td>
<td>3,300</td>
<td>4,675</td>
</tr>
<tr>
<td>19 x 30 (24)</td>
<td>7,200</td>
<td>10,060</td>
</tr>
<tr>
<td>24 x 38 (30)</td>
<td>13,250</td>
<td>18,740</td>
</tr>
<tr>
<td>29 x 45 (36)</td>
<td>21,545</td>
<td>30,475</td>
</tr>
<tr>
<td>34 x 53 (42)</td>
<td>32,500</td>
<td>45,965</td>
</tr>
<tr>
<td>38 x 60 (48)</td>
<td>46,405</td>
<td>65,625</td>
</tr>
<tr>
<td>43 x 68 (54)</td>
<td>63,525</td>
<td>89,840</td>
</tr>
<tr>
<td>48 x 76 (60)</td>
<td>84,135</td>
<td>118,985</td>
</tr>
</tbody>
</table>

(6) **Pitch of Horizontal Drain Piping.** All horizontal drain piping shall be installed at a pitch which will produce a computed velocity of at least one foot per second when flowing full.

(a) **Storm water drain piping.** The minimum pitch of horizontal drain piping shall be in accordance with Tables 82.36-1 to 82.36-4a, or as otherwise approved by the department.

(b) **Clear water drain piping.** The minimum pitch of horizontal clear water drain piping less than 3 inches in diameter shall be 1/8 inch per foot. The minimum pitch of horizontal drain piping 3 inches or larger in diameter shall be 1/16 inch per foot.

(7) **Changes in Direction of Flow.** Changes in direction of flow for storm and clear water drain piping shall be in accordance with s. Comm 82.30 (8).

(8) **Drainage Fittings and Connections.** Drain piping fittings and connections shall be in accordance with s. Comm 82.30 (9).

(9) **Stack Offsets.** Stack offsets in clear water drain piping shall comply with s. Comm 82.30 (6).

(10) **Fixture Branch Connections near Base of Stack.** Branch drains from interior clear water inlets shall not connect downstream from the base fitting or fittings of a dairien stack or conductor within the distance equal to 20 pipe diameters of the building drain.

(11) **Sumps and Pumps.** (a) **Sumps.** 1. General. All storm building subdrains shall discharge into a sump, the contents of which shall be automatically lifted and discharged into the storm drain system.

2. **Construction and Installation.** a. Except as specified in subd. 2. b., the sump shall have a rim extending at least one inch above the floor immediately adjacent to the sump. The sump shall have a removable cover of sufficient capacity for anticipated loads. The sump shall have a solid bottom.

b. Where the sump is installed in an exterior meter pit or elevator pit, the rim shall be level with the floor.

3. **Location.** All sumps installed for the purpose of receiving clear water, basement or foundation drainage water shall be located at least 15 feet from any water well.

4. **Size.** The size of each clear water sump shall be as recommended by the sump pump manufacturer, but may not be smaller than 16 inches in diameter at the top, 14 inches in diameter at the bottom, and 22 inches in depth.

5. **Removable covers.** a. Except as specified in subd. 5. b., penetrations through the top of removable sump covers shall be limited to those for the electrical supply, the vent piping and the discharge piping for the pump or pumps.

b. A sump installed in an exterior meter pit or an elevator pit may be provided with an open grate cover.

Note: In accordance with s. Comm 82.30, a sump may not be located in an elevator machine room.

(b) **Sump pump systems.** 1. **Pump size.** The pump shall have a capacity appropriate for anticipated use.

2. **Discharge piping.** Where a sump discharges into a storm building drain or sewer, a free flow check valve shall be installed.

(12) **Subsoil Drains.** Where a subsoil drain for a building is subject to backwater, it shall be protected by an accessible backwater valve or a sump with pump. Subsoil drains may discharge into an area drain, drain tile receiver or a sump with pump.

(13) **Storm Building Drains and Sewers.** (a) **Limitations.** No storm building sewer or private interceptor main storm sewer may pass through or under a building to serve another building, unless:

1. The storm building sewer or private interceptor main storm sewer serves farm buildings or farm houses or both which are all located on one property; or

2. A petition for variance is granted under s. Comm 82.30 (11). The approval or nonapproval of a petition for variance request relative to this paragraph shall be determined on an individual basis and shall be evaluated on site specific conditions including, at least, whether:

   a. The storm building sewer or private interceptor main-storm sewer serves only buildings which are all located on one property;
### Table 82.36-5  
**MINIMUM DIAMETER OF VERTICAL CONDUCTORS**

<table>
<thead>
<tr>
<th>Type of Roof</th>
<th>Maximum Roof Areas (in square feet)</th>
<th>Pipe Diameters (in inches)</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td></td>
<td>21/2</td>
</tr>
<tr>
<td>Roofs covered with gravel, slag, or similar material and with a pitch of 1/4&quot; per foot or less.</td>
<td>1,645</td>
<td>2,120</td>
</tr>
<tr>
<td>Roofs covered with gravel, slag or similar material and with a pitch greater than 1/4&quot; per foot.</td>
<td>1,220</td>
<td>1,770</td>
</tr>
<tr>
<td>Roofs covered with metal, tile, brick, slate or similar material and of any pitch.</td>
<td>975</td>
<td>1,415</td>
</tr>
</tbody>
</table>

**Notes:**  
(a) Divide square footage by 26 to obtain flow in gpm.  
(b) The functions or operations of the buildings to be served by the building sewer or interceptor main sewer are related; or  
(c) A document, which indicates the piping and distribution arrangement for the property and buildings, will be recorded with the register of deeds.  

(b) **Extensions to grade.** 1. The connection of a storm water leader discharging to a storm building sewer shall be made above the finished grade.  
2. The diameter of the drain piping connecting a storm water leader to a storm building drain or sewer shall be in accordance with sub. (3).  

(c) **Other requirements.** 1. **Elevation.** The elevation of storm building drains shall comply with s. Comm 82.30 (11) (b) 1.  
2. **Backflow protection.** Storm building drains subject to backflow or backwater shall be protected in accordance with s. Comm 82.30 (11) (b) 2.  
3. **Location of storm building drains and building sewers.** Storm building drains and building sewers shall be in accordance with s. Comm 82.30 (11) (d).  
4. **Storm building drains and building sewers.** Storm building drains and building sewers shall be installed in accordance with s. Comm 82.30 (11) (e).  
5. **Storm building sewers.** Storm building sewers shall be connected to main sewers in accordance with s. Comm 82.30 (11) (f).  

(14) **Wastes.** (a) Traps shall be required for interior drain inlets receiving clear water wastes.  
(b) Traps shall not be required for roof drains or exterior area drains for storm water waste, unless the drain inlet is located within 10 feet of an air inlet, door or openable window. Where a trap is required, the trap may be located inside the building.  
(c) **Where a subsoil drain discharges by gravity to a storm sewer the drain shall be trapped.** Such a trap shall be provided with a cleanout.  

(15) **Vents.** (a) A trap receiving clear water wastes shall be vented in accordance with s. Comm 82.31. Vent piping for a clear water drain system shall not be connected to a vent system serving a sanitary drain system or chemical waste system.  
(b) Vents shall not be required for traps which receive only storm water or groundwater wastes.  

(16) **INTERIOR DRAIN INLETS.** Interior clear water drain inlets shall terminate at least one inch above the finished floor.  

(17) **AREA DRAIN INLETS.** (a) **Drain inlet design and construction.** 1. General. Storm water area drain inlets shall be constructed in a watertight and substantial manner of approved materials in accordance with ch. Comm 34.  
2. Inlet base. All site-constructed storm water area drain inlets subject to vehicular traffic shall be set on a 6 inch thick air-entrained concrete base with a minimum estimated compressive strength at 28 days of 3000 psi or an approved precast concrete base.  
3. **Size.** The size of masonry or concrete inlet basins shall be in accordance with subd. 3. a. and b.  

a. Inlet basins 36 inches or less in depth shall have a minimum inside diameter of 24 inches. Basins shall be provided with an open bar grate not less than 18 inches in diameter.  

b. Inlet basins with a depth greater than 36 inches shall have a minimum inside diameter of 36 inches. Basins shall be provided with an open bar grate not less than 24 inches in diameter.  

(c) **Subsurface areas of more than 50 square feet and staiwells.** An area drain shall be provided in subsurface areas, greater than 50 square feet in area, and all stairwells which are exposed to the weather. These areas shall be drained to the storm building drain, storm subdrain, or storm sewer through a minimum 3 inch diameter pipe.  

(18) **ROOF DRAINS.** (a) **General roofs.** Roof drains shall be equipped with strainers extending not less than 4 inches above the surface of the roof immediately adjacent to the roof drain. Strainers shall have an available inlet area above the roof of not less than 1-1/2 times the area of the conductor to which the drain connects.  

(b) **Flat decks.** Roof drain strainers for use on sun decks, parking decks and similar areas may be of the flat surface type level with the deck, and shall have an available inlet area of not less than twice the area of the conductor to which the drain connects.  

(19) **CONTROLED FLOW ROOF DRAIN SYSTEMS.** (a) **Application.** In lieu of sizing the roof storm drain piping on the basis of actual maximum horizontal projected roof areas as specified in sub. (4), the roof drain piping may be sized based on the equivalent adjusted maximum horizontal projected roof areas which result from controlled flow and storage of storm water on the roof.  

(b) **Installation.** Control of storm water runoff shall be by control devices. Control devices shall be protected by strainers.  

(c) **Sizing.** Not less than 2 drains shall be installed in roof areas 10,000 square feet or less and at least 4 drains in roofs over 10,000 square feet in area.
and rec. (11) 2. and 5, Register, April, 1998, No. 508, eff. 5–1–98; remn. and am. (5) 3. to be (5) 4., Register, April, 2000, No. 532, eff. 7–1–00; am. (3) 3., (4)(a), (5) 4. and (6) 5, Register, December, 2000, No. 548, eff. 1–1–01.

Comm 82.37 Sanitation facilities. (1) COMPOSTING SYSTEMS. (a) Composting systems which employ water or other liquids as a transport medium for wastes shall conform with this subsection.

Note: Composting systems where water or other liquids are not employed as a transport medium are addressed under ch. Comm 91.

(b) The materials, design, construction and performance of a composting system which employs water or other liquids as a transport medium for wastes shall conform to NSF Standard 41.

(c) All composting systems shall be listed by a testing agency acceptable to the department.

Note: Listing agencies acceptable to the department include the American Gas Association; Canadian Standards Association; NSF International; Underwriter’s Laboratories; and Warnock Hersey.

(d) 1. Components for the storage or treatment of wastes shall be continuously ventilated.

2. Ventilation ducts or vents for the composting system shall conform to s. Comm 82.31 (16).

(e) 1. The disposal of the end product from a composting system shall be in accordance with 40 CFR Part 503, Standards for the Use or Disposal of Sewage Sludge.


2. The disposal of any liquid from a composting system shall be either to a publicly owned treatment works or a POWTS conforming to ch. Comm 83.

(f) The connection of potable water supplies to a composting system shall be provided in accordance with s. Comm 82.41.

(g) The drainage systems for the composting system shall conform to the applicable requirements of ss. Comm 82.30 to 82.36 and the manufacturer’s specifications.

(2) SANITARY DUMP STATIONS. (a) Sanitary dump stations which are used to receive domestic wastes and domestic wastewater from the holding tanks of travel trailers, recreational vehicles or other similar mobile vehicles, and transfer containers shall conform with this subsection.

(b) The drain receptor for a sanitary dump station shall be at least 4 inches in diameter.

(c) 1. The drain receptor shall be provided with a self-closing cover.

2. The cover for the drain receptor shall be operable without touching the cover with one’s hands.

(d) The drain receptor shall be surrounded by an impervious pad at least 6 feet in diameter. The pad shall be:

1. Pitched toward the drain receptor with a minimum slope of 1/4 inch per foot; and

2. Of sufficient strength to sustain anticipated loads.

(e) The drain receptor shall be trapped in accordance with s. Comm 82.32.

(f) The drain receptor for a sanitary drain station that is installed within an enclosed structure shall be vented in accordance with s. Comm 82.31.

(g) A supply of water shall be provided to wash down the drain receptor and pad. The water supply shall be:

1. Provided with cross connection control in accordance with s. Comm 82.41; and

2. Labeled indicating that the supply is not for drinking purposes.

History: Cr. Register, April, 2000, No 532, eff. 7–1–00.

Subchapter IV — Water Supply Systems

Comm 82.40 Water supply systems. (1) SCOPE. The provisions of this section set forth the requirements for the design and installation of water supply systems.

Note: Chapter NR 811 governs the design and construction of community water systems or waterworks.

(2) MATERIALS. All water supply systems shall be constructed of approved materials in accordance with ch. Comm 84.

(3) GENERAL. (a) Potable water required. Every piece of equipment used in the preparation or processing of food, medical or pharmaceutical products and every plumbing fixture and appliance which demands a supply of water shall be provided with only potable water.

(b) Hot water required. Except as provided in subs. 1. and 2., hot water shall be provided to all plumbing fixtures, appliances and equipment used for personal washing, culinary purposes or laundering.

1. Lavatories, wash fountains and shower heads which are not located in dwelling units or living units shall be supplied with either tempered water or hot water.

a. Tempered water shall be provided to lavatories, wash fountains and shower heads by means of tempering mixing valves.

2. Lavatories located in park shelters and bath houses which are not open during the period from November 15 to March 15 and which are not places of employment shall not be required to be provided with hot water.

3. Lavatories located in waysides which are not places of employment shall not be required to be provided with hot water.

Note: The exception of providing hot water under subs. 1. to 3. does not supersede the requirements of other state agencies for providing hot water.

(c) Protection. 1. Pursuant to s. NR 811.09 (2) the interconnection of two or more water supply systems, one system served by a public supply source and the other system served by another supply source is prohibited, unless approved in writing by the department of natural resources.

2. A water supply system shall be designed and installed in accordance with s. Comm 82.41 and maintained to prevent nonpotable liquids, solids or gases from being introduced into the potable water supply system through cross connections.

(d) IDENTIFICATION. 1. Where a building or a structure is served by a nonpotable water distribution system and a potable water distribution system each distribution system shall be identified in accordance with this subdivision.

a. All above ground piping supplying nonpotable water shall be identified nonpotable by tags or yellow bands. The yellow bands shall be at least 3 inches wide.

b. All above ground piping supplying potable water shall be identified potable by tags or green bands. The green bands shall be at least 3 inches wide.

a. The tags or colored bands identifying nonpotable water and potable water piping shall be placed at intervals of not more than 25 feet and at each side where the piping passes through a wall, floor or roof.

d. All valves and outlets supplying nonpotable water shall be identified nonpotable by tags.

e. All valves, except fixture stop valves, supplying potable water shall be identified potable by tags.

f. Tags used to identify nonpotable water outlets, valves and piping shall be of metal or plastic in the shape of an equilateral triangle with 4 inch sides and bearing the legend “water unsafe” or other similar wording approved in writing by the department. The lettering on the tags shall be raised or indented and at least 1/2-inch in height.

g. Tags used to identify potable water valves shall be of metal or plastic in the shape of a 3-inch diameter circle bearing the legend “safe water” or other similar wording approved in writing by the department. The lettering on the tags shall be raised or indented and at least 1/2-inch in height.

2. Where a building or a structure is served by 2 distribution systems, one system supplied by a public water supply and the other system supplied by a private well, each water distribution system shall be identified to indicate the supply source.
3. The installation of each reduced pressure principle backflow preventer, reduced pressure detector backflow preventer, pressure vacuum breaker assembly, and back siphonage backflow vacuum breaker shall display a department assigned identification number. The provisions of this subdivision shall take effect September 1, 2001.

   a. The method to display the department assigned identification number shall be a weather-resistant tag, securely attached to the cross connection control assembly.
   b. The tag shall contain at least the following information.
   c. The department assigned identification number shall be printed in the blank area with a permanent, waterproof marker or similar indelible method.

   Note: To obtain a department assigned identification number for a cross connection control assembly contact the department at the Safety and Buildings Division, P.O. Box 7302, Madison, Wisconsin 53707-7302; telephone (608) 266-0521; Fax (608) 267-0592; TTY (608) 264-8777.

   (e) Metering. When a water meter is provided pursuant to s. Comm 83.54 (2) the water meter shall:
   1. Be installed in the water supply system so as to exclude the supply to those water outlets, such as exterior hose bibs and wall hydrants, which do not discharge to the sanitary drain system; and
   2. Include an accessible remote reader device located on the exterior of the building or structure.

   Note: Section Comm 83.54 (2) requires metering when a new building or a new structure is to be served by a holding tank for domestic wastewater disposal.

   (f) Multipurpose piping system. 1. Except as provided in subd. 2., a multipurpose piping system shall be designed and installed in accordance with this section and NFPA 13D.
   2. Material for the piping system need to be acceptable under the NFPA 13D standard and s. Comm 83.40 Table 83.40-2.

   a. Fire department connections are prohibited in a multipurpose piping system.
   b. Sections 2–3 (b), 2–3 (d), 3–6, 4–1.4.1, 4–1.4.2, 4–4.2 Exception No. 2 (h), 4–6, 5–32, 5–4 and 5–5 of NFPA 13D do not apply in Wisconsin.
   c. The following wording is substituted for section 5–4.4 of NFPA 13D: The minimum distance between sprinklers shall be 6 feet.

   (4) CONTROL VALVES. (a) Private water mains. Private water mains shall be provided with control valves as specified in this subsection.
   1. Corporation cocks. a. If a private water main 2 inches or less in diameter connects to a public water main, a corporation cock shall be installed at the connection to the public water main.
   b. If a private water main 2–1/2 inches or larger in diameter connects to a public water main, a corporation cock shall be installed not more than 8 feet from the connection to the public water main.
   2. Curb stops. a. Except as provided in subd. 2. b., if a private water main connects to public water main, a curb stop shall be installed in the private water main between the corporation cock and the property line.
   b. If a private water main 2–1/2 inches or larger in diameter connects to a public water main, one control valve may serve as the corporation cock and the curb stop. The control valve shall be located not more than 8 feet from the connection to the public water main and shall be accessible for operation.
   (b) Water services. Water services shall be provided with control valves as specified in this subsection.
   1. Corporation cocks. a. If a water service 2 inches or less in diameter connects to a public water main, a corporation cock shall be installed at the connection to the public water main.
   b. If a water service 2–1/2 inches or larger in diameter connects to a public water main, a corporation cock shall be installed not more than 8 feet from the connection to the public water main.
   c. If a water service 2–1/2 inches or larger in diameter connects to a public water main, one control valve may serve as the corporation cock and the curb stop. The control valve shall be located not more than 8 feet from the connection to the public water main and shall be accessible for operation.
   3. Building control valves. If a water service serves a building, a building control valve shall be provided in the water service as specified in this subsection.
   a. If the water service connects to a public water supply or to a private water supply which has an external pressure tank, the building control valve shall be installed inside the building and located within 3 feet of developed length from the point where the water service first enters the building. If a water meter is provided, the building control valve shall be located upstream of the water meter.
   b. If a private water supply includes an internal pressure tank, the building control valve shall be installed inside the building and located within 3 feet of developed length downstream from the internal pressure tank.

   Note: See Appendix for further explanatory material.

   (c) Water distribution systems. 1. Control valves shall be installed in water distribution systems serving public buildings as specified in this subdivision.
   a. If a water meter is provided, a control valve shall be installed within 3 feet of developed length downstream from the outlet of the water meter. If bypass piping is provided around a water meter, a control valve shall be installed in the bypass piping.
   b. A control valve shall be installed in the supply piping to each water heater and water treatment device and in the fixture supply to each plumbing fixture, plumbing appliance and piece of equipment.
   c. If a hot water circulation system is provided, a control valve shall be installed on both the inlet and outlet piping to the circulation pump. If a hot water circulation system has 2 or more return pipe lines, a balancing control valve shall be installed in each return piping line.
   d. The water distribution system for buildings with more than 4 dwelling units or living units shall be provided with control valves in such numbers and at such locations so that the water supplied to all the units within the building can be isolated into groups of 4 or less units.

   Note: See sub. (d) for the valve requirements for water temperature control.
   2. Control valves shall be installed in water distribution systems serving one– and two–family dwellings as specified in this subdivision.
   a. If a water meter is provided, a control valve shall be installed within 3 feet of developed length downstream from the outlet of the water meter. If bypass piping is provided around a water meter, a control valve shall be installed in the bypass piping.

   Note: See sub. (d) for the valve requirements relating to the bypassing of water meters.
   b. A control valve shall be installed in the supply piping to each water heater and water treatment device and in the fixture supply to each water closet, exterior hose bib, plumbing appliance and piece of equipment.
c. If a hot water circulation system is provided, a control valve shall be installed on both the inlet and outlet piping to the circulation pump. If a hot water circulation system has 2 or more return pipe lines, a balancing control valve shall be installed in each return piping line.

5. HOT WATER SUPPLY SYSTEMS. (a) General. Water heating systems shall be sized to provide sufficient hot water to supply both the daily requirements and hourly peak loads of the building. Note: See Appendix for further explanatory materials regarding insulation requirements for storage tanks and recirculation piping.

(b) Temperature maintenance. If the developed length of hot water distribution piping from the source of the hot water supply to a plumbing fixture or appliance exceeds 100 feet, a circulation system or self-regulating electric heating cable shall be provided to maintain the temperature of the hot water within the distribution piping.

1. If a circulation system is used to maintain the temperature, no unheated hot water distribution piping may exceed 25 feet in developed length.

2. If a self-regulating electric heating cable is used to maintain the temperature, the cable shall extend to within 25 feet of each fixture or the appliance.

3. Water distribution piping conveying circulated water or served by a self-regulating electric heating cable shall be insulated to limit the heat loss at the external surface of the pipe insulation to a maximum of 25 BTU's per hour per square foot for above-ground piping and 35 BTU's per hour per square foot for underground piping. The maximum heat loss shall be determined at a temperature differential, \( T \), equal to the maximum water temperature minus a design ambient temperature no higher than 65°F.

4. Water distribution piping served by self-regulating electric heating cable shall be identified as being electrically traced in accordance with ch. Comm 16.

5. The installation of self-regulating electric heating cable may be subcontracted by a plumber to another trade. Note: See s. Comm 63.29 for pipe insulation requirements.

(c) Water heaters. All water heaters and safety devices shall be designed and constructed in accordance with s. Comm 84.20 (5) (a).

Note: Water heaters are to be installed in accordance with the requirements specified in chs. Comm 59 to 64 and Comm 50 to 25 with respect to enclosures and venting.

(d) Safety devices. Water heaters shall be equipped with safety devices as specified in this paragraph.

1. All pressurized storage-type water heaters and unfired hot water storage tanks shall be equipped with one or more combination temperature and pressure relief valves. The temperature steam rating of a combination temperature and pressure relief valve or valves shall equal or exceed the energy input rating in BTU per hour of the water heater. No shut-off valve or other restricting device may be installed between the water heater or storage tank and the combination temperature and pressure relief valve.

Note: The temperature steam rating of a combination temperature and pressure relief valve is commonly referred to as the AGA temperature steam rating.

2. All pressurized non-storage type water heaters shall be provided with a pressure relief valve installed at the hot water outlet with no shut off valve between the heater and the relief valve.

3. Temperature and pressure relief valves shall be installed so that the sensing element of the valve extends into the heater or tank and monitors the temperature in the top 6 inches of the heater or tank.

4. A vacuum relief valve shall be installed in each water heater and hot water storage tank which, when measured from the bottom of the heater or tank, is located more than 30 feet above any faucet or outlet served by the heater or tank.

5. Every relief valve which is designed to discharge water or steam shall be connected to a discharge pipe.

a. The discharge pipe and fittings shall be made of a material acceptable for water distribution piping in accordance with s. Comm 84.30 (4) (e) 1.

b. The discharge pipe and fittings shall have a diameter not less than the diameter of the relief valve outlet.

c. The discharge pipe may not be trapped.

d. No valve may be installed in the discharge pipe.

e. The discharge pipe shall be installed to drain by gravity flow to a floor served by a floor drain or to a reector in accordance with s. Comm 82.33 (8). The outlet of the discharge pipe shall terminate within 6 inches over the floor or reector, but not less than a distance equal to twice the diameter of the outlet pipe. The outlet of the discharge pipe may not be threaded.

f. The discharge pipe for a water heater shall terminate within the same room or enclosure within which the water heater or hot water storage tank is located.

(c) Controls. 1. All hot water supply systems shall be equipped with automatic temperature controls capable of adjustment from the lowest to the highest acceptable temperature settings for the intended use.

2. A separate means shall be provided to terminate the energy supplied to each water heater and each hot water circulation system.

6. LOAD FACTORS FOR WATER SUPPLY SYSTEMS. (a) Intermittent flow fixtures. The load factor for intermittent flow fixtures on water supply piping shall be computed in terms of water supply fixture units as specified in Tables 82.40–1 and 82.40–2 for the corresponding fixture and use. Water supply fixture units may be converted to gallons per minute in accordance with Table 82.40–3.
<table>
<thead>
<tr>
<th>Type of Fixture</th>
<th>Water Supply Fixtures Units for Nonpublic Use Fixtures</th>
<th>Water Supply Fixtures Units for Public Use Fixtures</th>
</tr>
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<tr>
<td></td>
<td>Hot</td>
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<tr>
<td>Automatic Clothes Washer</td>
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<tr>
<td>Bar Sink</td>
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<tr>
<td>Bathtub, with or without Shower Head</td>
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<td>1.5</td>
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<tr>
<td>Bidet</td>
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<td>1.0</td>
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<tr>
<td>Dishwashing Machine</td>
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<td>Hose Bibb:</td>
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<tr>
<td>1/2&quot; diameter</td>
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<td>3/4&quot; diameter</td>
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<td><strong>Bathroom Groups:</strong></td>
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</tr>
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<td>Shower Stall, Lavatory and Water Closet-FP</td>
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<td>3.0</td>
</tr>
</tbody>
</table>

(a) *Continuous flow devices.* The load factor for equipment which demands a continuous flow of water shall be computed on the basis of anticipated flow rate in terms of gallons per minute.

(7) **Sizing of Water Supply Piping.** The sizing of the water supply system shall be based on the empirical method and limitations outlined in this subsection or on a detailed engineering analysis acceptable to the department.

(a) **Methodology.** The determination of minimum pipe sizes shall take into account the pressure losses which occur throughout the entire water supply system and the flow velocities within the water distribution system. Calculations for sizing a water distribution system shall include:

1. The load factor in water supply fixture units or gallons per minute on the piping;
2. The minimum pressure available from the water main or pressure tank;
3. The pressure loss due to the differences in elevation from the:
   a. Water main or pressure tank to the building control valve; and
   b. Building control valve to the controlling plumbing fixture;

For fixtures not listed, factors may be assumed by comparing the fixture to a listed fixture which uses water in similar quantities and at similar rates.

For fixtures not listed, factors may be assumed by comparing the fixture to a listed fixture which uses water in similar quantities and at similar rates.
## Table 82.40-3

### CONVERSION OF WATER SUPPLY FIXTURE UNITS TO GALLONS PER MINUTE

<table>
<thead>
<tr>
<th>Water Supply Fixture Units</th>
<th>Gallons Per Minute</th>
</tr>
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<tbody>
<tr>
<td>Predominately Flushometer Type Water Closets or Syphon Jet Urinals</td>
<td>Predominately Tank Type Water Closets or Washdown Urinals</td>
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### Notes:
- Values not specified in the table may be calculated by interpolation.
- The pressure losses due to flow through water heaters, water treatment devices, water meters and backflow preventers;

5. The minimum flow pressure needed at the controlling plumbing fixture; and

6. The pressure losses due to flow friction through piping, fittings, valves and other plumbing appurtenances. This pressure loss may be calculated in terms of equivalent lengths of piping. The equivalent length of piping to a controlling plumbing fixture, including fittings, valves and other appurtenances, may be obtained by multiplying the developed length by 1.5.

Note: See Appendix for further explanatory material.

(b) Private water mains and water services. Private water mains and water services shall be designed to supply water to the water distribution systems to maintain the minimum flow pressures specified in par. (d), but shall not be less than 3/4 inch in diameter.

Note: See Appendix for further explanatory material.

(c) Maximum loading. The calculated load on any portion of the water distribution system may not exceed the limits specified in Tables 82.40-4 to 82.40-9.

(d) Pressure. 1. Except as provided in subd. 1. a. to c., water supply systems shall be designed to provide at least 8 psig of flow pressure at the outlets of all fixture supplies.

a. The flow pressure at the outlets of the fixture supplies serving syphonic type urinals, washdown type urinals and water closets, and syphonic type flushometer water closets shall be at least 12 psig.

b. The flow pressure at the outlets of the fixture supplies serving one piece tank type water closets, pressure balance mixing valves, and thermostatic mixing valves shall be at least 20 psig.

c. The flow pressure at the outlets of the fixture supplies serving blowout type urinals and blowout type water closets shall be at least 25 psig.

2. a. Except as provided in subd. 3., if the water pressure available from a water main or private water supply exceeds 80 psig, a pressure reducing valve and strainer, if a strainer is not a component of the valve, shall be installed in the water distribution system.

b. A pressure reducing valve required under subd. 2. a. shall be installed upstream from all plumbing fixtures and plumbing appliances and downstream from the water meter of an utility, if a meter is provided.

3. A pressure reducing valve shall not be required to be installed in a water distribution system which supplies water directly to a water pressure booster pump.

4. If the pressure available from the water main or private water supply is inadequate by calculation to provide the minimum pressures specified in subd. 1., a hydropneumatic pressure booster system or a water pressure booster pump shall be installed to increase the supply of water.

a. Each water pressure booster pump shall be provided with an automatic low pressure cut-off switch. The cut-off switch shall be located on the inlet side of the pump and shall be set to terminate the energy supplied to the pump when a positive pressure of less than 10 psig occurs.

b. A vacuum relief valve not less than one-half inch in diameter shall be installed in each water pressure tank, if the bottom of the pressure tank is more than 20 feet above any water supply outlet served by the pressure tank.

(c) Maximum velocity. A water distribution system shall be designed so that the flow velocity does not exceed 8 feet per second.

(f) Minimum sizes. 1. Water distribution piping 1/2 inch in diameter serving 2 or more plumbing fixtures may not have a bad of more than 2 water supply fixture units.

2. Water distribution piping 1/2 inch in diameter serving a shower which is not individually pressure balanced or individually thermostatically blended may not serve any additional fixtures.

Register, December, 2000, No. 540
(g) Minimum sizes for fixture supplies. Except as provided in subds. 1 to 3, the fixture supplies serving all plumbing fixtures, appliances and pieces of equipment shall be at least 1/2 inch in diameter.

1. Fixture supplies serving syphon jet type urinals shall be at least 3/4 inch in diameter.

2. Fixture supplies serving flushometer type water closets shall be at least one inch in diameter.

3. Fixture supplies serving emergency eye wash or shower outlets shall be not less than recommended by the manufacturer.

(h) Maximum lengths for fixture supply connectors. 1. A fixture supply connector may not exceed more than 24 inches in developed length from a plumbing fixture or the body of a faucet, except as provided in subd. 1 b.

b. A fixture supply connector may not exceed more than 10 feet in developed length from a single faucet or outlet to a water cooler device, water heater, or water treatment device which is to individually serve the faucet or outlet.

2. Fixture supply connectors may not extend more than 10 feet in developed length from a plumbing appliance.

(iii) INSTALLATION. (a) Frost protection. 1. Adequate measures shall be taken to protect all portions of the water supply system from freezing. All private water mains and water services shall be installed below the predicted depths of frost specified in s. Comm 82.30 (11) (c) 2. d., Figure 82.30–1 and Table 82.30–6, unless other protective measures from freezing are taken.

2. A hose bibb or a hydrant that penetrates an exterior wall of a heated structure shall be a frost proof and self-draining type.

(b) 1. Exterior water supply piping may not be located in, under or above sanitary sewer manholes, or POWTS treatment, holding or dispersal components.

2. Exterior water supply piping shall be located at least 10 feet horizontally away from a POWTS treatment, holding or dispersal component.

4. If a private water main or a water service crosses a sanitary sewer, the water piping within 10 feet of the point of crossing shall be installed:

a. At least 12 inches above the top of the sewer from the bottom of the water pipe;

b. At least 18 inches below the bottom of the sewer from the top of the water pipe; or

2. With a waterproof sleeve made of materials as specified for sanitary building sewers in s. Comm 84.30 (2)

5. Private water mains and water services 2–12 inches or larger in diameter shall be installed at least 8 feet horizontally from any sanitary sewer. The distance shall be measured from center to center of the piping.

6. Except as provided in subd. 5, private water mains and water services 2 inches or less in diameter shall be installed at least 30 inches horizontally from any sanitary sewer. The distance shall be measured from center to center of the piping.

6. Private water mains and water services 2 inches or less in diameter may be installed less than 30 inches horizontally from a sanitary sewer, if the bottom of the water piping is installed at least 12 inches above the sewer, except that portion of a water service within 5 feet of developed length from the point where the water service first enters the building may be less than 12 inches above the sewer.

8. No private water main or water service may be installed within 6 inches of a storm sewer.

(c) Limitations. No private water main or water service may pass through or under a building to serve another building, unless:

1. The private water main or water service serves farm buildings or farm houses or both which are all located on one property;

2. A petition for variance is granted under s. Comm 82.20 (11). The approval or nonapproval of a petition for variance request relative to this paragraph shall determined be on an individual basis and shall be evaluated on site specific conditions including, at least, whether:

a. The private water main or water service serves only buildings which are all located on one property;

b. The functions or operations of the buildings to be served by the water main or water service are related; or

c. A document, which indicates the piping and distribution arrangement for the property and buildings, will be recorded with the register of deeds.

(d) Water distribution piping. 1. Water distribution piping shall be supported in accordance with s. Comm 82.60.

2. Provisions shall be made to evacuate all water out of the water distribution system.

3. Except where parallel water meters are installed, water distribution piping shall be provided to bypass a water meter 1½ inches or larger.

4. Water distribution piping shall be provided to bypass a water softener and an iron removal device. The bypass piping may be an integral part of the water softener or the iron removal device.

(e) Valves. 1. All control valves installed in a water service, except a valve serving only as a corporation cock, shall be accessible.

2. Stop and waste-type control valves may not be installed underground.

3. All control valves and fixture stop valves installed in a water distribution system shall be accessible. Control valves for the individual plumbing fixtures and appliances within dwelling units shall be accessible from within the dwelling unit.

(f) Water hammer arrestors. All plumbing fixtures, appliances and appurtenances with 3/8 inch or larger inlet openings and with solenoid actuated quick closing valves shall be provided with water hammer arrestors. Water hammer arrestors shall be installed in the fixture supplies serving the fixtures, appliances or appurtenances. Water hammer arrestors shall be accessible.

(g) Temperature control. The water temperature to all showers in public buildings shall be controlled by thermostatic mixing valves or by individually controlled pressure balanced mixing valves. A thermostatic or pressure balanced mixing valve may not be bypassed.

(h) Fittings and connections. The drilling and tapping of water supply piping shall be prohibited except for:

1. Corporation cocks for a water service or a private water main; and

2. Self-tapping valves which serve individual plumbing appliances.

(i) Flushing and disinfection of potable water supply systems. 1. a. Before a newly constructed water supply system is to be put into use, the piping of the system shall be filled with water and allowed to stand for at least 24 hours. After 24 hours each water outlet shall be flushed beginning with the outlet closest to the building control valve and then each successive outlet in the system. The flushing at each water outlet shall continue for at least one minute and until the water appears clear at the outlet.

b. Each portion of a water supply system which is altered or repaired shall be flushed for at least one minute and until the water appears clear.

2. New private water mains and extensions to private water mains shall be disinfected prior to use in accordance with AWWA C651 or the following method:

a. The pipe system shall be flushed with clean water until no dirty water appears at the points of outlet.

b. The system or part thereof shall be filled with a solution of water and chlorine containing at least 50 parts per million of chlorine and the system or part thereof shall be valved off and allowed to stand for 24 hours or the system or part thereof shall be filled.
with a solution of water and chlorine containing at least 200 parts per million of chlorine and a lowed to stand for 3 hours.

c. Following the allowed standing time, the system shall be flushed with clean potable water.

d. The procedures shall be repeated if it is shown by a bacteriological examination that contamination still exists in the system.

3. The department may require a water quality analysis to be done for a new or repaired water supply system. The analysis shall be performed in accordance with acceptable nationally recognized laboratory practices. If the water supply system has been disinfected, water samples for the analysis may not be taken sooner than 24 hours after disinfection.

Note: See s. Comm 82.30 (1) regarding the bending of pipe and protection from puncture.

(j) Water softeners. Ion exchange water softeners used primarily for water hardness reduction, that, during regeneration, discharge a brine solution into a private onsite wastewater treatment system shall be of a demand initiated regeneration type equipped with a water meter or a sensor unless the design of the private onsite wastewater treatment system specifically documents the reduction of chlorides.

(p) Piping by plumber. In accordance with ch. 145, Stat., piping which conveys water for human use or consumption, or to plumbing fixtures and plumbing appliances of every description, shall be installed by persons licensed by the department.

(a) Private water mains and water services shall be installed by persons licensed by the department as a plumber or utility contractor.

(b) Water distribution piping shall be installed by persons licensed by the department as a plumber.

(c) Except for automatic fire sprinkler systems, piping or piping systems, which may include water heating or water treatment equipment, and which convey water not for human use or consumption from a water distribution system to water using equipment, are not required to be installed by persons licensed by the department.

(d) Where a pipe or piping system, which conveys water not for human use or consumption, connects to a water distribution system, that connection shall be provided with an approved means of backflow prevention in accordance with s. Comm 82.41. The means of backflow prevention shall be installed by persons licensed by the department as a plumber.

### Table 82.40-6

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<th>Pipe Diameter (in)</th>
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<th>3/4&quot;</th>
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Notes:
- WSFU means water supply fixture units.
- GPM means gallons per minute.
- FM means primarily flushometer type water closets or syphon jet urinals.
- PU means primarily flush tank type water closets or wash down urinals.
- NP means not permitted, velocities exceed 8 feet per second.
- For using this table, round the calculated pressure loss due to friction to the next higher number shown.

Comm 82.40 (7) (f) and (g) specifies minimum sizes for water distribution piping.
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**Notes:**
- WSPU means water supply fixture units.
- GPM means gallons per minute.
- FM means predominately flushometer type water closets or syphon jet urinals.
- FT means predominately flush tank type water closets or wash down urinals.
- NP means not permitted, velocities exceed 8 feet per second.
- For using this table, round the calculated pressure loss due to friction to the next higher number shown.

Comm 83.40 (7) (f) and (g) specifies minimum sizes for water distribution piping.
### Table 82.40-6

MAXIMUM ALLOWABLE LOAD FOR COPPER TUBE—TYPE M, ASTM B88

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</table>

**Notes:**

- WSPU means water supply fixture units.
- CPM means gallons per minute.
- FM means fed grams per minute.
- PT means pounds per square inch or 1500 psi.
- NP means not permitted, velocities exceed 8 feet per second.

For using this table, consult the calculated pressure loss due to friction to the next higher number shown.

Comm 82.40 (7) (f) and (g) specifies minimum sizes for water distribution piping.
### Table 82.40–7
ALLOWABLE MAXIMUM LOAD FOR GALVANIZED STEEL PIPE, SCHEDULE 40, ASTM A53

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<th>14&quot;</th>
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Notes:
- WSFU means water supply fixture units.
- GPM means gallons per minute.
- FM means predominantly flushometer type water closets or syphon jet urinals.
- PT means predominantly flush tank type water closets or with down urinals.
- NP means not permitted, velocities exceed 8 feet per second.
- For using this table, round the calculated pressure loss due to friction to the next higher number shown.
- Comm 82.40 (7) (f) and (g) specifies minimum sizes for water distribution piping.
### Table 2.40-8
MAXIMUM ALLOWABLE LOAD FOR POLYBUTYLENE TUBING—ASTM D3389 and CHLORINATED POLYVINYL CHLORIDE TUBING—ASTM D2846

<table>
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<th>Pressure Loss Due to Friction (in ft. per 100 ft. of length)</th>
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<th>3/4&quot;</th>
<th>1&quot;</th>
<th>1-1/4&quot;</th>
<th>1-1/2&quot;</th>
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**Note:**
- WSFU means water supply fixture units.
- GM means gallons per minute.
- FM means practically fixture unit of water closets or syphon jet urinals.
- PT means practically fixture unit of water closets or washdown urinals.
- NP means not permitted. Velocities exceed 8 feet per second.

For using this table, round the calculated pressure loss due to friction to the next higher number shown.

Comm 65.40 (7) (g) and (p) specifies minimum sizes for water distribution piping.
### Table 82.40–9
**MAXIMUM ALLOWABLE LOAD FOR CROSSLINKED POLYETHYLENE (PEX) TUBING**

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Note: WSPU means water supply fixture units.
GPM means gallons per minute.
FT means predominantly flash tank type water closets or washdown urinals.
NP means not permitted, velocities exceed eight feet per second.
For using this table, round the calculated pressure loss due to friction to the next higher number shown.
Comm 82.40 (7) (g) specifies minimum sizes for water distribution piping.

**History:**
1. 2–56. c. and rec. Register, November, 1972, No. 203, eff. 12–1–77; t. and rec. Register, February, 1979, No. 278, eff. 3–1–79, renum. from 112.61, Register, July, 1978, No. 331, eff. 8–1–80; renum. from ILHR 82.13 and t. and recr. (2) (b) and (6) (c) 1., am. (4) (a) 3. and (6) (b) (enma), er. (6) (d), Register, February, 1985, No. 330, eff. 3–1–85; t. and recr. Register, May, 1988, No. 389, eff. 6–1–88; am. (5) (d) 5. a., t. and recr. (7) (b) 1. and (8) (c), renum. (4) (c) 2. to 6, to be (6) (b) 4. to 8. and am. (8) (d) 4. c., Register, August, 1991, No. 428, eff. 9–1–91; am. (8) (b) 1. and 2., Register, April, 1992, No. 436, eff. 5–1–92; renum. (3) (c) (2) to be (3) (c) 2. and (8) (a) 1. and am. (8) (a) 1., cr. (3) (c) 1. (c), (8) (a) 2. and Table 82.40–9, am. (7) (c). t. (3) (b) 1. b. and c. Register, February, 1994, No. 458, eff. 3–1–94; t. (8) (b) 3. renum. (5) (b) 4. 5. to be (5) (b) 1. 4., Register, December, 1996, No. 480, eff. 4–1–96; correction in (5) (b) 3., made under s. 13.93 (2m) (6) 7., Stats., Register, October, 1996, No. 492, t. and recr. (8) (c), Register, February, 1997, No. 494, eff. 4–1–97; reprinted to restore dropped corp., Register, April, 1997, No. 496; am. (3) (c) and (8) (b) 1. and 2., t. (8) (b) 3. and er. (3) (f) and (8) (i). Register, April, 2000, No. 533, eff. 7–1–00; except (3) (f) eff. 5–1–00; ex. (3) (d) 3., am. (3) (g) and (3) 2., Register, December, 2000, No. 540, eff. 1–1–01; excep (3) (d) 3., eff. 9–1–01.

**Comm 82.41 Cross connection control. (1) Scope.**
The provisions of this section set forth the requirements for the protection of potable water within water supply systems and where there is the possibility of contamination due to cross connections or backflow conditions.

**Note:** The Department of Natural Resources governs the operation and design of community water systems and under s. 811.09 requires the supplier of water to develop and implement a comprehensive cross connection control program.

**Comm 82.41 Cross connection control. (2) Materials.**
(a) All devices, assemblies and mechanisms intended to protect potable water supplies relative to cross connection or backflow shall be of a type recognized and approved in accordance with ch. Comm 84 and as described in sub. (4).
(b) All methods including barometric loops and air gaps intended to protect potable water supplies relative to cross connection or backflow shall be constructed of materials suitable for water supply systems in accordance with ch. Comm 84.

**Comm 82.41–3 General requirements.**
Potable water supply systems and the connection of each plumbing fixture, piece of equipment, appliance, or nonpotable water piping system thereto shall be designed, installed and maintained in such a manner to prevent the contamination of potable water supplies by means of cross connections.

(a) Types of cross connection control. 1. Potable water supply systems shall be protected against contamination due to cross connections or backflow conditions by one of the methods or devices specified in Table 82.41–1 depending upon the situation or Table 82.41–2 depending upon the specific application or use, and the limitations specified in sub. (4).
2. For the situations described in par. (b) 3., cross connection control shall be provided as part of the fixture fitting outlet or in the water supply piping for the fixture fitting outlet.
### Table 82.41-1

#### ACCEPTABLE CROSS CONNECTION CONTROL METHODS OR ASSEMBLIES FOR SPECIFIC APPLICATIONS

<table>
<thead>
<tr>
<th>METHODS or ASSEMBLIES of CROSS CONNECTION CONTROL (Standard)</th>
<th>SITUATIONS and CONDITIONS</th>
<th>Backpressure</th>
<th>Backsiphonage</th>
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<td>Noncontinuous Pressure</td>
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<td>Backflow Preventers with Intermediate Atmospheric Vent (ASSE 1012)</td>
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<td>Pressure Vacuum Breaker Assembly (ASSE 1020)</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Reduced Pressure Principle Backflow Preventers (ASSE 1013)</td>
<td></td>
<td>X</td>
<td>X</td>
</tr>
<tr>
<td>Reduced Pressure Principle Type Backflow Preventer (CAN/CSA B64.4)</td>
<td>X</td>
<td>X</td>
<td>X</td>
</tr>
</tbody>
</table>

Note: X indicates acceptable method or assembly for the specified hazard condition.
### Table 82.41-2

**ACCEPTABLE CROSS CONNECTION CONTROL METHODS OR ASSEMBLIES FOR SPECIFIC APPLICATIONS**

<table>
<thead>
<tr>
<th>Methods or Assemblies of Cross Connection Control (Standard)</th>
<th>Types of Application or Use</th>
</tr>
</thead>
<tbody>
<tr>
<td>Backflow Preventer for Carbonated Beverage Machines (ASSE 1022)</td>
<td>Beverage dispensers</td>
</tr>
<tr>
<td>Chemical Dispensing Systems (ASSE 1055)</td>
<td>Chemical dispensing systems</td>
</tr>
<tr>
<td>Double Check Backflow Prevention Assemblies (ASSE 1015)</td>
<td>Automatic fire sprinkler systems and standpipe systems</td>
</tr>
<tr>
<td>Double Check Detector Assembly Backflow Preventer (ASSE 1048)</td>
<td>Automatic fire sprinkler systems and standpipe systems</td>
</tr>
<tr>
<td>Double Check Detector Valve Type Backflow Preventer (CAN/CSA B64.5)</td>
<td>Automatic fire sprinkler systems and standpipe systems</td>
</tr>
<tr>
<td>Hand Held Showers (ASSE 1014)</td>
<td>Hand held shower assemblies</td>
</tr>
<tr>
<td>Laboratory Faucet Backflow Preventer (ASSE 1035)</td>
<td>Laboratory faucets</td>
</tr>
<tr>
<td>Laboratory Faucet Type Vacuum Breakers (CAN/CSA B64.7)</td>
<td>Laboratory faucets</td>
</tr>
<tr>
<td>Laboratory Faucet Vacuum Breakers (ASSE 1035)</td>
<td>Laboratory faucets</td>
</tr>
<tr>
<td>Pressurized Flushing Devices (Flushometers) For Plumbing Fixtures (ASSE 1037)</td>
<td>Flushometer plumbing fixtures</td>
</tr>
<tr>
<td>Reduced Pressure Detector Backflow Preventer (ASSE 1047)</td>
<td>Automatic fire sprinkler systems</td>
</tr>
<tr>
<td>Trap Seal Primer Valves, Water Supply Fed (ASSE 1018)</td>
<td>Traps for drain systems</td>
</tr>
<tr>
<td>Vacuum Breaker Tees [s. Ccmn 82.41 (5) (b)]</td>
<td>Water treatment devices</td>
</tr>
<tr>
<td>Wall Hydrants, Frost Proof Automatic Draining Anti-Flow Backflow Type (ASSE 1019), types A or B</td>
<td>Hose threaded outlet connections</td>
</tr>
<tr>
<td>Water Closet Flush Tank Ball Cocks (ASSE 1002)</td>
<td>Gravity water closet flush tanks</td>
</tr>
</tbody>
</table>

(b) **Classifications.** For the purposes of this section:

1. The designation of a high hazard or low hazard situation shall be determined on the basis of how a toxic or nontoxic solution is intended or recommended by the manufacturer of the solution to interface with the potable water supply system.

2. a. A continuous pressure situation shall be considered to exist when a pressure greater than atmospheric within the water supply system exists for more than 12 continuous hours.

   b. A noncontinuous pressure situation shall be considered to exist if the conditions in subd. 2. a. do not occur.

3. A high hazard cross connection situation shall be considered to exist for a connection of the water supply system to:

   a. Any part of the drain system; and

   b. Any other piping system conveying water from nonpotable sources, including but not limited to lakes, rivers, streams or creeks.

4. Except as provided in subd. 5., a high hazard cross connection situation shall be considered to exist at:

   a. A water supply hose bibb, faucet, wall hydrant, sill cock or other outlet which terminates with hose threads allowing a hose to be attached;

   b. A water supply faucet, wall hydrant or other outlet which terminates with a serrated nipple allowing a hose to be attached; and

   c. A water supply faucet, hydrant or outlet serving a sink used for building maintenance in a public building.

5. A cross connection shall not be considered to exist at the hose threaded outlet installed for the sole purpose of:

   a. Draining a water supply system or any portion thereof; or

   b. Obtaining water quality samples of the water supply system or any portion thereof; or

   c. Connecting individual residential automatic clothes washers.

6. a. A high hazard situation shall be considered to exist for the connection of two water supply systems one supplied by a public water supply and the other system supplied by a private well.

   Note: The interconnection of a public water supply system and another source of water is addressed in s. NR 811.09 and must be approved by the Department of Natural Resources.

   b. Except as provided in subd. 7., a low hazard situation shall be considered to exist for the connection of a piping system, including but not limited to automatic fire sprinkler systems, standpipe systems, and processing purposes, which provides potable water for unrequired potable water uses.

   Note: Cross connection control devices used in conjunction with automatic fire sprinkler systems are to be listed by an acceptable testing agency for such an application under the standards governing the design and installation of automatic fire sprinkler systems.

7. A cross connection situation shall not be considered to exist for an automatic fire sprinkler system serving a one- or two-family dwelling provided the sprinkler system is constructed of materials and joints suitable for water distribution systems as specified in ss. Comm. 84.30 (4) (e) and 84.40, respectively and the sprinkler system is supplied with only potable water.

   (c) **Containment.** 1. For sewerage treatment facilities which are required to conform with ch. NR 110, in addition to the cross connection control required for each potable water usage or water outlet, a reduced pressure principle backflow preventer shall be installed:
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a. In the water service to each building or structure within the complex;
   b. In the private water main upstream of all water services serving the facility; or
   c. In the water distribution system upstream of all water outlets and in the process piping network upstream of all points of use, if both a water distribution system and a process network is contained within the same building or structure.

2. For marinas, wharves and docks where potable water outlets are provided to serve boats or ships, in addition to the cross connection control required for each potable water outlet or usage, a reduced pressure principle backflow preventer shall be installed in the water supply system to limit backflow into the water supply system.

3. The installation of a cross connection control device in the water supply system for a building or structure shall not alleviate the requirement to provide cross connection control for the connection of each plumbing fixture, piece of equipment, appliance or other piping system.

(d) Prohibitions. The use of a toxic solution as a heat transfer fluid in single-wall heat exchanger for potable water is prohibited.

(e) Existing automatic fire sprinkler systems. An alteration, modification or addition to an existing automatic fire sprinkler system shall not be made in a manner which would render the system inoperative or inactive for fire protection purposes. The alteration, modification or addition to an existing automatic fire sprinkler system to be made in a manner which would render the system inoperative or inactive for fire protection purposes shall require the approval of the building official.

(f) Hand-held showers may not be employed in backpressure situations of more than 2 feet of water column.

(g) A double check backflow prevention assembly and a double check detector assembly backflow preventer may not be subjected to a backpressure greater than twice the rated working pressure of the device.

1. A reduced pressure principle backflow preventer and a reduced pressure detector backflow preventer which serve a water-based fire protection system may have a test outlet located between the number 2 check valve and the number 2 listed indicating control valve.

2. The installation of a cross connection control device in the water supply system for a building or structure shall not alleviate the requirement to provide cross connection control for the connection of each plumbing fixture, piece of equipment, appliance or other piping system.

4. The installation of a cross connection control device in the water supply system for a building or structure shall not alleviate the requirement to provide cross connection control for the connection of each plumbing fixture, piece of equipment, appliance or other piping system.

5. The installation of a cross connection control device in the water supply system for a building or structure shall not alleviate the requirement to provide cross connection control for the connection of each plumbing fixture, piece of equipment, appliance or other piping system.

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30. The installation of a cross connection control device in the water supply system for a building or structure shall not alleviate the requirement to provide cross connection control for the connection of each plumbing fixture, piece of equipment, appliance or other piping system.
(b) Cross connection control devices, devices and assemblies shall be installed in accordance with the manufacturer's written installation specifications and this chapter. The methods, devices and assemblies shall be accessible for inspection, testing, maintenance and replacement.

Note: See s. Comm 84.30 (5) (c).

(c) Cross connection control devices shall be protected from freezing.

(d) 1. A cross connection control device may not be located in unhabitable spaces susceptible to flooding.
   2. A cross connection control device which has one or more vent ports may not be located in a pit, vault or depression which is below the adjacent grade or floor level, even if the pit, vault or depression is provided with a drain at the bottom of the pit.

(e) 1. Vent ports of cross connection control devices shall be positioned:
   a. Away from areas where toxic gases and fumes may accumulate;
   b. Downward or protected to protect the ports from falling debris; and
   c. So as to drain dry.

2. Cross connection control devices shall be so located that any vent ports of the devices shall be provided with an air gap in accordance with par. (a).

3. a. If a reduced压力 principle backflow preventer or a reduced pressure detector backflow preventer is located within a building, a drain or receptor shall be provided to receive the discharge from the vent ports of the device. If a floor drain is provided to receive the discharge from the vent ports of a reduced pressure principle backflow preventer or a reduced pressure detector backflow preventer, the flow or pathway of the discharge may not create a nuisance.

   b. Where drain piping is provided for the discharge from a vent port, an air gap in accordance with par. (a) shall be provided between the vent port and the drain piping.

   c. Where a receptor is provided for the discharge from a vent port, an air gap in accordance with par. (a) shall be provided between the vent port and the receptor.

(f) The installation of a reduced pressure principle backflow preventer, a reduced pressure detector backflow preventer, a double check backflow prevention assembly, a double check detector assembly backflow preventer, a pressure vacuum breaker assembly and a back siphonage backflow vacuum breaker shall conform to the following limitations:

1. The minimum distance between the floor, surface or platform which is to provide access and the lowest point of the assembly may not be less than 12 inches.
2. The maximum distance between the floor, surface or platform which is to provide access and the lowest point of the assembly may not be more than 7 feet.
3. The minimum distance between a ceiling or other obstruction and the highest point of the assembly may not be less than 18 inches.
4. The minimum distance between a wall or other obstruction and the back and ends of the assembly may not be less than 4 inches.
5. The minimum distance between a wall or other obstruction and the front of the assembly may not be less than 24 inches.

Note: See Appendix for further explanatory material.

(g) The discharge outlet of local waste piping serving a cross connection control device shall be visible and not be located within a concealed space.

(i) No control valve may be placed downstream from a pipe applied atmospheric type vacuum breaker or a laboratory faucet backflow preventer.

(j) A barometric loop to provide cross connection control for backsiphonage shall be formed by creating a loop in the potable water supply piping upstream to the source of cross connection.

1. The loop shall extend at least 35 feet above:
   a. The highest point downstream from the loop where back-pressure would be created; and
   b. The point of discharge.

2. No outlets for potable water use shall be installed downstream of the peak of the loop.

(k) Vacuum breaker tees shall be assembled such that:
   1. The bottom of the horizontal portion of the tee is installed at least one inch above the flood level rim of the receptor;
   2. The inside diameter of the tee is equal to or greater than the inside diameter of the drain piping from the water treatment device;
   3. The tee is installed in such a position that the discharge will not create a nuisance;
   4. The piping upstream of the tee is of a type suitable for water distribution in accordance with s. Comm 84.30 (4) (e).

3. The vent portion of the tee is equal to or greater than the inside diameter of the drain piping from the water treatment device; and
4. The vent port of the tee is:
   a. Positioned away from areas where toxic gases and fumes may accumulate; and
   b. Constructed to protect the port from falling debris.

(1) A chemical dispensing system shall be connected to the water distribution system in either of the following manners:

   1. The fixture supply shall be individually connected to the water distribution system.

   2. The fixture supply shall be installed with a pressure bleeding device. The pressure bleeding device shall create a visually free flow of water through the atmosphere from the faucet connection into the fixture drain.

(2) MAINTENANCE AND TESTING. (a) All cross connection control devices shall be maintained and tested in accordance with s. Comm 82.21 (3).

   History: 1-2-56; r. (2) through (7), Register, October, 1971, No. 190, eff. 11-1-71; r. and recr. Register, November, 1972, No. 203, eff. 12-1-72; rem. from R 62.14, Register, July, 1981, No. 331, eff. 8-1-85; rem. from EHR 82.14 and am. (1) 17r., (2), Register, February, 1985, No. 350, eff. 3-1-85; r. and recr. Register, February, 1994, No. 458, eff. 3-1-94; sm. (2) (a), Tables 82.41-1, 2, (b) (c), (d) to (f), (g) to (n), (p) 3 s. (f), (r) to (s), and recr. (5) h), (h), (i), (j) Register, February, 1997, No. 494, eff. 3-1-97 correction in (d) (a) made under s. 13.63 (23m) (b) 1., Stats., Register, February, 2000, No. 570, Ann. (3) (a) 1r., (b) (b) 1 and (b) 2, eff. 6-1-00, and Tables 82.41-1 and 82.41-2, er. (4) (k) l. c. and (5) (l), Register, December, 2000, No. 546, eff. 1-1-01.

Subchapter V — Special Plumbing Installations

Comm 82.50 Health care and related facilities.

(1) PLAN APPROVAL REQUIRED. Plans for plumbing and equipment for health care facilities shall be approved by the department.

(2) SCOPE. The scope of this section shall cover devices, fixtures and equipment which are installed and maintained in health care and related facilities as defined in s. Comm 81.01 (116).

(3) INTENT. The primary intent of the following minimum requirements is to protect public health by eliminating either potential health or safety hazards to patients and institutional personnel, and to promote the efficient use, operation and maintenance of the equipment used in the institution or establishment. Fixtures, devices and/or equipment in addition to those prescribed herein may be required dependent upon the type of occupancy, treatment, care or layout. Such additional facilities shall be installed in accord with the provisions of this chapter.

(4) PLUMBING IN MENTAL HOSPITALS. Special consideration shall be given to the design and installation of plumbing fixtures in areas where disturbed patients are housed. No pipes or traps shall be exposed and all fixtures shall be securely bolted through walls or floors.

(5) SPECIAL FIXTURES AND EQUIPMENT ACCEPTABILITY. (a) Special fixtures. Fixtures which are designed for any special use such as, therapy, special cleansing and/or disposal of waste materials shall be smooth, impervious, corrosion resistant materials and, if
subject to temperatures in excess of 180°F shall be able to withstand without damage, higher temperatures as may be specified. Scrub-up sinks, lavatories and sinks in patient care areas, and fixtures used by medical and nursing staff, shall have the water supply spout terminate a minimum of 5 inches above the rim of the fixture. These fixtures shall be equipped with valves or faucets which can be operated without use of the hands.

(b) Special equipment. All devices, appurtenances, appliances and apparatus intended to serve a special function such as sterilization, distillation, processing, cooling, storage of ice or foods, etc., which may be connected to either the water supply distribution or drainage systems of both, shall be provided with protection against back-siphonage, backflow, flooding, fouling, or any possibility of contaminating any portion of the water supply system, or equipment, or the misuse of any drain.

(c) Therapeutic equipment. Therapeutic equipment shall not be counted as a patient bathing fixture to meet the required patient bath ratio.

(6) Fixture and equipment installation. (a) Clinic sinks. Such fixtures shall have an integral trap in which the upper portion of a visible trap seal provides a water surface. The fixture shall be designed so as to permit complete removal of the contents by siphonic and/or blow-out action, and to recess the trap in a single flush with operation. A flushing rim shall provide water to cleanse the interior surface. The fixture shall have flushing and cleansing characteristics similar to a water closet.

(b) Prohibited use of clinic sinks and service sinks. A clinic sink shall not be used as a janitor’s service sink. A janitor’s service sink shall not be used for the disposal of urine, fecal matter, or other human wastes.

(c) Special requirement for ice manufacture and storage. 1. No machines for manufacturing ice, or any device for handling or storing ice, shall be located in a room containing a bedpan hopper, clinic sink, bedpan washer, or similar fixture. Machines for manufacturing ice, or devices for handling or storing ice intended for either human consumption or packs, shall be located in a clean utility room, a floor pantry, a diet kitchen, or in other similar locations.

2. Each drain serving an ice chest or box shall discharge into an indirect waste receptor. Each drain shall discharge through an air-break above the receptor. The end of the drain shall be covered with a removable 10 mesh per inch noncorrosive screen.

(7) Sterilizers. (a) Descaling prohibited. The interior of water sterilizers, stills, or similar equipment shall not be descaled or otherwise treated by acid or chemical solutions while the equipment is connected to the water and/or drainage systems.

(b) Compliance with boiler and pressure vessel code. Pressure sterilizers and pressure type instrument washer sterilizers installed after the effective date of this code shall be constructed and stamped in accordance with the provisions of ch. Comm 41. All pressure sterilizers and pressure type instrument washer sterilizers regardless of size shall be equipped with pressure relief devices in accordance with the provisions of ch. Comm 41.

(c) Sterilizer piping. The connecting piping and/or devices for sterilizers shall be accessible for inspection and maintenance.

(d) Bedpan washers and clinic sinks. Bedpan washers and clinic sinks shall be connected to the sanitary drainage system and vented in accordance with the requirements for water closets. Vapor vents serving bedpan washers shall not connect to the plumbing system.

(8) Drainage and Venting. (a) Sterilizer wastes. 1. Indirect wastes required. All sterilizers shall be provided with individual and separate indirect wastes, with air-gaps of not less than 2 diameters of the waste pipe. The upper rim of the receptor, funnel, or basket type waste fitting shall be not less than 1/2 inch below the vessel or piping, whichever is lower. Except as provided in subds. 3. and 5., a “P” trap shall be installed on the discharge side of and immediately below the indirect waste connection serving each sterilizer.

2. Floor drain required. In any room containing the recirculated, or concealed portions of sterilizers, not less than one acceptable floor drain, connecting to the drainage system, shall be installed in a manner to drain the entire floor area. The floor drain waste and trap shall be a minimum diameter of 3 inches. It shall receive the drainage from at least one sterilizer within the room to assure maintenance of the floor drain trap seal. The sterilizer drain may be installed on a branch taken off between the floor drain trap and the strainer. No individual sterilizer waste trap shall be required on this type of installation. See following sketch.

3. Battery assemblies. A battery assembly of not more than 3 sterilizer wastes may drain to one trap, provided the trap and waste are sized according to the combined fixture unit rating; the trap is located immediately below one of the indirect waste connections; the developed distance of a branch does not exceed 8 feet; and the branches change direction through a tee-wye or wye pattern fitting.

4. Bedpan steamers, additional trap required. A trap with a minimum seal of 3 inches shall be provided in a bedpan steamer drain located between the fixture and the indirect waste connection.

5. Pressure sterilizer. Except when an exhaust condenser is used, a pressure sterilizer chamber drain may be connected to the exhaust drip tube before terminating at the indirect waste connection. If a vapor trap is used, it shall be designed and installed to prevent moisture being aspirated into the sterilizer chamber. The jacket steam condensate return, if not connected to a gravity steam condensate return, shall be separately and indirectly wasted. If necessary to cool a high temperature discharge, a cooling receiver, trapped on its discharge side, may serve as the fixture trap.

6. Pressure sterilizer exhaust condensers. The drain from the condenser shall be installed with an indirect waste. If condensers are used on pressure sterilizers, the chamber drain shall have a separate indirect waste connection.

7. Water sterilizer. All water sterilizer drains, including tank, valve leakage, condenser, filler and cooling, shall be installed with indirect waste or according to subd. 2.

8. Pressure instrument washer—sterilizer. The pressure instrument washer—sterilizer chamber drain and overflow may be interconnected. Also, they may be interconnected with the condenser.

(b) Vapor vent material. Material for vapor vents serving bedpan washers and sterilizer vents serving sterilizers shall be materials approved for vent piping.

(c) Vent connections prohibited. Connections between vapor vents serving bedpan washers, sterilizing apparatus, and/or normal sanitary plumbing systems, are prohibited.

(d) Vapor vents and stacks. 1. Bedpan washers. Bedpan washers shall be vented to the outer atmosphere above the roof by means of one or more vapor vents. The vapor vent for a bedpan washer shall not be less than a 2-inch diameter pipe. A vapor vent serving a single bedpan washer may drain to the fixture served.

2. Multiple installations. Where bedpan washers are located above each other on more than one floor, a vapor vent stack may be installed to receive the vapor vent on the various floors. Not more than 3 bedpan washers shall be connected to a 2-inch vapor
vent stack, 6 to a 3-inch vapor vent stack, and 12 to a 4-inch vapor vent stack. In multiple installations, the connections between a bedpan washer vapor vent and a vapor vent stack shall be made by use of a tee or tee–wye sanitary pattern drainage fittings, installed in an upright position.

3. Trap required. The bottom of the vapor vent stack, except when serving only one bedpan washer, shall be drained by means of a trapped and vented waste connection to the plumbing sanitary drainage system. The trap and waste shall be the same size as the vapor vent stack.

4. Trap seal maintenance. A water supply of not less than ½ inch minimum tubing shall be taken from the flush supply of each bedpan washer on the discharge or fixture side of the vacuum breaker, trapped to form not less than a 3-inch seal, and connected to the vapor vent stack on each floor. The water supply shall be so installed as to provide a supply of water to the vapor vent stack for cleansing and drain trap seal maintenance each time a bedpan washer is flushed.

(c) Sterilizer vapor vent and stacks. 1. Connections. Multiple installations of pressure and nonpressure sterilizers shall have their vent connections to the sterilizer vent stack made by means of inverted wye fittings. Such vent connections shall be accessible for inspection and maintenance.

2. Drainage. The connection between sterilizer vent and/or exhaust openings and the sterilizer vent stack shall be designed and installed to drain to the funnel or basket–type waste fitting. In multiple installations, the sterilizer vent stack shall be drained separately to the lowest sterilizer funnel or basket–type waste fitting or receptor.

(f) Sterilizer vapor vent stack sizes. 1. Bedpan steamers. The minimum size of a sterilizer vent serving a bedpan steamer shall be 1½/2 inches in diameter. Multiple installation shall be sized according to Table 22.

2. Boiling type sterilizers. The minimum size of a sterilizer vent stack shall be 2 inches in diameter when serving a utensil sterilizer, and 1½/2 inches in diameter when serving an instrument sterilizer. Combinations of boiling type sterilizer vent connections shall be based on Table 22.

Table 22

<table>
<thead>
<tr>
<th>Stack size</th>
<th>Connection size</th>
<th>1½&quot;</th>
<th>2&quot;</th>
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<tbody>
<tr>
<td>1½-inch</td>
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1Total of each size.
2Combination of sizes.

3. Pressure sterilizers. Sterilizer vent stacks shall be 2–1½ inches minimum; those serving combinations of pressure sterilizer exhaust connections shall be sized according to Table 23.

Table 23

<table>
<thead>
<tr>
<th>Stack size</th>
<th>Connection size</th>
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<tbody>
<tr>
<td>¾&quot; 1½-inch</td>
<td>3 or 2 or 1</td>
</tr>
<tr>
<td>½-inch</td>
<td>2 and 1</td>
</tr>
<tr>
<td>2-inch</td>
<td>6 or 3 or 2 or 1</td>
</tr>
<tr>
<td>2-inch</td>
<td>3 and 2</td>
</tr>
<tr>
<td>2-inch</td>
<td>2 and 1 and 1</td>
</tr>
<tr>
<td>2-inch</td>
<td>1 and 1 and 1</td>
</tr>
<tr>
<td>3-inch</td>
<td>15 or 7 or 5 or 3</td>
</tr>
<tr>
<td>3-inch</td>
<td>1 and 2 and 2</td>
</tr>
<tr>
<td>3-inch</td>
<td>1 and 5 and 1</td>
</tr>
</tbody>
</table>

1Combination of sizes.
2Total of each size.

4. Pressure instrument washer–sterilizer sizes. The minimum size of a sterilizer vent stack serving an instrument washer–sterilizer shall be 2 inches in diameter. Not more than 2 sterilizers shall be installed on a 2-inch stack, and not more than 4 on a 3-inch stack.

9. Floor drains prohibited. Floor drains shall not be installed in operating or delivery rooms.

10. Water supply. (a) Water services. All hospitals shall be provided with at least 2 water service connections and wherever more than one street main is available, the connections shall be made to different street mains.

1. The water service pipe for all other health care facilities shall be of sufficient size to furnish water to the building at the quantities and at the pressures required in s. Comyn 82.40 (4) and (5) and par. (c).

2. Water services shall be in accord with the requirements of s. Comyn 82.40 (2).

(b) Water distribution control valves. 1. Four or less patient care units, containing not more than 2 persons per unit exclusive of intensive care coronary units, may be served with one branch control valve. All fixtures, appliances, appurtenances, lawn sprinkler faucets and wall hydrants shall be valved.

2. Control valves for risers, water heating equipment, water softeners and tank controls shall be in accord with s. Comyn 82.40. Control valve accessibility and design shall be in accord with s. Comyn 82.40.

(c) Velocities and flow capacities. Water supply piping shall be designed to provide service to upper floor installations at a minimum pressure of 15 (p.s.i.) pounds per square inch during maximum demand periods. Velocities shall not exceed 8 (f.p.s.) feet per second. Where static pressure exceeds 80 (p.s.i.) pounds per square inch, pressure reducing controls shall be installed to avoid fracture or other damage to the system. The supply demand in gallons per minute in the building water distribution system shall be determined on the basis of the load in terms of supply fixture units and of the relationship between load and supply demand as shown in Table 24 and pertinent portions of Tables 82.40–1 to 82.40–9.
Table 24

DATA FOR ESTIMATING WATER SUPPLY DEMAND AND WASTE REQUIREMENTS

<table>
<thead>
<tr>
<th>Fixture</th>
<th>Fixture Units</th>
<th>Minimum Pipe Sizes, Inches</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>Water Waste</td>
<td>Waste Trap Vent Cold Water Hot Water</td>
</tr>
<tr>
<td>Water closet (tank)</td>
<td>6</td>
<td>6</td>
</tr>
<tr>
<td>Water closet (flush valve)</td>
<td>10</td>
<td>8</td>
</tr>
<tr>
<td>Lavatory</td>
<td>2</td>
<td>1</td>
</tr>
<tr>
<td>Urinal (tank)</td>
<td>3</td>
<td>4</td>
</tr>
<tr>
<td>Urinal (flush valve)</td>
<td>5</td>
<td>4</td>
</tr>
<tr>
<td>Shower</td>
<td>4</td>
<td>2</td>
</tr>
<tr>
<td>Patient bath (public)</td>
<td>4</td>
<td>3</td>
</tr>
<tr>
<td>Patient bath (pvt.)</td>
<td>2</td>
<td>3</td>
</tr>
<tr>
<td>Drinking fountain</td>
<td>1</td>
<td>1/2</td>
</tr>
<tr>
<td>Sitz bath</td>
<td>4</td>
<td>3</td>
</tr>
<tr>
<td>Clinical sink</td>
<td>10 CW</td>
<td>6</td>
</tr>
<tr>
<td>(Flushing rim)</td>
<td>4</td>
<td>4</td>
</tr>
<tr>
<td>Scrub sink</td>
<td>4</td>
<td>3</td>
</tr>
<tr>
<td>Single sink for misc. hospital use</td>
<td>3</td>
<td>3</td>
</tr>
<tr>
<td>Double sink for misc. hospital use</td>
<td>4</td>
<td>4</td>
</tr>
<tr>
<td>Laboratory sink</td>
<td>2</td>
<td>2</td>
</tr>
<tr>
<td>Ice machine</td>
<td>1</td>
<td>1</td>
</tr>
<tr>
<td>Plaster sink</td>
<td>6</td>
<td>4</td>
</tr>
<tr>
<td>X-ray tank</td>
<td>4</td>
<td>2</td>
</tr>
<tr>
<td>Bedpan sanitizer</td>
<td>10</td>
<td>6</td>
</tr>
<tr>
<td>Autopsy table</td>
<td>4</td>
<td>4</td>
</tr>
<tr>
<td>Animal area sinks</td>
<td>4</td>
<td>4</td>
</tr>
<tr>
<td>Cup sink</td>
<td>1</td>
<td>1</td>
</tr>
</tbody>
</table>

(d) Piping insulation. Circulating, hot, cold and chilled water piping shall be insulated. Cold and chilled water pipe insulation shall have an integral or separate vapor barrier.

(e) Special piping systems. Distilled water, ionized water, laboratory and other special piping systems shall be included in the plans submitted. The plans shall incorporate sufficient detail to clearly establish the installation proposed.

(g) Hot water supply control. 1. Health care and related facilities. a. The maximum temperature to fixture fitting outlets accessible to patients located in health care and related facilities shall not exceed 115°F.

b. The maximum temperature to other fixture fitting outlets shall not exceed 140°F.

Table 26

SYSTEM TEMPERATURE

<table>
<thead>
<tr>
<th>System Temp. °F (Maximum)</th>
<th>Patient Area</th>
<th>Clinical</th>
<th>Dietary</th>
<th>Laundry</th>
</tr>
</thead>
<tbody>
<tr>
<td>(11) Aspirators. The use of water aspirators shall be limited to those units approved by the department.</td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

(12) Spouts and actions – hospital and nursing home fixtures. (a) The selection of spouts and actions for hospital and nursing home plumbing fixtures shall comply with par. (b) and Table 27.

(b) Lavatories and sinks required in patient care areas shall have the water supply spout mounted so that its discharge point is a minimum distance of 5 inches above the rim of the fixture. All fixtures used by medical and nursing staff, and all lavatories used by patients and food handlers shall be trimmed with valves which can be operated without the use of hands. Where blade handles are used for this purpose they shall not exceed 4-1/2 inches in length, except that handles on scrub sinks and clinical sinks shall be not less than 6 inches long.

Register, December, 2000, No. 540
# Table 27

**SPOUTS AND ACTIONS FOR HOSPITAL AND NURSING HOME FIXTURES**

<table>
<thead>
<tr>
<th>Location</th>
<th>Type of Spout</th>
<th>Type of Action Minimum</th>
</tr>
</thead>
<tbody>
<tr>
<td>NURSING DEPARTMENT</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Patient toilet room</td>
<td>Gooseneck</td>
<td>Wrist</td>
</tr>
<tr>
<td>Patient toilet room—isolation</td>
<td>Gooseneck</td>
<td>Knee</td>
</tr>
<tr>
<td>Utility room</td>
<td>Gooseneck</td>
<td>Wrist</td>
</tr>
<tr>
<td>Treatment room</td>
<td>Gooseneck</td>
<td>Wrist</td>
</tr>
<tr>
<td>Medicine room</td>
<td>Gooseneck</td>
<td>Wrist</td>
</tr>
<tr>
<td>Lavatory in floor kitchen</td>
<td>Gooseneck</td>
<td>Wrist</td>
</tr>
<tr>
<td>Sink in floor kitchen</td>
<td>Sink faucet</td>
<td>Wrist</td>
</tr>
<tr>
<td>Nurses toilet room</td>
<td>Lavatory supply</td>
<td>Hand</td>
</tr>
<tr>
<td>Floor laboratory</td>
<td>Laboratory gooseneck</td>
<td>Vertical hand</td>
</tr>
<tr>
<td>NURSERY</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Nursery</td>
<td>Gooseneck</td>
<td>Wrist</td>
</tr>
<tr>
<td>Suspect nursery</td>
<td>Gooseneck</td>
<td>Wrist</td>
</tr>
<tr>
<td>Examination and treatment</td>
<td>Gooseneck</td>
<td>Wrist</td>
</tr>
<tr>
<td>Premature nursery</td>
<td>Gooseneck</td>
<td>Foot</td>
</tr>
<tr>
<td>Formula room</td>
<td>Gooseneck</td>
<td>Wrist</td>
</tr>
<tr>
<td>Labor room</td>
<td>Gooseneck</td>
<td>Wrist</td>
</tr>
<tr>
<td>SURGICAL</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Scrub room</td>
<td>Gooseneck with spray head</td>
<td>Knee</td>
</tr>
<tr>
<td>Sub-sterile room</td>
<td>Sink faucet</td>
<td>Wrist</td>
</tr>
<tr>
<td>Clean-up room</td>
<td>Sink faucet</td>
<td>Wrist</td>
</tr>
<tr>
<td>Frozen sections room</td>
<td>Laboratory gooseneck</td>
<td>Vertical hand</td>
</tr>
<tr>
<td>Surgical supply room</td>
<td>Gooseneck</td>
<td>Wrist</td>
</tr>
<tr>
<td>Work room</td>
<td>Sink faucet</td>
<td>Wrist</td>
</tr>
<tr>
<td>Cystoscopie room</td>
<td>Gooseneck with spray head</td>
<td>Knee</td>
</tr>
<tr>
<td>Fracture room</td>
<td>Sink faucet</td>
<td>Wrist</td>
</tr>
<tr>
<td>Recovery room</td>
<td>Gooseneck</td>
<td>Foot</td>
</tr>
<tr>
<td>CENTRAL SUPPLY</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Work room</td>
<td>Sink faucet</td>
<td>Wrist</td>
</tr>
<tr>
<td>Solutions room</td>
<td>Sink faucet</td>
<td>Wrist</td>
</tr>
<tr>
<td>Needle and syringe room</td>
<td>Sink faucet</td>
<td>Wrist</td>
</tr>
<tr>
<td>Glove room</td>
<td>Gooseneck</td>
<td>Wrist</td>
</tr>
<tr>
<td>Pharmacy</td>
<td>Laboratory gooseneck</td>
<td>Vertical hand</td>
</tr>
<tr>
<td>Manufacturing</td>
<td>Gooseneck</td>
<td>Wrist</td>
</tr>
<tr>
<td>EMERGENCY DEPARTMENT</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Observation bedroom</td>
<td>Gooseneck</td>
<td>Wrist</td>
</tr>
<tr>
<td>Utility room</td>
<td>Gooseneck</td>
<td>Wrist</td>
</tr>
<tr>
<td>Operating room</td>
<td>Gooseneck with spray head</td>
<td>Knee</td>
</tr>
<tr>
<td>D.O.A. room</td>
<td>Gooseneck</td>
<td>Wrist</td>
</tr>
<tr>
<td>Examination room</td>
<td>Gooseneck</td>
<td>Wrist</td>
</tr>
<tr>
<td>DIAGNOSTIC AND TREATMENT</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Occupational therapy</td>
<td>Gooseneck</td>
<td>Wrist</td>
</tr>
<tr>
<td>Hydro-therapy room</td>
<td>Gooseneck</td>
<td>Wrist</td>
</tr>
<tr>
<td>Examination room</td>
<td>Gooseneck</td>
<td>Wrist</td>
</tr>
<tr>
<td>Deep therapy</td>
<td>Gooseneck</td>
<td>Wrist</td>
</tr>
<tr>
<td>Superficial therapy</td>
<td>Gooseneck</td>
<td>Wrist</td>
</tr>
<tr>
<td>Radium treatment and exam</td>
<td>Gooseneck</td>
<td>Wrist</td>
</tr>
<tr>
<td>Toilet room</td>
<td>Gooseneck</td>
<td>Wrist</td>
</tr>
<tr>
<td>Dark room</td>
<td>Sink faucet</td>
<td>Hand</td>
</tr>
</tbody>
</table>

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Table 27 - Continued
SPOUTS AND ACTIONS FOR HOSPITAL AND NURSING HOME FIXTURES

<table>
<thead>
<tr>
<th>Location</th>
<th>Type of Spout</th>
<th>Type of Action Minimum</th>
</tr>
</thead>
<tbody>
<tr>
<td>Autopsy</td>
<td>Gooseneck with spray head</td>
<td>Knee</td>
</tr>
<tr>
<td>Lavatory in autopsy shower room</td>
<td>Gooseneck</td>
<td>Wrist</td>
</tr>
<tr>
<td>Laboratories</td>
<td>Laboratory gooseneck</td>
<td>Vertical hand</td>
</tr>
<tr>
<td>OUTPATIENT DEPARTMENT</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Examination and treatment room</td>
<td>Gooseneck</td>
<td>Wrist</td>
</tr>
<tr>
<td>Dental operating</td>
<td>Gooseneck</td>
<td>Knee</td>
</tr>
<tr>
<td>Dental laboratory</td>
<td>Laboratory gooseneck</td>
<td>Vertical hand</td>
</tr>
<tr>
<td>Dental recovery</td>
<td>Gooseneck</td>
<td>Knee</td>
</tr>
<tr>
<td>Surgical room</td>
<td>Gooseneck with spray head</td>
<td>Knee</td>
</tr>
<tr>
<td>Eye examination room</td>
<td>Gooseneck</td>
<td>Knee</td>
</tr>
<tr>
<td>Ear, nose and throat room</td>
<td>Gooseneck</td>
<td>Knee</td>
</tr>
<tr>
<td>SERVICE DEPARTMENT</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Lavatory in kitchen</td>
<td>Laboratory gooseneck</td>
<td>Vertical hand</td>
</tr>
</tbody>
</table>

(13) RADIOACTIVE MATERIALS. See ch. HSS 157.

History: 1-2-36; am. (3) (4) and (5) Register, August, 1961, No. 68, eff. 9-1-61; r. and reec. Register, November, 1973, No. 203, eff. 12-1-73; r. and rec. Register, February, 1975, No. 278, eff. 3-1-79; r. from I I 62.16, Register, July, 1983, No. 331, eff. 8-1-83; r. from ILHR 81.16 and am. (7) (b), (10) (a) 1. and 2., (b) 2., (f) (b) (1) (a), (b), Register, February, 1985, No. 350, eff. 3-1-85; r. (10) (f) and Table 25, Register, February, 1994, No. 458, eff. 3-1-94; correction in (7) (b) made under s. 13.95 (2m) (b) 7., Stats., Register, July, 2000, No. 535; am. (2) and (10) (g) Table 26, r. and rec. (18) (g) and (h). r. (18) (g), Register, December, 2000, No. 540, eff. 1-1-61.

Comm 82.51 Mobile home sites and parks.

(1) DRAIN SYSTEMS. (a) Private interceptor main sewer. The maximum number of mobile homes served by private interceptor main sewer shall be in accordance with Table 82.51.

Table 82.51
MAXIMUM NUMBER OF MOBILE HOMES SERVED BY A PRIVATE INTERCEPTOR MAIN SEWER

<table>
<thead>
<tr>
<th>Diameter of Private Interceptor Main Sewer (in inches)</th>
<th>Pitch (inch per foot)</th>
</tr>
</thead>
<tbody>
<tr>
<td>1/16</td>
<td>1/8</td>
</tr>
<tr>
<td>4</td>
<td>None</td>
</tr>
<tr>
<td>5</td>
<td>7</td>
</tr>
<tr>
<td>6</td>
<td>18</td>
</tr>
<tr>
<td>8</td>
<td>24</td>
</tr>
</tbody>
</table>

Load Shall Not Exceed Capacity of Pipe

2. Sizing. The private water mains shall be sized in accordance with s. Comm 82.40. A private water main serving a mobile home park shall not be less than one inch in diameter.

3. Pressure. The minimum pressure within a private water main shall be sufficient to maintain a pressure of 20 psi at each mobile home site under normal operating conditions.

4. Valving. Each private water main shall be provided with a gate or full flow valve at its source and at each branch connection. The valves shall be installed in a manhole or valve box so as to be accessible for operation.

(b) Water services. 1. Size. Each mobile home site shall be served by a separate water service not less than 3/4 inch in diameter.

2. Valving. a. Each water service shall be provided with a curb stop within each mobile home site but not under the parking hard stand or pad.

b. A valve, of at least 3/4 inch diameter, shall be located on the upper end of the water service pipe. In lieu of the valve located on the upper end of the water service, a freezeless type hydrant of at least 3/4 inch diameter may be used.

c. The installation of underground stop and waste valves shall be prohibited.

3. Mobile home water connector. The piping between the mobile home water inlet and the water service shall be of materials approved for water distribution pipe in accordance with s. Comm 84.30 (3).

(c) Protection against freezing. All water main and water service piping shall be protected against freezing.

(d) Separation of water and sewer piping. Separation of water and sewer piping shall be in accordance with ss. Comm 82.20 (11) (d) and 82.40 (8) (b).

(e) Other requirements. Mobile home park water supply systems shall also conform to the applicable requirements of s. Comm 82.40.

(3) BUILDING SEWER AND WATER SERVICE TERMINATIONS. (a) Frost sleeves. Each building sewer and water service shall have a frost sleeve extending at least 42 inches below grade. The sleeve shall be of a material approved for building sewers. Frost sleeves shall terminate at grade. A frost sleeve shall be covered or sealed when not in use.

(b) Termination elevation. Each water service shall terminate at least 6 inches above the surrounding finished grade. Each building sewer shall terminate at least 4 inches above the surrounding finished grade and shall not terminate higher than the water service pipe.
Subchapter VI — Installation

Comm 82.60 Pipe hangers and supports. The provisions of this section control the types, materials and installation of anchors, hangers and supports for plumbing piping.

(1) MATERIAL. (a) Strength. Hangers, anchors and supports for piping shall be of sufficient strength to support the piping and its contents. Drain piping shall be considered as being full of water. Underground piers for pipe support shall be of concrete, masonry, plastic or pressure treated wood.

(b) Compatibility. 1. Hangers and straps shall be of a compatible material that will reduce the potential for galvanic action with the piping.

2. Hangers and straps may not distort, cut or abrade piping.

(2) INSTALLATION. (a) Piping hangers and anchors shall be securely attached to the building’s structure at intervals to support the piping and its contents, but not at intervals greater than those specified in Table 82.60. The connection of drain piping to a fixture or appliance shall be considered a point of support.

(b) Hubless pipe installed in the horizontal position shall be supported within 24 inches on each side of a joint, unless the joint has an alignment retaining shield.

(c) Hangers shall not be attached to a building’s structure by means of wood plugs.

(d) Shower valves and piping from the shower valve to the shower head outlet shall be securely attached to the structure.

Table 82.60
Support Spacing

<table>
<thead>
<tr>
<th>Material</th>
<th>Maximum Horizontal Spacing (feet)</th>
<th>Maximum Vertical Spacing (feet)</th>
</tr>
</thead>
<tbody>
<tr>
<td>Acrylonitrile Butadiene Styrene (ABS)</td>
<td>4</td>
<td>10</td>
</tr>
<tr>
<td>Brass</td>
<td>10</td>
<td>10</td>
</tr>
<tr>
<td>Cast iron</td>
<td>5*</td>
<td>15</td>
</tr>
<tr>
<td>Copper or Copper-Alloy Pipe</td>
<td>12</td>
<td>10</td>
</tr>
<tr>
<td>Copper or Copper-Alloy Tubing:</td>
<td></td>
<td></td>
</tr>
<tr>
<td>≤ 1¾&quot; diameter</td>
<td>6</td>
<td>10</td>
</tr>
<tr>
<td>≥ 1½&quot; diameter</td>
<td>10</td>
<td>10</td>
</tr>
<tr>
<td>Chlorinated Polyvinyl Chloride (CPVC):</td>
<td></td>
<td></td>
</tr>
<tr>
<td>≤ 1&quot; diameter</td>
<td>3</td>
<td>5*</td>
</tr>
<tr>
<td>≥ 1¾&quot; diameter</td>
<td>4</td>
<td>6*</td>
</tr>
<tr>
<td>Crosslinked Polyethylene (PEX)</td>
<td>2 2/3</td>
<td>4</td>
</tr>
<tr>
<td>Ductile Iron</td>
<td>5*</td>
<td>15</td>
</tr>
<tr>
<td>Galvanized Steel</td>
<td>12</td>
<td>15</td>
</tr>
<tr>
<td>Lead</td>
<td>Continuous</td>
<td>4</td>
</tr>
<tr>
<td>Polybutylene (PB)</td>
<td>2 2/3</td>
<td>4</td>
</tr>
<tr>
<td>Polyvinyl Chloride</td>
<td>4</td>
<td>10</td>
</tr>
<tr>
<td>Stainless Steel</td>
<td>12</td>
<td>15</td>
</tr>
</tbody>
</table>

* The maximum horizontal spacing for supports may be increased to 10 feet when 10-foot lengths of pipe are employed.

* * "* means greater than or equal to.

* * "* means less than or equal to.

History: Cite Register, February 1985, No. 350, eff. 3-1-85; r. and recr. Register, May, 1988, No. 349, eff. 6-1-88; eff. 1-1-88; and recr. Register, August, 1991, No. 428, eff. 8-1-91; reen (2) (6), Register, February, 1994, No. 458, eff. 3-1-94. Comm 82.60, Register, December, 2000, No. 540, eff. 1-1-01.
The material contained in this appendix is for clarification purposes only. The notes, illustrations, etc., are numbered to correspond to the number of the rule as it appears in the text of the code.

A-82.11 (29) Branch Intervals.

The distance of 7'-0" between branches A & B is not considered a branch interval. The definition states "... 8 feet or more below."

These sections of the stack are branch intervals. The fixture units that may discharge into each branch interval is given in Table 82.30-2

Branch intervals are counted from the top downward.
A-82.11 (140) **Springline of Pipe**

On a round pipe the springline is along the horizontal centerline.
A–82.20 (2) Agent Municipalities. The department has designated to the following municipalities, the authority to review and approve plumbing plans and specifications for those plumbing installations to be located within the municipality’s boundary limits and which require approval under s. Comm 82.20 (1) (b).

Appleton
100 N. Appleton Street
Appleton, WI 54911–4799
(920) 832-6141

Janesville
P. O. Box 5005
Janesville, WI 53547–5005
(608) 755–3064

Oshkosh
215 Church Ave.
Oshkosh, WI 54901
(920) 236–5052

Eau Claire
203 South Farwell Street,
Eau Claire, WI 54701
(715) 839–4947

Kenosha
Dept. of Housing
625 52nd St., Rm. 100
Kenosha, WI 53140
(414) 658–4263

Racine
730 Washington Ave.
Racine, WI 53403
(414) 636–3164

Green Bay
100 N. Jefferson St., Rm. 403
Green Bay, WI 54301
(920) 448–3295

Madison
P. O. Box 2984
Madison, WI 53701–2984
(608) 266–4568

Sheboygan
City Hall – 3rd Floor
828 Center Ave.
Sheboygan, WI 53081
(920) 459–3479

Greenfield
7325 W. Forest Home Ave.
Greenfield, WI 53220
(414) 543–5500

Milwaukee
Municipal Bldg., Rm. 1017
841 N. Broadway Street
Milwaukee, WI 53202
(414) 286–3364

Two Rivers
P. O. Box 87
Two Rivers, WI 54241
(920) 793–5580

A–82.20 (4) Plans and Specifications. The following is a list of water quality management agencies and the areas they serve.

Note: This listing is compiled by the department of natural resources and is subject to periodic update.

AGENCY

East Central Wisconsin Regional Planning Agency
132 Main Street
Menasha, WI 54952
(920) 751–4770

Dane County Regional Planning Commission
217 South Hamilton, Room 403
Madison, WI 53703
(608) 266–4137

Brown County Planning Commission
100 N. Jefferson Street, Room 008
Green Bay, WI 54301
(920) 448–3400

Southeastern Wisconsin Regional Planning Commission
396 North East Avenue
P. O. Box 1607
Waukesha, WI 53187–1607
(414) 347–6711

West Central Wisconsin Regional Planning Commission
800 Wisconsin Street
Eau Claire, WI 54703–3606
(715) 836–2918

St. Croix County Planning Department
1101 Carmichael Road
Hudson, WI 54016
(715) 386–4673

Bay–Lake Regional Planning Commission
211 N. Broadway, Suite 211
Green Bay, WI 54303–2757
(920) 448–2820

AREAS SERVED

Counties of Calumet, Fond du Lac, Green Lake, Marquette, Menominee, Outagamie, Shawano, Waupaca, Waushara, Winnebago

County of Dane

County of Brown

Counties of Kenosha, Milwaukee, Ozaukee, Racine, Walworth, Wausha, Washington

"Chippewa–Eau Claire Metropolitan Planning Area": Cities of Altoona, Chippewa Falls, Eau Claire, River Falls (est. completion July 2000)

Towns of Brunswick, Hallie, Lafayette, Seymour, Tilden, Union, Washington

"Hudson Urban Area,” City of Hudson

Towns of Hudson, St. Joseph, Troy, Village of North Hudson, Western 1/2 of Town of Warren

Cities of Marinette, Kohler, Sheboygan, Sheboygan Falls, Sturgeon Bay, Manitowoc & Two Rivers (est. completion Jan. 2000)

Towns of Peshtigo, Porterfield, Mosel, Wilson, Lima, Herman, Sheboygan, Sheboygan Falls, Herman

Villages of Howards Grove, Kohler
Rock County Planning Agency
51 South Main Street
Janesville, WI
(608) 757-5310

La Crosse/Onalaska
Office of City Engineer
400 LaCrosse Street
LaCrosse, WI 54601
(608) 789-7505

Portage County Planning Department
1516 Church Street
Stevens Point, WI 54481
(715) 346-1334

Marathon County Planning Department
210 River Drive
Wausau, WI 54403–5449
(715) 261-6040

Wood County Planning
400 Market Street
Wisconsin Rapids, WI 54495
(715) 421-8400

Dunn County Land Conservation
390 Red Cedar Street
Menomonie, WI 54751
(715) 232-1496

Oconto County/West Shore
Oconto County Office of Land Use and Zoning
310 Washington Street
Oconto, WI 54153–1621
(920) 834-6827

North Central Wisconsin Regional Planning Commission
407 Grant Street
Wausau, WI 54403
(715) 261-6060

Sauk County Planning & Zoning
505 Broadway
Baraboo, WI 53913
(608) 355-3285

City of Superior
Administrative Engineer
1407 Hammond Avenue
Superior, WI 54880
(715) 394-0691

Utilities General Manager
Sturgeon Bay Utilities
P.O. Box 259
230 East Vine Street
Sturgeon Bay, WI 54235
(920) 746-2820

Cities of Janesville and Beloit
Towns of Beloit, Harmony, Rock, Janesville, LaPrairie, Turtle
Village of Clinton

Cities of La Crosse, Onalaska
Towns of Shelby, Campbell

“Stevens Point Urban Area,” City of Stevens Point
Villages of Plover, Park Ridge, Whiting
Towns of Hall, Linwood, Plover

“Wausau Urban Area,” Cities of Wausau, Schofield
Towns of Maine, Scottin, Texas, Wausau, Weston “Rib Mountain Metropolitan Sewerage District,” Towns of Kronenwetter, Rib Mountain, Rothschild
Village of Weston

“Southern Wood County,” Cities of Neenah, Wisconsin Rapids
Towns of Grand Rapids, Port Edwards, Rudolph, Saratoga, Seneca, Sigel
Villages of Birn, Port Edwards, Rudolph
City of Menomonie (Sanitary Sewer Extensions only)

City of Oconto
Towns of Abrams, Little River, Little Suamico, Pensaukee, Stiles, Oconto

City of Marshfield (est. completion July 2000)
City of Merrill

City of Baraboo (est. completion July 2000)

City of Superior

City of Sturgeon Bay
A-82.30 (4) SIZE OF DRAIN PIPING. The following tables list the maximum GPM which can be expected to readily flow through a given size trap where the receptor has a height as indicated.

Also listed is a maximum drainage fixture unit load which a given size receptor trap may be expected to adequately receive.

Note: The department recommends an individual 4-inch diameter minimum trap and drain pipe for a commercial type dishwasher.

![Diagram of trap inlet and outlet with height (h) measurements]

<table>
<thead>
<tr>
<th>Receptor Trap Size</th>
<th>H - Height</th>
<th>GPM</th>
<th>d.f.u.</th>
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<tbody>
<tr>
<td>1½&quot;</td>
<td>12&quot;</td>
<td>4</td>
<td>2</td>
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<tr>
<td>2&quot;</td>
<td>14&quot;</td>
<td>8</td>
<td>4</td>
</tr>
<tr>
<td>3&quot;</td>
<td>15&quot;</td>
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<td>6</td>
</tr>
<tr>
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<tr>
<td>6&quot;</td>
<td>22&quot;</td>
<td>120</td>
<td>60</td>
</tr>
<tr>
<td>8&quot;</td>
<td>25&quot;</td>
<td>250</td>
<td>125</td>
</tr>
</tbody>
</table>
A-82.30 (6) (b) Offsets in vertical drains.

That portion of the stack above the highest offset fitting shall be sized as for vertical drain piping.

That portion of the offset between and including the offset fittings shall be sized as horizontal drain piping.

That portion of stack below the offset shall be not less than the size of the offset and not less than the size required for vertical drain piping.

10 x PIPE DIA.

NO HORIZONTAL BRANCH CONNECTIONS
A-82.30 (7) Horizontal branch drain connection at base of a stack.

No horizontal branch connections

10 x Pipe Dia.

No building drain branch connections

20 x Pipe Dia.

A-82.30 (8) Measuring radius of a fitting.

Plastic

Hub and spigot

No-hub
A-82.30 (9) Drain fittings and connections.

Side view

Shall not be used as a vent connection

Side inlets

Allowed
(Side view)

Heel inlets

Not allowed
(Top view or side view)
A-82.30 (10) (a) Determining Required Capacity of Sanitary Pump

Sanitary Sump

24" min. for 1 pump
30" min. for 2 pumps

Reserve Zone

Both Pumps On
One Pump On

Draw Down Zone

Pump Off

INLET

A minimum capacity equal to:
[peak input rate minus discharge rate of pumping equipment] times 5 minutes, but never less than 3 inches in height.

Minimum capacity

Sufficient to assure pump running time of at least 20 seconds.

In accordance with pump mfr. requirements but not less than 4 inches.
A–82.30 (10) (a) Sumps.

### Capacity of sumps

(In gallons)

<table>
<thead>
<tr>
<th>Diameter of sump in inches</th>
<th>Volume in gal/ft</th>
<th>Diameter of sump in inches</th>
<th>Volume in gal/ft</th>
</tr>
</thead>
<tbody>
<tr>
<td>24</td>
<td>23.5</td>
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<td>90.2</td>
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<td>66</td>
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<tr>
<td>40</td>
<td>65.3</td>
<td>108</td>
<td>477.3</td>
</tr>
</tbody>
</table>
A-82.30 (11) (b) Building Drains serving any building.

Basement floor or slab on grade

Building drain

Less than 45°

Building sewer

Vertical piping

45° or more

Horizontal pipe

Vertical pipe

Stack

BlDG. Sewer

BlDG. Drain

A-82.30 (11) (b) Building Drains.

Bldg. drain

Vertical piping

At least 30 inches between the bottom of the pipe and the floor

Bldg. Sewer

Bldg. Drain

Horizontal piping

Vertical piping

Less than 30 inches between the bottom of the pipe and the floor

Bldg. Sewer

Bldg. Drain
A-82.30 (11) (b) **Floor drain required.**

A-82.30 (11) (f) **Connection to pressurized public sewer.**
A-82.31 (4) (a) WHERE A VENT STACK AND STACK VENT ARE REQUIRED.

STACK VENT REQUIRED

VENT STACK REQUIRED

TWO BRANCH INTERVALS

3RD FL.

2ND FL.

1ST FL.

BASEMENT

BUILDING DRAIN

DRAIN STACK

8 OR MORE
A-82.31 (4) (a) Where a vent stack and stack vent are not required.

No vent stack or stack vent required to serve the drain stack.

One branch interval →

Less than 60

1st FL.

2nd FL.

Basement

Building Drain
A–82.31 (4) (b) INSTALLATION OF VENT STACK AND STACK VENT.

VENT STACK CONNECTING TO DRAIN STACK

VENT STACK THRU ROOF

VENT STACK CONNECTED TO ANOTHER VENT STACK

VENT STACK CONNECTED TO A STACK VENT

VENT HEADER

ROOF
A-82.31 (5) (a) Relief vent for offsets of 30 to 45 degrees.
A-82.31 (5) (b) Relief and yoke vents for offsets of more than 45 degrees.

Two or more branch intervals above floor.

Relief vent required.

Optional location of relief vent.

Offset of more than 45° from the vertical.

No yoke vent required.
A-82.31 (7) **Relief Vents for Building Drains.**

A-82.31 (9) **Fixture Vents.**
A-82.31 (10) CIRCUIT VENTING.
A-82.31 (10) Circuit venting.
A-82.31 (10) Circuit venting.

- No fixtures above: Circuit vent.
- Fixtures above: Circuit vent.
- Circuit venting 3 fixtures.
- No fixtures above: Circuit vent.
- Fixtures above: Relief vent, Circuit vent.
- Circuit venting 4 or more fixtures.
A-82.31 (10) CIRCUIT VENTING.

A-82.31 (11) (a) COMMON VENTS, VERTICAL DRAINS.
A-82.31 (11) (b) Common vents, horizontal drains.

Dev. Length Between Vent and Trap
A-82.31 (12) ISLAND FIXTURE VENTING.

A-82.31 (13) (a) VERTICAL WET VENTS.
A-82.31 (13) (b) Horizontal wet vents.
A-82.31 (13) (b) HORIZONTAL WET VENTS.
A-82.31 (13) (c) **WET VENTING – FLOOR OUTLET FIXTURES.**

**INDIVIDUAL VENT FOR FLOOR OUTLET FIXTURE SERVING AS A WET VENT**

**COMMON VENT FOR FLOOR OUTLET FIXTURES SERVING AS A WET VENT**

**RELIEF VENT AND CIRCUIT VENT SERVING AS A WET VENT**
A-82.31 (14) (a) and (b) **Sizing vent stacks and stack vents.**
A–82.31 (14) (c) Sizing branch vents.

Developed length for sizing branch vent is measured along the pipe.

A–82.31 (14) (d) Sizing individual vents.

Developed length for sizing the individual vent is measured along the pipe.
A-82.31 (14) (e) Sizing Branch Vents Serving a Wet Vent.

When sizing the branch vent, the developed length is measured along the vent pipe, including the wet vent portion.
A–82.31 (15) (a) Vent grades and connections.

whenever possible

may be allowed where conditions dictate

A–82.31 (15) (b) Vent grades and connections.

not less than 36" above floor

not less than 38" above floor

as high as possible above drain line
A-82.31 (16) Vent Terminals.

The dimension is taken from the center of the pipe as illustrated at this point.

Vent Terminals for Underground Structures
A-82.31 (17) (a) Combination drain and vent stacks.

Size as branch vent serving KS and LT

No horizontal offset between fixtures

DF

LAV

KS

LT

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Stacks must be at least 1/2 of the size of the building drain, but not less than 2" diameter.

Min. 20 x I.D. from base of 2" or larger drain stack.

Min. 10 x I.D. from base of 2" or larger drain stack.

Those portions of the building drain between the connection of a building drain branch and the vent stack or drain stack (portions A & B) shall be at least one pipe size larger than the minimum size permitted in Table 82.30-3.
A-82.31 (17) (e) Combination drain and vent laboratory sink venting.

Stack must be at least 1/2 of the size of the horizontal drain but not less than 2" diameter.

Min. 20 x I.D. from base of 2" or larger drain stack.

Maximum distance from trap to vent.

The portion of the horizontal drain between the fixture drain and the vent stack or drain stack shall be at least one pipe size larger than the minimum size permitted in Table 82.30-2.

ISLAND

3" MIN.  
C.O. ON H VENT

FLOOR

3" MIN.
A-82.32 (4) (h) INSTALLATION OF TRAPS.

**MOST FIXTURES**

**STANDPIPE**

**FLOOR DRAIN**

**VERTICAL DISTANCE BETWEEN FIXTURE DRAIN OUTLET AND TRAP**

**HORIZONTAL DISTANCE BETWEEN FIXTURE DRAIN OUTLET AND TRAP**
A-82.33 (6) INDIRECT AND LOCAL WASTE PIPING.

MAXIMUM LENGTH OF INDIRECT WASTE PIPE

MAXIMUM LENGTH OF LOCAL WASTE PIPE

Air Gap

Air Break

Indirect Waste Pipe

Local Waste Pipe

Receptor
A-82.33 (8) (a) WASTE SINKS AND STANDPIPES.

ONE INCH MIN.

WASTE SINK IN FLOOR

WASTE SINK ABOVE FLOOR

STANDPIPE IN FLOOR

STANDPIPE ABOVE FLOOR
A-82.33 (8) (b) **Floor Sinks.**

- **Floor Sink with Basket**
- **Floor Sink with Dome Strainer**
- **Floor Sink with Grate Opening for Air Gap**
A-82.33 (8) (c) **Local Waste Piping.**

**Local Waste** leading to a **Waste Sink,**

**Floor sink or floor drain**

**Local Waste** leading to a **Standpipe**
A-82.33 (8) (c) Local waste piping serving water heater relief valves.
A-82.33 (9) (e) Commercial gravity discharge-type clothes washers.

**TRENCH TYPE LAUNDRY RECEPTOR**

A-82.33 (9) (d) Residential-type dishwashers.

**WET VENT**

**K.S. WITH OR WITHOUT FOOD WASTE GRINDER**

**KS. WITH OR WITHOUT FOOD WASTE GRINDER**

**DISHWASHER DISCHARGING TO A STANDPIPE BELOW THE COUNTER TOP.**
A-82.33 (9) (d) Residential-type dishwashers.

- Air-gap above counter
- Food waste grinder allowed
- No food waste grinder allowed

- Air-gap above counter
- No food waste grinder allowed
- C.O.
- Food waste grinder allowed
A-82.33 (9) (d) Residential-type dishwashers.

Air-Gap Above Counter

FWG Allowed
No FWG Allowed

Air-Gap Above Counter

No food waste grinder allowed on either compartment

Where hose is used for local waste piping the developed length of hose shall not exceed 18 inches
A–82.33 (9) (d) COMMERCIAL DISHWASHERS.

A–82.33 (9) (f) ELEVATOR PIT SUBSOIL AND FLOOR DRAINS.
A-82.33 (9) (g) 1. Bar and soda fountain sinks.

A-82.33 (9) (g) 2. Beer taps, coffee makers, glass fillers and soda dispensers.
A-82.33 (9) (g) 3. Novelty boxes, and ice compartments and ice cream dipper wells.
A-82.33 (9) (g) 4. Refrigerated food storage rooms, compartments, and display cases.
A–82.33 (9) (g) 5. MISCELLANEOUS FOOD HANDLING EQUIPMENT.
A-82.33 (9) (g) 5. MISCELLANEOUS FOOD HANDLING EQUIPMENT.

**Diagram:**

- **Proof Box**
- **Air-Gap**
- **Receptor**

- **Tilting Mixer**

**Floor Sink**
A-82.33 (9) (g) 5. MISCELLANEOUS FOOD HANDLING EQUIPMENT.

- BRAISING PAN

  TO GREASE INTERCEPTOR

- CHINESE RANGE

  TO GREASE INTERCEPTOR
A-82.33 (g) 5. Miscellaneous food handling equipment.

**Diagram:**
- **Water Spray**
- **Same Size as Tapping**
- **Water Supply with Approved Backflow Protection**
- **Air-Gap**
- **Receptor**
- **To Grease Interceptor**

**Exhaust Hood Washer**
A-82.34 (4) (a) Public Buildings.

**Garage Catch Basin**

- ** Casting **
- ** Open Grate **
- ** Optional Shims **
- ** Vent **
- ** Outlet **
- ** Return Bend or Vent Cap **

**Discharge into Catch Basins**

- ** Grade **
- ** Horzontal Vent Line **
- ** Minimum 3" **
- ** Liquid Level **
- ** Catch Basin **
### A-82.34 (4) (a) Public Buildings.

<table>
<thead>
<tr>
<th>Diameter of Catch Basin</th>
<th>Volume in cubic feet per foot of depth</th>
<th>Diameter of Catch Basin</th>
<th>Volume in cubic feet per foot of depth</th>
</tr>
</thead>
<tbody>
<tr>
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<td>7.1</td>
<td>45</td>
<td>11.1</td>
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<tr>
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<td>10.6</td>
<td>84</td>
<td>38.6</td>
</tr>
</tbody>
</table>

### A-82.34 (4) (a) Public Buildings.

**TRENCH DRAINS**

- **CLEAN OUT**
- **OPEN GRATE**
- **OUTLET**
- **CATCH BASIN**
- **TRENCH**
A-82.34 (4) (b) Garages for one- and 2-family dwellings.

**Typical floor drain with solid bottom sediment basket**

A-82.34 (5) (b) Exterior grease interceptors.

**Grease interceptor manhole location**
A-82.34 (5) (b) EXTERIOR GREASE INTERCEPTORS.

**Exterior Grease Interceptor**

Terminate at or above grade

Finished grade

Inlet

Outlet

1/3 of liquid depth

2/3 of liquid depth

1/3 of liquid depth

2/3 of liquid depth

2in

4in

6in

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A-82.34 (5) (c) **INTERIOR GREASE INTERCEPTORS.**

**Prewash and 3 Compartment Scullery Sink**

**Prewash + Disposal + 3 Compartment Scullery Sink**

**3 Compartment Scullery Sink**

Note: Rinse and sanitize compartments and garbage disposals may discharge through interior grease interceptors.
A-82.34 (6) Automatic Car Washes.

Car Wash Interceptor with Invert Inside of Basin

Car Wash Interceptor with Invert Outside of Basin
A-82.34 (7) COMMERCIAL LAUNDRIES.

**TRENCH TYPE LAUNDRY INTERCEPTOR**

**IN-LINE LAUNDRY INTERCEPTOR**

- **SCREEN**
- **FLOOR**
- **AREA CAPABLE OF HOLDING DISCHARGE**
- **VENT**
- **AIR TIGHT COVER**
- **C.O.**
- **INLET**
- **OUTLET**
- **REMOVABLE BASKET**
- **12" MIN.**
- **12" MIN.**
A–82.34 (8) Oil and flammable liquids.

Oil Interceptor

Fresh air inlet

Interceptor vent

Sanitary vent

Outlet

A–82.34 (13) Plaster and heavy solids trap type interceptors.

Plaster and heavy solids trap

Flush with floor installation

On the floor installation

Suspended type installation
A-82.34 (14) Chemical dilution and neutralizing basins.

A-82.35 (3) Cleanouts serving horizontal drains within or under a building.
A-82.35 (3) Cleanouts serving horizontal drains.
A-82.35 (5) (a) Cleanout extension to grade.

- Removable watertight top on frost sleeve
- 6" below predicted depth of frost, or 6" to 12" above sewer
- Predicted depth of frost
- Wye pattern fitting
A-82.35 (8) MANHOLES.

DETAIL OF SAMPLING MANHOLE
A-82.35 (8) Manholes.

- Fig. No. 1
- Fig. No. 2
- Fig. No. 3
- Fig. No. 4
- Fig. No. 5
- Fig. No. 6

Bench slope:
Storm sewer: 1" per foot
Sanitary sewer: 2" per foot

* 4" min. when integral base is used.

Ref: Sec. 3.5.4(c)
A-82.35 (8) MANHOLES.

-existing conc. block, brick or precast manhole.

Cut-in connection

Drill in fasteners

Cut-in conn.

Pipe drop to be same diameter as incoming sewer including 24" dia. (Special design for greater than 24" dia.)

Whenever "X" is greater than 2 ft. an outside drop must be constructed as shown. Pipe supported in accordance with Sec. 2.6.5.

Ref Sec. 3.5.8(s) 6

OUTSIDE DROP EXISTING MANHOLE
A-82.36 (17) Area Drain Inlets.

Standard Storm Water Catch Basin (Masonry)

Standard Storm Water Inlet (Masonry)

Cast Iron Storm Water Inlet
A-82.40 (4) CONTROL VALVES.

- **Private Water Main 2" or less**
  - **Corporation Cock**
  - **Curb Stop**

- **Water Service**
  - **Building**

- **Property Line**
  - **Curb Stop**
  - **Building**

- **Private Water Main 2 1/2" or larger**
  - **Corporation Cock**

- **8' max.**

- **Water Service**
  - **Curb Stop**
  - **Building**


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A-82.40 (4) (b) WATER SERVICES.

- Property Line
- Water Service 2" or less
- Curb Stop.
- Water Service 2 1/2" or larger
- Corp. Cock
- 8' max.

- Valve box
- Public Water Main
- Valve
- 8' max. on 2 1/2" and larger
- Private Water Main or Service

- Water Meter
- Water Service
- 3' max.

- Pressure Tank
- Private Water Supply
- 3' max.
A−82.40 (5) STORAGE TANK AND PIPING INSULATION. The following is a reprint of section Comm 63.29 (1) and (2).

Comm 63.29 Insulation, materials and construction. (1) GENERAL. Insulation required by subs. (2) and (3) shall be suitably protected from damage.

Note: Insulation should be installed in accordance with practices acceptable to the department such as MICA Commercial and Industrial Insulation Standards.

(2) PIPING INSULATION. Except as provided in pars. (a) to (c), recirculating plumbing system piping, plumbing piping in the first 8 feet from storage tanks for noncirculating systems, any piping served by a self-regulating electric heating cable, HVAC system piping, and related HVAC fluid conveying conduit, such as heat exchanger bodies, shall be thermally insulated in accordance with Table 63.29−1 or equivalent. The following piping or conduit is exempted from this subsection:

(a) Factory−installed piping or conduit within HVAC equipment tested and rated in accordance with s. Comm 63.20;
(b) Piping or conduit for which no insulation is specified in Table 63.29−1.
(c) Where it can be shown that the heat gain or heat loss to or from piping or conduit without insulation will not increase building energy use.

Note: For equivalent insulation levels using alternative insulation types, the calculation procedure specified in A63.29 of Appendix A is acceptable to the department.

Table 63.29−1

<table>
<thead>
<tr>
<th>Fluid</th>
<th>Operating Temperature Range, °F</th>
<th>Nominal Pipe Diameter (in.)</th>
<th>Insulation Conductivity</th>
<th>Mean Rating Temperature °F</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>1 and Less</td>
<td>1−1/4 to 2</td>
<td>2 1/2 to 4</td>
<td>5 and 6</td>
</tr>
<tr>
<td></td>
<td>Hot Systems (Steam, Steam Condensate, and Hot Water)</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Above 350</td>
<td>2.5</td>
<td>2.5</td>
<td>3.0</td>
<td>3.5</td>
</tr>
<tr>
<td>251 − 350</td>
<td>2.0</td>
<td>2.5</td>
<td>2.5</td>
<td>3.5</td>
</tr>
<tr>
<td>201 − 250</td>
<td>1.5</td>
<td>1.5</td>
<td>2.0</td>
<td>2.0</td>
</tr>
<tr>
<td>141 − 200</td>
<td>1.5</td>
<td>1.5</td>
<td>1.5</td>
<td>1.5</td>
</tr>
<tr>
<td>105 − 140</td>
<td>1.0</td>
<td>1.0</td>
<td>1.0</td>
<td>1.5</td>
</tr>
<tr>
<td>80 − 104</td>
<td>0.5</td>
<td>0.5</td>
<td>0.5</td>
<td>1.0</td>
</tr>
<tr>
<td>Cold Systems (Chilled Water, Brine, and Refrigerant)</td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>40 − 55</td>
<td>0.5</td>
<td>0.75</td>
<td>1.0</td>
<td>1.0</td>
</tr>
<tr>
<td>Below 40</td>
<td>1.0</td>
<td>1.5</td>
<td>1.5</td>
<td>1.5</td>
</tr>
</tbody>
</table>

a For minimum thicknesses of alternative insulation types, see Appendix A.
b Plumbing piping systems without a heat trap to prevent circulation due to natural convection shall be considered circulating systems.

Where equipment such as an instantaneous or tankless water heater, water treatment device, water meter, and backflow preventer is provided in the design, the friction loss in such equipment, corresponding to the GPM demand, should be determined from the manufacturer or other reliable source.

Where a direct fired pressurized tank type water heater is provided in the design, the friction loss for such equipment can be assumed as part of the pressure losses due to flow through piping, fittings, valves and other plumbing appurtenances when the developed length of piping is multiplied by 1.5.

The pressure losses due to flow friction through displacement type cold−water meters may be calculated from Graph A−82.40 (7a)−1.
Graph A–82.40 (7) – 1
PRESSURE LOSS IN COLD-WATER METERS, DISPLACEMENT TYPE

MAX. CAPACITY AND PRESSURE LOSS
AS PER AWWA 6700–64

FLOW, GPM

PRESSURE LOSS, PSI

2 4 6 8 10 20 40 60 80 100 200 300 500 1000

5/8" 3/4" 1" 1 1/2" 2" 3" 4" 5"
A-82.40 (7) (b) Private water mains and water services.
Graphs A-82.40 (7)-2 to A-82.40 (7)-6 may be used to size private water mains and water services.

Graph A-82.40 (7)-2
Pressure losses due to flow friction
Material: Copper Tube-Type K, ASTM B88

Flow Rate (gpm)  

Pipe Size

Pressure loss due to friction (psi/100 ft of pipe)
Graph A-82.40 (7)-3
Pressure losses due to flow friction
Material: Copper Tube—Type L, ASTM B88

Flow Rate (gpm)

Pressure loss due to friction (psi/100 ft of pipe)
Graph A-82.40 (7)-4
Pressure losses due to flow friction
Material: Galvanized Steel Pipe—Schedule 40, ASTM A53, ASTM A120;
ABS Pipe—Schedule 40; ASTM D1527; or
CPVC Pipe—Schedule 40; ASTM F441; or
PE Pipe—Schedule 40; ASTM D2104; ASTM D2447; or
PVC Pipe—Schedule 40; ASTM D1785; ASTM D2672
Graph A-82.40 (7)–5
Pressure losses due to flow friction
Material: Polybutylene Tubing, ASTM D3309; or
CPVC Tubing; ASTM D2846

Flow Rate (gpm) vs. Pressure loss due to friction (psi/100 ft of pipe)

Pipe Size:
- 2"
- 1 1/2"
- 1 1/4"
- 1"
- 3/4"
- 1/2"
- 3/8"
- 1/4"
Graph A-82.40 (7)-6
Pressure losses due to flow friction
Material: Crosslinked Polyethylene (PEX) Tubing, ASTM F876
A82.41 (4) (g) 2. Test outlet

SINGLE WET SYSTEM ARRANGEMENT

SINGLE DRY SYSTEM ARRANGEMENT

SINGLE WET SYSTEM ARRANGEMENT
A–82.41 (5) (a) Air Gap

ANSI Standard A112.1.2 describes other acceptable types of air gaps.
A-82.41 (5) (f) Cross connection control device installation.

NOTE: Assemblies shall be installed in accordance with the manufacturer's written installation specifications or within the dimensions shown.
A-82.41 (5) (f) CROSS CONNECTION CONTROL DEVICE INSTALLATION.
A–82.41 (5) (f) CROSS CONNECTION CONTROL DEVICE INSTALLATION

4" Minimum

18" Minimum

12" Minimum
84" Maximum

PRESSURE VACUUM BREAKER ASSEMBLY
BACK SIPHONAGE BACKFLOW VACUUM BREAKER
A-82.41 (5) (f) Cross connection control device installation.

DOUBLE CHECK ASSEMBLY
INDOOR VERTICAL INSTALLATION
A-82.41 (5) (f) CROSS CONNECTION CONTROL DEVICE INSTALLATION.

DOUBLE CHECK ASSEMBLY
INDOOR INSTALLATION
A-82.51 (3) Mobile home sites and parks.

Mobile home building sewer and water service terminations.
Chapter Comm 84

PLUMBING PRODUCTS

Comm 84.01 Scope. The provisions of this chapter govern the quality and installation of materials, fixtures, appliances, appurtenances, and equipment relating to plumbing.

History: Cr. Register, May, 1988 No. 389, eff. 6-1-88.

Comm 84.02 Penalties. Penalties for violations of this chapter shall be assessed in accordance with s. 145.12, Stats.

History: Cr. Register, May, 1988 No. 389, eff. 6-1-88; correction made under s. 13.93 (2m) (b) 7, Stats., Register, July, 2000, No. 535.

Comm 84.03 Definitions. In this chapter:

1. “Health care plumbing appliance” means a plumbing appliance, the function of which is unique to health care activities.

2. “Laboratory plumbing appliance” means a plumbing appliance, the function of which is unique to scientific experimentation or research activities.

3. “Prefabricated plumbing” means concealed drain piping, vent piping or water supply piping or a combination of these types of piping, contained in a modular building component, which will not be visible for inspection when delivered to the final site of installation.

History: Cr. Register, May, 1988 No. 389, eff. 6-1-88.

Comm 84.10 Department approval. No fixture, appliance, appurtenance, material, device or product may be sold for use in a plumbing system or may be installed in a plumbing system, unless it is of a type conforming to the standards or specifications of chs. Comm 82 and 83 and this chapter and ch. 145, Stats.

(a) ALTERNATE OR EXPERIMENTAL PRODUCT APPROVAL. If it is alleged that the approval of a fixture, appliance, appurtenance, material, device or product under this section would result in an adverse health effect or potentially adverse health effect on the waters of the state, the department may require an alternate or experimental product approval under s. Comm 84.50.

(b) PRODUCT REVIEW AND APPROVAL. (a) 1. Each type of plumbing product which falls into one of the categories specified in Table 84.10 shall be approved by the department in accordance with this subsection before the product may be sold for use in a plumbing system or installed in a plumbing system.

2. Specifications and plans or drawings for each type of product shall be submitted to the department for review. The submittal shall be accompanied by sufficient data and information to determine if the product and its performance comply with the provisions of chs. Comm 82, 83 and this chapter and ch. 145, Stats.

(b) The department may require that a submitter of a product for review have the product tested and its performance certified by an approved testing laboratory.

(c) If, upon review, the department determines that a product conforms to the provisions of chs. Comm 82, 83 and this chapter and ch. 145, Stats., the department shall issue an approval in writing. The department may impose specific conditions in granting an approval. Violations of the conditions under which an approval is granted shall constitute a violation of this chapter.

(d) If, upon review, the department determines that a product does not conform to provisions of chs. Comm 82, 83 and this chapter and ch. 145, Stats., the request for approval shall be denied in writing.

(e) The department shall review and make a determination on an application for a product approval within 40 business days of receipt of all fees, plans, drawings, specifications and other information required to complete the review.

(f) If an approved plumbing product is modified or an additional assertion of function or performance are made, the approval shall be considered null and void, unless the change is submitted to the department for review and the approval is reaffirmed.

(g) Approvals for plumbing products issued by the department prior to November 1, 1985, shall expire 30 months after the effective date of this section.

(h) Approvals for plumbing products issued by the department after November 1, 1985, shall expire at the end of the 60th month after the date of approval issuance.

Table 84.10 SUBMITTALS TO DEPARTMENT

<table>
<thead>
<tr>
<th>Product Categories</th>
</tr>
</thead>
<tbody>
<tr>
<td>1. Chemical or biochemical treatments for private sewage systems</td>
</tr>
<tr>
<td>2. Health care plumbing appliances</td>
</tr>
<tr>
<td>3. Laboratory plumbing appliances</td>
</tr>
<tr>
<td>4. Prefabricated holding or treatment components for POWTS</td>
</tr>
<tr>
<td>5. Prefabricated plumbing</td>
</tr>
<tr>
<td>6. Water treatment devices not listed by a nationally recognized listing agency as compling with NSF Standard 64</td>
</tr>
</tbody>
</table>

3. VOLUNTARY POWTS COMPONENT REVIEW. (a) The department may issue an approval, upon request and review, for specific methods or technologies that are proposed to be utilized as POWTS holding, treatment or dispersal components which conform to the standards or specifications referenced in chs. Comm 81, 82, 83 and this chapter, but do not require approval under sub. (2) or s. Comm 84.50.

(b) Each request for approval shall be made on a form provided by the department.

Notes See appendix for a reprint of the form and addresses of the department where the form may be obtained.

(c) The submittal shall be accompanied by sufficient data and information to determine if the method or technology complies with the provisions of chs. Comm 81, 82 and 83, and this chapter. The submittal shall include, but not be limited to, all of the following:

1. Plans and specifications.
2. Theory of operation.
3. Testing protocol.
4. Testing data.
5. Limits of reliable operation.
6. Installation requirements and procedures.
7. Inspection checklist and worksheet.
8. Inspection requirements and procedures.
9. Operation and maintenance requirements.
10. Operation and maintenance schedule.
11. Operation and maintenance checklist and worksheet.
   (d) The department shall review a submittal under this subsection with input from a technical advisory committee.
2. The members on the technical advisory committee under subd. 1. shall be appointed by the department for staggered 3-year terms and shall include representatives of at least the following groups or organizations:
   a. The department of natural resources.
   b. Local governmental unit.
   c. POWTS designer.
   d. Academic or scientific community.
   e. Plumber.
   f. Environmental group.
   g. POWTS component manufacturer.
   (e) 1. After review by the technical advisory committee under par. (d) but prior to issuing an approval under par. (f), the department shall seek public comments on a submittal under this subsection.
2. The department shall place the notice requesting public comment under subd. 1. in the official state newspaper.
   a. The official state newspaper at the time this rule goes into effect, July 1, 2000, is the Wisconsin State Journal.
   b. The department shall include a time limit for public comment in each notice.
3. If the department receives a significant amount of public comment under subd. 2., the department may elect to recognize the specific method or technology through the rule-making process under ch. 227, Stats., and to cite the recognition in s. Comm 83.61.

(f) 1. If, upon review, the department determines that the method or technology conforms to the provisions of chs. Comm 81, 82 and 83 and this chapter, the department shall issue an approval in writing.
2. The department may impose specific conditions in granting an approval, including a provision to provide training to POWTS installers and POWTS inspectors.
3. Violations of the conditions under which an approval is granted shall constitute a violation of this chapter.

(g) If, upon review, the department determines that the method or technology does not conform to the provisions of chs. Comm 81, 82 and 83 and this chapter, the request for approval shall be denied in writing.

(h) The department shall review and make a determination on an application for a method or technology approval within 3 months of receipt of all fees, plans, drawings, specifications and other information required to complete the review, unless the department elects to review the method or technology as part of the rule-making process under ch. 227, Stats.

(i) If an approved method or technology is modified or additional assertions of function or performance are made, the approval shall be considered null and void, unless the change is submitted to the department for review and the approval is reaffirmed.

(4) REVOCATION. The department may revoke any approval issued under this section for any false statements or misrepresentation of facts on which the approval was based, or as a result of the product's failure, or if data indicate a health hazard or threat to the waters of the state.

(5) LIMITATIONS. An approval of a plumbing product by the department may not be construed as an assumption of any responsibility for defects in design, construction or performance of any product nor for any damages that may result. All products shall be installed in accordance with the manufacturer's printed instructions and as specified in chs. Comm 82–84. If there is a conflict between the manufacturer's printed instructions and requirements of chs. Comm 82–84, the requirements of chs. Comm 82–84 shall take precedence.

(6) FEES. Fees for product approval review shall be submitted in accordance with s. Comm 2.66.

History: Cr. Register, May, 1988, No. 389, eff. 6–1–88; correction made in (6) under s. 1393 (2m) (b) 7., Stats., Register, February, 1994, No. 458; emerg. am. table 84.10, (2) (a) (b) (d) (intron.), r. (2) (a) 3., eff. 5–12–94; return. (2) (a) (intron.), 1. and 2. to be 1., 2. and 3., r. (2) (a) 3., am. Table 84.10, Register, October, 1994, No. 466, eff. 11–1–94; am. Table 84.10 and r. and recr. (3), Register, April, 2000, No. 332, eff. 7–1–00; r. (2) (a) 2., return. (2) (a) (intron.) and 1. to be (2) (a) 1. and 2. and am. (2) (a) 2., am. (5), (6) and Table 84.10, Register, July, 2000, No. 533, eff. 9–1–00 am. (4) and (5), Register, December, 2000, No. 540, eff. 1–1–01.

Comm 84.11 Device listing. Cross connection control devices and water treatment devices complying with the referenced standard in Table 84.11 shall be listed by a nationally recognized listing agency acceptable to the department.

Note: See appendix for acceptable listing agencies.
Table 84.11
Device Listings

<table>
<thead>
<tr>
<th>Device</th>
<th>Referenced Standard</th>
</tr>
</thead>
<tbody>
<tr>
<td>Atmospheric Type Vacuum Breakers</td>
<td>CAN/CSA B64.1.1</td>
</tr>
<tr>
<td>Back Siphonage Vacuum Breakers</td>
<td>ASSE 1056</td>
</tr>
<tr>
<td>Backflow Preventers for Carbonated Beverage Machine</td>
<td>ASSE 1022</td>
</tr>
<tr>
<td>Backflow Preventers with Intermediate Atmospheric Vent</td>
<td>ASSE 1012</td>
</tr>
<tr>
<td>Double Check Backflow Prevention Assemblies</td>
<td>ASSE 1015</td>
</tr>
<tr>
<td>Double Check Detector Assembly Preventers</td>
<td>ASSE 1048</td>
</tr>
<tr>
<td>Double Check Valve Type Backflow Preventers</td>
<td>CAN/CSA B64.5</td>
</tr>
<tr>
<td>Dual Check Valve Type with Atmospheric Port Backflow Preventers</td>
<td>CAN/CSA B64.3</td>
</tr>
<tr>
<td>Hand Held Showers</td>
<td>ASSE 1014</td>
</tr>
<tr>
<td>Hose Connection Backflow Preventers</td>
<td>ASSE 1052</td>
</tr>
<tr>
<td>Hose Connection Type Vacuum Breakers</td>
<td>CAN/CSA B64.2</td>
</tr>
<tr>
<td>Hose Connection Vacuum Breakers</td>
<td>ASSE 1011</td>
</tr>
<tr>
<td>Laboratory Faucet Backflow Preventers</td>
<td>ASSE 1035</td>
</tr>
<tr>
<td>Laboratory Faucet Type Vacuum Breakers</td>
<td>CAN/CSA B64.7</td>
</tr>
<tr>
<td>Pipe Applied Atmospheric Type Vacuum Breakers</td>
<td>ASSE 1001</td>
</tr>
<tr>
<td>Pressure Type Vacuum Breakers</td>
<td>CAN/CSA B64.1.2</td>
</tr>
<tr>
<td>Pressure Vacuum Breakers</td>
<td>ASSE 1020</td>
</tr>
<tr>
<td>Pressurized Flushing Devices (Flushometers) for Plumbing Fixtures</td>
<td>ASSE 1037</td>
</tr>
<tr>
<td>Reduced Pressure Detector Assembly Backflow Preventers</td>
<td>ASSE 1047</td>
</tr>
<tr>
<td>Reduced Pressure Principle Backflow Preventers</td>
<td>ASSE 1013</td>
</tr>
<tr>
<td>Reduced Pressure Principle Type Backflow Preventers</td>
<td>CAN/CSA B64.4</td>
</tr>
<tr>
<td>Water Closet Flush Tank Balcocks</td>
<td>ASSE 1002</td>
</tr>
<tr>
<td>Wall Hydrants, Freeze Resistant, Automatic Draining Type</td>
<td>ASSE 1019</td>
</tr>
<tr>
<td>Residential Cation Exchange Water Softeners</td>
<td>NSF 44</td>
</tr>
</tbody>
</table>

Comm 84.12 Identification. Each length of pipe and each pipe fitting, trap, fixture, material, device and product to be used in plumbing shall be marked as required by the applicable standard specified by reference in this chapter or as specified by rule in this chapter.

History: Cr. Register, May, 1988, No. 389, eff. 6-1-88; am. Register, April, 2000, No. 535, eff. 7-1-00; renum. from s. Comm 84.11, Register, July, 2000, No. 535, eff. 9-1-00.

Comm 84.13 Penetrations of fire-resistive assemblies. Penetrations of fire-resistive assemblies, such as walls and floor-ceiling systems, by plumbing systems or plumbing materials shall be protected in accordance with requirements of chs. Comm 50 to 64.

History: Cr. Register, May, 1988, No. 389, eff. 6-1-88; correction made under s. 13.03 (2m) (b) 7, State.; renum. from s. Comm 84.12, Register, July, 2000, No. 535, eff. 9-1-00.

Comm 84.14 Chemical or biochemical treatments for private sewage systems. Chemical or biochemical treatments for private sewage systems shall function and perform in accordance with the assertions submitted to the department. Chemical or biochemical treatments for private sewage systems may not directly or indirectly adversely affect bacterial action in the systems, soil hydraulic conductivity in the absorption areas, or groundwater quality beneath the systems.

History: Cr. Register, May, 1988, No. 389, eff. 6-1-88; renum. from s. Comm 84.13, Register, July, 2000, No. 535, eff. 9-1-00.

Comm 84.15 Health care and laboratory plumbing appliances. Health care plumbing appliances and laboratory plumbing appliances shall function and perform in accordance with the drain, vent, water supply and backflow protection requirements of ch. Comm 42.

History: Cr. Register, May, 1988, No. 389, eff. 6-1-88; renum. from s. Comm 84.15, Register, July, 2000, No. 535, eff. 9-1-00.

Comm 84.20 Plumbing fixtures, appliances and equipment. (1) DESIGN AND CONSTRUCTION. All plumbing fixtures, appliances and equipment shall be designed and constructed to:

(a) Ensure durability, proper service and sanitation;
(b) Be free from defects;
(c) Be free from concealed fouling surfaces;
(d) Not require undue efforts in cleaning and operating; and
(e) Prevent nonpotable liquids, solids or gasses from being introduced into a potable water supply system through cross-connections.

(2) MATERIALS. (a) Plumbing fixtures shall have smooth surfaces that are impervious to water.

(b) All plumbing fixture fittings which are end-point devices, covered by the scope of NSF 61, section 9 and installed to supply water intended for human ingestion, shall conform to NSF 61, section 9.

Note: The scope of NSF 61, section 9 defines which devices are intended for use for human ingestion in response to the Federal clean drinking water act.

(3) WATER CONSERVING FAUCETS, SPOUTS AND PLUMBING FIXTURES. Water conserving faucets, spouts and plumbing fixtures which meet or exceed the water conservation requirements established in par. (b) shall be installed as specified in par. (a).

(a) 1. All lavatory faucets, shower heads, urinals, urinal flushing devices, water closets and water closet flushing devices shall conform to par. (b).

2. All faucets installed on kitchen sinks of dwelling units and living units shall conform to par. (b) 4.

(b) 1. General. Flow control or flow restricting devices shall be installed on the water inlet side or shall be an integral part of the faucet, spout or fixture. A flow controlling or restricting aerator shall be considered to be an integral part of a faucet or spout.
2. Lavatory faucet. a. The maximum discharge rate of lavatory faucets shall be 3 U.S. gallons per minute at an 80 psig flowing supply pressure.

b. Lavatory faucets which are of the self-closing type shall allow a maximum of one U.S. gallon to flow through the faucet after the handle or actuator is released.

3. Shower heads. The maximum discharge rate of shower heads shall be 3 U.S. gallons per minute at an 80 psig flowing supply pressure.

4. Sink faucets. The maximum discharge rate of sink faucets shall be 3 U.S. gallons per minute at an 80 psig flowing supply pressure.

5. Urinals. Urinals shall function properly with a maximum of 1.5 U.S. gallons per flush per fixture use at static test pressures of 20 psig and 80 psig.

6. Urinal flushing devices. The flushing cycle for urinal flushing devices shall discharge a maximum of 1.5 U.S. gallons per flush per fixture use at static test pressures of 20 psig and 80 psig.

7. Water closets. Water closets shall function properly with a maximum of 4 U.S. gallons per flush over the range of static test pressures specified in Table 84.20.

8. Water closet flushing devices. The flushing cycle for water closet flushing devices shall discharge a maximum of 4 U.S. gallons over the range of static test pressures specified in Table 84.20.

9. Safing. a. The floor of all site-constructed shower stalls and shower rooms shall be protected with a safing material installed beneath the finished floor of the entire enclosure or room and upward along the sides to a minimum of 6 inches above the curb or maximum water level of the room or enclosure. The corners of the enclosure or room shall be safed to a height of 6 feet and least 3 inches in each direction from the corners.

b. All floor drains or other similar fixtures shall be installed with a safing material extending a minimum of 12 inches from the fixture.

c. The safing material shall conform to s. Comm 84.30 (6).

d. The safing material shall be properly drained.

e. All installations directly over an unexcavated portion of a building are exempt from this subdivision.

Note: Chapter Comm 50 to 64 contain provisions for toilet rooms and sanitary facilities, for public buildings and places of employment concerning toilet facilities for the handicapped, fixture compartments, number of fixtures for the different types of occupancies and toilet room finishes.

(5) PLUMBING FIXTURES AND PLUMBING APPLIANCES. (a) Automatic clothes washers. Residential type automatic clothes washers shall conform to ASME 1007.

(b) Bathtubs. a. Enamel cast iron bathtubs shall conform to ASME A112.19.1M.

b. Porcelain enamelled formed steel bathtubs shall conform to ASME A112.19.4.

c. Plastic bathtubs shall conform to ANSI Z124.1.

2. Bathtubs shall have waste outlets and overflows at least 1-1/2 inches in diameter. A closing device shall be provided on the waste outlet.

3. All whirlpool piping for bathtubs shall drain by gravity to the trap serving the bathtub.

4. All waterways of the whirlpool pump for a bathtub shall drain by gravity to the trap serving the bathtub.

(c) Bidets. Vitreous china bidets shall conform to the material requirements in ASME A112.19.2M.

1. A bidet may not be located closer than 15 inches from its center to any side wall, partition, vanity or other obstruction, or closer than 30 inches center to center from a water closet.

2. Bidets with submerged inlet fittings shall be protected by vacuum breakers which conform to ASSE 1001 or CAN/CSDA B64.1.1.

(d) Chemical dispensing systems. Chemical dispensing systems shall conform to ASSE 1055.

(e) Dishwashing machines. 1. Residential type dishwashing machines shall conform to ASSE 1006.

2. Commercial type dishwashing machines shall conform to ASSE 1004.

(f) Drinking fountains. 1. Drinking fountains and water coolers shall conform to ARI 1010 or ASME A112.19.2M.

2. Drinking fountains may not be installed in toilet rooms.

3. The water supply for drinking fountains shall be provided with an adjustable valve fitted with a loose key or an automatic self-closing valve permitting regulation of the rate of flow of water. The water supply issuing from the nozzle shall be of sufficient volume and height so that persons using the fountain need not come in direct contact with the nozzle or orifice.
4. A drinking fountain may not have a waste outlet less than 1–1/4 inches in diameter.

(g) Floor drains. 1. Floor drains shall be provided with removable strainers of sufficient strength to carry the anticipated loads.

2. The floor drain shall be so constructed that it can be cleaned, and the drain inlet shall be accessible at all times.

3. Floor drains shall be of a size to efficiently serve the intended purpose. The floor drain outlet shall not be less than 2 inches in diameter.

(h) Food waste grinders. 1. Residential type food waste grinders shall conform to ASSE 1008. Commercial type food waste grinders shall conform to ASSE 1009.

2. Food waste grinders shall be connected to a drain of sufficient size to serve the unit, but not less than 1 1/2 inches in diameter.

3. Food waste grinders shall be connected to a drain and trapped separately from any other fixtures or sink compartments.

4. All food waste grinders shall be provided with an adequate supply of cold water at a sufficient flow rate to insure proper functioning of the unit.

(i) Laundry trays. Each compartment of a laundry tray shall be provided with a waste outlet not less than 1 1/2 inches in diameter.

(j) Lavatories. 1. a. Enameled cast iron lavatories shall conform to ASME A112.19.1M.

b. Vitreous china lavatories shall conform to ASME A112.19.2M.

c. Stainless steel lavatories shall conform to ASME A112.19.3.

d. Porcelain enameled steel lavatories shall conform to ASME A112.19.4.

e. Plastic lavatories shall conform to ANSI Z243.2.

2. Cultural marble vanity tops with an integral lavatory shall conform to ANSI Z243.4.

3. Lavatories shall have waste outlets not less than 1 1/2 inches in diameter.

(k) POWTS design packages and POWTS components. POWTS design packages and POWTS components shall function and perform in accordance with assertions submitted to and approved by the department under s. Comm 84.10.

(L) Showers. 1. Prefabricated plastic showers and shower compartments shall conform to ANSI Z243.4.

2. Except for combination bath-tub–shower units, waste outlets serving showers shall be at least 2 inches in diameter and shall have removable strainers of sufficient strength for the anticipated loads.

3. Where a waste outlet serves more than one shower space or shower head, the waste outlet shall be at least 2 inches in diameter and the waste outlet shall be so located and the floor so pitched that waste water from one shower does not flow over the floor area serving another shower.

Note: Section 52.00 (3) (e) specifies slip–resistant requirements for shower rooms and compartments in public buildings and places of employment.

4. All shower compartments, regardless of shape, shall have a minimum finished interior of 900 square inches and shall be capable of encompassing a circle with a diameter of 30 inches. The minimum required area and dimension shall be measured in a horizontal plane 24 inches above the top of the threshold and may not extend beyond the centerline of the threshold. The minimum area and dimensions shall be maintained to a point 70 inches above the shower waste outlet with no protrusions other than the fixture valve or valves, showerheads, soap dishes, retractable seats and safety grab bars or rails.

Note: See Appendix for further explanatory materials.

(m) Sinks. 1. a. Enamel cast iron sinks shall conform to ASME A112.19.1M.

2. b. Vitreous china sinks shall conform to ASME A112.19.2M.

c. Stainless steel sinks shall conform to ASME A112.19.3.

d. Porcelain enameled formed steel sinks shall comply to ASME A112.19.4.

e. Plastic sinks shall conform to ANSI Z243.6.

2. Sinks shall be provided with waste outlets not less than 1 1/2 inches in diameter.


2. A urinal may not be located closer than 15 inches from its center to any side wall, partition, vanity or other obstruction, nor closer than 30 inches center to center, between urinals. When the space between stall type urinals or a stall type urinal and a side wall is less than 12 inches, the space shall be filled flush with the front and top of the urinal with nonabsorbent material.

Note: See Appendix for further explanatory materials.

3. Stall type urinals shall be set into the floor so that the floor shall be pitched toward the fixture.

4. Automatic siphon urinal flush tanks may not be installed.

5. Pressurized flushing devices to serve urinals shall conform to ASME 1037.


b. Plastic water closets shall conform to ANSI Z243.4.

2. Except as permitted in subd. 3., all water closets required to be provided in public buildings and places of employment shall be of an elongated bowl type, and provided with either:

a. Hinged, open–front seats without covers; or

b. Hinged, closed–front seats, without covers, which are encased with a continuous plastic sleeve capable of providing a clean surface for every user and for which a specific material approval under s. Comm 50.19 has been issued.

3. Water closets which are required to be provided in day care centers or individual living units or sleeping units of residential occupancies within the scope of either ch. Comm 57 or 61 may be of a round–bowl type with a hinged, closed front seat with or without a cover.

4. A water closet may not be located closer than 15 inches from its center to any side wall, partition, vanity, or other obstruction, nor closer than 30 inches center to center, between water closets. There shall be at least 24 inches clearance in front of a water closet to any wall, fixture or door.

Note: See Appendix for further explanatory materials.

5. No person may install or maintain pan, plunger, offset washout, washout, long hopper, frostproof and other types of water closets having invisible seals or unventilated spaces or walls not thoroughly cleansed at each flushing.

6. Each water closet shall be individually equipped with a flushing device. Pressurized flushing devices shall conform to ASME 1037. All flushing devices shall be readily accessible for maintenance and repair. Ballcocks and fill valves shall be of the anti–siphon type and shall conform to ASME 1002. The critical level mark on the ballcock and fill valve shall be located at least one inch above the full opening of the overflow pipe.

(p) Water heaters. 1. Listed equipment. All water heaters shall bear the label of a listing agency approved by the department. Listing agencies approved by the department shall include:

a. Underwriters Laboratories, Inc.;

b. American Gas Association;

c. American Society of Mechanical Engineers; and

d. ETL Testing Laboratories, Inc.

2. Design. a. All pressurized water heaters and pressurized hot water storage tanks, except those bearing the label of the American Society of Mechanical Engineers, shall be design engineers
constructed to withstand a minimum test pressure of 150% of the maximum allowable working pressure of the heater or tank.

b. All pressurized water heaters and pressurized hot water storage tanks shall be rated for a minimum working pressure of 125 psig.

c. A drain valve shall be installed at the lowest point of each water heater and hot water storage tank. Drain valves shall conform to ASSE 1005.

3. Safety devices. a. Relief valves shall be listed by the American Gas Association, Underwriters Laboratories, Inc. or American Society of Mechanical Engineers when the heat input to a water heater is less than or equal to 200,000 Btu per hour.

b. Relief valves shall be listed by the American Society of Mechanical Engineers when the heat input to a water heater exceeds 200,000 Btu per hour.

c. Pressure relief valves shall be set to open at either the maximum allowable working pressure rating of the water heater or storage tank or 150 psig, whichever is smaller.

d. Temperature and pressure relief valves shall be set to open at a maximum of 210°F and in accordance with subd. 3. c.

Notes: See s. Comm 82.40 (5) (d) 1. concerning the sizing of temperature and pressure relief valves.


(g) Water meters. A water meter which is used pursuant to s. Comm 83.18 (10) shall conform to AWWA C700, AWWA C701, AWWA C702, AWWA C704, AWWA C706, AWWA C707, AWWA C708, or AWWA C710.

(f) Water treatment devices. 1. Water softeners shall conform to NSF-44.

Notes: See s. Comm 82.40 for limitations as to the types of water treatment devices which may discharge to a POTWS.

2. a. Except as provided in subd. 2. b., water treatment devices shall function and perform in accordance with the assertions made to the department under s. Comm 84.10, relating to rendering inactive or removing contaminants.

b. A water treatment device which injects a water treatment compound into a water supply system shall maintain the compound concentration in the system over the working flow rate range and pressure range of the device.

3. Except as specified in subd. 4., water treatment compounds introduced into the water supply system by a water treatment device shall be listed as an acceptable drinking water additive by a listing agency approved by the department. Listing agencies approved by the department shall include:

a. United States environmental protection agency;

b. United States food and drug administration; and

c. National sanitation foundation.

4. A water supply system shall be protected from backflow when unlisted water treatment compounds, which may affect the potability of the water, are introduced into the system. The department shall determine the method of backflow protection. Water supply outlets for human use or consumption may not be installed downstream of the introduction of an unlisted water treatment compound.

5. Water treatment devices designed for contaminated water supplies shall be labeled to identify the following information:

a. The name of the manufacturer of the device;

b. The device's trade name; and

c. The device's model number.

(s) Other plumbing fixtures, appliances and equipment. Plumbing fixtures, appliances and equipment not specifically covered in this subsection shall conform to the applicable performance standards of this chapter and chs. Comm 82 and 83.

(b) Circular and semi-circular wash fountains shall conform to the working pressure, burst pressure, discharge rate and product marking requirements of ASME A112.18.1M or CAN/CSA B125.

(c) All fixture supply connectors shall be designed and constructed to withstand a minimum pressure of 100 psig at 180°F.

(d) Flexible hose and spray assemblies for residential sinks shall conform to ASSE 1025.

(e) Hand-held showers shall conform to ASSE 1014.

(f) Water meters. A water meter which is used pursuant to s. Comm 83.18 (10) shall conform to AWWA C700, AWWA C701, AWWA C702, AWWA C704, AWWA C706, AWWA C707, AWWA C708, or AWWA C710.

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5. Water treatment devices designed for contaminated water supplies shall be labeled to identify the following information:

a. The name of the manufacturer of the device;

b. The device's trade name; and

c. The device's model number.

(f) Water meters. A water meter which is used pursuant to s. Comm 83.18 (10) shall conform to AWWA C700, AWWA C701, AWWA C702, AWWA C704, AWWA C706, AWWA C707, AWWA C708, or AWWA C710.

(g) Water treatment devices. 1. Water softeners shall conform to NSF-44.

Notes: See s. Comm 82.40 for limitations as to the types of water treatment devices which may discharge to a POTWS.

2. a. Except as provided in subd. 2. b., water treatment devices shall function and perform in accordance with the assertions made to the department under s. Comm 84.10, relating to rendering inactive or removing contaminants.

b. A water treatment device which injects a water treatment compound into a water supply system shall maintain the compound concentration in the system over the working flow rate range and pressure range of the device.

3. Except as specified in subd. 4., water treatment compounds introduced into the water supply system by a water treatment device shall be listed as an acceptable drinking water additive by a listing agency approved by the department. Listing agencies approved by the department shall include:

a. United States environmental protection agency;

b. United States food and drug administration; and

c. National sanitation foundation.

4. A water supply system shall be protected from backflow when unlisted water treatment compounds, which may affect the potability of the water, are introduced into the system. The department shall determine the method of backflow protection. Water supply outlets for human use or consumption may not be installed downstream of the introduction of an unlisted water treatment compound.

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b. The device's trade name; and

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5. Water treatment devices designed for contaminated water supplies shall be labeled to identify the following information:

a. The name of the manufacturer of the device;

b. The device's trade name; and

c. The device's model number.
(3) STRENGTH. Tank assemblies, including fittings and access openings, shall be capable of withstanding loads and pressures that the tanks are intended to encounter and remain watertight.

(4) PROTECTION FROM ELEMENTS. (a) Concrete tanks. 1. The interior of a concrete tank assembly, including fittings and access openings, shall have a protective coating or be constructed of material, above the lowest liquid level expected in the tank, that will inhibit the deterioration of the concrete due to internal environmental effects.

2. Under subd. 1., concrete with a water cement ratio not exceeding 0.45 shall be considered resistant to deterioration due to internal environmental effects.

(b) Steel tanks. 1. Steel tank assemblies, including fittings and access openings, shall have a protective coating that will inhibit the deterioration of the steel due to internal and external environmental effects.

2. Steel tank assemblies, including fittings and access openings, installed underground shall be provided with cathodic protection in accordance with UL Standard 1746 or STI-PS.

(c) Tanks constructed of materials other than concrete or steel. Tank assemblies, including fittings and access openings, constructed of materials other than concrete or steel shall be protected against deterioration due to internal and external environmental effects.

(5) VENTING. (a) Each tank, except camping unit transfer containers, shall be provided with a means of venting gases formed inside of the tank to the atmosphere.

(b) The tank vent shall terminate in accordance with s. Comm 82.31 (16).

(6) PIPE CONNECTION. All pipe connection openings to a tank shall be designed to allow connections in accordance with s. Comm 84.40.

(7) ACCESS. (a) Each covered tank shall be provided with one or more openings of sufficient size and located in such a manner to provide a means for inspection or required servicing or maintenance of the tank.

(b) Inspection openings for tanks located below ground shall extend at least to the finished grade.

(c) Servicing and maintenance openings for treatment tanks located below ground shall extend to at least within 6 inches below finished grade.

(d) Servicing and maintenance openings for holding components shall comply with all of the following:

1. Extend to at least 4 inches above finished grade when the holding component is below ground.

2. Be located to allow inspection and maintenance of pumps or siphons located in the holding component.

(e) Inspection, maintenance and servicing openings shall terminate with a means that prevents entrance of deleterious materials.

(f) Covers located at or above ground for openings larger than 8 inches in diameter shall be provided with locking devices and shall remain locked except for cleaning or maintenance purposes.

(8) WARNING LABEL. (a) Covers for all tank openings larger than 8 inches in diameter shall be provided with a permanent warning label indicating the danger of entering the tank, in accordance with this subsection.

(b) The warning label shall be securely attached and made of a noncorrosive metal or plastic bearing the legend “DO NOT ENTER WITHOUT PROPER EQUIPMENT” or “DANGEROUS GASES EXIST IN TANK” or similar language.

(c) The label shall be rectangular in shape with minimum dimensions of 4 by 5 inches.

(d) The wording on the label shall be a minimum of 1/2 inch in height and be either indented or raised.

(9) DOSING APPARATUS. (a) Pumps for POWTS used to disperse air, treated wastewater or final effluent shall be rated by the pump manufacturer for such use.

(b) Siphons for POWTS shall be rated by the siphon manufacturer for wastewater use.

(c) All other dosing apparatus for POWTS shall be constructed of corrosive resistant materials and designed to perform as intended.

(10) ALARM SYSTEM. (a) All pump and alarm controls for POWTS shall be specifically designed by the manufacturer for such use.

(b) The use of pressure diaphragm switches in POWTS tanks shall be prohibited.

(11) TANK LABEL. (a) Anaerobic tanks. Each anaerobic treatment tank or holding component shall be labeled near an inlet or outlet opening. The label shall be embossed, impressed or securely attached to the tank. The label shall include all of the following information:

1. Name or trademark of the manufacturer.

2. Capacity of each compartment.

3. Manufacturer’s model number.

(b) Aerobic tanks. 1. Each aerobic treatment tank shall be provided with 2 label plates. Label plates shall be inscribed to be easily read and understood, and be securely attached.

2. One label plate shall be attached to the front of the electrical control box. The second label plate shall be attached to the aeration equipment assembly, tank, or riser at a location normally subject to access during inspection of the unit.

3. Each label plate shall include all of the following information:

a. Name or trademark of the manufacturer.

b. Model number.

c. Rated daily flow capacity of the unit.

(12) OTHER TREATMENT COMPONENTS. A treatment component not specifically covered in this section may not be sold for use in a POWTS or may not be installed in a POWTS, unless it has received department approval and conforms to the applicable performance standards of this chapter and chs. Comm 82 and 83, and ch. 145, Stats.

History: Cr. Register, April, 2000, No. 532, eff. 7-1-00.

Comm 84.30 Plumbing materials. (1) GENERAL. When selecting the material and size for a plumbing system, due consideration shall be given to the soil, liquid, and atmospheric environments that will eventually surround the plumbing system.

(a) The bending or offsetting of flexible or annealed pipe or tubing shall be in accordance with the applicable material standard or the instructions of the manufacturer of the pipe or tubing.

(b) Pipe or tubing with gashes, cuts or deep scratches may not be installed.

(c) The bending or offsetting of rigid pipe shall be prohibited.

(d) Nailing plates shall be installed to protect copper or plastic pipe or tubing from puncture.

Note: See s. Comm 84.30 (4) (6) concerning the bending of polybutylene water distribution pipe and tubing.

(2) SANITARY DRAIN AND VENT SYSTEMS. Sanitary drain systems and vent systems shall be of such material and workmanship as set forth in this subsection.

(a) Above ground drain and vent pipe. Except as provided in s. Comm 82.33 (2), drain pipe and vent pipe installed above ground shall conform to one of the standards listed in Table 84.30-1.

(b) Underground drain and vent pipe. Except as provided in par. (d), drain pipe and vent pipe installed underground shall conform to one of the standards listed in Table 84.30-2.
(c) Sanitary building sewer pipe. Sanitary building sewer pipe shall conform to one of the standards listed in Table 84.30–3.

(d) Treated wastewater piping. 1. Nonpressurized, nonperforated drain piping conveying treated wastewater from a POWTS treatment or holding component to a POWTS treatment or holding component, distribution cell or dispersal zone shall conform to one of the standards listed in Table 84.30–3.

2. Nonpressurized perforated drain piping conveying treated wastewater in a POWTS soil treatment or dispersal component shall conform to one of the standards listed in Table 84.30–4.

3. Pressurized perforated drain piping conveying treated wastewater in a POWTS treatment or dispersal component shall conform to one of the standards listed in Table 84.30–5 and shall be perforated in accordance with the POWTS design.

(e) Pressurized drain pipe. Except as provided in par. (d) 3, pressurized drain piping shall conform to one of the standards listed in Table 84.30–5 and shall be rated for the working pressure and temperature to which it will be subjected for a specific installation.

(f) Chemical drain and vent pipes. Drain systems and vent systems for chemical wastes shall be of approved corrosion resistant material. The manufacturer of the pipe shall indicate to the department the material's suitability for the concentrations of chemicals involved.

(g) Catch basins, interceptors and sumps. Catch basins, interceptors and sumps shall be constructed in a watertight manner of precast reinforced concrete, reinforced monolithic concrete, cast iron, coated 12-gauge steel, vitrified clay, fiberglass, plastic or other approved materials.

(h) Manholes. Manholes shall be constructed in a watertight manner of precast reinforced concrete, reinforced monolithic concrete, brick or block, fiberglass or other approved materials. fiberglass manholes may be approved for use in traffic areas if the top section of the manhole is not made of fiberglass.

(i) Service suction lines. A service suction line or pump discharge line serving a holding tank for cleaning purposes shall conform to one of the standards listed in Table 84.30–5. Joints and connections for suction lines shall conform to s. Comm 84.40. The use of mechanical joints shall be in accordance with the recommendations and instructions specified by the manufacturer.

### Table 84.30–1

<table>
<thead>
<tr>
<th>Material</th>
<th>Standard</th>
</tr>
</thead>
<tbody>
<tr>
<td>Acrylonitrile butadiene styrene (ABS)</td>
<td>ASTM D1527; ASTM D2661; ASTM D2661; ASTM F628</td>
</tr>
<tr>
<td>Brass</td>
<td>ASTM B43</td>
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<tr>
<td>Cast iron</td>
<td>ASTM A74; CISP 301</td>
</tr>
<tr>
<td>Copper</td>
<td>ASTM B42; ASTM B88; ASTM B300</td>
</tr>
<tr>
<td>Galvanized steel</td>
<td>ASTM A38</td>
</tr>
<tr>
<td>Synthetic rubber hose</td>
<td>AHAM DW–1</td>
</tr>
</tbody>
</table>

**Note:**
- The installation of synthetic rubber hose is limited to use in indirect waste piping or local waste piping from dishwashers in accordance with s. Comm 82.33 (9) (d).
- Limited to pipe weight of schedule 40.

### Table 84.30–2

<table>
<thead>
<tr>
<th>Material</th>
<th>Standard</th>
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</thead>
<tbody>
<tr>
<td>Acrylonitrile butadiene styrene (ABS)</td>
<td>ASTM D1527; ASTM D2661; ASTM D2661; ASTM F628</td>
</tr>
<tr>
<td>Cast iron</td>
<td>ASTM A74; CISP 301</td>
</tr>
<tr>
<td>Concrete</td>
<td>ASTM C14; ASTM C76</td>
</tr>
<tr>
<td>Copper</td>
<td>ASTM B42; ASTM B88</td>
</tr>
<tr>
<td>Polyvinyl chloride (PVC)</td>
<td>ASTM D1785; ASTM D2665; ASTM D3034; ASTM F891</td>
</tr>
<tr>
<td>Vitrified clay</td>
<td>ASTM C700</td>
</tr>
</tbody>
</table>

**Note:**
- Copper tubing, type M, may not be installed underground.
- Limited to pipe with a SDT of 26 or less.
- Limited to pipe weight of schedule 40.

### Table 84.30–3

<table>
<thead>
<tr>
<th>Material</th>
<th>Standard</th>
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<tbody>
<tr>
<td>Acrylonitrile butadiene styrene (ABS)</td>
<td>ASTM D1527; ASTM D2661; ASTM D2661; ASTM F628</td>
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<tr>
<td>Acrylonitrile butadiene styrene (ABS) composites</td>
<td>ASTM D2680</td>
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<tr>
<td>Cast iron</td>
<td>ASTM A74; CISP 301</td>
</tr>
<tr>
<td>Concrete</td>
<td>ASTM C14; ASTM C76</td>
</tr>
<tr>
<td>Copper</td>
<td>ASTM B42; ASTM B88</td>
</tr>
<tr>
<td>Polyvinyl chloride (PVC)</td>
<td>ASTM D1785; ASTM D2665; ASTM D3034; ASTM F891</td>
</tr>
<tr>
<td>PVC Corrugated Sewer Pipe With a Fenestrated Interior and Fittings</td>
<td>ASTM F949</td>
</tr>
<tr>
<td>PVC Large Diameter Plastic Gravity Sewer Pipe and Fittings</td>
<td>ASTM F679</td>
</tr>
<tr>
<td>PVC Profile Gravity Sewer Pipe and Fittings Based on Controlled Inside Diameter</td>
<td>ASTM F794</td>
</tr>
<tr>
<td>Type PS–46 and Type PS–I15 PVC Plastic Gravity Flow Sewer Pipe and Fittings</td>
<td>ASTM F789</td>
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</tbody>
</table>

**Note:** Thermoplastic sewer pipe shall be installed in accordance with ASTM D2231.

### Table 84.30–4

<table>
<thead>
<tr>
<th>Material</th>
<th>Standard</th>
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<tbody>
<tr>
<td>Polyethylene (PE)</td>
<td>ASTM F905; ASTM F810</td>
</tr>
<tr>
<td>Polyvinyl chloride (PVC)</td>
<td>ASTM D2729</td>
</tr>
</tbody>
</table>

**Note:** Polyethylene (PE) pipe shall have 2 rows, and only 2 rows, of perforations parallel to the axis of the pipe and 120° ± 5° apart. The perforations shall be a nominal 4 and 8 o'clock positions when the pipe is installed.

### Table 84.30–5

<table>
<thead>
<tr>
<th>Material</th>
<th>Standard</th>
</tr>
</thead>
<tbody>
<tr>
<td>Acrylonitrile butadiene styrene (ABS)</td>
<td>ASTM D1527; ASTM D2282; ASTM D2661; ASTM F628</td>
</tr>
<tr>
<td>Cast iron</td>
<td>ASTM A74; ASTM A377; AWWA C115/A21.15; CISP 301</td>
</tr>
<tr>
<td>Chlorinated Poly (Vinyl Chloride) (CPVC)</td>
<td>ASTM F7246; ASTM F441/F441M; ASTM F442/F442M</td>
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<tr>
<td>Concrete</td>
<td>ASTM C14; ASTM C76</td>
</tr>
<tr>
<td>Copper</td>
<td>ASTM B42; ASTM B388; ASTM B300</td>
</tr>
<tr>
<td>Ductile iron</td>
<td>ASTM A377; AWWA C115/A21.15; AWWA C115/A21.51</td>
</tr>
<tr>
<td>Galvanized steel</td>
<td>ASTM A53</td>
</tr>
<tr>
<td>Galvanized steel</td>
<td>ASTM A53</td>
</tr>
<tr>
<td>Polyvinyl chloride (PVC)</td>
<td>ASTM D1785; ASTM D2284; ASTM D2665; ASTM D2672; AWWA C900</td>
</tr>
<tr>
<td>Polyethylene Pressure Pipe and Fitting, 4 in. through 63 in., for Water Distribution</td>
<td>AWWA C900</td>
</tr>
</tbody>
</table>

**Stainless Steel**: ANSI B36.19M; ASTM A270; ASTM A550

**Note:** Thermoplastic sewer pipe shall be installed in accordance with ASTM D2231.

(3) Storm and Clear Water Drain and Vent Systems. Storm and clear water drain and vent systems shall be of such material and workmanship as set forth in this subsection.

(a) Above ground drain and vent pipe. Drain pipe and vent pipe installed above ground and inside a building shall conform to one of the standards listed in Table 84.30–1, except black steel pipe conforming to ASTM A53 may be used for storm water conductors. Black steel conductors may not be embedded in concrete or masonry.

(b) Underground drain and vent pipe. Drain pipe and vent pipe installed underground shall conform to one of the standards listed in Table 84.30–2.
(c) Storm building sewer pipe. Storm building sewer pipe shall confrom to one of the standards listed in Table 84.30–6.

(d) Subsoil drain pipe. Subsoil drains shall be open jointed, horizontally split, or perforated pipe conforming to one of the standards listed in Table 84.30–7.

(e) Roof drains. 1. Roof drains shall be provided with removable strainers of sufficient strength to carry the anticipated loads.

2. Roof drains shall be so constructed that the drains can be cleaned and the drain inlets accessible at all time.

3. Roof drains shall be sized in accordance with s. Comm 82.36 and the drain outlet shall not be less than 21/2 inches in diameter.

*Note: See s. Comm 82.36 (15) for additional roof drain requirements.

(f) Area drain inlets. Area drain inlets shall be constructed in a watertight manner of precast concrete, reinforced monolithic concrete, brick or block, cast iron, coated 12 gauge steel, vitrified clay, fiberglass or other approved materials.

| Table 84.30–6 STORM BUILDING SEWER PIPE AND TUBING |
|---------------------------------|---------------------------------|
| Material | Standard |
| Acrylonitrile butadiene styrene (ABS)* | ASTM D1527; ASTM D2661; ASTM D2751; ASTM F628 |
| Acrylonitrile butadiene styrene (ABS) composite* | ASTM D2680 |
| Cast iron | ASTM A74; CISP 301 |
| Concrete, circular | ASTM C156; ASTM C76 |
| Concrete, elliptical | ASTM C907F; C907M |
| Copper* | ASTM B42; ASTM B88 |
| Polyvinyl chloride (PVC)* | ASTM D1785; ASTM D2665; ASTM D3934; ASTM F891 |
| PVC Corrugated Sewer Pipe With a Smooth Interior and Fittings | ASTM F949 |
| PVC Large-Diameter Plastic Gravity Sewer Pipe and Fittings | ASTM F679 |
| PVC Profile Drain Pipe and Fittings Rated on Controlled Inside Diameter | ASTM F794 |
| Type PS-46 and Type PS-115 PVC Plastic Gravity Flow Sewer Pipe and Fittings | ASTM F789 |
| Vitrified clay | ASTM C700 |

*Thermoplastic sewer pipe shall be installed in accordance with ASTM D2321.

*Copper tubing type M1 may not be installed underground.

| Table 84.30–7 SUBSOIL DRAIN PIPE AND TUBING |
|---------------------------------|---------------------------------|
| Material | Standard |
| Cast iron | ASTM A74; CISP 301 |
| Clay drain tile | ASTM C4 |
| Polyethylene (PE) | ASTM F405 |
| Polyvinyl chloride (PVC) | ASTM D2729 (Perforated only) |
| Vitrified clay | ASTM C700 |

(d) Water supply systems. Water supply systems shall be of such material and workmanship as set forth in this subsection. All materials in contact with water, in a water supply system, shall be suitable for use with potable water. All pipes and pipe fittings for water supply systems shall be made of a material that contains not more than 8.1% lead.

(a) Water quality. A water supply system shall be resistant to corrosive action and degrading action from the water being conveyed.

(b) Soil and groundwater. The installation of water supply systems shall be prohibited in soil and groundwater that is contaminated with solvents, fuels, organic compounds or other detrimental materials which will cause permeation, corrosion, degradation, or structural failure of the piping material.

1. Where detrimental conditions are suspected, a chemical analysis of the soil and groundwater conditions shall be required to ascertain the acceptability of the proposed water supply system materials for the specific installation.

2. Where a detrimental condition exists, no underground water supply system may be installed until the detrimental condition can be:

   a. Eliminated and the source of the condition can be eliminated;

   b. Identified and the pipe and joining method can be proven resistant to the detrimental condition; or

   c. Avoided by choosing an alternate route that will not be affected by the detrimental condition.

(c) Certification of plastic pipe. Plastic pipe for a water supply system shall conform to NSF 14 and shall be certified by a nationally recognized testing agency as to conforming to NSF 14. Plastic pipe for water supply systems shall bear the certification mark of the testing agency.

(d) Water services and private water mains. 1. Water service pipe and private water mains shall conform to one of the standards listed in Table 84.30-8. Pipe and tubing for water services and private water mains shall have a minimum working pressure of 150 psig at 73.4°F.

2. A local governmental unit may by ordinance restrict the types of materials for water services and private water mains which are to be located within or beneath an area subject to an easement for a highway, street or public service right-of-way. Before adopting an ordinance restricting the type of materials for water services the local governmental unit shall submit a copy of the proposed ordinance to the department for review and approval.

3. Existing metallic water service piping or water distribution piping used for electrical grounding shall not be replaced with nonmetallic pipe or tubing until other approved electrical grounding means are provided.

(e) Water distribution pipe. 1. Except as provided in subd. 2, water distribution pipe shall have a minimum working pressure of 100 psig at 180°F and shall conform to one of the standards listed in Table 84.30–9.

2. Water distribution pipe installed underground for an exterior turf sprinkler system shall conform to one of the standards listed in Table 84.30–10. Water distribution pipe and fittings for exterior turf sprinkler systems shall have a minimum working pressure of 100 psig at 73.4°F. Water distribution pipe installed above ground for an exterior turf sprinkler system shall conform to subd. 1.

*Note: Portions of a water supply system that supply water to a fire sprinkler system are to also conform to the requirements specified in s. Comm 51.23.

(f) Bending limitations. 1. The bending of polybutylene water service pipe or tubing shall be in accordance with the manufacturer's instructions.

2. a. The bending radius of polybutylene water distribution pipe or tubing shall meet or exceed the bending radius specified in Table 84.30-9n and shall meet or exceed the bending radius specified by the manufacturer of the pipe or tubing.

*Note: See Appendix for further explanatory material.
b. Polybutylene water distribution pipe or tubing shall be supported or anchored at the beginning and end of long bends in accordance with the manufacturer's instructions.

<table>
<thead>
<tr>
<th>Material</th>
<th>Standard</th>
</tr>
</thead>
<tbody>
<tr>
<td>Acrylonitrile butadiene styrene (ABS)</td>
<td>ASTM D1527; ASTM D2282</td>
</tr>
<tr>
<td>Brass</td>
<td>ASTM B43</td>
</tr>
<tr>
<td>Cast iron</td>
<td>ASTM A377; AWWA C115/A21.15</td>
</tr>
<tr>
<td>Chlorinated Poly (Vinyl Chloride) (CPVC)</td>
<td>ASTM D2846; ASTM F404/F441M; ASTM F442/F442M</td>
</tr>
<tr>
<td>Copper</td>
<td>ASTM B42; ASTM B88</td>
</tr>
<tr>
<td>Crosslinked Polyethylene/Aluminum/Polyethylene</td>
<td>CANCSA B137.10, ASTM F1281</td>
</tr>
<tr>
<td>Crosslinked polyethylene (PEX)</td>
<td>ASTM F876; ASTM F877</td>
</tr>
<tr>
<td>Ductile iron</td>
<td>ASTM A377; AWWA C115/A21.15; AWWA C151/A21.51</td>
</tr>
<tr>
<td>Galvanized steel</td>
<td>ASTM A43</td>
</tr>
<tr>
<td>Polybutylene (PB)</td>
<td>ASTM D2660; ASTM D2666; ASTM D3000; ASTM D3309</td>
</tr>
<tr>
<td>Polyethylene (PE)</td>
<td>ASTM D2239; ASTM D2737; ASTM D2104; ASTM D2447; ASTM D3035; AWWA C906</td>
</tr>
<tr>
<td>Polyethylene/Aluminum/Polyethylene/PE Pipe</td>
<td>CANCSA B137.9</td>
</tr>
<tr>
<td>Polyethylene/Aluminum/Polyethylene/PE (PE-AL-PE) Composite Pressure Pipe</td>
<td>ASTM F1182</td>
</tr>
<tr>
<td>Polyvinyl chloride (PVC)</td>
<td>ASTM D1785; ASTM D2241; ASTM D2672; AWWA C900</td>
</tr>
<tr>
<td>Stainless steel</td>
<td>ASME B36.10/B36.19M</td>
</tr>
</tbody>
</table>

Plastic water service systems shall be installed in accordance with ASTM D2774; copper tubing, type M, may not be installed underground.

<table>
<thead>
<tr>
<th>Material</th>
<th>Standard</th>
</tr>
</thead>
<tbody>
<tr>
<td>Brass</td>
<td>ASTM B43</td>
</tr>
<tr>
<td>Cast iron</td>
<td>ASTM A377; AWWA C115/A21.15</td>
</tr>
<tr>
<td>Chlorinated Poly (Vinyl Chloride) (CPVC)</td>
<td>ASTM D2846; ASTM F404/F441M; ASTM F442/F442M</td>
</tr>
<tr>
<td>Copper</td>
<td>ASTM B42; ASTM B88</td>
</tr>
<tr>
<td>Crosslinked Polyethylene/Aluminum/Polyethylene</td>
<td>CANCSA B137.10, ASTM F1281</td>
</tr>
<tr>
<td>Crosslinked polyethylene (PEX)</td>
<td>ASTM F876; ASTM F877</td>
</tr>
<tr>
<td>Ductile iron</td>
<td>ASTM A377; AWWA C115/A21.15; AWWA C151/A21.51</td>
</tr>
<tr>
<td>Galvanized steel</td>
<td>ASTM A43</td>
</tr>
<tr>
<td>Polybutylene (PB)</td>
<td>ASTM D2660; ASTM D2666; ASTM D3000; ASTM D3309</td>
</tr>
<tr>
<td>Polyethylene (PE)</td>
<td>ASTM D2239; ASTM D2737; ASTM D2104; ASTM D2447; ASTM D3035; AWWA C906</td>
</tr>
<tr>
<td>Polyethylene/Aluminum/Polyethylene/PE Pipe</td>
<td>ASTM F1182</td>
</tr>
<tr>
<td>Polyvinyl chloride (PVC)</td>
<td>ASTM D1785; ASTM D2241; ASTM D2672; AWWA C900</td>
</tr>
</tbody>
</table>

Plastic pipe and tubing installed underground shall be in accordance with ASTM D2774; copper tubing, type M, may not be installed underground.

(g) Circulating loops. Polybutylene pipe and tubing may not be used for continuously circulating hot water loops.

(h) Used piping. Piping which has been used for any other purpose than conveying potable water may not be used for water supply systems.

(5) PIPE FITTINGS AND VALVES. (a) Fittings. Pipe fittings shall conform to the piping material standards listed in this chapter or one of the standards listed in Table 84.30-11. Threaded drain pipe fittings shall be of the recessed drainage type.

(b) Water supply valves. 1. Control valves for water services and private water mains shall be designed and constructed to withstand a minimum pressure of 125 psi at 73.4°F.
2. Control valves for water distribution systems shall be designed and constructed to withstand a minimum pressure of 100 psig at 180°F.

3. A control valve which serves 2 or more plumbing fixtures shall have, with the valve in a fully open position, a flow through passageway of not less than one nominal pipe size smaller than the nominal size of the piping connecting to the valve.

4. A control valve which serves 2 or more plumbing fixtures may not be a globe type valve.

(c) Special fittings and valves. 1. Water hammer arrestors shall conform to ASME A112.26.1 or ASSE 1010.

2. Relief valves and automatic gas shutoff devices for hot water supply systems shall conform to ANSI Z221.22.


4. Pipe applied atmospheric type vacuum breakers shall conform to ASSE 1001, and CAN/CSA B64.1.1.

5. Water pressure reducing valves and strainers for water pressure reducing valves for domestic water supply systems shall conform to ASSE 1003.

6. Hose connection vacuum breakers shall conform to ASSE 1011 or CAN/CSA B64.2.

7. Backflow preventers with intermediate atmospheric vent shall conform to ASSE 1012 and dual check type atmospheric port backflow preventers shall conform to CAN/CSA B64.3.

8. Reduced pressure principle backflow preventers shall conform with ASSE 1013 or CAN/CSA B64.4.

Note: Reduced pressure principle fire protection backflow preventers are not permitted for cross connection control.

9. Double check backflow prevention assemblies shall conform to ASSE 1015 or CAN/CSA B64.5.

Note: Double check fire protection backflow preventer assemblies are not permitted for cross connection control.

10. Individual thermostatic, pressure balancing, and combination pressure balancing and thermostatic control valves serving individual showers shall conform to ASSE 1016 or CAN/CSA B125.

11. Trap seal primer valves, water fed shall conform to ASSE 1018.

12. Vacuum breaker wall hydrants, freeze resistant automatic draining type shall conform to ASSE 1019, types A or B.

13. Pressure vacuum breaker assemblies shall conform to ASSE 1020 or CAN/CSA B54.1.2.

14. Laboratory faucet backflow preventers shall conform to ASSE 1035 and laboratory faucet type vacuum breakers shall conform to CAN/CSA B64.7.

15. Reduced pressure detector backflow preventers shall conform to ASSE 1047.

16. Double check detector assembly backflow preventers shall conform to ASSE 1046.

17. Back siphonage backflow vacuum breakers shall conform to ASSE 1056.

18. Hose connection backflow preventers shall conform to ASSE 1052.


(6) Pipe saddles. Pipe saddles shall be installed in accordance with the instructions of the saddle manufacturer and the following limitations:

1. Pipe saddles may be installed on private interceptor main sewers, building sewers, underground drain and vent pipe and tubing, and where otherwise approved by the department;

2. A saddle for drain piping shall have a radius in accordance with s. Comm 82.30 (8) (a);

3. The material of the saddle shall be compatible with the materials of the pipes which are to be connected to the saddle;

4. The hole in the pipe which is to receive the saddle shall be drilled or cored to match the saddle outlet;

5. Straps or clamps which wrap around the pipe and saddle shall be provided by the manufacturer of the saddle;

6. Saddles shall be installed with straps or clamps which wrap around the pipe and saddle; and

7. Proper hangers or bedding shall be provided to maintain alignment between the opening in the pipe and the saddle.

Table 84.30–11 PIPE FITTINGS

<table>
<thead>
<tr>
<th>Material</th>
<th>Standard</th>
</tr>
</thead>
<tbody>
<tr>
<td>Acrylonitrile butadiene styrene (ABS)</td>
<td>ASTM D2468; ASTM D3311; ASTM F609</td>
</tr>
<tr>
<td>Cast bronze</td>
<td>ANSI B16.15; ANSI B16.24</td>
</tr>
<tr>
<td>Cast copper alloy</td>
<td>ASME B16.18; ASME B16.23; ASME B16.26</td>
</tr>
<tr>
<td>Copper</td>
<td>ASME B16.4; ASME B16.12; ASME B16.45</td>
</tr>
<tr>
<td>Chlorinated polyvinyl chloride (CPVC)</td>
<td>ASTM F943; ASTM F438; ASTM F439</td>
</tr>
<tr>
<td>CrosslinkedPolyethylene (PEX)</td>
<td>ASTM F1807</td>
</tr>
<tr>
<td>Ductile iron and gray iron</td>
<td>ANSI/AWWA C110/C211; ANSI/AWWA C153/A21.53; ANSI B16.42</td>
</tr>
<tr>
<td>Malleable iron</td>
<td>ANSI B16.3</td>
</tr>
<tr>
<td>Polybutylene (PB)</td>
<td>ASTM D2239; MSS SP-103</td>
</tr>
<tr>
<td>Polyethylene (PE)</td>
<td>ASTM D2999; ASTM D2883; ASTM D3263</td>
</tr>
<tr>
<td>Polyvinyl Chloride (PVC)</td>
<td>ASTM D2646; ASTM D2466; ASTM D2467; ASTM D3311; ASTM F409; ASTM F1536</td>
</tr>
<tr>
<td>Polyvinyl Chloride (PVC) Gasketed Sewer Fittings</td>
<td>ASTM F1336</td>
</tr>
<tr>
<td>Stainless steel</td>
<td>ASTM A403</td>
</tr>
<tr>
<td>Steel</td>
<td>ANSI B16.5; ANSI B16.9; ANSI B16.11; ANSI B16.28</td>
</tr>
<tr>
<td>Styrene-rubber (SR)</td>
<td>ASTM D2852</td>
</tr>
</tbody>
</table>

* Steel fittings and malleable iron fittings to be used in a water supply system shall be galvanized-coated in accordance with ASTM A123/123M.

* See s. Comm 84.30 (c) (Intro.) concerning the maximum lead content for fittings.

* Copper and copper alloy fittings conforming to MSS SP-103 may not be installed underground.

(6) SPECIAL MATERIALS. (a) Sheet lead. Sheet lead for the following uses may not weigh less than indicated in subds. 1. and 2.

1. Site-fabricated flashings for vent pipes, 3 pounds per square foot; and

2. Prefabricated flashings for vent pipes, 2 1/2 pounds per square foot.

(b) Traps and fixture drain connection fittings. Copper or tubular brass traps and fixture drain connection fittings shall be at least of 20 gauge material.

(c) Sheet copper. Sheet copper for the following uses may not weigh less than indicated in subds. 1. and 2. and shall conform to ASTM B152.

1. Flashing for vent pipes, 8 ounces per square foot; and

2. Flush tank linings, 10 ounces per square foot.

(d) Cleanout plugs. Cleanout plugs shall be of brass or plastic. Brass cleanout plugs shall be used with metallic piping only and shall conform to ASTM A74. Plastic cleanout plugs shall conform to the requirements of sub. (5) (a).

(e) Flush pipes and fittings. Flush pipes and fittings shall be of nonferrous material and shall conform to ASME A112.19.5.

(f) Safing material. Safing materials shall be waterproof when subjected to 2 feet of hydrostatic head when tested in accordance with ASTM C1306 or ASTM D4068. The material shall be recognized by the manufacturer for use as a safing material.
(g) Geotextile fabrics. Geotextile fabric used in a POWTS to prevent backfill material from entering the distribution cell shall meet the requirements listed in Table 84.30-12.

<table>
<thead>
<tr>
<th>Property</th>
<th>Test Method</th>
<th>Minimum Average Roll Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Grav Tensile, lbs</td>
<td>ASTM D6362</td>
<td>35 lbs, minimum</td>
</tr>
<tr>
<td>Grav Elongation, %</td>
<td>ASTM D6362</td>
<td>50%, minimum</td>
</tr>
<tr>
<td>Puncture, lbs</td>
<td>ASTM D883</td>
<td>10 lbs, minimum</td>
</tr>
<tr>
<td>Transv warp. tens. lbs</td>
<td>ASTM D5531</td>
<td>11 lbs, minimum</td>
</tr>
<tr>
<td>AOS, US sieve #</td>
<td>ASTM D751</td>
<td>20 US sieve #, minimum</td>
</tr>
<tr>
<td>AOS, US sieve 8, maxi</td>
<td>ASTM D-751</td>
<td>70 US sieve 8, maximum</td>
</tr>
</tbody>
</table>

(h) Leaching chambers. Leaching chambers for distribution cell components of a POWTS shall meet all of the following requirements:

1. Constructed of corrosion resistant materials.
2. Designed to prevent soil surrounding the chamber from entering the chamber.
3. Capable of withstanding pressures that the leaching chamber is intended to encounter.

(i) Stone aggregate. Stone aggregate which is used as a filtering medium or to create a distribution cell in a treatment or dispersal component of a POWTS shall meet all of the following requirements:

1. Conform to ASTM Standard C33 for coarse aggregate prior to washing.
2. Be washed to remove fine material.
3. Be 3/8 to 2/3 inch in size.
4. Have a hardness value of at least 3 on Moh’s Scale of Hardness.

(j) Sand. Sand which is used as a filtering medium in a treatment or distribution cell of a POWTS shall conform to ASTM Standard C33 for fine aggregate.

(b) SOLVENT CEMENTED JOINTS. Solvent cemented joints shall be made in accordance with ASTM D2235 and its appendix, ASTM D2661 or ASTM F628.

1. Joint surfaces shall be clean and free of moisture.
2. Solvent cement conforming to ASTM D2235 shall be applied to all joint surfaces and the joint shall be made while the cement is wet.
3. Solvent cement shall be handled in accordance with ASTM F402.

4. Solvent cement used on pipes and fittings of a water supply system shall conform to NSF 14 and shall be certified by a nationally recognized testing agency as to conforming to NSF 14. The container for the solvent cement shall bear the certification mark of the testing agency.

(c) Threaded joints. Threaded joints shall only be used on pipes of schedule 80 or heavier. Threaded joints shall conform to ASME B1.20.1. The pipe shall be threaded with dies specifically designed for plastic pipe. Thread lubricant or tape approved for such use shall be applied to the male threads only.

(3) BLACK STEEL PIPE. Joints between black steel pipe or fittings shall be in accordance with pars. (a) to (d).

(a) Threaded joints. Threaded joints shall conform to ASME B1.20.1. Pipe joint compound or tape shall be used on the male threads only.

(b) Mechanical joints. Mechanical joints shall be installed in accordance with the manufacturer’s instructions.

(c) Caulked joints. Caulked joints shall only be used for drain or vent piping. Caulked joints for hub and spigot piping and fittings shall be firmly packed with oakum or hemp. Molten lead shall be poured in one operation not less than one inch deep and not to extend more than 1/8 inch below the rim of the pipe, and caulked tight. Paint, varnish or other coatings may not be used on the joining material until after the joint has been tested and approved.

1. Caulked joints for drain piping shall be used only in a vertical position.
2. Caulked joints for vent piping may be used for piping in a vertical or horizontal position.

(d) Welded joints. Joints between black steel pipe or fittings may be welded.

(4) BRASS PIPE. Joints between brass pipe or fittings shall be in accordance with the provisions of pars. (a) to (d).

(a) Brazed joints. All joint surfaces to be brazed shall be cleaned bright by other than chemical means. Brazing filler metal conforming to AWS A5.8 or other approved material shall be used. The joining of water supply piping shall be made with lead-free materials. Solders and fluxes containing in excess of 0.2% lead shall not be used.

(b) Mechanical joints. Mechanical joints shall be installed in accordance with the manufacturer’s instructions. Mechanical
(c) **Threaded joints.** Threaded joints shall only be used on pipes of schedule 80 or heavier. Threaded joints shall conform to ANSI B1.20.1. The pipe shall be threaded with dies specifically designed for plastic pipe. Thread lubricant or tape approved for such use shall be applied to the male threads only.

(7) **CONCRETE PIPE.** (a) **Circular pipe.** Joints between circular concrete pipe or fittings shall be made by use of an elastomeric seal conforming to ASTM C443 or C990.

(b) **Elliptical pipe.** Joints between elliptical concrete pipe or fittings shall be made by use of materials conforming to ASTM C887 Type II or ASTM C990.

(8) **COPPER PIPE AND TUBE.** Joints between copper pipe, tubing or fittings shall be installed in accordance with pars. (a) or (c).

(a) **Brazed joints.** All joint surfaces to be brazed shall be cleaned bright by other than chemical means. Brazing filler metal conforming to AWS A5.8 or other approved material shall be used. The joining of water supply piping shall be made with lead-free materials.

(b) **Flared joints.** Flared joints may be used on annealed tubing for water supply systems and shall be made by the use of a tool designed for that operation.

(c) **Threaded joints.** Threaded joints shall conform to ANSI B1.20.1. Pipe joint compound or tape shall be used on the male threads only.

(9) **DUCTILE IRON PIPE.** (a) **Mechanical joints.** Mechanical push-on joints and mechanical compression type joints for water supply systems shall conform to AWWA C111/A21.11. Lead tipped gaskets may not be used.

(b) **Threaded joints.** Threaded joints shall conform to ANSI B1.20.1. Pipe joint compound or tape shall be used on the male threads only.

(10) **GALVANIZED STEEL PIPE.** Joints between galvanized steel pipe or fittings or between galvanized steel pipe and cast iron fittings shall be installed in accordance with pars. (a) or (c).

(a) **Threaded joints.** Threaded joints shall conform to ANSI B1.20.1. Pipe joint compound or tape shall be used on the male threads only.

(b) **Mechanical joints.** Mechanical joints shall be installed in accordance with the manufacturer’s instructions. Mechanical push-on joints and mechanical compression type joints for water supply systems which use flexible elastomeric seals shall conform to ASTM D3139.

(c) **Caulked joints.** Caulked joints shall only be used for drain or vent piping. Caulked joints for hub and spigot piping and fittings shall be firmly packed with oakum or hemp. Molten lead shall be poured in one operation not less than one inch deep and not to extend more than 1/2 inch below the rim of the pipe, and caulked tight. Paint, varnish or other coatings may not be used on the joining material until after the joint has been tested and approved.

1. Caulked joints for drain piping shall be used only for piping in a vertical position.

2. Caulked joints for vent piping may be used for piping in a vertical or horizontal position.

(11) **LEAD PIPE.** Joints between lead pipe or fittings shall be installed in accordance with pars. (a) and (b).
(a) Burned joints. Burned joints shall be uniformly fused together into one continuous piece. The thickness of the joint shall be at least as thick as the lead being joined. The filler metal shall be of the same material as the pipe.

(b) Wiped joints. A wiped joint shall be full wiped, having an exposed surface on each side of the joint not less than 3/4 inch and shall be at least 3/8 inch thick at the thickest point.

12. PB PLASTIC PIPE AND TUBING. Joints between polybutylene plastic pipe and tubing or fittings shall be installed in accordance with pars. (a) to (c).

(a) Flared joints. Flared joints shall be made by use of a tool designed for that operation. Flared joints shall be made in accordance with ASTM D3140.

(b) Heat fusion joints. Heat fusion joints shall be made in accordance with ASTM D2657 and ASTM D3309. Heat fusion joints shall be of a socket fusion type.

1. Joint surfaces to be fused shall be clean and free of moisture.

2. All joint surfaces shall be heated to the temperature recommended by the pipe or fitting manufacturer and joined.

3. The joint shall be undisturbed until cool.

(c) Mechanical joints. Mechanical joints shall be installed in accordance with the manufacturer’s instructions. Mechanical push–on joints and mechanical compression type joints which use flexible elastomeric seals shall conform to ASTM D3139.

13. PE PLASTIC PIPE AND TUBING. Joints between polyethylene plastic pipe, tubing or fittings shall be in accordance with pars. (a) to (c).

(a) Flared joints. Flared joints shall be made by use of a tool designed for that operation. Flared joints shall be made in accordance with ASTM D3140.

(b) Heat fusion joints. Heat fusion joints shall be made in accordance with ASTM D2657. Heat fusion joints shall be of a socket fusion type.

1. Joint surfaces to be fused shall be clean and free of moisture.

2. All joint surfaces shall be heated to the temperature recommended by the pipe or fitting manufacturer and joined.

3. The joint shall be undisturbed until cool.

(c) Mechanical joints. Mechanical joints may be installed in accordance with the manufacturer’s instructions. Mechanical push–on joints and mechanical compression type joints which use flexible elastomeric seals shall conform to ASTM D3139.

13m. PEX PLASTIC TUBING. Joints between crosslinked polyethylene plastic pipe, tubing or fittings shall be in accordance with the manufacturer’s instructions.

14. PVC PLASTIC PIPE. Joints between polyvinyl chloride plastic pipe or fittings shall be in accordance with pars. (a) to (c).

(a) Mechanical joints. Mechanical joints shall be installed in accordance with the manufacturer’s instructions.

1. Drain and vent systems. Mechanical push–on joints for drain and vent systems shall conform to ASTM D3212.

2. Water supply systems. Mechanical push–on joints and mechanical compression type joints for water supply systems which use flexible elastomeric seals shall conform to ASTM D3139.

(b) Solvent cemented joints. Solvent cemented joints shall be made in accordance with ASTM D2855.

1. Joint surfaces shall be clean and free of moisture. A primer conforming to ASTM F656 shall be applied to all joint surfaces.

2. Solvent cement conforming to ASTM D2564 shall be applied to all joint surfaces and the joint shall be made while the cement is wet.

3. Solvent cement shall be handled in accordance with ASTM F402.

4. Primer and solvent cement used on pipes and fittings of a water supply system shall conform to NSF 14 and shall be certified by a nationally recognized testing agency as to conforming to NSF 14. The containers for the primer and the solvent cement shall bear the certification mark of the testing agency.

(c) Threaded joints. Threaded joints shall only be used on pipes of schedule 80 or heavier. Threaded joints shall conform to ASME B1.20.1. The pipe shall be threaded with dies specifically designed for plastic pipe. Thread lubricant or tape approved for such use shall be applied to the male threads only.

15. STAINLESS STEEL. Joints between stainless steel pipe or fittings shall be installed in accordance with the provisions of pars. (a) to (c).

(a) Mechanical joints. Mechanical joints shall be installed in accordance with the manufacturer’s instructions. Mechanical push–on type joints which use flexible elastomeric seals shall conform to ASTM D3139.

(b) Threaded joints. Threaded joints shall conform to ANSI B1.20.1. Pipe joint compound or tape shall be used on the male threads only.

(c) Welded joints. Joints between stainless steel pipe or fittings may be welded.

16. VITRIFIED CLAY PIPE. Joints between vitrified clay pipe or fittings shall be made by use of elastomeric seals conforming to ASTM C425.

17. JOINTS BETWEEN PIPE AND FITTINGS OF DIFFERENT MATERIALS. Connections between pipes of different materials shall be made with mechanical compression type joints, installed in accordance with manufacturer’s instructions or as specified in pars. (a) to (e).

(a) Copper to cast iron. Connections between copper pipe or tube and cast iron pipe shall be by means of either caulked joints in accordance with sub. (5) (a) or threaded fittings in accordance with sub. (5) (c).

(b) Copper to galvanized steel. Connections between copper pipe or tube and galvanized steel pipe shall be by use of an adapter fitting. The copper pipe shall be soldered to the adapter in accordance with sub. (8) (d). The galvanized steel shall be threaded to the adapter in accordance with sub. (10) (a).

(c) Cast iron to steel or brass pipe. Connections between cast iron pipe and galvanized or black steel or brass pipe shall be by means of:

1. Caulked joints in accordance with sub. (5) (a); or

2. Threaded joints in accordance with sub. (5) (c).

(d) Plastic to other materials. 1. Connections between plastic pipe and cast iron pipe shall be by means of:

a. Caulked joints in accordance with sub. (5) (a); or

b. Threaded joints in accordance with sub. (5) (c).

2. Connections between different types of plastic pipe or between plastic pipe and other piping materials other than cast iron shall be by means of threaded joints in accordance with sub. (14) (c).

(e) Lead to other piping materials. Connections between lead pipe and other piping materials shall be by use of an adapter fitting conforming to s. Comm 84.30 (5) (a). The lead pipe shall be caulked or burned to the adapter fitting in accordance with sub. (11).

18. CONNECTION OF FIXTURES. Flanged fixtures which have integral traps shall be mechanically fastened to the drain piping by means of a compatible fitting. The joint between the fixture and the fitting shall be sealed with a watertight gasket or setting compound.
Comm 84.50 Alternate approvals and experimental approvals. (1) GENERAL. The provisions of chs. Comm 82 to 84 are not intended to prevent the use of a plumbing material or product not specifically addressed therein if the plumbing material or product has been approved by the department.

(2) ALTERNATE APPROVAL. (a) Plumbing materials or products determined by the department to comply with the intent of chs. Comm 82 to 84 and ch. 145, Stats., and not approved under s. Comm 84.10, shall be issued an alternate approval. Alternate approvals shall be issued by the department in writing.

(b) The department may require the submission of any information deemed necessary for review. Sufficient evidence shall be submitted to the department to substantiate:
   1. Assertions of function and performance; and
   2. Compliance with the intent of chs. Comm 82 to 84 and ch. 145, Stats.

(c) The department shall review and make a determination on an application for alternate approval within 3 months of receipt of all information and fees required to complete the review.

(d) The department may impose specific conditions in issuing an alternate approval, including an expiration date for the alternate approval. Violations of the conditions under which an alternate approval is issued shall constitute a violation of this chapter.

(e) If, upon review, the department determines that a plumbing material or product does not comply with the intent of chs. Comm 82 to 84 and ch. 145, Stats., the request for alternate approval shall be denied in writing.

(3) EXPERIMENTAL APPROVAL. (a) The department may allow the installation of a plumbing material or product for the purpose of proving compliance with the intent of chs. Comm 82 to 84 and ch. 145, Stats.

(b) An experimental approval shall be required for each plumbing material or product to be installed for the purpose of proving compliance with the intent of chs. Comm 82 to 84 and ch. 145, Stats. A separate experimental approval shall be obtained for each project where such a product is to be used. Experimental approvals shall be issued by the department in writing. Experimental approvals shall be denied by the department in writing.

(c) The department may require the submission of any information deemed necessary for review.

(d) The department may limit the number of applications it will accept for experimental approval of products.

(e) The department shall review and make a determination on an application for experimental approval within 6 months of receipt of all information and fees required to complete the review.

(f) The department may impose specific conditions in issuing an experimental approval. Violations of the conditions under which an experimental approval is issued shall constitute a violation of this chapter.

(g) If the department issues an experimental approval:
   1. Plans detailing the installation of the plumbing material or product shall be submitted to the department in accordance with s. Comm 82.20 (4) or 83.22.
   2. A copy of the experimental approval shall be attached to the submitted plans and approved plans.
   3. A letter of consent from the owner of the installation shall be attached to the submitted plans and approved plans. The letter shall acknowledge that the owner has received and read a copy of the experimental approval and s. Comm 84.50.

4. The completed installation shall be inspected for compliance with the approved plans by the department. A report on the completed installation shall be written by the department.

5. A written report, from the party who issued the experimental approval, shall be submitted to the department detailing the function and performance of the installed plumbing material or product. The report shall be completed at time intervals specified by the department, but not less than once a year.

6. On-site inspections shall be performed by the department at time intervals specified by the department, but not less than once a year. A report on the inspection shall be written by the department. The department may assess a fee for the inspection.

7. Five years after the date of the completed installation the department shall within 6 months order the removal of the plumbing material or product, issue an approval, or renew the experimental approval for another 5-year period to obtain additional information to determine the result of the experiment.

(h) If chs. Comm 82 to 84 or ch. 145, Stats., are revised to include or permit an experimental plumbing material or product to conform with the intent of chs. Comm 82 to 84 and ch. 145, Stats., the department shall waive the requirements of par. (f) as to that material or product.

(4) MODIFICATIONS. If a plumbing material or product with an alternate or experimental approval or the installation of an experimentally approved plumbing material or product is modified or additional assertions of function or performance are made, the alternate or experimental approval shall be considered null and void, unless the product is resubmitted to the department for review and the approval is reaffirmed.

(5) REVOCATION. The department may revoke an alternate or experimental approval issued under this section for any false statements or misrepresentations of facts or data on which the alternate or experimental approval was based or as a result of product failure.

(6) LIMITATIONS. An alternate or experimental approval of a plumbing material or product issued by the department may not be construed as an assumption of any responsibility for defects in design, construction, or performance of any plumbing material or product nor for any damage that may result.

(7) FEES. Fees for the review of a plumbing material or product under this section and any required on-site inspections shall be submitted in accordance with ch. Comm 2.

History: Cr. Register, May, 1988, No. 389, eff. 6-1-88; correction in (7) made under s. 13.93 (2m) (c) 7., Stats., Register, August, 1988, No. 392; correction in (7) made under s. 13.93 (2m) (b) 7., Stats., Register, February, 1994, No. 458; am. (a) 1., 7., Register, April, 2000, No. 532, eff. 7-1-00.

Comm 84.60 Incorporation of standards by reference. History: Cr. Register, May, 1988, No. 389, eff. 6-1-88; am. Table 84.60-5, 8. and rcr. Table 84.60-9, Register, August, 1991, No. 428, eff. 9-1-91; am. Table 84.60-2, Register, April, 1992, No. 436, eff. 5-1-92; am. Tables 2 to 10, cr. Table 84.60-2. Register, September, 1992, No. 441, eff. 10-1-92; rcr. Tables 84.60-10 and 84.60-11 to be Tables 84.60-1 and 12. cr. Table 84.60-10, Register, September, 1992, No. 443, eff. 10-1-92; cr. Table 84.60-2, 84.60-5 and 84.60-7, rcr. and rcr. Table 84.60-2, Register, April, 1994, No. 458, eff. 3-1-94; correction in (2) and (4) made under s. 13.93 (2m) (a) 7., Stats., Register, February, 1994, No. 458; rcr. and rcr. Tables 84.60-1 to 12., Register, February, 1997, No. 494, eff. 3-1-97; cr. Table 84.60-10 and 8. and rcr. Register, April, 2000, No. 532, eff. 7-1-00.
Chapter Comm 84

APPENDIX

The material contained in this appendix is for clarification purposes only. The notes, illustrations, etc., are numbered to correspond to the number of the rule as it appears in the text of the code.

A–84.10 (3) (b) Request forms for voluntary POWTS products approval may be obtained at the following locations:
   Department of Commerce Offices
   Madison Office
   201 W. Washington Ave
   PO Box 7162
   Madison, WI 53707–7162
   (608) 266–3151

A–84.11 – Nationally Recognized Listing Agencies Acceptable to the Department

American Society of Sanitary Engineering (ASSE)
901 Carterbury, Suite A
Westlake, OH 44145–1166
Phone (847) 699–2929
Web page www.asse.org

Canadian Standards Association International (CSA)
178 Reeadale Blvd.
Toronto, ON
CANADA
M9W 1R3
Phone (300) 463–6727
Web page www.csa-international.org

IAPMO Research and Testing, Inc. (IAPMO)
20001 E. Walnut Dr. South
Walnut, CA 91789–2825
Phone (909) 595–8449
Web page www.iapmo.org/rnt

Intertek Testing Services NA Inc. (ITS)
24 Groton Ave.
Cortland, NY 13045–2014
Phone (300) 813–9442
Web page www.itsqs.com

NSF International (NSF)
789 Dixboro Rd. PO Box 130140
Ann Arbor, MI 48113–0140
Phone (800) 673–6275
Web page www.nsf.org

Underwriters Laboratories Inc. (UL)
333 Pfingsten Rd.
Northbrook, IL 60062–2096
Phone (847) 272–8800
Web page www.ul.com

Register, December, 2000, No. 540
PLUMBING PRODUCT REVIEW APPLICATION

Personal information you provide may be used for secondary purposes [Privacy Law, s. 15.04(1)(m)].

Instructions: Only one review request may be submitted on this application. Type or clearly print in ink all the requested data. The submitting party must be the manufacturer or the manufacturer’s representative. Submit this application with the fee to the address shown in the upper right corner. Lists of information required for product review are available from the division. Make checks payable to: Safety and Buildings Division.

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<thead>
<tr>
<th>1. Manufacturer Information</th>
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<td>Contact Person</td>
<td>Contact Person</td>
</tr>
<tr>
<td>Manufacturer Name</td>
<td>Company Name</td>
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<tr>
<td>Division</td>
<td>Division</td>
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<td>No. &amp; Street or P. O. Box</td>
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<td>City, Town, or Village</td>
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<tr>
<td>Fax No. (include area code)</td>
<td>Fax No. (include area code)</td>
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</table>

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<tr>
<th>3. Product Information</th>
<th>4. Submittal Type and Required Fees (check only one box below at left and enter applicable single fee at right for that box)</th>
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<tr>
<td>Product Description</td>
<td>Request for approval in accordance with s. Comm 84.10</td>
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<td>Model Number(s) - use extra paper if necessary.</td>
<td>New Review</td>
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<tr>
<td></td>
<td>$200.00</td>
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<tr>
<td>□ Chemical or biochemical treatment for private sewage systems</td>
<td>$200.00</td>
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<tr>
<td>□ Health care plumbing appliance</td>
<td>$200.00</td>
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<tr>
<td>□ Laboratory plumbing appliance</td>
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</tr>
<tr>
<td>□ Prefabricated holding or treatment component for private on-site wastewater treatment systems <em>(see reverse side for minor revisions)</em></td>
<td>$200.00</td>
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<tr>
<td>□ Prefabricated plumbing</td>
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<tr>
<td>□ Water treatment device not listed by a nationally recognized testing agency acceptable to the department as complying with NSF Standard 44 <em>(see reverse side)</em></td>
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<tr>
<td>□ Request for voluntary PWWTS Component Review in accordance with s. Comm 84.10 (3)</td>
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<tr>
<td>□ Request for alternate approval in accordance with s. Comm 84.50</td>
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<td>□ Request for experimental approval in accordance with s. Comm 84.50</td>
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</tr>
<tr>
<td>□ Change of manufacturer’s name and/or address <em>(see reverse side)</em></td>
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Notes:

1. Prefabricated holding or treatment component for private onsite wastewater treatment systems includes items such as anaerobic and aerobic treatment tanks, holding tanks, pump tanks, siphon tanks, sedimentation tanks, trash tanks, and exterior grease interceptors.

2. See appendix Comm A-84.11 for list of nationally recognized listing agencies acceptable to the department. The list includes ASSE, IAPMO, ITS, NSF, and UL.

3. Change of manufacturer’s name and/or address

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<tr>
<th>Description</th>
<th>Fee</th>
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<th>New manufacturer’s name and address information</th>
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<tr>
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<td>Manufacturer Name:</td>
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<tr>
<td>Division:</td>
<td>Division:</td>
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<tr>
<td>No. &amp; Street or P. O. Box</td>
<td>No. &amp; Street or P. O. Box</td>
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† Request for revision in accordance with Comm 2.66 (1) (c) b. or (2) (b) is not applicable if product is submitted with fees for revision or renewal. A minor revision is considered a modification that does not affect the function, retention capacity, basic shape or size of the tank, or the basis of the approval being classified as an alternate. Expiration date of the original approval(s) will not be extended if the minor revision is approved.

†† Not applicable if product is submitted with fees for revision or renewal. Expiration date of the original approval(s) will not be extended if the fee for change of manufacturer name and/or address is submitted.
A-84.20 (5) SPACING OF PLUMBING FIXTURES.

Figure 84.20-1. Spacing between water closets.

Figure 84.20-2. Spacing between stall type urinals.
A-84.20 (5) Spacing of Fixtures (continued)

Figure 84.20-3. Spacing between water closet and tub.

Figure 84.20-4. Spacing between wall hung or stall type urinals.