



DIVISION OF INDUSTRY SERVICES
Plumbing Product Review
P.O. Box 2658
Madison, Wisconsin 53701-2658
TTY: Contact Through Relay

Scott Walker, Governor
Dave Ross, Secretary

December 11, 2015

NORCOM OF TENNESSEE INCORPORATED
RICHARD PIEPER
155 NORCOM WAY
SPARTA TN 38583

Re: Description: HEALTH CARE PLUMBING APPLIANCE
Manufacturer: NORCOM OF TENNESSEE INCORPORATED
Product Name: RANE HYDROMASSAGE BATH TUBS (trans id 2615352)
Model Number(s): RK12, RB14, R15, RC2, RA2, RE2, RM3, RH4, RH6, RR7, RS8, RG9 AND RT4
Product File No: 20150249

The specifications and/or plans for this plumbing product have been reviewed and determined to be in compliance with chapters SPS 382 through 384, Wisconsin Administrative Code, and Chapters 145 and 160, Wisconsin Statutes.

The Department hereby issues an approval based on the Wisconsin Statutes and the Wisconsin Administrative Code. This approval is valid until the end of December 2020.

This approval is contingent upon compliance with the following stipulation(s):

- The potable water piping serving these devices (i.e. hot and cold) shall be individually isolated from the building's water supply system by installing a reduced pressure principle backflow preventer (i.e. RPZ) or a spill resistant vacuum breaker (PVB). RPZ's shall conform to ASSE Standard 1013; PVB's shall conform to ASSE 1056.
- The RPZ's/PVB's shall be installed in accordance with s. SPS 382.41 (5) Wis. Adm. Code.
- The RPZ's/PVB's shall be registered, maintained and repaired in accordance with s. SPS 382.22 Wis. Adm. Code.
- The wastewater from these devices shall be conveyed to the drain, waste and vent (i.e. DWV) system via an air gap. The air gap shall conform to ASME A112.1.2 or ASME A112.1.3.
- The DWV piping down stream of these devices shall be properly sized to handle the additional wastewater flow and of a material suitable for the maximum wastewater temperature generated by these devices.

The department is in no way endorsing this product or any advertising, and is not responsible for any situation which may result from its use.

Sincerely,


Glen W. Schlueter
Environmental Engineer - Plumbing Product Reviewer
Dept of Safety and Professional Services
Division of Industry Services
Bureau of Technical Services
(608) 267-1401 Phone
(608) 267-9723 Fax
glen.schlueter@wi.gov E-mail