



December 15, 2015

IPS CORPORATION
STUDER INCORPORATED
RONNIE SAULSBERRY
202 INDUSTRIAL PARK LANE
COLLIERVILLE TN 38017-2700

Re: Description: SOLVENT CEMENT
Manufacturer: IPS CORPORATION
Product Name: WELD-ON/MAINLINE SOLVENT CEMENT (trans id 2635586)
Model Number(s): NONE
Product File No: 20150287

The specifications and/or plans for this plumbing product have been reviewed and determined to be in compliance with chapters SPS 382 through 384, Wisconsin Administrative Code, and Chapters 145 and 160, Wisconsin Statutes.

The Department hereby issues an alternate approval to s. SPS 384.40 (14) (b) 1. based on the Wisconsin Statutes and the Wisconsin Administrative Code. This approval is valid until the end of December 2020.

This approval supersedes the approval issued on August 9, 2012 under product file number 20120292.

This alternate approval is required because the referenced code section requires the use of primer when constructing a solvent cemented joint using PVC pipe and fittings.

This alternate approval is contingent upon compliance with the following stipulation(s):

- This product may be used on PVC gravity flow DWV pipe without primer.
- This product, when used without primer, shall be in accordance to manufactures published instructions for "SOLVENT WELDING WITHOUT PRIMER".

The department is in no way endorsing this product or any advertising, and is not responsible for any situation which may result from its use.

Sincerely,

Glen W. Schlueter
Environmental Engineer - Plumbing Product Reviewer
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Division of Industry Services
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